

Price Book

Effective May 2024 Revised 5/3/24



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CEC-201-04/24



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May, 2024

Ceco Door

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I. GENERAL

- A. When discounts are changed, distributors will be notified at least 30 days in advance of such changes.
- B. The effective price is the price in effect at the time the order is placed.
- C. Prices are subject to change without notice.
- D. The buyer will be charged all sales tax or any other taxes in effect at the time the is accepted, unless a copy of a current tax exemption is on file for the taxing jurisdiction to which the goods are shipped.
- E. Ceco Door reserves the right to refuse orders. Ceco Door also reserves the right to not sell to anyone for any reason at the sole discretion of Ceco Door.
- F. This Price Book is the property of Ceco Door and is issued subject to recall.

II. PAYMENTS

- A. Terms of sale are 2/10 net 30 days. All payments received at Ceco Door within ten days of the invoice date are allowed a 2% discount. All invoices are due 30 days from the invoice date.
- B. Accounts with invoices exceeding terms of sale may be subject to future shipment and/or new order entry restrictions.
- C. Invoice discrepancies should be resolved through our Customer Service Department. Ceco Door has a customer complaint process which involves a thorough investigation.
- D. Due to the highly configured nature of our products, the price for each order is calculated based on the price book and discount at the time each order is processed at Ceco Door and this price is communicated to the customer via our order acknowledgement process. Final freight is added to the order at the time of shipment and this depends on many factors including if the order can be packaged with other orders. Ceco Door does not honor PO pricing or other arrangements without written authorization from an authorized Ceco Door representative.

III. MINIMUM INVOICE

Orders with a net value of less than \$50.00 will be invoiced at \$50.00.



IV. ORDER WRITING

- A. If Ceco is requested to write production order forms from Approval Drawings completed by distributor, the fee will be \$5.00 per opening, with a minimum per job charge of \$300.00 net.
- B. Order Writing requests must include:
 - · Approved set of shop drawings
 - Approved Hardware schedule (vertical preferred)
 - Current Hardware templates
 - Legend / manufacturing symbols page
 - · If applicable, copy of Ceco quote or estimate
 - Your purchase order with shipping schedule information

V. QUOTATIONS

Are based on market conditions and are subject to the terms and conditions as detailed on the quote. Quotations are subject to revisions or cancellations should conditions warrant.

VI. RETURNS

- A. No product may be returned to either the factory or a ASSA ABLOY Service Center without prior written approval. Return goods authorization is available through the Milan Customer Service Department
- B. Replacements and/or credit will be made only after a thorough investigation of the product.
- C. Any damage or misuse of the product other than freight handling damage will be repaired and charged accordingly. and/or new order entry restrictions.
- D. There will be a 25% handling and restocking charge invoked in connection with the return of product. Freight charge are the responsibility of the returning party. Collect shipments will not be accepted, unless agreed upon beforehand
- E. Any request for credit or reorder of damaged materials, Ceco Door must receive a copy of the freight bill with dama notation there on. With out this freight bill no credit adjustment will be processed for the replacement order.

VII. DELIVERY

- A. Scheduled shipping dates are based on Ceco Door's best estimates, but are not guaranteed. Refer to the Ceco Doo lead time schedule for shipment time estimates.
- B. All shipments are F.O.B. Point of Shipment. Title passes at the time of shipment. All freight claims are the responsit of the purchaser.

VIII. PENALTY CLAUSES

Ceco Door will not accept orders with a penalty or late delivery provision without being advised of such clause with the order is placed and accepts such conditions in writing.



IX. WARRANTY

- A. Warranty for a period of one year from the date of delivery to the original direct purchaser, manufacturer warrants to the original direct purchaser that it will at its option, either repair, replace, or otherwise correct any product acknowledged by the manufacturer to be defective in materials or workmanship.
- B. All manufacturer's products are sold without any other further warranties, expressed or implied, and all implied warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Manufacturer disclaims all liability for labor, transportation and other cost resulting from such repair or replacement, and for incidental or consequential damages directly or indirectly sustained. This warranty will be null and void if manufacturer's product are subject to abuse, accident, misapplication, or installation not in accordance with manufacturer's specifications and instructions.

X. CANCELLATION and CHANGE ORDERS

The following applies to any cancellation of part (or all) of an order, or any change to an order, after receipt by Ceco Door

A. PRODUCTION ORDERS

From the time an order for manufactured products is received and through the coordination phase, it may be chang or cancelled without charge. If the order has begun the processing phase, it may be changed or cancelled for a charge of \$75.00 per order.

Once the order has been scheduled for production, it cannot be changed or cancelled. The product belongs to the customer. If requested, we will not ship the product, however, the customer will be invoiced the full amount of the material.

Cexpress Orders, due to the nature of their process, cannot be changed or canceled after they have been schedule which can be a matter of hours after receipt. Orders must be received by 10:00 am CST for the next business day to be Day 1. Orders after the 10:00 am CST deadline will add an extra business day to the lead time.

B. STOCK ORDERS

- 1. REVISION CHARGES WILL BE APPLIED AS FOLLOWS:
 - a. If the material has been picked for loading, the charge will be a restocking fee of 25% of net price of material being cancelled, plus the order processing value.
 - b. If the material has not been picked, the charge will be the order processing value.
 - c. The order processing value for stock orders will be \$50.00 per occurrence.
- 2. THE ORDER WILL BE RESCHEDULED.



XI. CLAIMS

- A. Ceco Door shall be notified immediately of any error or discrepancy, which may require remedial action.
- B. Ceco Door shall deny any back charge unless it has received prior approval by Ceco Door.
- C. Ceco Door shall have the opportunity to itself perform, or have performed, any remedial action required to correct a error or discrepancy prior to any back charge being considered for approval.
- D. Should research show that a claim was in fact not the fault of Ceco Door, customer shall pay for any and all expens incurred in the performance of field inspections.
- E. Customer shall note any freight damage on the receiving tickets and shall be responsible for filling claims with the delivering carrier. Ceco Door shall not be responsible but shall provide assistance making such claim.

XII. DISTRIBUTOR FREIGHT POLICY

- 1. Each distributor must have orders with a combined weight of 4,000 pounds shipping to one location to qualify for a pool shipment.
- 2. Pool trucks will be scheduled based on each weekly shipdate.
- 3. Larger quantity orders shipping to same location will ship direct to that location, not trans-ship through a service center. This excludes frames that need to be welded at a service center.
- 4. If a distributor has material to ship in the pool, but there are no other area distributors pooling on that production run, the distributor has the option of waiting until the next available pool shipment, or shipping LTL by common carrier at the distributor's expense.
- 5. Door Group Service Center Milan orders may be received up to five (5) working days before the scheduled ship date. These orders will be included on the Pool Truck based on space availability and qualification.
- 6. Pool shipment deliveries will be made by carriers at the discretion of the Pool Shipping Department. This will be in the best interest of price, service and reliability.
- 7. Distributor must have proper personnel and equipment present for unloading product and be accessible to full size tractor trailers by approved truck route.
- 8. Freight will deliver only on enclosed Dry Vans
- 9. No goods may be returned to the factory nor may a pool shipment be refused without authorization from the main office in Milan, TN.
- 10. If a distributor removes an order(s) from a pool for any reason within 5 working days prior to a scheduled ship date, that portion of the freight charges allocated for that material remains the responsibility of the distributor for payment.
- 11. There will be no spotting of trailers, or driver unloading.
- 12. Distributor must remove and dispose of dunnage from Pool Truck. Dunnage cannot be put back onto the trailer. If so, a \$300 fee will be charged to the distributor.
- 13. There will be two (2) hours of free truck detention time allowed for unloading. Unloading on the premises at the distributor or jobsite shall constitute one vehicle stop. Any truck detention charges shall be the responsibility of the distributor.
- 14. All pool shipping freight charges are net. No discounting is allowed.



Combination Pool Shipping

- 1. You may combine your Ceco and Maltex products to ship together via LTL or Truck load.
- Ceco and Maltex orders can be combined to meet the 4,000 pounds as long as it has the same ship date and same delivery address.
- 3. Doors manufactured at the Maltex plant are shipped to the Milan plant for pool truck shipments. However, when direct LTL shipments are required from the Maltex Mexico plant, regulations require treated wood pallets and a \$30 net fee for each pallet needed in shipping will be added to the order.
- 4. When requesting Ceco and Maltex orders to ship together, the order with the longest lead time will apply as the scheduled ship date for all orders.
- 5. Freight charges will be sent directly from the freight company on all collect shipments and distributors will be responsibile for all freight claims.

Pool Shipping Variations

Pool freight charges will be based on total trucking cost, which includes stop off charges and fuel surcharges, plus administrative fees. Total charges per distributor will be pro-rated based on the weight/volume of their materials.

<u>JOB SITE</u> : If required to ship to a Job Site – Orders will ship LTL direct to job-site (at LTL Actual Cost including any special delivery fees incurred). <u>Other Options</u>: (Must indicate on Purchase Order).

- 1. If indicated on the purchase order, the material can be trans-shipped through the closest service center anc shipped LTL to the final destination. The shipment will be charged the 4,000 pounds (Minimum) or applicable pool rate to the service center plus actual LTL cost to the jobsite.
- 2. The customer may also note on their purchase order to pickup the material at the service center.

SERVICE CENTER ORDERS:

- 1. All Service Center orders will ship LTL or Truckload, at actual cost unless the distributor indicates on their purchase order that material is to be picked up.
- If requested on Purchase Order, material may be shipped between Service Centers for pickup or re-shipment. Customers will be invoiced the actual transportation cost from originating Service Center plus any transportation cost for re-shipment.

UPS FEES: UPS shipments will be invoiced at the actual cost, including any oversize dimension charges and a \$25.00 per box charge. The minimum charge of \$100 does not apply to UPS shipments.



XIII. CECO SERVICE CENTER PROCEDURE FOR PROCESSING OF STORAGE FEES

- A. The following procedure will be implemented and associated fees assessed each time a request is received for a Ceco Service Center to temporarily store projects for a Distributor.
 - 1. A storage and handling fee will be assessed by totaling the following costs:
 - a. 2% per day storage fee based on the shipments total order or net price of \$75 per day minimum whichever is greater.
 - b. Any costs charged by the freight carrier for jobsite delays over 2 hours.
 - c. Actual freight carrier charges for delivery to the Service Center from the job site.
 - d. Actual freight charges from the Ceco Service Center back to the job site or Distributor's specified location
- B. No daily storage fee will apply to the actual day of re-shipment.
- C. On the day of re-shipment, the above charges and fees will be totaled and an invoice / acknowledgement generated. The code "Storage Fee" will be used for this purpose. The invoice will include detailed comments showing the itemized storage fees.

XIV. HARDWARE TEMPLATE POLICY

To ensure that Ceco manufactures product with the correct hardware preparations, it is mandatory that all applicable hardware templates or all corresponding template numbers be included with all orders. Additionally, orders that are not received with all applicable hardware templates, or hardware template numbers, will be placed on hold and will not be processed until the required template information can be confirmed.

In order to expedite this process, please exercise any one of the following options when sending in orders requiring specific hardware preparations:

- 1. Include copies of any applicable hardware templates with your order.
- 2. If template copies are unavailable, note on your purchase order the correct template number for the device being installed.
- 3. Or note on your purchase order for Ceco to use the most current template.

XV. FIELD SERVICE MANAGEMENT

- A. Process to follow when you should encounter questionable material at a jobsite or in your facility.
 - 1. Initially, have the reported problem viewed and analyzed by your personnel to determine if the reported problem is due to installation, hardware, wood door problems, hollow metal or specification issues.
 - 2. After your review, if you feel Ceco has responsibility to the problems, contact Customer Service and advise of the issue and corrective action requirements. Please have available the Ceco order number, opening numbers affected and a detailed description of the problem. When possible provide pictures (digital preferred) or sketches to help communicate the issue.

Please Note: Warranty issues must be submitted with 12 months from the time of shipment from Ceco to be accepted.



- **3.** We will review our paperwork to reconcile what is seen in the field and pursue necessary corrective actions. When required, we will coordinate job site visits by Ceco personnel to understand and analyze the situation.
- 4. When re-work is required, we will utilize Ceco personnel whenever possible, depending upon logistics and circumstances. Utilizing your personnel or a third party will be a secondary choice when Ceco is responsible for the problem. If the re-work is done by other than Ceco personnel, Ceco must authorize that the work be done prior to the corrective action being started. If authorized, we require a detailed copy of the bill (including a break down of the time expended and hourly labor rates) and, upon receipt, will initiate a backcharge request and complaint.
- 5. If replacement material is required, we will initiate a Short Schedule replacement order. The replacement date will be communicated to you, and a complaint and Credit Memo request will be generated
- Once our investigation is complete, a Credit Memo will be issued if appropriate and approved. If not approved, a detailed explanation will be documented and faxed to you along with a copy to the Credit Department.

XVI. Trademark Use Policy: ASSA ABLOY Americas

The following policy ("Policy") of ASSA ABLOY Americas ("ASSA ABLOY"), and all of its affiliated group companies (collectively, the "Group Companies"), applies to the use of certain intellectual property of all such Group Companies, including all trademarks, names, logos, product images, and related information (the "ASSA ABLOY Marks"). ASSA ABLOY Marks are proprietary and critical to the success of ASSA ABLOY and the Group Companies, and may only be used in strict compliance with this Policy.

This policy covers any person or entity reselling any product of any Group Company with the consent of such Group Company (each, an "Approved Reseller"). Each Approved Reseller has a non-exclusive right to use certain of the ASSA ABLOY Marks relating to any of the Group Companies for which it is an Approved Reseller, subject to the following conditions:

- (1) Approved Reseller's use of ASSA ABLOY Marks must be truthful, fair, and not misleading
- (2) Approved Reseller's advertising must clearly indicate that it is advertising of the Approved Reseller, and is not advertising of ASSA ABLOY;
- (3) Approved Reseller may not use any ASSA ABLOY Marks as part of or in connection with a domain name;
- (4) Approved Reseller's advertising must not imply or suggest an association between the Approved Reseller and ASSA ABLOY other than that of buyer and seller;
- (5) Approved Reseller's use of ASSA ABLOY Marks must be a positive representation of ASSA ABLOY, the Group Companies, and their products;
- (6) Approved Reseller's trade name must be more predominant on Approved Reseller's advertising than the ASSA ABLOY Marks;



(7) Approved Reseller's use of ASSA ABLOY Marks must include the trademark symbol ® or ™, as appropriate, along with the following trademark legend printed in legible text on the Web page or document containing ASSA ABLOY Marks:

"[describe ASSA ABLOY Marks] are trademarks or registered trademarks of ASSA ABLOY, Inc. or one of its affiliates in the United States and other countries.";

- (8) Approved Reseller must not make modifications of any ASSA ABLOY Marks; and
- (9) Approved Reseller may use only ASSA ABLOY Marks associated with the Group Companies for which it is an Approved Reseller (e.g., an Approved Reseller that sells Group Compnay X products but not Group Company Y products may use Group Company X trademarks in connection with its sale of Group Company X products, but may noy use Group Company Y trademarks).

ASSA ABLOY reserves the right to review Approved Reseller's usage of ASSA ABLOY Marks at any time and may:

- (a) require changes to the use of ASSA ABLOY Marks at any time in its sole discretion, which changes must be implemented within 30 days of written notice to Approved Reseller;
- (b) condition the use of ASSA ABLOY Marks on ASSA ABLOY's prior approval of such use, which approval may be withheld in its sole discretion;
- (c) revoke permission to use ASSA ABLOY Marks at any time for any or no reason upon 30 days prior written notice to Approved Reseller; and
- (d) revoke permission to use ASSA ABLOY Marks immediately upon notice to Approved Reseller in the event Approved Reseller is in violation of this Policy, or of any other agreement with ASSA ABLOY or any Group Company.

Approved Reseller's right to use ASSA ABLOY Marks in no way conveys to Approved Reseller any proprietary or economic interest in any ASSA ABLOY Marks.

Use of ASSA ABLOY Marks in violation of this Policy may result in severe civil and criminal liabilities. ASSA ABLOY will vigorously enforce this Policy by seeking all appropriate legal remedies, including, but not limited to, pecuniary damages and injunctive relief.



Q - 1 Door & Frame CExpress Programs

May, 2024

Priority A	Quantity Limitations Priority B	Priority C
	-	-
50 frames and/or 40 doors, maximum 150 pieces	100 frames and/or 75 doors, maximum 300 pieces	200 frames and/or 100 doors, maximum 600 pieces
Maximum 50 welded frames	Maximum 100 welded frames	Maximum 200 welded frames
Door Limitations	Frame Limitations	Frame Limitations
Limited to 12 of each:	Limited to 24 of each:	Limited to 50 of each:
ColorStyle (add 2 weeks)	Concealed hardware	Hurricane rated greater than 70 psf
Concealed hardware	3 Sided Mercury 3 thermal break	(Priority B and C only)
Floor closers	(Priority C only)	
Flush window moulding	Hospital stops	
Pivots	Pivots	
	Rescue hardware	
	Weather-kerf (Priority C only)	
	EXCLUSIONS FROM PRIORITY PROGRAM	<u>s</u>
• 12 gauge frames	Mercury 3 Thermal Break Frames	Specialty Products:
 Arch Top radius frames 	 Mortise auto door bottom 	• Acoustical
Behavioral health	• Panels w/strikes	Attack Resistant
Bifold doors	Pocket pivots	• Blast Resistant
Asphaltic coating	Rabbetted doors	Bullet Resistant
• Madera Door	 Radius doors and windows 	 Flood Resistant
• Doors over 4'0" x 9'0"	 Special profiles 	 Forced Entry Bullet Resistant
 Embossed Panel Doors 	Steel muntins	 Hurricane (Doors only)
 Factory installed glass 	 Thickness other than 1-3/4" 	• Lead-Lined
a actory installed glass	• Trio doors	RF Shielding
• G90 galv		
, ,	• Trio-E doors	Stainless Steel
• G90 galv		• Stainless Steel • Tornado Resistant

Additional 5 to 15 Day lead time for order writing requests



R - 1 Notes May, 2024

R - 2 (RI) Regent Honeycomb Door

May, 2024

LC1, LM1, LM0, LP0					
Width	Height	20GL	18CRS	16CRS	14CRS
20 - 30	68	\$781	\$757	\$880	\$1,156
31 - 36	68	\$969	\$953	\$1,078	\$1,355
37 - 40	68	\$1,099	\$1,062	\$1,186	\$1,461
20 - 30	70	\$791	\$782	\$914	\$1,210
31 - 36	70	\$999	\$980	\$1,111	\$1,398
37 - 40	70	\$1,119	\$1,103	\$1,232	\$1,519
20 - 30	72	\$867	\$873	\$1,016	\$1,333
31 - 36	72	\$1,064	\$1,056	\$1,196	\$1,514
37 - 40	72	\$1,180	\$1,166	\$1,308	\$1,624
20 - 30	80	\$1,046	\$1,040	\$1,185	\$1,505
31 - 36	80	\$1,266	\$1,203	\$1,346	\$1,673
37 - 40	80	\$1,309	\$1,303	\$1,445	\$1,770
20 - 30	90	NA	\$1,622	\$1,780	\$2,138
31 - 36	90	NA	\$1,800	\$1,959	\$2,314
37 - 40	90	NA	\$1,882	\$2,040	\$2,397

Additional Specification Notes:

- 1. 20 gauge doors are sold A60 Galvanneal only. DO NOT apply A60 adder to 20 gauge doors
- In order for this product to meet Buy America regulations, orders must reflect that they meet "Buy American Act" or "Buy America Act"
- 3. 14 gauge doors designated with Buy America regulations will be constructed W/SEM. Please apply W/SEM add to the door price.
- 4. G90 galvanized doors with Buy American regulations 36 width max

Ceco Door

Extras 1. Non - Handed Option		Code Ol	Add/Leaf No Add
2. Closer/Holder Reinforcement	14 Course Ontion	C1	\$36
2. Closer/Holder Reinforcement	14 Gauge Option 12 Gauge Option	CC	\$43
	12 Gauge Option	00	Ψ4 Ο
3. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
e. 90 Height		\$56	\$124
4. G90 Galvanized			
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
e. 90 Height			\$382
5. Seamless Edges			
a. Edges welded - 18 or 16 gaug	e Handed Doors	W/SEM	\$143
b. Edges filled		SEM	\$89
6. Non Standard Size Doors			
Price as the next largest standar	d size door		
7. Hardware Locations - Other than	n CECO		NO ADD
8. Underwriters Label - Per Leaf		AU, BU, OU, CU	\$65
Label prices do not include close	er reinforcement	TU	\$17
AU not available in 20 gauge		LCO	\$24
BU maximum size in 20 gauge 3	472 single swing only		
AU maximum size, 18 & 16 gaug	ge 4090 single, 8080 doubl	e	
9. Warnock Hersey Label - Per Lea	f	AW, BW, OW, CW	\$17
Label prices do not include close	er reinforcement	SW, TW	\$17
AW not available in 20 gauge		LCO	\$24
BW maximum size in 20 gauge 4	1080 single, 8080 double		
AW maximum size, 18 & 16 gaug	ge 4090 single, 8080 doub	le	
10. FM Label "Plus" UL or WH Labe	el	AUF, BUF, CUF	\$34
AF not available in 20 gauge		TUF	\$34
BF maximum size in 20 gauge 3	472 single swing only	AWF, BWF	\$34
AF maximum size, 18 & 16 gaug	e 4090 single, 8080 double	CWF, TWF	\$34
FM Label must be used with a U	L or WH label		
11. STEEL FRAMED GLASS LITES	SLIMTRIM		
a. V design (30"- 48")		SLIM	\$228
b. N design (49" - 88")		SLIM	\$255
c. G design (89" - 140")		SLIM	\$298
Perimeter channel add per lite			\$61
Perimeter inches listed. Perimeter	er channel required on Lab	el	
openings and cutouts over 35" in	n width or height.		
For SLIS designs, see Accessori	ies section, page A-3		



LC1, LM1, LM0, LP0

Width	Height	20CRS	18CRS	16CRS	14CRS
20 - 30	68	NA	\$1,417	\$1,626	\$1,915
31 - 36	68	NA	\$1,621	\$1,829	\$2,118
37 - 40	68	NA	\$1,711	\$1,920	\$2,209
20 - 30	70	NA	\$1,438	\$1,660	\$1,973
31 - 36	70	NA	\$1,644	\$1,866	\$2,179
37 - 40	70	NA	\$1,738	\$1,962	\$2,274
20 - 30	72	NA	\$1,486	\$1,728	\$2,065
31 - 36	72	NA	\$1,670	\$1,910	\$2,248
37 - 40	72	NA	\$1,760	\$2,000	\$2,339
20 - 30	80	NA	\$1,845	\$2,110	\$2,469
31 - 36	80	NA	\$1,993	\$2,257	\$2,616
37 - 40	80	NA	\$2,096	\$2,360	\$2,719
20 - 30	90	NA	\$2,293	\$2,495	NA
31 - 36	90	NA	\$2,484	\$2,688	NA
37 - 40	90	NA	\$2,593	\$2,798	NA

Additional Specification Notes:

- In order for this product to meet Buy American regulations, orders must reflect that they meet "Buy American Act" or "Buy America Act"
- 2. 14 gauge doors designated with Buy America regulations will be constructed W/SEM. Please apply W/SEM add to the door price.

R - 3 (FT) Fuego 250° Temperature

May, 2024

	Ĩ	ay, 2024
Extras	Code	Add/Leaf
1. Fuego Non - Handed	OT	No Add
250° Temperature rise.		
2. Closer/Holder Reinforcement	24	***
14 Gauge - standard	C1	\$36
12 Gauge - option	CC	\$43
3. A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
e. 90 Height	\$56	\$124
4. G90 Galvanized		
a. 68 Height		\$354
b. 70 Height		\$361
c. 72 Height		\$367
d. 80 Height		\$373
e. 90 Height		\$382
5. Seamless Edges		
a. Edges welded - 18, 16, or 14 gauge Handed Doors	W/SEM	\$143
b. Edges filled	SEM	\$89
6. Non Standard Size Doors		
Price as the next largest standard size door		
7. Hardware Locations - Other than CECO		No Add
8. Underwriters Label - Per Leaf	AU, BU, OU, CU	\$65
	TU	\$17
	LCO	\$24
9. Warnock Hersey Label - Per Leaf	AW, BW, OW, CW	\$17
	SW, TW	\$17
	LCO	\$24
10. FM Label "Plus" UL or WH Label	AUF,BUF, CUF	\$34
FM label must be used with a UL or WH label	TUF	\$34
14 gauge not available with FM Label	AWF, BWF	\$34
	CWF, TWF	\$34
11. Steel Framed Glass Lites - SLIMTRIM		
a. V design (30" - 48")	SLIM	\$228
b. N design (49" - 88")	SLIM	\$255
Perimeter channel add per lite		\$61
Perimeter inches listed. Perimeter channel required on	I	
labeled openings and cutouts over 35" in width or heigh	nt.	
For SLIS designs, see Accessories section, page A-3.		

R - 4 (RI) Regent and (FT) Fuego Extras May, 2024



Extras Codes AddIcal 1. Gaps - Top of Bottom STC	1103, 202 f			
a. Sorew-Top Cap Attached STC \$26 b. Sorew-In Botom Cap Attached SEC \$28 2. Flush Wielded Steel Glass Like .485 for Regent N	Extras		Codes	Add/Leaf
b. Screwin Bottom Cap Altached SBC \$28 2. Fluck Welded Stet Glass Lites 4885 for Regent V \$311 a. V design (49°- 88') N	1. Caps - Top or Bottom			
2. Flue Weided Steel Glass Lites 4885 for Regent V \$311 a. V design (30° - 48°) V \$354 b. N design (80° - 140°) G \$454 c. G design (80° - 140°) FG \$683 d. FG design (141° - 240°) FG \$683 d. B. To design (141° - 240°) FG \$683 d. B. To design (141° - 240°) FG \$683 d. B. To design (141° - 240°) FG \$683 d. B. Add to the above prices 4881, 4883, 4887, 4889 \$186 G. Bazing system must be installed prior to assembly F A04 \$144 b. 4441 - 68 to s0 Charnel and plate are steel A03 \$184 S. Add To bor - Non Labeled 14 Gauge \$488 \$186 d. Dutch Door - Non Labeled 14 Gauge \$488 \$184 a. U. Ratings - AU, BU, CU, TU - 4072 maximum size \$358 \$358 D. Dutch Door - Non Labeled Dutch Doors - 14 gauge Manufactured off site and \$358 a. U. Ratings - AW, BW, CW, TU - 4072 maximum size \$358 \$358 D. Dutch Door Shell - For Labeled Dutch Doors - 14 gauge \$100 \$358 B. Underout Exters Fro	a. Screw- Top Cap Attached		STC	\$26
a. V design (207-47) V \$314 b. N design (497-887) N	b. Screw-in Bottom Cap Attached		SBC	\$26
b. N design (49°- 887) N S354 c. G design (89°- 140°) G S419 d. FG design (89°- 140°) FG S883 e. 3/8° to 1° glass. Add to the above prices 4881, 4883, 4887, 4889, 4887, 4889, 4887, 4889, 4887, 4889 S166 Glazing system must be installed prior to assembly Perimeter inches listed. Add S144 S144 3. Astragats - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel Add S144 b. 4441 - 68 to 90 Chair shape in steel Add S144 S8e Accessories Section for loose pice price. S184 5. Dutch Door - Non Labeled 14 Gauge Add S184 S488 a. Project obside - 30° door width only shipped separately S358 5. Dutch Door Sheft - Non Labeled Dutch S488 a. U. Ratings - AU, BU, CU, TU - 4072 maximum size U S358 6. Untch Door Sheft - For Labeled Dutch Doors - 14 gauge Manufactured off site and S358 7. Dutch Door Sheft - For Labeled Dutch Doors - 14 gauge Manufactured off site and S358 8. Undercut Ext - Form Fabrication U S24 01mensions are in 116 incincements (U01+U44) S347 34-8 listk: Si8-U10	2. Flush Welded Steel Glass Lites 4885 for Regent			
c. G design (89"- 140") G \$419 d. FG design (141'-240") FG \$863 e. 30" to 1" glass. Add to the above prices 4887, 4883 \$186 Glazing system must be installed prior to assembly Perimeter inches listed. 51 7. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A04 \$144 5. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A03 \$184 5. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A03 \$184 5. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A03 \$184 6. Dutch Door - Non Labeled 14 Gauge Audificature off site and \$488 \$358 6. Dutch Door Sheff - Non Labeled Includes Label Dutch \$488 a. UL Raings - AU, BU, CU, TU - 4072 maximum size Yumanticature off site and \$358 7. Dutch Door Sheff - For Labeled Dutch Doors - 14 gauge Manufacture off site and \$358 8. Undercut Extra - From Fabrication U	a. V design (30"- 48")		V	\$311
c. G design (190" : 140") G \$419 d. FG design (141" - 240") FG \$683 e. 30" to 1" glass. Add to the above prices 4881, 4883, 4883, 4887, 4889 \$186 Glazing system must be installed prior to assembly Perimeter inches listed. A04 \$114 3. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A03 \$184 b. 4441 - 68 to 90 Chair shape in steel A03 \$184 b. 4441 - 68 to 90 Chair shape in steel A03 \$184 b. 4441 - 68 to 90 Chair shape in steel A03 \$184 b. 4441 - 68 to 90 Chair shape in steel A04 \$144 b. 4441 - 68 to 90 Chair shape in steel A03 \$188 c. Nuch Door Sheff - Non Labeled 14 Gauge Aurufactured off site and \$488 a. UL Raings - AU, BU, CU, TU - 4072 maximum size Nuch Door Sheff - For Labeled Dutch Doors - 14 gauge Manufactured off site and \$488 Orlb variangs - AU, BU, CU, TU - 4072 maximum size U_U_U_ \$24 \$24 Dimensions are in 1/16 inch increments (UU_U_U_U_U_U_U_U_U_U_U_U_U_U_U_U_U_U_U	b. N design (49"- 88")		N	\$354
e. 3/8" to 1" glass. Add to the above prices 4881, 4883, 4867, 4899 Glazing system must be installed prior to assembly Perimeter inches listed. 3. Astragals - Attached to the Door a. 4471 - 681 o 50 Channel and plate are steel 3. 441 - 681 o 50 Channel and plate are steel 3. Astragals - Attached to the Door a. 4471 - 681 o 50 Channel and plate are steel 3. Astragals - Attached to bar one place price. 4. Dutch Door - Non Labeled a. Project one side - 30° door width only b. Project one side - 30° door width only b. Project one side - 30° door width only b. ULCh 1 Vor 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size b. WH Raings - AU, BU, CU, TU - 4072 maximum size c. Dutch Door Sheff - For Labeled Dutch Doors - 14 gauge Maufactured off site and CU	c. G design (89" - 140")			\$419
4887, 4889 S186 Glazing system must be installed prior to assembly Perimeter inches listed. 4887, 4889 S184 3. Astragals - Attached to the Door a. 4471 - 68 to 90 Anot as 144 A03 \$144 b. 441 - 68 to 90 Chain shape in steel A03 \$184 See Accessories Section for loose piece price. Dutch \$358 4. Dutch Door Sheft - Non Labeled 14 Gauge A03 \$488 a. Project both sides - 30° door width only Manufactured off site and \$488 b. Project one side - 30° door width only shaped separately \$358 6. Dutch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AW, BW, CW, TW - 4072 maximum size Dutch \$488 b. WH Ratings - AW, BW, CW, TW - 4072 maximum size Jule \$358 7. Dutch Door Sheft - For Labeled Dutch Doors - 14 gauge Manufactured off site and S358 8. Undercut Extra - From Fabrication U	d. FG design (141" - 240")		FG	\$683
Glazing system must be installed prior to assembly Perimeter inches listed. 3. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel b. 4481 - 68 to 90 Chair shape in steel b. 4483 - 4403 \$144 b. 4441 - 68 to 90 Chair shape in steel b. 4481 - 68 to 90 Chair shape in steel b. 4483 - 4403 \$144 b. 4441 - 68 to 90 Chair shape in steel b. 4481 - 68 to 90 Chair shape in steel b. 4483 - 4483 - 4483 b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both sides - 30° door width only b. Project both Side - 4483 b. Project both sides - 30° door width only b. Project and the stape of	e. 3/8" to 1" glass. Add to the above prices		4881, 4883,	\$100
Perimeter inches listed. 3. Astragals - Attached to the Door a. 4471 - 68 to 90 Channel and plate are steel b. 4441 - 68 to 90 Channel and plate are steel See Accessories Section for loose piece price. Dutch Door - Non Labeled 1. Dutch Door - Non Labeled 14 Gauge a. Project both sides - 30° door width only Manufactured off site and b. Project one side - 30° door width only Shipped separately 5. Dutch Door Labeled Includes Label a. UL Ratings - AU, BU, CU, TU - 4072 maximum size Dutch 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and Only available with project on one side shipped separately 34* and Si8* are standard Standard 34* and Si8* are standard Standard 34* and Si8* are standard Look - LP0 No hinge cutout or reinforcements. Example: a. U. 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU tabels and C1 closers 10. Labeled Double Egress Fire Doors Example: a. U. 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU tabels and C1 closers 10. Labeled Double Egress Fire Doors Example: a. U. 18 & 16 gauge BU, CU, and TU 80			4887, 4889	\$186
3. Astragals - Attached to the Door a. 4471 - 68 to 90 Chair shape in steel A04 \$144 b. 4441 - 68 to 90 Chair shape in steel A04 \$144 b. 4441 - 68 to 90 Chair shape in steel A04 \$144 b. 4441 - 68 to 90 Chair shape in steel A04 \$144 b. Dutch Door Sheft - Non Labeled 14 Gauge See Astragals - 30° door width only Manufactured off site and \$488 b. Project both sides - 30° door width only Manufactured off site and \$488 \$488 a. U. Ratings - AU, BU, CU, TU - 4072 maximum size Includes Label Dutch \$488 a. U. Ratings - AW, BW, CW, TW - 4072 maximum size Includes Label U \$358 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and U \$24 Othy available with project on on eside shipped separately \$358 \$358 8. Undercut Extra - From Fabrication U \$24 \$358 9. Replacement Door Lock = LPO No Add Lock = LPO No Add 10. Labeled Double Egress Fire Doors Example: \$101 \$202 \$174 a. UL - 18 & 16 ga	Glazing system must be installed prior to assembly			
a. 471 - 68 to 90 Chair shape in steel A03 \$144 b. 441 - 68 to 90 Channel and plate are steel A03 \$184 See Accessories Section for loose piece price. 4. Dutch Door - Non Labeled Dutch Door - Non Labeled 14 Gauge A. Project both sides - 30° door width only Manufactured off site and \$488 b. Project one side - 30° door width only Manufactured off site and S488 b. Project one side - 30° door width only S488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size b. WH Ratings - AU, BU, CU, TU - 4072 maximum size b. WH Ratings - AU, BU, CU, TU - 4072 maximum size 7. Dutch Door Sheff - For Labeled Unch Doors - 14 gauge Manufactured off site and Only available with project on one side shipped separately \$358 8. Under cut Extra - From Fabrication U_ \$24 Dimensions are in 11/6 inch increments (UU- \$25 Dimensions are in 11/6 inch increments (UU- \$25 Dimensions are in 11/6 inch increments (UU- \$26 Dimensions are in 11/6 inch increments (UU- \$27 Dimensions are in 11/6 inch increments (UU- \$27 Dimensions are in 11/6 inch increments (UU- \$27 Dimensions (AU to 10 8090 Maximum 2PV8 \$87 Dimensions (AU to 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 Dimensions (AU to 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 Dimension	Perimeter inches listed.			
b. 4441 - 68 to 90 Channel and plate are steel A03 \$184 See Accessories Section for loose piece price. Dutch loose side - 30° door width only Manufactured off site and \$468 a. Project both sides - 30° door width only Manufactured off site and \$468 b. Project ne side - 30° door width only Manufactured off site and \$468 c. UL Ratings - AU, BU, CU, TU - 4072 maximum size Dutch \$488 a. UL Ratings - AW, BW, CW, TW - 4072 maximum size Dutch \$488 b. WH Ratings - AW, BW, CW, TW - 4072 maximum size Dutch \$488 c. Outch Door Sheff - For Labeled Dutch Doors - 14 gauge Manufactured off site and U	3. Astragals - Attached to the Door			
See Accessories Section for loose piece price. Dutch Door - Non Labeled 5358 5. Dutch Door Sheff - Non Labeled 14 Gauge 4 a. Project both sides - 30° door width only Manufactured off site and \$488 b. Project one side - 30° door width only Manufactured off site and \$488 c. Utch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size Includes Label Dutch \$488 a. Utch Door Sheff - For Labeled Dutch Doors - 14 gauge Manufactured off site and U	a. 4471 - 68 to 90 Chair shape in steel		A04	\$144
4. Dutch Door - Non Labeled 14 Gauge 14 Gauge 3358 5. Dutch Door Shelf - Non Labeled 430° door width only 5158 Manufactured off site and 5168 and 5158 and	b. 4441 - 68 to 90 Channel and plate are steel		A03	\$184
5. Dutch Door Shelf - Non Labeled 14 Gauge a. Project both sides - 30" door width only Manufactured off site and \$488 b. Project one side - 30" door width only shipped separately \$358 6. Dutch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size Includes Label Dutch \$488 b. WH Ratings - AW, BW, CW, TW - 4072 maximum size V \$358 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and V	See Accessories Section for loose piece price.			
5. Dutch Door Shelf - Non Labeled 14 Gauge a. Project both sides - 30" door width only Manufactured off site and \$488 b. Project one side - 30" door width only shipped separately \$358 6. Dutch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size Includes Label Dutch \$488 b. WH Ratings - AW, BW, CW, TW - 4072 maximum size V \$358 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and V				
a. Project both sides - 30° door width only Manufactured off site and \$488 b. Project one side - 30° door width only shipped separately \$358 c. Dutch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size Dutch State b. WH Ratings - AW, BW, CW, TW - 4072 maximum size Manufactured off site and State 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and State Only available with project on one side shipped separately \$358 8. Undercut Extra - From Fabrication U	4. Dutch Door - Non Labeled		Dutch	\$358
b. Project one side - 3'0" door width only shipped separately \$358 6. Dutch Door Labeled Includes Label Dutch \$488 a. ULR atings - AU, BU, CU, TU - 4072 maximum size b b b. WH Ratings - AW, BW, CW, TW - 4072 maximum size 5 5 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and \$358 0. Ny available with project on one side shipped separately \$358 8. Undercut Extra - From Fabrication U	5. Dutch Door Shelf - Non Labeled	14 Gauge		
6. Dutch Door Labeled Includes Label Dutch \$488 a. UL Ratings - AU, BU, CU, TU - 4072 maximum size b. WH Ratings - AW, BW, CW, TW - 4072 maximum size 5 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and 5358 8. Undercut Extra - From Fabrication U	a. Project both sides - 3'0" door width only	Manufactured off site and		\$488
a. UL Ratings - AU, BU, CU, TU - 4072 maximum size b. WH Ratings - AW, BW, CW, TW - 4072 maximum size 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and Only available with project on one side shipped separately U	b. Project one side - 3'0" door width only	shipped separately		\$358
b. WH Ratings - AW, BW, CW, TW - 4072 maximum size 7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Only available with project on one side Sinped separately Only available with project on one side Only available with project on one side U U S358 Undercut Extra - From Fabrication U U S24 U Dimensions are in 1/16 inch increments U S4 and 5/8" are standard S4=Blank: 5/8=U10 Standard S4=Blank: 5/8=U10 Standard U Lock= LP0 No Add No hinge cutout or reinforcements. U Standard U Lock= LP0 No Add No hinge cutout or reinforcements. U S20 D No H 18 & 16 gauge BU, CU, and TU 8090 Maximum S2 - CU Labels and C1 closers S101 S202 D WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum S2 - CU Labels and C1 closers S101 S202 D WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum S2 - CU Labels and C1 closers S17 C WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum C U S11 Edge Bevel (20 gauge Not Available) BVH S18 Hinge edge beveled 1/8" in 2" with standard lock edge. C Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	6. Dutch Door Labeled	Includes Label	Dutch	\$488
7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge Manufactured off site and Only available with project on one side shipped separately \$358 8. Undercut Extra - From Fabrication U	a. UL Ratings - AU, BU, CU, TU - 4072 maximum size			
Only available with project on one side shipped separately \$358 8. Undercut Extra - From Fabrication U	b. WH Ratings - AW, BW, CW, TW - 4072 maximum size			
8. Undercut Extra - From Fabrication U	7. Dutch Door Shelf - For Labeled Dutch Doors - 14 gauge	Manufactured off site and		
Dimensions are in 1/16 inch increments (U01-U44) 3/4" and 5/8" are standard 3/4" and 5/8" are standard 3/4" and 5/8" are standard Standard No Add 3/4=Blank: 5/8=U10 Standard No Add 9. Replacement Door Lock= LP0 No Add No hinge cutout or reinforcements. Hinge= NHP No Add 10. Labeled Double Egress Fire Doors Example: 10. 10. a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH- 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors \$782 \$1,564 Total Total \$1,940 \$18 \$1,940 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. Example: \$12 \$1,940 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) \$18 <td>Only available with project on one side</td> <td>shipped separately</td> <td></td> <td>\$358</td>	Only available with project on one side	shipped separately		\$358
3/4" and 5/8" are standard Standard No Add 3/4=Blank: 5/8=U10 Standard No Add 9. Replacement Door Lock= LP0 No Add No hinge cutout or reinforcements. Hinge=NHP No Add 10. Labeled Double Egress Fire Doors Example: 10. 10. a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH- 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors \$782 \$1,564 Total Total \$1,940 \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 202 \$18 \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. Standard \$18 \$18 Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) Standard Standard	8. Undercut Extra - From Fabrication		U	\$24
3/4=Blank: 5/8=U10 9. Replacement Door No hinge cutout or reinforcements. 10. Labeled Double Egress Fire Doors a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum b. WH - 18 & 16 gauge BU, CU, and TU 8090 Maximum b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum c. WH - 18 & 16 gauge AW 8072 Maximum 2PV8 387 5101 3202 587 5101 202 587 5101 5202 587 5101 5202 587 5101 5202 587 5174 5174 5174 5194 11. Edge Bevel (20 gauge Not Available) BVH 11. Edge Bevel Hinge edge beveled 1/8" in 2" with standard lock edge. 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	Dimensions are in 1/16 inch increments		(U01-U44)	
9. Replacement Door Lock= LP0 No Add No hinge cutout or reinforcements. Hinge = NHP No Add 10. Labeled Double Egress Fire Doors Example: 10. 10. a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH- 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors \$782 \$1,564 Total Total \$1.940 \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) Kits Kits	3/4" and 5/8" are standard			
No hinge cutout or reinforcements. Hinge=NHP No Add 10. Labeled Double Egress Fire Doors Example:	3/4=Blank: 5/8=U10		Standard	No Add
10. Labeled Double Egress Fire Doors Example: a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH - 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors \$782 \$1,564 Total \$101 \$101 \$100 Total \$101 \$101 \$101 II. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. II. Edge Bevel (20 gauge Not Available) BVH \$18 Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) KI +	9. Replacement Door		Lock= LP0	No Add
a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum 2 - CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH - 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors 702 \$1,564 Total \$1,940 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	No hinge cutout or reinforcements.		Hinge= NHP	No Add
b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum 2PV8 \$87 \$174 c. WH - 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors Total \$782 \$1,564 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) Image: Configurations (Add to 14 ga Regent door price)	10. Labeled Double Egress Fire Doors	Example:		
c. WH- 18 & 16 gauge AW 8072 Maximum 2RI 18CRS 3070 F LHR doors Total \$1,564 Total \$1,940 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	a. UL - 18 & 16 gauge BU, CU, and TU 8090 Maximum	2 - CU labels and C1 closers	\$101	\$202
Total \$1,940 11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price) Log (20 gauge Not Available) Log (20 gauge Not Available)	b. WH - 18 & 16 gauge BW, CW, and TW 8090 Maximum	2PV8	\$87	\$174
11. Edge Bevel (20 gauge Not Available) BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 12. Behavioral Healthcare Patient Room Access Doors <td>c. WH- 18 & 16 gauge AW 8072 Maximum</td> <td>2RI 18CRS 3070 F LHR doors</td> <td>\$782</td> <td>\$1,564</td>	c. WH- 18 & 16 gauge AW 8072 Maximum	2RI 18CRS 3070 F LHR doors	\$782	\$1,564
 Hinge edge beveled 1/8" in 2" with standard lock edge. 12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)		Total		\$1,940
12. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	11. Edge Bevel	(20 gauge Not Available)	BVH	\$18
Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	Hinge edge beveled 1/8" in 2" with standard lock edge.			
astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	12. Behavioral Healthcare Patient Room Access Doors			
on patient room door. For windows, refer to option #18 above for the kits. Configurations (Add to 14 ga Regent door price)	Price includes patient door prep, easing of door edges, integrated			
Configurations (Add to 14 ga Regent door price)	astragal in face of door, factory install continuous hinge on access door and top cap)		
	on patient room door. For windows, refer to option #18 above for the kits.			
a Standard configuration (1'8" y 5'0" Access door standard size)	Configurations (Add to 14 ga Regent door price)			
	a. Standard configuration (1'8" x 5'0" Access door standard size)		BH-S	\$3,351
b. Custom configuration (non standard Access door size) BH-SC \$3,991	- · · · · · · · · · · · · · · · · · · ·		BH-SC	\$3,991
For Fire Rated, refer to Steel Stiffened Door section, page M-4.	For Fire Rated, refer to Steel Stiffened Door section, page M-4.			

Price does not include hardware preps in either door. Minimum 3068 - 4072 maximum.



ASSA ABLOY

Embossed Designs					
Size	G	alvannea			
LC1, LM1	20A40	18A40	16A40		
LM0, LP0					
2668*					
2868*	NA	\$1,020	\$1,143		
3068*					
2670*					
2870*	NA	\$1,051	\$1,183		
3070*					

*Hardware & Size limitations

a. E601 = 6 Panel

28 doors with standard 6 panel are limited to cylindrical preps with 2-3/8" backset.

b. EN61= Narrow 6 Panel

2668 and 2670 are available only with cylindrical prep.

 $\ensuremath{\mathsf{2868}}$ and $\ensuremath{\mathsf{2870}}$ are available with either cylindrical or mortise prep.

c. E601 = 16 Gauge only

Additional Specification Notes:

- In order for this product to meet Buy American regulations, orders must reflect that they meet "Buy American Act" or "Buy America Act".
- 2. Cylindrical lock with 3-1/2" rose will extend over the embossments on 28 width.

R - 5 Regent/Fuego Embossed Designs

May, 2024

Extras	Code	Add
1. Non - Handed Option	OI	No Add
2. Caps - Top or Bottom	070	* 00
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$26
3. Seamless Edges		6 440
a. Edges welded - 18 or 16 gauge Handed Doors	W/SEM	\$143
b. Edges filled	SEM	\$89
4. Glass Lites for Embossed Doors		
Standard kits are Western Reflections		
Note: Western Reflections kits not available on colorstyle doors		
For 28 & 30 Widths Only		
Add to price of embossed door		
a. 1/8" Glass		
6 Panel W/G9 Lite, includes perimeter channel	E605	\$327
b. 1/2" Insulated Glass		
6 Panel W/G9 Lite, includes perimeter channel	E606	\$449
6 Panel W/2 Lites at top	E609	\$327
5. Glass Lite for E603 Doors		
a. SLIMTRIM kit - G design, includes perimeter channel	E603	\$359
For SLIS designs, see Accessories section, page A-3		
6. Closer/Holder Reinforcement 14ga	C1	\$36
12 ga	CC	\$43
7. Non Standard Size Doors		
Price as the next largest standard size door		
8. Undercut U02 - U44	U	\$24
U13 thru U44 on 70 height for EN61	0	ΨΖ4
3/4" standard		
9. Underwriters Label - Per Leaf	AU,BU,OU,CU	\$65
*Label prices do not include closer reinforcement	ло,во,оо,оо TU	\$17
	LCO	\$24
10. Warnock Hersey Label - Per Leaf	AW,BW,OW,CW	Ψ24 \$17
*Label prices do not include closer reinforcement	SW, TW	\$17
Laber prices do not include closer reinforcement	LCO	\$24
11. 6'8" ADA Compliant 6-Panel Door	ADA68	\$32
ADA = Americans with Disabilities Act		ψΟΖ
	BVH	\$18
12. Edge Bevel	DAU	ψIO
Hinge edge beveled 1/8" in 2" with standard lock edge	CT.	¢040
13. Fuego Embossed 6 Panel Handed	FT	\$949
450° temperature rise - does not include W/SEM and label		



I - 1 **Notes** May, 2024

1 - 2 (LP) Legion Polystyrene Foam Core

May, 2024

LC1, LM1, LM0, LP0					
Width	Height	20GL4	18CRS	16CRS	14CRS
20 - 30	68	\$825	\$801	\$924	\$1,200
31 - 36	68	\$1,013	\$997	\$1,122	\$1,399
37 - 40	68	\$1,143	\$1,106	\$1,230	\$1,505
20 - 30	70	\$835	\$826	\$958	\$1,254
31 - 36	70	\$1,043	\$1,024	\$1,155	\$1,442
37 - 40	70	\$1,163	\$1,147	\$1,276	\$1,563
20 - 30	72	\$911	\$917	\$1,060	\$1,377
31 - 36	72	\$1,108	\$1,100	\$1,240	\$1,558
37 - 40	72	\$1,224	\$1,210	\$1,352	\$1,668
20 - 30	80	\$1,090	\$1,084	\$1,229	\$1,549
31 - 36	80	\$1,310	\$1,247	\$1,390	\$1,717
37 - 40	80	\$1,353	\$1,347	\$1,489	\$1,814
20 - 30	90	NA	\$1,666	\$1,824	\$2,182
31 - 36	90	NA	\$1,844	\$2,003	\$2,358
37 - 40	90	NA	\$1,926	\$2,084	\$2,441
20 - 30	100	NA	\$2,019	\$2,190	\$2,582
31 - 36	100	NA	\$2,198	\$2,367	\$2,752
37 - 40	100	NA	\$2,280	\$2,449	\$2,832

*20 Gauge doors are sold A60 Galvanneal only Do not apply A60 adder to 20 gauge doors

Additional Specification Notes:

- 1. 14 gauge are handed with 45H hinges.
- 2. Non standard sized doors to be priced as next largest standard size door.
- 3. No price add for Non-CECO hardware locations
- 4. In order for this product to meet Buy American regulations, orders must reflect that they meet "Buy American Act" or "Buy America Act"
- 5. 14 gauge doors designated with Buy America regulations will be constructed W/SEM. Please apply W/SEM add to the door price.
- 6. G90 galvanized doors with Buy American regulations 36 width max.



Extras	Code	Add/Leaf
1. Non - Handed Option 2. Closer/Holder Reinforcement	UP	No Add
14 Gauge Standard	C1	\$36
12 Gauge Option	CC	\$30 \$43
	00	0+ Ψ
3. A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
e. 90 Height	\$56	\$124
f. 100 Height	\$56	\$131
4. G90 Galvanized		
a. 68 Height		\$354
b. 70 Height		\$361
c. 72 Height		\$367
d. 80 Height		\$373
e. 90 Height		\$382
f. 100 Height		\$395
5. Seamless Edges		
a. Edges welded - 18, 16, or 14 gauge Handed Doors	W/SEM	\$143
b. Edges filled	SEM	\$89
6. Underwriters Label - Per Leaf	AU, BU, OU, CU	\$65
*Label prices do not include closer reinforcement	TU, TUH	\$17
AU not available 20 gauge	LCO	\$24
Maximum size 18, 16, & 14 gauge		
4080 single, 8080 double		
7. Warnock Hersey Label - Per Leaf	AW,BW,OW,CW	\$17
*Label prices do not include closer reinforcement	SW, TW	\$17
AW not available 20 gauge	LCO	\$24
Maximum size 18, 16, & 14 gauge		
4080 single, 8080 double		
8. Steel Frames Glass Lites - SlimTrim		
a. V design (30" - 48")	SLIM	\$228
b. N design (49" - 88")	SLIM	\$255
c. G design (89" - 140")	SLIM	\$298
Perimeter channel add per lite		\$61
Perimeter inches listed. Perimeter channel requited on		
labeled openings and cutouts over 35" in width or heig	ht.	
For SLIS designs, see Accessories section, page A-3		
9. Flush Welded Steel Glass Lites - 4885		
a. V design (30" - 48")	V	\$311
b. N design (49" - 88")	N	\$354
c. G design (89" - 140")	G	\$419
5 ()		
d. FG design (141" - 240")	FG	\$683
e. 3/8" to 1" glass. Add to the above prices	4881, 4883	\$186
Glazing system must be installed prior to assembly	4887, 4889	
Perimeter inches listed.		



I - 3 (LP) Legion Extras May, 2024

Ext	ras		Code	Add/Leaf
10.	Caps- Top or Bottom			
	a. Screw-in Top Cap Attached		STC	\$26
	b. Screw-in Bottom Cap Attache	ed	SBC	\$26
11.	Astragals - Attached to Door			
	a. 4471 - 68 to 90	1 piece steel	A04	\$144
	b. 4441 - 68 to 90	2 piece steel	A03	\$184
12.	Dutch Door - Non Labeled		Dutch	\$358
13.	Dutch Door Shelf - Non Label		14 gauge	
	a. Project both sides	Manufactured off site and		\$488
	b. Project one side	shipped separately		\$358
14.	Undercut Extra - From Fabrica	ation	U	\$24
	Dimensions are in 1/16 inch incr	rements	(U01 thru U44)	
	3/4" and 5/8" are standard		(U01 thru U44)	
	3/4 = Blank; 5/8 = U10		Standard	
15.	Replacement Door		Lock Code = LP0	No Add
	No hinge cutout or reinforcemen	nts	Hinge Code = NHP	
16.	Special Thickness (Maltex Ma	nufactured)		
17.	Edge Bevel	(20 gauge Not Available)	BVH	\$18
	Hinge edge beveled 1/8" in 2" w	ith standard lock edge		

I - 4 (LP) Madera Doors Polystyrene Foam Core

May, 2024

LC1, LM1, LM0, LP0					
Width	Height	18M40	16M40		
20-30	68	\$1,938	\$2,352		
31-36	68	\$2,446	\$2,860		
37-40	68	\$2,727	\$3,142		
20-30	70	\$2,049	\$2,489		
31-36	70	\$2,566	\$3,009		
37-40	70	\$2,888	\$3,330		
20-30	72	\$2,246	\$2,725		
31-36	72	\$2,711	\$3,189		
37-40	72	\$2,996	\$3,474		
20-30	80	\$2,798	\$3,323		
31-36	80	\$3,246	\$3,769		
37-40	80	\$3,513	\$4,037		
20-30	90	\$4,244	\$4,821		
31-36	90	\$4,708	\$5,285		
37-40	90	\$4,922	\$5,499		

E	mbosse	d Doors	
E6	601 - 6 Pa	anel Only	/
E601* - 18 G	A Only		18M40
28	68		\$2,883
30	68		\$2,883
**36	68		\$3,391
28	70		\$2,994
30	70		\$2,994
**36	70		\$3,511
E603*- 18 G	A Only		18M40
28	68		\$3,403
30	68		\$3,403
**36	68		\$3,911
28	70		\$3,514
30	70		\$3,514
**36	70		\$4,031
*Includes lite Kit			
*Only available	e in M60		

Additional Specification Notes:

- 1. Non-Handed not available
- 2. Non standard sized doors to be priced as next largest standard size door
- 3. No price add for non-CECO hardware locations
- 4. Manufactured off site and ships separately, call to verify lead-times, freight cost, and ship
- schedule.5. If we are unable to match your finish using our pre-formulated materials, additional formulation is available with extended lead time and set up fee.

Extrac	Code	
Extras	Code C1	Add/Leaf \$36
1. Closer/Holder Reinforcement (14ga)	CT	φου
2. Steel Options Woodgrain oak embossed A40 steel	M40	No Add
5	M40 M60	No Add
Smooth Grain galvanneal with tight grain stain 3. Caps - Top or Bottom	WOO	NU AUU
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$20 \$26
4. Underwriters Label - Per Leaf	AU,BU,OU,CU	\$65
*Label prices do not include closer reinforcement	А0,60,00,00 TU	\$03 \$17
Maximum size 18 & 16 gauge 4080 single, 8080 double	LCO	\$24
5. Warnock Hersey Label - Per Leaf	AW,BW,OW,CW	φ24 \$17
*Label prices do not include closer reinforcement	SW, TW	\$17 \$17
	LCO	\$17 \$24
Maximum size 18 & 16 gauge 4080 single, 8080 double	100	ΨZ4
6. Glass Lites (Flush doors only)		
For 1/4" glass thickness:	SLTM	¢440
Vision Lite- Up to 48" perimeter visible glass	FV	\$416
Narrow Lite- 49" to 88" perimeter visible glass	FNV	\$489
Half Glass- over 89" to 140" perimeter visible glass	HG	\$520
Full Glass	FG	\$734
Full Glass- 2 Lites	FG2	\$1,276
Full Glass- 3 Lites	FG3	\$1,377
Full Glass- 4 Lites	FG4	\$1,606
2 Narrow Lites	2FNV	\$851
3 Narrow Lites	3FNV	\$1,275
For 1/2" to 1" glass thickness: Add for each lite to above prices	DG	\$186
Prices includes prep and stained wood grained lite kit		
7. Undercut U01 Thru U44	U	\$24
3/4 standard		No Add
8. Astragal	A07	\$446
9. Madera Stain Colors		
Golden	CS1	No Add
Autumn	CS2	No Add
Bourbon	CS3	No Add
Salem	CS4	No Add
Provincial	CS5	No Add
Nutmeg	CS6	No Add
Above factory stains included in door price. Primed only not available		
Custom stain color match - in house factory formulation	CSX	\$158
*Send physical sample to be matched to Customer Service		
10. Cores		
Polyurethane core (Flush Only)	IU	\$148
Mineral Core (Flush Only)	FT	\$1,431
11. Touch up Stain Marking Pens		
Golden	MS007104	\$72
Autumn	MS007120	\$72
Bourbon	MS007112	\$72
Salem	MS007146	\$72
Provincial	MS007138	\$72
Nutmeg	MS007153	\$72

💶 Ceco Door

ASSA ABLOY



ASSA ABLOY

Embossed Designs E601 & EN61 = 6 Panel				
LC1, LM1, L	M0, LP0	Galva	nneal	
Width	Heigh	18A40*	16A40*	
26 - 30	68	\$1,130	\$1,253	
34 - 36***	68	\$1,326	NA	
26 - 30**	70	\$1,161	\$1,293	
34 - 36***	70	\$1,359	NA	

*E601 available in all gauges above. All other designs available in 18 Gauge only.

**Hardware & Size Limitations

a. E601, E101, E201, E202, E203

28 width - cylindrical only with 2-3/8" backset.

- b. EN61 = Narrow 6 Panel
- 26 width cylindrical only

28 width - cylindrical or mortise.

***36 wide doors are manufactured offsite

High Definition Embossed				
E101 = 1 Pa	nel, E201 = 2 Pa	anel		
Size	Galvanneal			
LC1, LM1				
LM0, LP0	18A40			
2868*	\$1.130			
3068	φ1,130			
2870*	\$1.161			
3070	φ1,101			
2880*	\$1,434			
3080	φ1,434			
E	202 = Arched T	ор		
E203 =	Arched Top w	/Planks		
2868*	\$1.19	Q1		
3068	ψ1,1			
2870*	\$1,222			
3070				
2880*	\$1,495			
3080*				

		I - 5
(LP) Legion Do	oors Embossed	l Polystyrene

May, 2024

Extras	Code	Add/Leaf
1. Non-Handed Option	UP	No Add
2. Closer/Holder Reinforcement		
14 Gauge Standard	C1	\$36
3. Caps - Top or Bottom		
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$26
4. Glass Lites for Embossed Doors		
Standard kits are Western Reflections		
Note: Western Reflections Kits are		
not available on Colorstyle Doors		
For 28 & 30 Widths Only		
Add to price of embossed door		
a. 1/8" Glass		
6 Panel W/G9 Lite Includes perimeter channel	E605	\$327
b. 1/2 Insulated Glass		
6 Panel W/G9 Lite Includes perimeter channel	E606	\$449
6 Panel W/2 Lites at Top	E609	\$327
5. Glass Lite for E603 Doors		
a. Slimtrim kit - G design Includes perimeter channel	E603	\$359
For SLIS designs, see Accessories Section		
6. Glass Lite for E201 Doors		
a. Slimtrim kit in top panel. Includes perimeter channel	E205	\$359
For SLIS designs, see Accessories Section		
7. Non Standard Size Doors		
Price as the next largest standard size door		
8. Undercut U02-U44	U	\$24
U13 thru U44 on 70 height for EN61		
3/4" standard		
9. Underwriters Label - Per Leaf	AU,BU,OU,CU	\$65
*Label prices do not include closer reinforcement	TU	\$17
	LCO	\$24
10. Warnock Hersey Label - Per Leaf	AW,BW,OW,CV	\$17
*Label prices do not include closer reinforcement	SW, TW	\$17
	LCO	\$24
11. 6'8" ADA Compliant	ADA68	\$32
ADA = Americans with Disabilities Act		
1- Panel, 2- Panel, or 6- Panel		
12. Edge Bevel	BVH	\$18
Hinge edge beveled 1/8" in 2" with standard lock edge.		
13. Seamless Edges		
Edges welded	W/SEM	\$143
Edges filled	SEM	\$89

1-6 (IU) Imperial / Imperial MAXIM Polyurethane Foam Core

May, 2024

LC1, LM1, LM0, LP0					
Width	Height	20GL4	18CRS	16CRS	14CRS
20 - 30	68	\$929	\$905	\$1,028	\$1,447
31 - 36	68	\$1,117	\$1,101	\$1,226	\$1,646
37 - 40	68	\$1,247	\$1,210	\$1,334	\$1,752
20 - 30	70	\$939	\$930	\$1,062	\$1,501
31 - 36	70	\$1,147	\$1,128	\$1,259	\$1,689
37 - 40	70	\$1,267	\$1,251	\$1,380	\$1,810
20 - 30	72	\$1,015	\$1,021	\$1,164	\$1,624
31 - 36	72	\$1,212	\$1,204	\$1,344	\$1,805
37 - 40	72	\$1,328	\$1,314	\$1,456	\$1,915
20 - 30	80	\$1,194	\$1,188	\$1,333	\$1,796
31 - 36	80	\$1,414	\$1,351	\$1,494	\$1,964
37 - 40	80	\$1,457	\$1,451	\$1,593	\$2,061
20 - 30	90	NA	\$1,770	\$1,928	\$2,429
31 - 36	90	NA	\$1,948	\$2,107	\$2,605
37 - 40	90	NA	\$2,030	\$2,188	\$2,688

20 Gauge doors are sold A60 Galvanneal only. Do not apply A60 adder to 20 gauge doors.

Additional Specification Notes

- 1. 14 gauge doors include W/SEM.
- Do not include W/SEM add in price.
- 2. 14 gauge doors are handed with 45H hinges
- 3. 210 & 310 wide or 610 &710 high, price as the next largest standard size door.
- 4. 14 Gauge is MAXIM

Add/Leaf Extras Code VU No Add 1. Non- Handed Option 2. Closer/Holder Reinforcement C1 \$36 14 Gauge Standard 12 Gauge Option CC \$43 3. A40 or A60 Galvanneal A40 A60 \$97 a. 68 Height \$48 \$48 \$103 b. 70 Height \$48 c. 72 Height \$111 d. 80 Height \$48 \$118 e. 90 Height \$56 \$124 4. G90 Galvanized Maximum 36 width a. 68 Height \$354 \$361 b. 70 Height c. 72 Height \$367 d. 80 Height \$373 e. 90 Height \$382 5. Seamless Edges a. Edges welded - 18 or 16 GA W/SEM \$143 SEM \$89 b. Edges filled 6. Non Standard Size Doors Prices as the next largest standard size door No Add 7. Hardware Locations - Other than CECO 8. Underwriters Label - Per Leaf AU, BU \$65 OU,CU Label prices do not include closer reinforcement AU not available 20 gauge TU, TUH \$17 LCO Maximum size 20, 18 & 16 gauge \$24 4070 single, 8070 double AW,BW, 9. Warnock Hersey Label - Per Leaf \$17 Label prices do not include closer reinforcement OW,CW AW not available 20 gauge SW, TW \$17 LCO Maximum size 20, 18 & 16 gauge \$24 4070 single, 8070 double 10. Steel Framed Glass Lites - SlimTrim SLIM \$228 a. V design (30" - 48") \$255 SLIM b. N design (49" - 88") c. G design (89" - 140") SLIM \$298 \$61 Perimeter channel add per lite Perimeter inches listed. Perimeter channel required on labeled openings and cutouts over 35" in width or height. For SLIS designs, see Accessories section, page A-3

11. Flush Welded Steel Glass Lites - not available





| - 7 (IU) Imperial Extras

May, 2024

Extras	Code	Add/Leaf
12. Caps - Top or Bottom		
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$26
13. Astragals - Attached to Door		
a. 4471 - 68 to 90 1 piece steel	A04	\$144
b. 4441 - 68 to 90 2 piece steel	A03	\$184
	Ditt	# 250
14. Dutch Door - Non Labeled	Dutch	\$358
15. Dutch Door Shelf - Non Label	14 gauge	
a. Project both sides		\$488
b. Project one side		\$358
16. Undercut Extra - From Fabrication	U	\$24
Dimensions are in 1/16 inch increments	(U01 thru U44)	
3/4" and 5/8" are standard		
3/4 = Blank; 5/8 = U10	Standard	
17. Replacement Door	Lock Code = LPO	No Add
No hinge cutout or reinforcements	Hinge Code = NHP	NU AUU
Not Available in 14 gauge		

I - 8 (IU) Imperial Embossed Polyurethane

May, 2024

Embossed Designs E601, EC01, EN61				
Size	Gal	vanneal		
LC1,LM1	20A40*	18A40*	16A40*	
LM0,LP0	20A40	10A40	10A40	
2668**				
2868**	\$1,161	\$1,234	\$1,357	
3068				
2670**				
2870**	\$1,171	\$1,265	\$1,397	
3070				

*E601 available in all gauges above. All other designs available in 18 Gauge only.

**Hardware & Size Limitations

a. E101, E201, E202, E203, E601
28 width - cylindrical only
with 2-3/8" backset.
b. EN61= Narrow 6 Panel

26 width - cylindrical only 28 width - cylindrical or mortise c. EC01 = Cross Buck

26 width - not available

28 width - cylindrical only

High Definition Embossed						
E10	1, E201					
Size	Size Galvanneal					
LC1, LM1	18A40					
LM0, LP0	10740					
2868*	\$1,234					
3068	ψ1,204					
2870* \$1,265						
3070	φ1,205					
2880*	\$1,538					
3080	φ1,550					
E202 = Arch	ned Top					
E203 = Arch	ned Top w/Plank					
2868*	\$1.301					
3068	ψ1,301					
2870*	\$1,326					
3070	φ1,320					
2880*	\$1.587					
3080	φ1,307					

Cylindrical lock with 3-1/2" rose will extend over the embossment on 28 & 34 widths.

Pairs of Doors - Multiply single by 2.

210 & 310 wide, price as the next largest standard size door.



Extras	Code	Add/Lea
1. Non - Handed Option	VU	No Add
2. 16 Gauge E601 Panel Only		
3. Closer/Holder Reinforcement		
14 Gauge Standard	C1	\$36
4. Caps - Top or Bottom		
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$26
5. Glass Lites for Embossed Doors		
Standard kits are Western Reflections		
Note: Western Reflection kits not		
available on Colorstyle Doors		
For 28 & 30 Widths Only		
Add to price of embossed door		
a. 1/8" Glass		
6 PANEL W/G9 LITE. Includes perimeter channel	E605	\$327
Crossbuck W/G9 Lite Includes perimeter channel	EC05	\$327
b. 1/2 Insulated Glass		
6 PANEL W/G9 Lite Includes perimeter channel	E606	\$449
CROSSBUCK W/G9 I Includes perimeter channel	EC06	\$449
CROSSBUCK W/DIAMOND LITE - up to 3070	EC04	\$449
EC04 includes Perimeter Channel		
6 PANEL W/2 LITES AT TO	E609	\$327
6. Steel Glass Lite for E603 Doors		
a. Slimtrim kit - G design, Includes Perimeter Channel	E603	\$359
For SLIS designs, see Accessories section		
7. Steel Glass Lite for E205 Doors		
a. Slimtrim kit in top panel, includes Perimeter Channel	E205	\$359
For SLIS designs, see Accessories section		
8. Non Standard Size Doors		
Price as the next largest standard size door		
9. Undercut U02 - U44	U	\$24
U13 - U44 on 70 height for EN61, EC01		
3/4" Standard		
10. Underwriters Level - Per Leaf	AU, BU, OU, CU	\$65
*Label prices do not include closer reinforcement	TU	\$17
AU not available in 20 gauge	LCO	\$24
11. Warnock Hersey Label - Per Leaf	AW, BW, OW, CW	\$17
*Label prices do not include closer reinforcement	SW, TW	\$17
AW not available in 20 gauge	LCO	\$24
12. 6'8" ADA Compliant	ADA68	\$32
ADA= Americans with Disabilities ACT		
1- panel, 2-panel, 6-panel, 8-panel		
13. Seamless Edges		
Edges welded - 18 or 16 gauge handed Doors	W/SEM	\$143
	SEM	\$89



M - 1 **Notes** May, 2024

M - 2 (MS) Medallion / Medallion MAXIM Doors with 22 Gauge Stiffeners

May, 2024

LC1, LM1, LM0, LP0 Width | Height | 18CRS | 16CRS | 14CRS | 12CRS 20 - 30 68 \$937 \$1,080 \$1,389 \$1,714 31 - 36 68 \$1,151 \$1,296 \$1,606 \$1,931 37 - 40 68 \$1,278 \$1,424 \$1,734 \$2,060 20 - 30 \$953 \$1,107 \$1,438 70 \$1,785 31 - 36 70 \$1,186 \$1,340 \$1,672 \$2,023 37 - 40 70 \$1,326 \$1,480 \$1,812 \$2,163 20 - 30 72 \$1,028 \$1,194 \$1,547 \$1,924 31 - 36 72 \$1,231 \$1,396 \$1,752 \$2,129 37 - 40 72 \$1,364 \$1,528 \$1,886 \$2,264 20 - 30 80 \$1,291 \$1,467 \$1,843 \$2,247 31 - 36 80 \$1,481 \$1,657 \$2,036 \$2,442 37 - 40 80 \$1,605 \$1,782 \$2,161 \$2,567 20 - 30 90 \$1,893 \$2,083 \$2,484 \$2,922 31 - 36 90 \$2,089 \$2,280 \$2,684 \$3,125 37 - 40 90 \$2,189 \$2,380 \$2,784 \$3,226 20 - 30 \$2,194 \$2,397 \$2,828 \$3,293 100 31 - 36 100 \$2,384 \$2,588 \$3,022 \$3,492 37 - 40 100 \$2,493 \$2,697 \$3,131 \$3,600

Additional Specification Notes:

- 1. 14 Gauge doors are handed with 45H hinges.
- 2. 210 & 310 wide or 610 & 710 high, price as the next largest standard size door.
- 3. No price add for non-CECO hardware locations.
- 4. Doors must be Galvanneal when ordering with Galvanneal Stiffeners.
- 5. 14 Gauge is MAXIM

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E	ttras	Code	Add/Leaf
1.	Stiffeners- 22 GA Cold Rolled Standard		
	a. 22 GA Galvanneal - Door must also be Galvanneal	22GAGV	\$106
	b. 20 GA Galvanneal - Door must also be Galvanneal	20GAGV	\$143
	c. 18 GA Cold Rolled	18GACR	\$93
	d. 18 GA Galvanneal - Door must also be Galvanneal	18GAGV	\$195
	e. 16 GA Cold Rolled	16GACR	\$212
	f. 16 GA Galvanneal - Door must also be Galvanneal	16GAGV	\$297
2.	Closer/Holder Reinforcement		
	14 Gauge- Standard	C1	\$36
	12 Gauge- Option	CC	\$43
3.	A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
	a. 68 Height	\$48	\$97
	b. 70 Height	\$48	\$103
	c. 72 Height	\$48	\$111
	d. 80 Height	\$48	\$118
	e. 90 Height	\$56	\$124
	f. 100 Height	\$56	\$131
4.	G90 Galvanized 16 or 14 Gauge only - Maximum	Size 40100	
	a. 68 Height		\$354
	b. 70 Height		\$361
	c. 72 Height		\$367
	d. 80 Height		\$373
	e. 90 Height		\$382
	f. 100 Height		\$395
5.	Underwriters Label - Per Leaf	AU, BU, OU, CU	\$65
	*Label prices do not include closer reinforcement	TU	\$17
	a. Max size 18, 16 ga 40100 single, 80100 double	LCO	\$24
	b. Max size 14 ga 4090 single, 8090 double		
6.	Warnock Hersey Label - Per Leaf	AW, BW, OW, CW	\$17
	*Label prices do not include closer reinforcement	SW, TW	\$17
	a. Max size 18, 16 ga 40100 single, 80100 double	LCO	\$24
	b. Max size 14 ga 4090 single, 8090 double		
7.	Flush Welded Steel Glass Lites 4884		
	a. V design (30" - 48")	V	\$311
	b. N design (49" - 88")	N	\$354
	c. G design (89" - 140")	G	\$419
	d. FG design (141" - 240")	FG	\$683
	e. 3/8" to 1" glass. Add to the above prices.	4880, 4882	\$186
	Glazing system must be installed prior to assembly.	4886, 4888	
	Perimeter inches listed.		
8.	Undercut Extra - From Fabrication	U	\$24
	Dimensions are in 1/16 in increments		
	3/4" = Blank, 5/8" = U10; Both are standard	(U01 THRU U44)	No Add
9.	Seamless Edges		
	a. Edges welded - handed only, 18, 16, 14, and 12 gauge	W/SEM	\$143
	b. Edges filled	SEM	\$89





LC1, LM1, LM0, LP0 Width Height 18CRS 16CRS 20 - 30 68 \$1,499 \$1,728 31 - 36 68 \$1,842 \$2,074 37 - 40 68 \$2,045 \$2,278 20 - 30 \$1,525 \$1,771 70 31 - 36 70 \$1,898 \$2,144 37 - 40 70 \$2,122 \$2,368 20 - 30 72 \$1,645 \$1,910 31 - 36 72 \$1,970 \$2,234 37 - 40 72 \$2,182 \$2,445 20 - 30 80 \$2,066 \$2,347 31 - 36 80 \$2,370 \$2,651 37 - 40 80 \$2,568 \$2,851 20 - 30 90 \$3,029 \$3,333 31 - 36 90 \$3,342 \$3,648 37 - 40 90 \$3,502 \$3,808 20 - 30 \$3,510 \$3,835 100 31 - 36 100 \$3,814 \$4,141 37 - 40 100 \$3,989 \$4,315

Additional Specification Notes:

1. 14 & 12 Gauge doors are available. Contact factory for product
limitations and pricing

2. 210 & 310 wide or 610 & 710 high, price as the next largest standard size door.

3. No price add for non-CECO hardware locations.

a. 22 GA Galvanneal	22GAGV	\$106
b. 20 GA Galvanneal	20GAGV	\$143
c. 18 GA Cold Rolled	18GACR	\$93
d. 18 GA Galvanneal	18GAGV	\$195
e. 16 GA Cold Rolled	16GACR	\$212
f. 16 GA Galvanneal	16GAGV	\$297
Closer/Holder Reinforcement		
14 Gauge- Standard	C1	\$36
•	CC	\$43
A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
e. 90 Height	\$56	\$124
f. 100 Height	\$56	\$131
	00	
a. 68 Height		\$354
b. 70 Height		\$361
•		\$367
d. 80 Height		\$373
,		\$382
•		\$395
Underwriters Label - Per Leaf	BU4	\$65
*Label prices do not include closer reinforcement		
Warnock Hersey Label - Per Leaf	BW4	\$17
*Label prices do not include closer reinforcement		
Flush Welded Steel Glass Lites 4884		
a. V design (30" - 48")	V	\$311
b. N design (49" - 88")	N	\$354
c. G design (89" - 140")	G	\$419
	FG	\$683
e. 3/8" to 1" glass. Add to the above prices.	4880, 4882	\$186
Glazing system must be installed prior to assembly.	4886, 4888	
Perimeter inches listed.		
Undercut Extra - From Fabrication	U	\$24
Dimensions are in 1/16 in increments	_	
3/4" = Blank, 5/8" = U10; Both are standard	(U01 THRU U44)	No Add
Seamless Edges		
a. Edges welded - handed only, 18, 16, 14, and 12 gauge	W/SEM	\$143
a. Luges welded - nanded only, 10, 10, 14, and 12 gauge		
	 c. 18 GA Cold Rolled d. 18 GA Galvanneal e. 16 GA Cold Rolled f. 16 GA Galvanneal Closer/Holder Reinforcement 14 Gauge- Standard 12 Gauge- Option A40 or A60 Galvanneal a. 68 Height b. 70 Height c. 72 Height d. 80 Height f. 100 Height G90 Galvanized 16 Gauge - Maximum Size 4010 a. 68 Height b. 70 Height c. 72 Height d. 80 Height b. 70 Height c. 72 Height d. 80 Height b. 70 Height c. 72 Height d. 80 Height e. 90 Height f. 100 Height Underwriters Label - Per Leaf *Label prices do not include closer reinforcement Warnock Hersey Label - Per Leaf *Label prices do not include closer reinforcement Filsh Welded Steel Glass Lites 4884 a. V design (30" - 48") b. N design (141" - 240") e. 3/8" to 1" glass. Add to the above prices. Glazing system must be installed prior to assembly. Perimeter inches listed. Undercut Extra - From Fabrication Dimensions are in 1/16 in increments 3/4" = Blank, 5/8" = U10; Both are standard 	c. 18 GA Cold Rolled 18 GACR d. 18 GA Cold Rolled 18 GACR d. 18 GA Cold Rolled 16 GACR f. 16 GA Cold Rolled 16 GACR f. 16 GA Galvanneal 16 GACR V Closer/Holder Reinforcement 1 14 Gauge- Standard C1 12 Gauge- Option CC A40 or A60 Galvanneal A40 a. 68 Height \$48 b. 70 Height \$48 c. 72 Height \$48 d. 80 Height \$56 f. 100 Height \$56 G90 Galvanized 16 Gauge - Maximum Size 40100 a. 68 Height \$56 G90 Galvanized 16 Gauge - Maximum Size 40100 a. 68 Height \$56 G90 Galvanized 16 Gauge - Maximum Size 40100 a. 68 Height \$56 G90 Galvanized 16 Gauge - Maximum Size 40100 a. 68 Height \$56 G90 Height \$56 G90 Height \$56 G90 Height \$7 f. 100 Height \$7

M - 3 (MS) Medallion Doors - Temperature Rise 450°

Extras

1. Stiffeners- 22Ga Cold Rolled Standard

a. 22 GA Galvanneal

May, 2024

Add/Leaf

\$106

Code

22GAGV

M - 4 (MS) Medallion Door Extras

May, 2024



11. Caps - Top or Bottom STC \$26 a. Screw-In Cp Cap Attached STC \$26 b. Screw-In Cap Cap Attached STC \$26 12. Dutch Door Shelf - Non Labeled Dutch \$338 13. Dutch Door Shelf - Non Labeled Includes Label S38 14. Dutch Door - Labeled Includes Label Dutch \$488 a. Ut ratings - AU, BU, CU, TU - 4072 maximum size S38 S38 Dutch Door - Labeled Includes Label Dutch \$488 a. Ut. ratings - AU, BU, CU, and TV 80100 Max Size 2 CU labels and C1 closers \$101 \$202 b. W+H 18 & fig a - AU, BU, CU, and TV 80100 Max Size 2 astragals \$35 \$174 a. UL - 18 & fig a - AU, BU, CU, and TV 80100 Max Size 2 astragals \$35 \$174 \$114 \$11 \$24.52 17. 4684 Flush Louvers Total Cover Pape \$174 \$110 \$338 18. Welded on Plate Astragal (AU, BU, CU, ZMS 18 CRS 3070 FLHR \$163 \$1906 11. Duer - 18 & fi Gg - AU, BU, CU, ZMS 18 CRS 3070 FLHR \$163 \$1746 12. View of the tabule only on Production doors Cover Pape \$1746 \$1746<	Extr	as			Code	Add/Leaf
b. Screwin Botton Gap Attached SBC \$26 12. Dutch Door - Non Labeled Dutch S358 13. Dutch Door Sheft - Non Label - 1 a. Project one side - 30° door width only \$488 b. Project one side - 30° door width only \$358 14. Dutch Door - Labeled Includes Label Dutch Non Label - 1 a. Ur ratings - AU, BU, CU, TU - 4072 maximum size Saster Non Label Door 1 \$488 a. U. ratings - AU, BU, CU, and TU 80100 Max Size 2 estragals \$65 \$170 5. Labeled Double Egress File Doors Example \$174 \$202 \$170 c. Astragal (Arguind over 80 or 3 hour rating) 2 PV8 \$87 \$174 a. U 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 estragals \$86 \$170 c. Astragal (Arguind over 80 or 3 hour rating) 2 PV8 \$87 \$174 a. U 18 & 16 ga - AU, BU, CU, 2 MS 18 CRS 3070 F Link \$933 \$1,1066 State of Dota Astragal 4491 (A66) State Astragal 4491 (A66) \$1,115 \$538 18. Webded on Plate Astragal 4491 (A66) State Astragal 4491 (A66) \$0,01 \$2,422 19. Oversize Doors up to 50°x120° r 16 & 14 Gauga 640 Gabranneal Non-Temperature Rise Doors Only </td <td>11.</td> <td>Caps - Top or Bottom</td> <td></td> <td></td> <td></td> <td></td>	11.	Caps - Top or Bottom				
12. Duch Door - Non Labeled Duch \$358 13. Duch Door - Non Labeled - - a. Project both sides - 30" door width only \$488 \$558 14. Duch Door - Labeled Includes Label Duch \$488 14. Duch Door - Juleedd Includes Label Duch \$489 15. Duch Sheft - For Labeled Duch Door - 14 Gauge Project one side only \$358 16. Labeled Duche Egress Fire Doors Example \$40 \$470 \$100 a. UL: rids 6 ag - ALW, LOV, and TW 80100 Max Size 2 cut basks and C closers \$101 \$2022 b. WH 18 & 16 ga - ALW, LOV, and TW 80100 Max Size 2 astragals \$85 \$170 \$2.452 17. 4684 Flush Louvers Lover Prep \$24.52 \$24.52 17. 4684 Flush Louvers Lover Prep \$24.52 \$38 \$337 18. Weided on Plate Astragal 4491 (A69) \$100 Flush Stringer Preparation \$111 \$5538 \$31 \$324 \$33 18. Weide one Back Strike Preparation SLA \$53 \$33 \$31 \$316 \$324 \$33 \$316 18. Weide one Back Strike Preparation SLA		a. Screw-in Top Cap Attached			STC	\$26
13. Dutch Door Shelf - Non Label - 1 \$488 a. Project tom sides - 30° door width only \$488 b. Project one side - 30° door width only \$338 14. Dutch Door - Labeled Includes Label Dutch State a. UL ratings - AU, BU, CU, TU - 4072 maximum size 15 Dutch Sheff - For Labeled Dutch Door - 14 Gauge Project one side only \$358 15. Dutch Sheff - For Labeled Dutch Door - 14 Gauge Project one side only \$358 \$101 \$2020 b. Wh-18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 cut beles and C1 closers \$101 \$2020 b. Wh-18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals \$85 \$170 c. Astraget (Required over 80 or 5 hour rating) 2PV8 \$37 \$174 a. U 18 & 16 ga - AU, BU, CU, 2MS 16 CRS 3070 F LHR \$953 \$1,906 T. deB4 Flush Lowers Lower Propert Al sizes up to 24 x 24 \$438 \$337 Full Lower - 24 x 86 (3070 door) \$1,115 \$58 \$106 Inactive leaf Chale Astragal 494 (106) \$106 \$1,416 Steel plate astragal welded to the door. Available only on Production doors A08/Height \$106 \$1,824 \$633 Inactive leaf		b. Screw-in Bottom Cap Attached			SBC	\$26
a. Project both sides - 30° door width only \$488 b. Project one side - 30° door width only \$3583 14. Urch long - Labeled Dutch Not - Labeled Dutch Not - Labeled Dutch Not - State 15. Utch Sheft - For Labeled Dutch Door - 14 Gauge Project one side only \$3583 16. Labeled Dutch Berges Fire Doors Example a. U 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 CU labels and C1 closers \$101 \$202 b. WH - 16 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 stangalis \$85 \$170 a. UL - 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 stangalis \$85 \$170 c. Astraged (Required overs 60 a Shour rating) 2PV8 \$87 \$174 a. UL - 18 & 16 ga - AU, BU, CU, 2MS 16 GRS 3070 F LHR \$953 \$1.906 17. 4684 Flush Lawers Lower Project doer Side attragal welled to the door. Available only on Production doors A08Height \$106 18. Welded on Plate Astragal 4491 (A08) State jate attragal welled to the door. Available only on Production doors A08Height \$106 19. Oversize Doors up to 50°1212° - 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only \$227 19. Oversize Doors up to 50°1212° - 16 & 24 Gauge A60 Galvanneal					Dutch	\$358
b. Project one side - 30° door width only 14. Duch Door - Labeled Includes Label Dutch Door - 14 Gauge Project one side only S358 a. UL rathgs - AU, BU, CU, TU - 4072 maximum size 15. Dutch Shift - For Labeled Dutch Door - 14 Gauge Project one side only S358 a. UL - 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 CU labels and C1 closers S101 S202 b. WH-18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals S85 S177 c. Astragal (Required over 80 or 3 hour rating) 2PV8 a. UL - 18 & 16 ga - AU, BU, CU, and TW 80100 Max Size 2 astragals S85 S177 c. Astragal (Required over 80 or 3 hour rating) 2PV8 a. UL - 18 & 16 ga - AU, BU, CU, and TW 80100 Max Size 2 astragals S85 S177 c. Astragal (Required over 80 or 3 hour rating) 2PV8 a. UL - 18 & 16 ga - AU, BU, CU, 2M S18 CRS 3070 F LHR S953 S11.06 Hastragal vertice 2 A S8 (3270 door) S1.11 S533 17. 4684 Flush Louvers Louver Prep All sizes up to 24 x 24 Foil Louver - 24 x 83 (3270 door) S1.11 S533 18. Welded on Plate Astragal 4491 (A08) Steel plate astragal welded to the door. Available only on Production doors ASIA S73 Inactive leaf Flush Boh preparation MIF1-MF6 \$87 Inactive leaf Flush Boh preparation MIF1-MF6 \$87 Inactive leaf Flush Boh preparation S0N S141 Inactive leaf Label Open Back Shike Preparation S0N S141 Maximum width 50°, Maximum height 120° Thermal plin required on active leaf of fre rated pair - add S30 per thermal pin prep. a. All doors widths over 40° up to 50° & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 S1,740	13.	Dutch Door Shelf - Non Label - 1				
b. Project one side - 30° door width only 14. Dutch Door - Labeled Dutch Door - Labeled Dutch Door - 14 Gauge Project one side only \$358 14. Dutch Sheft - For Labeled Dutch Door - 14 Gauge Project one side only \$358 15. Labeled Double Egress Fire Doors Example a. UL: 168 & 169 ga - AU, BU, CU, and TU 80100 Max Size 2 cut labels and C1 closers \$101 \$202 b. WH: 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals \$85 \$170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 \$377 \$171 a. UL: 168 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals \$85 \$3170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 \$377 \$171 a. UL: 168 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals \$383 \$1906 c. Astragal (Required over 80 or 3 hour rating) 2PV8 \$377 \$171 a. UL: 168 & 16 ga - AU, BU, CU, 2MI \$318 CRS 3070 F LHR \$953 \$1150 \$202 17. 4684 Flush Louvers Lave Prep All sizes up to 24 x 24 \$38 \$377 \$171 Fuill Louver 24 x 86 \$370 door] \$11.115 \$5338 18. Welded on Plate Astragal 4491 (A08) 19. Welded on Plate Astragal 4491 (A08) 19. Weided on Plate Astragal 4491 (A08) 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x120° single and 100°x120° double. 19. Oversize Doors up to 50°x A Add to 40100 door price All doors hights over 100° up to 120° Add 10 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 19. Gage Bevel 10. Gage Bevel 11. Gage Bevel 11. Gage Bevel 11. Gage Bevel 11. Gage Bevel 12. Sinder of the rated of for rated pair - add \$30 per themal pin prep. a. All doors widths over 40° up to 50° & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 19. Gage Bevel 10. Gage Bevel 11. Gage Bevel 11. Gage Bevel 12. Bevelorint Halthitzer Patiett Room Access Doors 13. Profe includes patie		a. Project both sides - 3'0" door width only				\$488
a. UL ratings - AU, BU, CU, TU - 4072 maximum size 15. Dutch Sheff - For Labeled Dutch Door 14 Gauge Project one side only 538 16. Labeled Double Egress Fire Doors 16. Labeled Double Egress Fire Doors 17. 4004 Fire AU, BU, CU, and TU 80100 Max Size 2. CU labels and C1 closers 5101 5202 b. WH - 18.8.16 ga - AU, BU, CU, and TU 80100 Max Size 2. astragals 585 5170 c. Astragal (Required over 80 or 3 hour rating) 2. PV8 518 519 5 17. 4604 Flush Louvers 18. UL - 18.8.16 ga - AU, BU, CU, and TU 80100 Max Size 2. astragals 52. 451.006 52.462 52.462 52.462 52.462 52.462 52.463 (3070 door) 52.453 53.7 5 17. 4604 Flush Louvers 18. Ucuver 52.463 (3070 door) 52.45 53.8 5 18. Welded on Plate Astragal 4941 (A08) 53.11.15 53.8 18. Welded on Plate Astragal 4941 (A08) 53.11.15 53.8 18. Welded on Plate Astragal 4941 (A08) 53.11.15 53.8 18. Welded on Plate Astragal 4941 (A08) 53.11.15 53.8 19. Oversize Doors up to 510*120* 120 53.0 19. Oversize Doors up to 510*120* 120* adults 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 13 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 k1 Gauge A60 Galvanneal 53.0 19. Oversize Doors up to 510*120* 14 k1 Gauge A60 Galvanneal 53.0 10. Oversize Doors up to 120* 10. Gage Bevel 10. 10. Gage Gab Bevele 10.18* 17* 11* 53.15* 11						\$358
15. Dutch Shef - For Labeled Dutch Door - 14 Gauge Project one side only \$353 16. Labeled Double Egress Fire Doors Example	14.	Dutch Door - Labeled		Includes Label	Dutch	\$488
16. Labeled Double Egress Fire Doors Example a. UL. 18.8 16 ga - AU, BU, CU, and TU 80100 Max Size 2 CU labels and C1 closers \$101 \$202 b. WH-18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 astragals \$85 \$170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 \$87 \$174 a. UL - 18 & 16 ga - AU, BU, CU, 2MS 18 CRS 3070 F LHR \$933 \$1.906 7. 4684 Flush Louvers Total Louver Prep All sizes up to 24 x 24 \$438 \$337 \$111 \$538 18. Welded on Plate Astragal 4491 (A08) Steel plate stragal welde to the door. Avaitable only on Production doors A08/Height \$106 Inactive leaf Open Back Strike Preparation SLA \$63 Inactive leaf Open Back Strike Preparation SON \$141 Inactive leaf Open Back Strike Preparation SON \$202 19. Oversize Doors up to 50°x120° ingle and 100°x120° double. SON \$141 Inactive leaf Open Back Strike Preparation SOI \$23,076 19. Oversize Doors up to 50°x120° ingle and 100°x120° double. SOI \$247 Maximum label size. up to 1-1/2 hour, is 50°x120° ingle and 100°x120° double. SOI <		a. UL ratings - AU, BU, CU, TU - 4072 maximum size				
a. UL - 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size 2 CU labels and C1 closers \$101 \$202 b. WH - 18 & 16 ga - AW, BW, CW, and TW 80100 Max Size 2 astragals \$85 \$170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 \$87 \$174 a. UL - 18 & 16 ga - AU, BU, CU, 2MS 18 CRS 3070 F LHR \$955 \$1306 Total \$2,452 Cutabels and C1 closers \$1006 Total \$2,452 Cutabel Label Cut Bud Bud Cut Bud Bud Cut Bud Cut Bud Cut Bud Cut Bud Bud Cut	15.	Dutch Shelf - For Labeled Dutch Door - 14 Gauge		Project one side only		\$358
b. WH- 18 & 16 ga - AW, BW, CW, and TW 80100 Max Size 2 astragals \$85 \$170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 A stragal (Required over 80 or 3 hour rating) 2PV8 Total \$275 Total \$275 Tota	16.	Labeled Double Egress Fire Doors		Example		
b. WH- 18 & 16 ga - AW, BW, CW, and TW 80100 Max Size 2 astragals \$85 \$170 c. Astragal (Required over 80 or 3 hour rating) 2PV8 A stragal (Required over 80 or 3 hour rating) 2PV8 Total \$275 Total \$275 Tota		a. UL - 18 & 16 ga - AU, BU, CU, and TU 80100 Max Size		2 CU labels and C1 closers	\$101	\$202
a. UL - 18 4 16 ga - AU, BU, CU, ZMS 18 CRS 3070 F LHR \$953 \$1,906 Total Total S2,452 17. 4684 Flush Louvers Louver Prep Alisizes up to 24 x 24 \$4,80 \$337 Full Louver - 24 x 86 (3070 door) \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) \$11,115 \$538 19. Welded on Plate Astragal velded to the door. Available only on Production doors A08/Height \$106 Inactive leaf Flush Bolt preparation SLA \$63 Inactive leaf Flush Dopen Back Strike Preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SON \$1411 Inactive leaf Label Open Back Strike Preparation SON \$1411 Inactive leaf Label Open Back Strike Preparation SON \$1411 Inactive leaf Flush Sover 10° up to 50° x120° 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Maximum width 5°0, Maximum height 12°' Maximum width 5°0, Maximum height 120° S3.076 S3.076 S3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. Ald to 40100 door price Add to 40100 door price All doors heights over 10°0 up to 50° X				2 astragals	\$85	\$170
Total \$2,452 17. 4684 Flush Louvers Louver Prep All sizes up to 24 × 24 \$438 \$337 Full Louver - 24 × 68 (3070 door) \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) Steel plate astragal welded to the door. Available only on Production doors A08/Height \$106 19. Welded on Plate Astragal 4491 (A08) SLA \$63 11. nactive leaf Flush Bolt preparation MF1-MF6 \$87 11. nactive leaf Label Open Back Strike Preparation SON \$141 11. nactive leaf Label Open Back Strike Preparation SON \$141 11. nactive leaf Label Open Back Strike Preparation SON \$141 11. nactive leaf Label Open Back Strike Preparation SON \$141 11. nactive leaf Label Open Back Strike Preparation SON \$141 11. nactive leaf Cabel Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 50°x120° single and 100°x120° double. Maximum width 50°, Maximum height 120° SA dd to 40100 door price 11. Aldoors widths over 40° up to 50° % Add to 40100 door price Ald doors heights over 100° up to 120° 20. Special Thickness a. 7, 2-14°, 2-12° Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Binge edge beveled 1/8° in 2° with st		c. Astragal (Required over 80 or 3 hour rating)		2PV8	\$87	\$174
17. 4684 Flush Louvers Louver Prep All sizes up to 24 x 24 \$438 \$337 Full Louver - 24 x 88 (3070 door) \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) \$106 \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) \$106 \$63 \$63 \$63 Inactive leaf flush Bolt preparation \$106 \$141 \$63 \$63 Inactive leaf Joen Back Strike Preparation \$00 N \$141 \$00 N \$141 Inactive leaf Label Open Back Strike Preparation \$00 N \$141 \$00 N \$141 Inactive leaf Label Open Back Strike Preparation \$00 N \$141 \$00 N \$287 19. Oversize Doors up to 50°X120° 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only \$3.076 Maximum width 50°, Maximum height 120° \$4d Gu 40100 door price \$3.076 Thermal pin required on active leaf fire rated pair - add \$30 per thermal pin prep. \$3.076 \$1.740 a. All doors withis over 100° up to 50° % Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 21. Edge Bevel BVH \$18 \$18 Hinge edge beveled 1/8° in 2° with standard lock edge		a. UL - 18 & 16 ga - AU, BU, CU,		2MS 18 CRS 3070 F LHR	\$953	\$1,906
All sizes up to 24 x 24 \$438 \$337 All sizes up to 24 x 24 \$438 \$337 Full Louver - 24 x 86 (3070 door) \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) Steel plate astragal welded to the door. Available only on Production doors A08/Height \$106 Inactive leaf Flush Bolt preparation SLA \$63 Inactive leaf Flush Bolt preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 50°x120°: 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only \$3.076 Maximum label size, up to 51°x120°: 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only \$3.076 Maximum width 50°, Maximum height 120° S3.076 \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40° up to 50° & Add to 40100 door price Ald to 4100 door price All doors widths over 40° up to 50° & Add to 43, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel 18° Hinge edge beveled 18° in 2° with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated <td></td> <td>-</td> <td></td> <td>Total</td> <td></td> <td>\$2,452</td>		-		Total		\$2,452
Full Lower - 24 x 68 (3070 door) \$1,115 \$538 18. Welded on Plate Astragal 4491 (A08) Steel plate astragal welded to the door. Available only on Production doors A08/Height \$106 Inactive leaf strike preparation SLA \$63 Inactive leaf Flush Bolt preparation MF1-MF6 \$87 Inactive leaf Flush Bolt preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 50°x120°- 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Maximum width 50°, Maximum height 120° \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40° up to 50° & Add to 40100 door price Ald to 40100 door price All doors widths over 40° up to 50° & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 20. Special Thickness a. 2°, 2·1/4°, 2·1/2° Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge baveled 1/8° in 2° with standard lock edge. \$1740 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edge, integrated \$1740 23. Behavioral Healthcare Patient Room Access door standard size) \$100 minutous hin	17.	4684 Flush Louvers			Louver	Prep
Full Louver - 24 x 68 (3070 door) \$1,15 \$538 18. Welded on Plate Astragal 4491 (A08) A08/Height \$106 Inactive leaf strike preparation SLA \$63 Inactive leaf Flush Bolt preparation SON \$141 Inactive leaf Flush Bolt preparation SOL \$287 Inactive leaf Clubel Open Back Strike Preparation SON \$1411 Inactive leaf Label Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 50°x120°: 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Xaminum width 50°, Maximum height 120° \$3,076 19. Oversize Doors up to 50°x120°: 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Xaminum width 50°, Maximum height 120° \$3,076 11. Horsens a. 27, 2.14°, 2.112° Add to 40100 door price Ald doors widths over 40° up to 50° & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8° in 2° with standard lock edge. \$1740 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. BH-S		All sizes up to 24 x 24			\$438	\$337
18. Welded on Plate Astragal 491 (A08) A08/Height \$106 Steel plate astragal welded to the door. Available only on Production doors A08/Height \$106 Inactive leaf strike preparation SLA \$63 Inactive leaf Flush Bolt preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SON \$287 19. Oversize Doors up to 5'0"x120" in 6 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only \$3.076 Maximum label size, up to 1-1/2 hour, is 50"x120" single and 100"x120" double. \$3.076 \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. Add to 40100 door price \$3.076 A1 doors widths over 40" up to 50" % Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 20. Special Thickness a. 2", 2.14", 2.112" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 21. Edge Bevel BVH \$18 \$18 \$100 \$1.740 21. Edge Bevel fine rated prine, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. \$1.740					\$1,115	\$538
Inactive leaf strike preparation SLA \$63 Inactive leaf Flush Bolt preparation MF1-MF6 \$87 Inactive leaf Open Back Strike Preparation SON \$141 Inactive leaf Label Open Back Strike Preparation Non-Temperature Rise Doors Only Maximum label size, up to 5'0''X12'0'' 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Maximum width 5'0'', Maximum height 12'0' S0'' a Add to 10''X12'0'' double. Maximum width 5'0'', Maximum height 12'' \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 4'0' up to 5'0'' & Add to 40 100 door price All doors heights over 10'' up to 5'0'' & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 20. Special Thickness a. 2'', 2-1/4'', 2-1/2'' Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 21. Edge Bevel MS' in 2'' with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (18'' x 50'' Access door sizes) BH-S \$3.351 BH-SC \$3.991						
Inactive leaf strike preparation SLA \$63 Inactive leaf Flush Bolt preparation MF1-MF6 \$87 Inactive leaf Open Back Strike Preparation SON \$141 Inactive leaf Label Open Back Strike Preparation Non-Temperature Rise Doors Only SON \$141 Inactive leaf Label Open Back Strike Preparation Non-Temperature Rise Doors Only Maximum label size, up to 5'0''X12'0'' 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Maximum leight 12'' Maximum width 5''', Maximum height 12'' \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40'' up to 5'0'' & Add to 40100 door price All doors heights over 100'' up to 5'0'' & Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 20. Special Thickness a. 2'', 2-114'', 2-112'' Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 21. Edge Bevel Nev 100'' up to 12'' Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1.740 21. Edge Bevel Nev 10'' up to 5''' with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (18'' x 50'' Access door sizes) BH-S \$3.351 BH-SC \$3.991		Steel plate astragal welded to the door. Available only on Pro	duction doors		A08/Height	\$106
Inactive leaf Flush Bott preparation MF1-MF6 \$87 Inactive leaf Open Back Strike Preparation SON \$141 Inactive leaf Label Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 50°x120°' 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only SOL \$3,076 Maximum label size, up to 1-1/2 hour, is 50°x120° single and 10°0'x120° double. Maximum didth 50°, Maximum height 120° \$3,076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40° up to 50° % Add to 40100 door price All doors heights over 40° up to 50° % Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 20. Special Thickness a. 2°, 2-14°, 2-12° Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8° in 2° with standard lock edge. BVH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. BH-S \$3,351 Configuration for Fire Rated (Add to 14 ga Medallion door price) <					Ũ	\$63
Inactive leaf Label Open Back Strike Preparation SOL \$287 19. Oversize Doors up to 5'0"x12'0"- 16 & 14 Gauge A60 Galvanneal Non-Temperature Rise Doors Only Maximum label size, up to 1-1/2 hour, is 5'0"x12'0" single and 10'0"x12'0" double. Maximum width 5'0", Maximum height 12'0" \$3,076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 4'0" up to 5'0" & Add to 40100 door price All doors heights over 100" up to 12'0" Add GL4 and W/SEM price 20. Special Thickness a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel Hinge edge beveled 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (118" x 50" Access door standard size) Custom Configuration (118" x 50" Access door sizes) BH-S \$3,351 BH-SC \$3,391					MF1-MF6	\$87
19. Oversize Doors up to 50°x120° i 6 & 14 Gauge A60 Galvanneal Maximum label size, up to 1-1/2 hour, is 50°x120° single and 100°x120° double. Non-Temperature Rise Doors Only Maximum label size, up to 1-1/2 hour, is 50°x120° single and 100°x120° double. Maximum width 50°, Maximum height 120° \$3,076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40° up to 50° & Add to 40100 door price All doors heights over 100° up to 120° Add GL4 and W/SEM price 20. Special Thickness a. 2°, 2-1/4°, 2-1/2° a. 2°, 2-1/4°, 2-1/2° Add to 18, 16, or 14 Gauge - Maximum size 40100 21. Edge Bevel BVH Hinge edge beveled 1/8° in 2° with standard lock edge. BVH 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Image Standard configuration (118° x 5°0° Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991		Inactive leaf Open Back Strike Preparation			SON	\$141
Maximum label size, up to 1-1/2 hour, is 50°x120° single and 100°x120° double. \$3.076 Maximum width 5'0°, Maximum height 120° \$3.076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 40° up to 5'0° & Add to 40100 door price All doors heights over 10° up to 5'0° & Add to 14 of 0.00 rprice Add to 40100 door price All doors heights over 10° up to 12'0° Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 20. Special Thickness a. 2°, 2-1/4°, 2-1/2° Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8° in 2° with standard lock edge. BVH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. Br-S for Non-Fire Rated, refer to Honeycomb Door section, page R-3. BH-S for S 3,351 Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (178° x 50° Access door standard size) BH-S for \$3,391 BH-S for Custom Configuration (non standard Access door sizes) BH-S for \$3,991 \$3,991					SOL	\$287
Maximum width 5'0", Maximum height 12'0" \$3,076 Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 4'0" up to 5'0" & Add to 40100 door price All doors widths over 4'0" up to 5'0" & Add GL4 and W/SEM price Add GL4 and W/SEM price 20. Special Thickness a. 2", 2-1/4", 2-1/2" a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 21. Edge Bevel BVH Hinge edge beveled 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes)	19.	Oversize Doors up to 5'0"x12'0"- 16 & 14 Gauge A60 Galva	anneal	Non-Temperature Rise Doors Only		
Thermal pin required on active leaf of fire rated pair - add \$30 per thermal pin prep. a. All doors widths over 4'0" up to 5'0" & Add to 40100 door price All doors heights over 10'0" up to 12'0" Add GL4 and W/SEM price 20. Special Thickness a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991		Maximum label size, up to 1-1/2 hour, is 5'0"x12'0" single and	10'0"x12'0" do	uble.		
a. All doors widths over 4'0" up to 5'0" & Add to 40100 door price All doors heights over 10'0" up to 12'0" Add GL4 and W/SEM price 20. Special Thickness a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991	Max	imum width 5'0", Maximum height 12'0"				\$3,076
All doors heights over 10'0'' up to 12'0'' Add GL4 and W/SEM price 20. Special Thickness a. 2'', 2-1/4'', 2-1/2'' Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel Hinge edge beveled 1/8'' in 2'' with standard lock edge. BVH \$18 Hinge edge beveled 1/8'' in 2'' with standard lock edge. BvH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8'' x 5'0'' Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,991 		Thermal pin required on active leaf of fire rated pair - add \$30	per thermal pir	n prep.		
All doors heights over 10'0" up to 12'0" Add GL4 and W/SEM price 20. Special Thickness a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (118" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,991		a. All doors widths over 4'0" up to 5'0" &		Add to 40100 door price		
20. Special Thickness a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (118" x 5'0" Access door standard size) BH-S \$3,351 Custom Configuration (non standard Access door sizes) BH-S \$3,991		·				
a. 2", 2-1/4", 2-1/2" Add to 18, 16, or 14 Gauge - Maximum size 40100 \$1,740 21. Edge Bevel BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. BVH \$18 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (118" x 5'0" Access door standard size) BH-S \$3,351 Custom Configuration (non standard Access door sizes) BH-S \$3,391						
21. Edge Bevel BVH \$18 Hinge edge beveled 1/8" in 2" with standard lock edge. Edge Bevel at 1/8" in 2" with standard lock edge. Edge Bevel at 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) BH-S \$3,351 Custom Configuration (non standard Access door sizes) BH-S \$3,991			Add to 18 1	6 or 14 Gauge - Maximum size 40100		\$1,740
Hinge edge beveled 1/8" in 2" with standard lock edge. 22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,991			,	o, o	BVH	
22. Behavioral Healthcare Patient Room Access Doors Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes)		-			5111	ψiö
Price includes patient door prep, easing of door edges, integrated astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991						
astragal in face of door, factory install continuous hinge on access door and top cap on patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991			atod			
patient room door. For doors with windows, refer to option #7 on page M-2 for the kits. For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes) BH-S \$3,351 BH-SC \$3,991						
For Non-Fire Rated, refer to Honeycomb Door section, page R-3. Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes)						
Configuration for Fire Rated (Add to 14 ga Medallion door price) Standard configuration (1'8" x 5'0" Access door standard size) Custom Configuration (non standard Access door sizes)BH-S\$3,351BH-SC\$3,991		patient room door. For doors with windows, refer to option #7	on page M-2 h	of the Kits.		
Standard configuration (1'8" x 5'0" Access door standard size)BH-S\$3,351Custom Configuration (non standard Access door sizes)BH-SC\$3,991		For Non-Fire Rated, refer to Honeycomb Door section, page F	R-3.			
Standard configuration (1'8" x 5'0" Access door standard size)BH-S\$3,351Custom Configuration (non standard Access door sizes)BH-SC\$3,991		Configuration for Fire Rated (Add to 14 ga Medallion door pric	ce)			
Custom Configuration (non standard Access door sizes) BH-SC \$3,991			-		BH-S	\$3,351
Price does not include hardware preps in either door. Minimum door size 3068-4072 maximum.			,			
		Price does not include hardware preps in either door. Minimu	ım door size 30	68-4072 maximum.		



LC1, LM1, LM0, LP0						
Width	Height	18CRS	16CRS	14CRS		
20 - 30	68	\$950	\$1,087	\$1,603		
31 - 36	68	\$1,159	\$1,297	\$1,810		
37 - 40	68	\$1,292	\$1,431	\$1,948		
20 - 30	70	\$966	\$1,111	\$1,629		
31 - 36	70	\$1,195	\$1,341	\$1,862		
37 - 40	70	\$1,335	\$1,482	\$2,008		
20 - 30	72	\$1,038	\$1,197	\$1,719		
31 - 36	72	\$1,242	\$1,403	\$1,929		
37 - 40	72	\$1,370	\$1,532	\$2,058		
20 - 30	80	\$1,301	\$1,472	\$2,001		
31 - 36	80	\$1,487	\$1,659	\$2,192		
37 - 40	80	\$1,614	\$1,789	\$2,320		
20 - 30	90	\$1,901	\$2,090	\$2,629		
31 - 36	90	\$2,095	\$2,286	\$2,834		
37 - 40	90	\$2,196	\$2,386	\$2,940		

Additional Specification Notes

1. 14 Gauge doors include W/SEM

- 2. 14 Gauge Doors are handed with 45H hinges
- 3. 210 & 310 wide or 610 & 710 high, price as the next largest standard size door.

M - 5 (HF) Trio Laminated Stiffened Fiberglass Core

May, 2024

Extras	Code	Add/Lea
I. Non-Handed	NF	No Add
2. Stiffeners - 22 GA Cold Rolled Standard		
a. 20 GA Galvanneal	20GAGV	\$143
b. 18 GA Cold Rolled	18GACR	\$93
B. Closer/Holder Reinforcement	100/1011	φυυ
14 Gauge - Standard	C1	\$36
12 Gauge - option	CC	\$43
I. A40 or A60 Galvanneal	A40	A60
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
e. 90 Height	\$56	\$124
5. G90 Galvanized		
a. 68 Height		\$354
b. 70 Height		\$361
c. 72 Height		\$367
d. 80 Height		\$373
e. 90 Height		\$382
6. Seamless Edges		
a. Edges Welded - 18 or 16 GA	W/SEM	\$143
b. Edges filled	SEM	\$89
7. Steel Framed Glass Lites - Perimeter Channel Included		
a. V design (30" - 48") Includes Perimeter Channel	SLIM	\$289
 b. N design (49" - 88") Includes Perimeter Channel c. G design (89" - 140") Includes Perimeter Channel 	SLIM SLIM	\$316 \$359
Perimeter inches listed. Perimeter channel required on all		
cutouts. For SLIS designs, see Accessories section, page A-3		
3. Hardware Locations		No Ado
9. Non Standard Size Doors Price as the next largest standard size door		
10. Underwriters Label - Per Leaf	AU	\$99
Label prices do not include closer reinforcement	BU, OU, CU	\$65
Maximum size 18 & 16 gauge 4080 single; 8080 pair	TU	\$17
	LCO	\$24
1. Warnock Hersey Label - Per Leaf	AW	\$52
Label prices do not include closer reinforcement	BW, OW, CW	\$17
Maximum size 18 & 16 gauge 4080 single; 8080 pair	SW, TW	\$17
	LCO	\$24
2. Caps top or bottom		
a. Screw-in top cap attached	STC	\$26
b. Screw-in bottom cap attached	SBC	\$26 \$24
I3. Undercut- in 1/16" increments 3/4" and 5/8" are standard	U (U01 - U44)	\$24
4. Flush Welded Steel Glass Lites 4884	(55, 57)	
a. V design (30" - 48")	V	\$311
b. N design (49" - 88")	N	\$354
c. G design (89"- 140")	G	\$419
d. FG design (141" - 240")	FG	\$683
	4880, 4882, 4886,	\$186
e. 3/8" to 1" glass add to the above prices	4888	φισσ
Glazing system must be installed prior to assembly		

M - 6 (HE) Trio-E Laminated Stiffened Polyurethane Foam Core

May, 2024

LC1, LM1, LM0, LP0					
Width	Height	18CRS	16CRS	14CRS	
20 - 30	68	\$1,153	\$1,283	\$1,778	
31 - 36	68	\$1,338	\$1,467	\$1,963	
37 - 40	68	\$1,451	\$1,580	\$2,076	
20 - 30	70	\$1,175	\$1,312	\$1,815	
31 - 36	70	\$1,370	\$1,506	\$2,009	
37 - 40	70	\$1,489	\$1,627	\$2,130	
20 - 30	72	\$1,257	\$1,402	\$1,914	
31 - 36	72	\$1,409	\$1,554	\$2,066	
37 - 40	72	\$1,520	\$1,666	\$2,177	
20 - 30	80	\$1,510	\$1,665	\$2,182	
31 - 36	80	\$1,657	\$1,811	\$2,328	
37 - 40	80	\$1,770	\$1,924	\$2,442	
20 - 30	90	\$1,999	\$2,165	\$2,687	
31 - 36	90	\$2,219	\$2,385	\$2,908	
37 - 40	90	\$2,357	\$2,524	\$3,047	

Additional Specification Notes

1. 14 Gauge Doors include W/SEM

2. 14 Gauge Doors are handed with 45H hinges

210 & 310 wide or 610 & 710 high, price as the largest standard size door.



Extra	Code	Add/Leaf
1. Non-Handed	NE	No Add
2. Stiffeners - 22 GA Cold Rolled Standard		
a. 20 GA Galvanneal	20GAGV	\$143
b. 18 GA Cold Rolled	18GACR	\$93
3. Closer/Holder Reinforcement		
14 Gauge Standard	C1	\$36
12 Gauge Option	CC	\$43
4. A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
e. 90 Height	\$56	\$124
5. G90 Galvanized Maximum 36 width		
a. 68 Height		\$354
b. 70 Height		\$361
c. 72 Height		\$367
d. 80 Height		\$373
e. 90 Height		\$382
6. Seamless Edges		
a. Edges welded - 18 or 16 GA	W/SEM	\$143
b. Edges filled	SEM	\$89
7. Steel Framed Glass Lites - Perimeter Chann	el Included	
a. V design (30"-48")	SLIM	\$289
b. N design (49"-88")	SLIM	\$316
c. G design (89"-140")	SLIM	\$359
8. Hardware Locations		No Add
9. Non Standard Size Doors		
10. Underwriters Label	AU	\$99
	BU, OU,CU	\$65
	TU	\$17
	LCO	\$24
11. Warnock Hersey Label	AW	\$52
	BW, OW, CW	\$17
	SW, TW	\$17
	LCO	\$24
12. Caps - Top or Bottom		
a. Screw-in Top Cap Attached	STC	\$26
b. Screw-in Bottom Cap Attached	SBC	\$26
13. Undercut - From Fabrication	U	\$24



May, 2024

1. The RESTRICTDOR has 18 ga vertical stiffeners 4" apart, 10 gauge Top and bottom channels flush top channel, closer reinforcement, and detention heavy duty security hinge & lock reinforcements.

2. The SQ frame is 14 gauge, mitered and V3 welded corners, 3/16" closer reinforcement, heavy gauge welded in detention 12ga masonry anchors, and detention heavy duty security hinge reinforcements.

14 Gau	14 Gauge Doors - Grade 4		14 Gauge Double Rabbet Frame			nes - Welded V3	
Width	Height	List	458 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1378
20 - 30	68	\$2,820	\$981	\$999	\$1,092	\$1,161	\$1,219
31 - 36	68	\$3,043	\$987	\$1,004	\$1,102	\$1,176	\$1,239
20 - 30	70	\$2,848	\$1,001	\$1,008	\$1,108	\$1,187	\$1,248
31 - 36	70	\$3,087	\$1,089	\$1,098	\$1,208	\$1,294	\$1,360
20 - 30	72	\$2,871	\$1,021	\$1,028	\$1,130	\$1,211	\$1,275
31 - 36	72	\$3,167	\$1,025	\$1,037	\$1,144	\$1,224	\$1,288
20 - 30	74	\$3,225	\$1,034	\$1,039	\$1,174	\$1,262	\$1,327
31 - 36	74	\$3,482	\$1,038	\$1,047	\$1,187	\$1,277	\$1,342

Double Openings - not available	
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Grade 3 Ratings		Add to the 14 gauge	door price		\$235
12 Gauge Door		Add to the 14 gauge	door price		\$688
12 Gauge Frame		Add to the 14 gauge	frame price		\$501
Four Inch Frame Hea	ds (4" Face)	Add to the 14 gauge	Add to the 14 gauge frame price		
A40 or A60 Galvanneal S	iteel			<u>A40</u>	<u>A60</u>
a. 68 Height		Add to the 14 gauge	door price	\$48	\$97
b, 70 Height		Add to the 14 gauge	door price	\$48	\$103
c. 72 Height	c. 72 Height		Add to the 14 gauge door price		\$111
d. 80 Height		Add to the 14 gauge door price		\$48	\$118
e. Frame A40 or A60		Add to the 14 gauge frame price		\$30	\$54
Flush Steel Glass Lites		Design		Per. Inches	
For 3/8" Thick Glass Up to 1,296 square inches		V		(30" - 48")	\$512
		1	N	(49" - 88")	\$594
		(G	(89" - 140")	\$726
Restrictdor Hinge Prepa	rations				
\sim	Southern Steel	Brinks	AdTec	Door	Frame
	204FM	4 -1/2"	5014	Included	Included
		SRS		In Price	In Price
_					

Note: Continuous Geared Hinges are not allowed on NAAMM 863 Doors.

M - 8 Restrictdor HMMA 863 Grade 4 Hardware Preparations

May, 2024

Ceco Door

RESTRICTOOR	LOCK PREPARATION

FOLGER ADAMS 10 Series 60 Series 70 Series 80 Series	BRINKS	ADTEC 4010 4060 4080	SOUTHERN STEEL 1010 1060 1080	DOOR \$646	FRAME \$101
FOLGER ADAMS 110 Series 125 Series	BRINKS 1060 1070	ADTEC 2110 2125	SOUTHERN STEEL 10110 10125	DOOR \$129	FRAME \$88
FOLGER ADAMS NS402 SERIES NS406 SERIES	BRINKS 3020 KCE	ADTEC 1104 1161	SOUTHERN STEEL	DOOR \$65	FRAME \$122
FOLGER ADAMS A9300	BRINKS	ADTEC	SOUTHERN STEEL	DOOR NO ADD	FRAME NO ADD

RESTRICTOOR MISCELLANEOUS HARDWARE PREPARATIONS

SURFACE PULL	FOLGER ADAM	BRINKS	ADTEC	SOUTHERN STEEL	DOOR	FRAME
G	#2	300021	5040	212	\$46	



M - 9 Restrictdor HMMA 863 Grade 4 Hardware Preparations

May, 2024

\$318

	FOLGER ADAMS #4	BRINKS 300011	ADTEC 5047	SOUTHERN STEEL 214	DOOR	FRAME
				One Side Two Sides	\$101 \$117	
POSITION SWITCH	FOLGER ADAMS ASSW-105A	BRINKS 	ADTEC 5003	SOUTHERN STEEL ST100MRS	DOOR \$125	FRAME \$125
POSITION SWITCH	FOLGER ADAMS 523	BRINKS 201030	ADTEC 5002	SOUTHERN STEEL	DOOR \$156	FRAME \$212
POSITION SWITCH	FOLGER ADAMS 524	BRINKS 	ADTEC 5006	SOUTHERN STEEL 220L-4	DOOR \$95	FRAME \$65
PUSH BUTTON	FOLGER ADAMS PB-1	BRINKS 201044	ADTEC 5202	SOUTHERN STEEL 900	DOOR	FRAME \$159
HEAD & FOOT BOLT	FOLGER ADAMS 105	BRINKS 	ADTEC 4105	SOUTHERN STEEL 10105	DOOR \$83	FRAME \$36
FOOD PASS (CUTOUT & REINFORCED ONLY) HARDWARE NOT INCLUDED.						

TWO OR THREE POINT HARDWARE

M - 10 STC Doors Sound Tech Xpress

May, 2024

LC	:1		FLUSH	
Width	Height	18CRS	16CRS	14CRS
20 - 30	68	\$2,317	\$2,425	\$2,891
31 - 36	68	\$2,496	\$2,604	\$3,068
37 - 40	68	\$2,611	\$2,719	\$3,182
20 - 30	70	\$2,334	\$2,444	\$2,908
31 - 36	70	\$2,514	\$2,623	\$3,087
37 - 40	70	\$2,631	\$2,739	\$3,204
20 - 30	72	\$2,373	\$2,481	\$2,946
31 - 36	72	\$2,534	\$2,642	\$3,109
37 - 40	72	\$2,655	\$2,763	\$3,229
20 - 30	80	\$2,585	\$2,693	\$3,158
31 - 36	80	\$2,755	\$2,863	\$3,329
37 - 40	80	\$2,863	\$2,971	\$3,438
20 - 30	90	\$3,070	\$3,178	\$3,642
31 - 36	90	\$3,245	\$3,353	\$3,825
37 - 40	90	\$3,420	\$3,529	\$4,007

NOTES:

- 1. Seals, threshold and STC and label included with the door
- 2. Frame is priced separately
- 3. Sound product tested as a complete assembly
- 4. Recommended door and frame ordered together

STC Notes:

- *STC55 maximum 8'0" height. *STC55 18 Ga or 16 Ga only **STC56-66 includes two doors. 16 gauge required for STC 56-66 doors. •Glass lites - refer to Tech Data Manual for glass lite availability per rating. •Prices are per door. For pairs, refer to the Tech Data Manual for availability
- per rating.Doors are crated for shipment.
- Larger orders are normally shipped 10 doors per crate.

Ceco Do	or
ASSA ABL	OY

Extras		Code	Add/Leaf
1. STC Ratings Up to STC41 Pemko seal system included. (A	dd S ar P frama price)	STX	No add
STC42 - 46		STX	\$658
Pemko seal system included. (A STC47 - 49		STX	Factory Quoted
Pemko seal system included. (A STC50 - 52		STX	Factory Quoted
Pemko seal system included. (A STC53 - 54		STX	Factory Quoted
Cam seal system/cam hinges inc STC55*		STX55	Factory Quoted
STC56 - 66**	hinge included. (Add ST frame price	STX	Factory Quoted
Cam seal system/cam hinges inc CAM SEAL SYSTEM IN LIEU OF F Up to STC52; Requires ADJ frame 2. Embossed		CAM luded	Factory Quoted
6- Panel 18A40 & 16A40	2868 - 3070 available to STC48	E601	\$540
2-Panel 18A40 Pemko seal system included.	2868 - 3080 available to STC47 (Add S or B frame price)	E201, E202 E203	\$540
3. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
e. 90 Height		\$56	\$124
4. G90 Galvanized			
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
e. 90 Height			\$382
5. Closer Reinforcement		C1	\$36
6. Seamless Edges			
Edges welded - 18 or 16 gaug	e	W/SEM	\$143
Edges filled - 18 or 16 gauge		SEM	\$89
7. Glass Lites - Non Rated*	Includes glass installed		• · - · ·
V design (100 sq. in)		V	\$1,714
N design (101 - 288 sq. in)		N	\$1,714
G design (289 - 720 sq. in)		G	\$2,142
FG design (over 720 sq. in) Add to Flush doors. Not availa	ble on ombassed doors	FG	\$3,216
8. Glass Lites - Fire Rated*	Includes glass installed		
V design (100 sq. in)		V	\$4,287
N design (101 - 288 sq. in)		v N	\$4,287 \$4,287
G design (289 - 720 sq. in)		G	\$4,207 \$5,539
FG design (over 720 sq. in)		FG	\$8,141
Add to Flush doors. Not availa	ble on embossed doors	10	ψ0,141
9. Fire Ratings			
Underwriters Laboratories		AU, BU, CU	\$65
Intertek (Warnock Hersey)		AW, BW, CW	\$17
20 minute UL, WH, or Smoke	Label	SW, TU or TW	\$17
Single 4080 (up to STC52)/Pa		,	
Embossed - 3070 max - 45 or	20 minute		
10. Astragal		4441	\$88

For faster quote turnaround, please use the QQF (Quick Quote Forms) located on Connect



TX - 1 (TX) ThruLite Full Glass - 16GA Only Stile & Rail Door

May, 2024

LC1, LM0, or	LP0	3-5/8"	5-5/8"	7-5/8"
Width	Height	Rail	Rail	Rail
26 - 30	68	\$1,622	\$1,645	\$1,672
31 - 36	68	\$1,834	\$1,862	\$1,890
37 - 40	68	\$1,940	\$1,967	\$2,043
26 - 30	70	\$1,650	\$1,678	\$1,705
31 - 36	70	\$1,859	\$1,890	\$1,916
37 - 40	70	\$1,976	\$2,006	\$2,077
26 - 30	72	\$1,734	\$1,759	\$1,785
31 - 36	72	\$1,913	\$1,942	\$2,009
37 - 40	72	\$2,015	\$2,046	\$2,133
26 - 30	80	\$1,947	\$1,978	\$2,008
31 - 36	80	\$2,103	\$2,131	\$2,157
37 - 40	80	\$2,189	\$2,217	\$2,290

Additional Specification Notes:

- 1. Door thickness 1-3/4" only. Maximum door size is 4080-single, 8080-double.
- 2. Top rail, hinge stile and lock stile dimensions are equal.
- 3. Flush integral glazing standard, 3/8" pocket designed for 1/4" glass. Glass not included.
- 4. Bottom rail is 12-5/8" standard size. Optional 10-5/8" through 16-5/8" in 2" increments.
- 5. (16CRS) 16 Gauge Cold Rolled standard. Optional for 16 gauge galvanneal steel. 16 gauge only.
- 6. Stiles and rails have fiberglass insulation.
- 7. Concealed hardware in top rail not available. Narrow style hardware required on 3-5/8" rails.

Extras		Code	Add/Leaf
1. Bottom Rail Other than 12-5/8"	BR	\$111	
10-5/8", 14-5/8", or 16-5/8" in 2"	increments		
2. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
3. Center Rail	3-5/8"	CR358	\$388
Add per Rail	5-5/8"	CR558	\$397
Add per Rail	7-5/8"	CR758	\$408
4. Optional Glass Pocket Width			
1/2" to 1" Glass - add per lite		DG	\$186
5. Closer Reinforcement	12 Gauge - 20"	CC	\$43
6. Non Standard Size Doors			
Price as the next largest standar	d size door		
7. Welded on Plate Astragal			
Steel Plate welded to the door		A08	\$106
Inactive leaf strike preparation		SLA	\$63
Inactive leaf flush bolt preparatio	n	MF2-MF6	\$87
8. Fire Label			
Label prices do not include close	er reinforcement		
Underwriters		CU	\$65
Warnock Hersey and 20-minute		CW, SW, TW, TU	\$17
		LCO	\$24
9. GP Design - glass top, Center R	ail,	GP	\$848
& 3/8" bottom Steel sandwich pa	nel		
Price includes panel and installa	tion		
10. 2P Design - Center Rail, Top &		2P	\$1,289
bottom 3/8" Steel sandwich pane			
Price includes panel and installat	tion		

TX - 2 Notes May, 2024





Code Price CECO Prime Finish N/C Base coat of CECO primer. (Standard color: Gray) PG2 \$90 Second coat of primer on Door. PG2 \$88 Second coat of primer on Door. PG2 \$88 Second coat of primer on Frame. PW1 \$90 One coat of white color primer on frame. PW1 \$88 One coat of white color primer on frame. VT1 \$88 One coat of white color primer. Never waived. Colorstyle Factory Prefinishing - Doors Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Factory Prefinishing - Doors Colorstyle Finish is Not available on Thrutite, Specialty doors, over sized doors and doors over 1-3/4" thickness. P99 \$180 One coat of Colorstyle Finish on door. P99 \$1131 Set up charge per order per color. Never waived. Colorstyle Factor Prefinishing - Frames Colorstyle Finish - 4090 maximum size KD - 3PC frame. One color per frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish - 4090 maximum size KD - 3PC frame. One color per frame. Colorstyle Finish - 4090 maximum size welded - 3PC frame. One color per frame. Colorstyle Finish - 4090 maximum size welde	Production		Description
N/CBase coat of CECO primer. (Standard color: Gray)PG2\$90Second coat of primer on Door.PG2\$88Second coat of primer on Door.PW1\$90One coat of white color primer on doorPW1\$88One coat of white color primer. Never waived.Colorstyle Factory Prefinishing - DoorsColorstyle Finish - 4090 Maximum Door Size. One color per door.Colorstyle Factory Prefinishing - DoorsColorstyle Finish - 4090 Maximum Door Size. One color per door.Colorstyle Factory Prefinishing - DoorsColorstyle Finish is Not available on Thruitle, Specialty doors, oversized doors and doors over 1-3/4" thickness.P99\$180One coat of Colorstyle Finish on door.P9X\$129Second coat of Colorstyle Finish on door.P9X\$1,131Set up charge per order per color. Never waived.Colorstyle Factor Prefinishing - FramesColorstyle Finish - 8090 maximum size KD - 3PC frame. One color per frame.P99\$180One coat of Colorstyle Finish on frame.P99\$180Second coat of Colorstyle Finish on	Code	Price	
PG2 \$90 Second coat of primer on Door. PG2 \$88 Second coat of primer on Door. PW1 \$90 One coat of white color primer on frame. PW1 \$88 One coat of white color primer on frame. \$1,131 Set up charge per order per white color primer. Never waived. Colorstyle Factory Prefinishing - Doors Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Factory Prefinishing - Doors Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Factory Prefinishing - Doors Colorstyle Finish is Not available on Thrulite, Specialty doors, oversized doors and doors over 1-3/4" thickness. P99 \$180 One coat of Colorstyle Finish on door. Add to the price for one coat above \$1,131 Set up charge per order per color. Never waived. Colorstyle Factor Prefinishing - Frames Colorstyle Finish - 8090 maximum size KD - 3PC frame. One color per frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame.	CECO Prime Finish		
PG2 \$88 Second coat of primer on Frame. PW1 \$90 One coat of white color primer on door PW1 \$88 One coat of white color primer on frame. \$1,131 Set up charge per order per white color primer. Never waived. Colorstyle Factory Prefinishing - Doors Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish is Not available on Thrulite, Specialty doors, oversized doors and doors over 1-3/4" thickness. P99 \$180 One coat of Colorstyle Finish on door. P99 \$1,131 Second coat of Colorstyle Finish on door. Never waived. Colorstyle Factor Prefinishing - Frames Colorstyle Finish - 8090 maximum size KD - 3PC frame. One color per frame. Colorstyle Finish - 4090 maximum size welded - 3PC frame. One color per frame. P99 \$180 One coat of Colors		N/C	Base coat of CECO primer. (Standard color: Gray)
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PW1 \$88 One coat of white color primer on frame. \$1,131 Set up charge per order per white color primer. Never waived. Colorstyle Factory Prefinishing - Doors Colorstyle Finish - 4090 Maximum Door Size. One color per door. Colorstyle Finish is Not available on Thrulite, Specialty doors, oversized doors and doors over 1-3/4" thickness. P99 \$180 One coat of Colorstyle Finish on door. P9X \$129 Second coat of Colorstyle Finish on door. Add to the price for one coat above \$1,131 Set up charge per order per color. Never waived. Colorstyle Factor Prefinishing - Frames Colorstyle Finish - 8090 maximum size KD - 3PC frame. One color per frame. Colorstyle Finish - 4090 maximum size welded - 3PC frame. One color per frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P99 \$180 One coat of Colorstyle Finish on frame. P91 \$131 Set up charge per order per color. Never waived Asphaltic Frame Undercoating Set up charge per order per color. Never waived	PG2	\$88	Second coat of primer on Frame.
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Asphaltic Frame Undercoating Add Per 3 - Sided Frame.			one coat above.
AFC \$153 Add Per 3 - Sided Frame.		\$1,131	Set up charge per order per color. Never waived
	Asphaltic Frame Under	coating	
A FO	AFC	\$153	Add Per 3 - Sided Frame.
AFC \$51 Add per individual Frame Piece	AFC	\$51	Add per Individual Frame Piece
AFC \$74 Add Per Individual Mullion.	AFC	\$74	Add Per Individual Mullion.

Ceco ColorStyle paint is only available with a gloss rating of 5-15% reflectance using a 60° gloss meter (eggshell-like finish). A maximum gloss rating of 20% reflectance is recommended to reduce show through characteristics on steel doors and frames per ANSI-SDI A250.8 and HMMA 802.

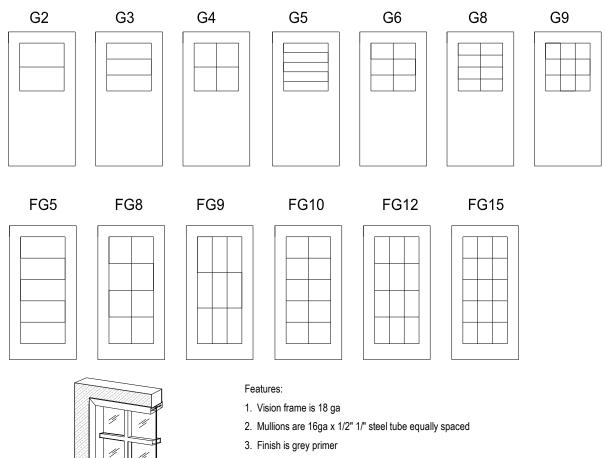
A - 2 Steel Multi-Lite Glass Lite Kits

May, 2024



	For 3/16" & 1/4" Glass Thickness			Installed glass kit per door price = kit + door prep			
Code	Nomi	nal Visible Glass Size		Kit	Prep Charge	Perimeter channel	
G2	2068 - 4090	up to	34" x 30"	\$585	\$119	\$61	
G3	2068 - 4090	up to	34" x 30"	\$663	\$119	\$61	
G4	2069 - 4090	up to	34" x 30"	\$741	\$119	\$61	
G5	2070 - 4090	up to	34" x 30"	\$822	\$119	\$61	
G6	2071 - 4090	up to	34" x 30"	\$879	\$119	\$61	
G8	2072 - 4090	up to	34" x 30"	\$1,020	\$119	\$61	
G9	2073 - 4090	up to	34" x 30"	\$1,093	\$119	\$61	
FG5	2068 - 4090	up to	34" x 78"	\$1,272	\$119	\$100	
FG8	2069 - 4090	up to	34" x 78"	\$1,520	\$119	\$100	
FG9	2070 - 4090	up to	34" x 78"	\$1,592	\$119	\$100	
FG10	2071 - 4090	up to	34" x 78"	\$1,631	\$119	\$100	
FG12	2072 - 4090	up to	34" x 78"	\$1,856	\$119	\$100	
FG15	2073 - 4090	up to	34" x 78"	\$2,070	\$119	\$100	

FG designs will be priced and provided with perimeter channel



4. For 1-3/4" door thickness only.

*Note: Any door cutout greater than 35" in either the width or height, the perimeter channel reinforcement must be added. If the door cutout requires a stile or rail less than 5-1/2", the perimeter channel reinforcement must be added. A Full Glass door must be priced with the perimeter channel reinforcement add. Cutouts in Trio doors require perimter channel reinforcement.

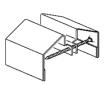


A - 3 Slim Trim Glass Lite Kits & Factory Installed Glass

May, 2024

Slim Trim Lite Kits: 3/8" Pocket

Door Code	Size	Slim	Door	Perimeter					
Design	Perimeter Inches	Kit	Prep	Channel*					
V	30" - 48"	\$109	\$119	\$61					
N*	49" - 88"	\$136	\$119	\$61					
G*	89" - 140"	\$179	\$119	\$61					
FG*	141" - 244"	\$191	\$119	\$100					
SLIS Trim Lite K	SLIS Trim Lite Kits: 9/16", 13/16" or 1-1/16" Pocket								
Door Code	Size	SLIS	Door	Perimeter					
Design	Perimeter Inches	Kit	Prep	Channel*					
V	30 - 48"	\$228	\$119	\$61					
N*	49" - 88"	\$255	\$119	\$61					
G*	89" - 140"	\$298	\$119	\$61					
FG*	141" - 244"	\$310	\$119	\$100					
Round Vision Lite Kits by Anemostat: 3/8" Pocket									
Door Code	Size	Kit	Door	Perimeter					
Design	Visible Glass	NI	Prep	Channel					
FP12	11"	\$1,239	\$238	\$100					
FP18	17"	\$2,015	\$238	\$100					
FP24	23"	\$2,068	\$238	\$100					





*Note: Any door cutout greater than 35" in either the width or height, the perimeter channel reinforcement must be added. If the door cutout requires a stile or rail less than 5-1/2", the perimeter channel reinforcement must be added. A Full Glass door must be priced with the perimeter channel reinforcement add. Cutouts in Trio doors require perimeter channel reinforcement.

1. Installed glass kit per door price = kit + door prep.

2. Door prep charge does not include perimeter channel.

3. Perimeter channel is required on all labeled doors.

4. Refer to the Tech Data manual for fire ratings and maximum exposed glass per door.

Glass Factory Installed (Add to SLIM Trim and SLIS kit prices above)

	Size	14CLT	14FW	316PF	38PL	58CLT	1CLT
Door Code	Visible Glass	1/4" Clear	1/4" Filmed	Keralite ®	Keralite®	5/8"	1"
Design	Perimeter Inches	Tempered	Wire	Filmed	Laminated	IGU	IGU
V	30" - 48"	\$267	\$512	\$752	\$1,094	\$596	\$601
Ν	49" - 88"	\$267	\$662	\$1,695	\$2,880	\$596	\$601
G	89" - 140"	\$347	\$1,819	\$3,892	\$7,613	\$837	\$847
FG	141" - 240"	\$548	\$2,887	\$8,472	\$10,292	\$1,303	\$1,310

1. Refer to the Tech Data manual for fire ratings and maximum exposed glass per door.

2. Glass types - 1/4" clear tempered, 5/8" IGU and 1" IGU - not available with fire ratings.

A - 4 Astragals

May, 2024



(Strike and/or Flushbolt Code on Door Dictates Hardware Preps on Astragal)

Produc	tion	Material			Des	cription	
Code	Prep	List					
One Piece Steel As	stragal						
				4471/68	For	6' - 8"	door height
				4471/70	For	7' - 0"	door height
A04	\$40	\$104	- White	4471/72	For	7' - 2"	door height
			-me	4471/710	For	7' - 10"	door height
				4471/80	For	8' - 0"	door height
				4471/90	For	9' - 0"	door height
Two Piece Astraga	II - Steel Chanr	el & Steel Plate					
				4441/68	For	6' - 8"	door height
				4441/70	For	7' - 0"	door height
				4441/72	For	7' - 2"	door height
A03	\$80	\$104	<	4441/710	For	7' - 10"	door height
			44	4441/80	For	8' - 0"	door height
				4441/90	For	9' - 0"	door height
				4441/100	For	10' - 0"	door height

Strip or Channel Only of Two Piece Astragal

(A4411)/(HGT)/CH	\$40	\$56	Channel- with ANSI Strike Prep
(Type)(HGT)/STR	\$40	\$48	Strip-A03 or A05 (FPL)

1. The above astragals may be used on beveled and square edged door leaves.

2. Fasteners included with astragals factory installed. Screws must be ordered separately when ordering loose astragals. Screw part number is 7000005.

3. The 1st letter(s) in the description indicates the hardware preparation:

A = 4-7/8 Strike prep only

AF= 4-7/8 Strike prep, cutout and reinforced for ANSI top and bottom flush bolts (add for flush bolt prep-door found on page A-11). P= No hardware cutouts or preps

PF = No strike prep, but cutout and reinforced for ANSI top and bottom flush bolts (add for flush bolt prep-door found on page A-11).

Handing	Swing	Order	Swing	Order
	RRA(RHRA)	RH	LRA (LHRA)	LH
	RA(RHA)	LH	LA (LHA)	RH

Welded on Plate Astragal (A08) 4491 - (MS) Medallion and (TX) ThruLite Doors

A08/height	\$48	\$58	Steel plate astragal welded to door
SLA	\$63		Inactive leaf strike preparation
MF2 - MF6	\$87		Inactive leaf Flush Bolt Prep
SON	\$141		Inactive leaf Open Back Strike prep
SOL	\$287		Inactive leaf Label Open Back Strike prep



A - 5 Louvers May, 2024

Installed louver per		Material	Insect			Nominal
Code	Prep	List	Screen	Louver	Profile	Size
4634 Fixed Invert	•	ver (Full louve	er prep inclu	des perimeter chann	el)	
4634/size		\$236	\$81	4634/1212	יי, ר ז	12" x 12"
LB, LT, LD	\$119	\$331	\$81	4634/2412	귯	24" x 12"
		\$468	\$81	4634/2424	一〇一	24" x 24"
4634/size		\$1,006	\$197	4634/2460	一〇一	24" x 60"
FL	\$219	\$1,145	\$197	4634/2464	Ä	24" x 64"
Special Size 4634	Fixed Inve	rted Slat Louv	ver (Full louv	er prep includes peri	meter channel)	
4634/size*		\$311	\$81	0" to 72"	[]	
LB, LT, LD	\$119	\$466	\$81	96"	- 次	
		\$647	\$156	120"	「次」	
4634/size	\$219	\$1,337	\$304	190"	「公」	
FL		\$1,801	\$304	228"	┟┻╼┹┤	
4634HC Windstor	m Fixed Inv	verted Slat Lo	uver (Prep in	cludes perimeter cha	annel)	
4634HC/size		\$425	\$81	4634HC/1212	r ۱	12" x 12"
LB, LT, LD	\$180	\$596	\$81	4634HC/2412	$\overline{\mathbf{N}}$	24" x 12"
		\$744	\$81	4634HC/2424	祭	24" x 24"
4634HC/size		\$1,801	\$197	4634HC/2460	×	24" x 60"
FL	\$219	\$1,891	\$197	4634HC/2464	┟┺╼┦	24" x 64"
Special Size 4634	HC Windst	orm Fixed Invo	erted Slat Lo	uver (Prep includes	perimeter channe	l)
4634HC/size		\$560	\$81	0" to 72"	ر ۲	
LB, LT, LD	\$180	\$888	\$81	96"	X	
		\$1,310	\$156	120"	资	
4634HC/size	\$219	\$2,830	\$304	190"		
FL		\$3,582	\$304	224"	[]	
Fusible Link Inve	rted Slat Lo	ouver - FLDL (I	Prep include	s perimeter channel)		
					ਿਸ਼ੀ	
LB				Sizes up	E E	
FLDL/size	\$180	\$892		to 24" x 24"	E E	24" x 24"
Features:						
For 1/3/4" doors.						

For 1/3/4" doors.

Galvanized standard.

*Note: For any door louver cutout greater than 35" in either the width or height, the perimeter channel reinforcement must be added. If the door cutout requires a stile or rail less than 5-1/2", the perimeter channel reinforcement must be added. Cutouts in Trio doors require perimeter channel reinforcement. Refer to page A-21 for perimeter channel prices.

A - 6 Door & Frame Prep Charges

May, 2024



Production			Des	scription
Code	Door	Frame	Add to Doc	or or Frame Price
Full Mortise Hir	ige Prep			
45R	No A	dd		3 ea 4.50 x .134
45R	No A	dd	°° 🚽 ° °	4 ea 4.50 x .134
45H	No A	dd		3 ea 4.50 x .180
45H	No A	dd		4 ea 4.50 x .180

Note: Conversion - Non-Handed Doors with Heavy Weight Hinges Must go to conversion to remove PIPS

45H	\$27	\$27	Remove Pips - Door or Frame	3 ea 4.50 x .180
45H	\$36	\$36	Remove Pips - Door or Frame	4 ea 4.50 x .180
50R	\$27	\$27		3 ea 5.00 x .146
50R	\$36	\$36	00000	4 ea 5.00 x .146
50H	\$27	\$27		3 ea 5.00 x .190
50H	\$36	\$36		4 ea 5.00 x .190
60R	\$366	\$366		3 ea 6.00 x .160
60R	\$488	\$488		4 ea 6.00 x .160
60H	\$366	\$366		3 ea 6.00 x .203
60H	\$488	\$488	$\mathbf{\nabla}$	4 ea 6.00 x .203

Each Additional Hinge Prep Over Standard Quantity

HNG4	\$18	\$18	Note: If door already has 4 hinges, use HNG5.

Double Mortise Hinge Prep Standard & Heavy Weight

DM1	\$57	N/A		3 ea 4.50 x .134
DM1	\$76	N/A		4 ea 4.50 x .134
DM2	\$57	N/A		3 ea 4.50 x .180
DM2	\$76	N/A	0 0	4 ea 4.50 x .180
DM3	\$57	N/A		3 ea 5.00 x .146
DM3	\$76	N/A		4 ea 5.00 x .146
DM4	\$57	N/A		3 ea 5.00 x .190
DM4	\$76	N/A		4 ea 5.00 x .190

Half or Surface Mounted Hinge Reinforcement

H2S	\$78	\$96	3 Hinges
H2S	\$104	\$128	4 Hinges

Eliason Hinge Reinforcement

Eliason	Single Frame	\$88
Eliason	Double Frame	\$176



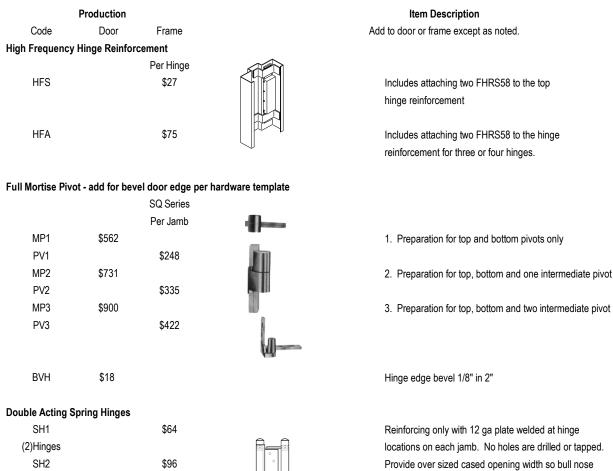
A - 7 Door and Frame Preparation Charges

Production			Description
Code	Door	Frame	Add to door or frame except as noted
Overlapping Hing	ge Reinforceme	ent	
H1X	\$81	N/A	An additional flat bar welded over the standard 7 ga hinge
			reinforcement full height of the door.
Special Hinge Sp	acing		
HSP orH	No Add	No Add	Top of door to the Center Line of the top hinge, and to the Center
			line of each of the other hinge reinforcements.
			See order writing manual for appropriateH
			(Ex. CUH = Curries Hinge Spacing)
Special Hinge Ba	ckset		
HNG316	\$53	N/A	3/16" (Not Available on 16 gauge doors)
HNG516	\$53	N/A	5/16"
			Non-handed doors, Omega, Versadoor and Ultrador, are available
			Only with standard 1/4" backset.
Anchor Hinges			
		S Series	a. Includes Mortise and blank reinforcement at the top location.
		Only	Attachment screw holes in the top hinge reinforcement are to be
		Add Per	drilled and tapped in the field.
		Jamb	5.00 x .190 mortised and tapped reinforcements
			are provided at the center and the bottom
AH1	\$204		location
AH1		\$297	Door Frame
			b. Same as above except the top hinge
AH2	\$419		reinforcement has all holes drilled and tapped.
AH2		\$419	Welded frames only- must add for welded
			corners.
			Door Frame
No Hinge Prep			Hinge edge of door is blank
NHP	No Add	No Add	
1 11 11			
Rework Hinge du	e to Hingo Sna	cina	When Hinge spacing's are too close for standard reinforcements
Nework milige du	s71	\$71	
	ΨľΙ	φ/ Ι	to be used. Price is per hinge.

A - 8 **Door and Frame Preparation Charges**

May, 2024





locations on each jamb. No holes are drilled or tapped. Provide over sized cased opening width so bull nose can be used.

Non-Ansi spring hinge mortise - per hinge.

7 ga reinforcement full depth of frame for 4.5 or 5.0 high template hinges

Reinforced full height of door. Reinforced full height of frame for rabbet or face mount. No drilling or tapping for attachment screws. Door can be undersized for existing frame or frame head can be oversized or standard door width.

Continuous Geared Hinge Reinforcement - per jamb

\$168

Full Depth Hinge Reinforcement

\$128

Per Hinge

\$44

CHR (14ga)	\$107	\$83
C12 (12ga)	\$144	\$108

(3)Hinges

SH3

(4)Hinges SHX

H1X

Frame Depth

512 to 812





A - 9 Door and Frame Preparation Charges

May, 2024

	Production		Item Description
Code	Door	Frame	Add to door or frame except as noted.
Pocket Pivot H	linge		
		SQ Series	1. Door
		Per Jamb	Includes drill, tap and edge modification
P1X, P3X	\$633		3 Hinge Prep
P5X, P7X			0. 1
P2X, P4X	\$844		4 Hinge Prep
P6X, P8X			
			2. Frame
			Includes premium for special profile.
P1X, P3X,		\$546	3 Hinge Prep
P5X, P7X			
P2X, P4X		\$728	4 Hinge Prep
P6X, P8X			
			Above prices Do Not include any double egress frame charges
Invisible Hinge	e		
		SQ Series	1. Door
		Per Jamb	Includes mortise and tapping reinforcement.
IH2	\$780		3 Hinge Prep
IH3	\$1,040		4 Hinge Prep
			2. Frame
			Includes mortise and tapping reinforcement.
IH2		\$780	3 Hinge Prep
IH3		\$1,040	4 Hinge Prep
Rescue Hardw	/are		
		SC Series	
		Per Jamb	
RS1	\$562		1. Includes pivot preps on the Door.
			1 - B

- 2. Includes pivot preps and emergency stop.
- 3. Double Lip Strike.
- 4. Emergency Stop.

RS1

Κ

ES1

\$325

\$168

\$77

A - 10 Door and Frame Preparation Charges

May, 2024



Production Code Door Frame Floor Checking Hinge - Single Acting

FC1	\$562
FC2	\$731
FC3	\$900



BVH	\$18	
		Per Jamb
FH1		\$145
FH2		\$232
FH3		\$319

Floor Checking Hinge - Double Acting

		Per Jamb
FC4	\$562	
FH4		\$145
1114		ψiiio



Intermediate Pivot

\$169

Per Jamb

\$87



Bull Nose Feature

4783LH	\$736
4783L	\$368
4783H	\$368



Description

Add to door or frame except as noted.

Door*

 Includes preparation for top pivot and bottom checking device.
 Includes preparation for top and one intermediate

pivot and bottom checking device.

3. Includes preparation for top and two intermediate pivots and bottom checking device

*Note: Add for bevel door edge per hardware template Hinge edge bevel 1/8" in 2"

Frame

1. Includes preparation for top pivot

2. Includes preparation for top pivot and (1) intermediate pivot.

3. Includes preparation for top pivot and (2) intermediate pivots.

1. Door*- Includes preparation for top pivot and bottom checking device.

2. Frame - Includes preparation for top pivot.

Cased opening frame required

*Note: Add for bevel door edge per hardware template

Usually used with single acting floor checks

1. Door - Includes preparation for one intermediate pivot.

2. Frame - Includes preparation for one intermediate pivot.

Note: Add for bevel door edge per hardware template

Use on lock edge of double acting doors

Bullnose on lock & hinge edge Bullnose on lock edge only Bullnose on hinge edge only



A -11 Door and Frame Preparation Charges

	Production		Item Description
Code	Door	Frame	Add to door or frame except as noted.
Surface Bolts			
SB1	\$63		Reinforce top and bottom of door
			and/or frame. No holes are provided
C26		\$46	Unequal Rabbet Frames
HC16		\$34	Unequal or Equal Rabbet Frames
SR6 or SR7		\$30	Equal Rabbet Frames
Flush Bolts			See Order Writing manual for code - Attachment holes, drilled & tapped
MF1 - MF8	\$87		a. Standard ANSI-A115.4 Plus an astragal charge
MF1 - MF8	\$87		b. Standard ANSI-A115.4 Without an astragal
*MFX	\$394		c. Non-ANSI standard
			e. Flush Bolt Guide Top & Bottom.
		Strikes	
FB		\$18	a. SDI standard is a 9/16" hole in the frame head.
MFB		\$30	b. Reinforced and mortised for ANSI strike in the head.
			(Use for Dutch door prep)
RFB		\$53	c. Reinforce and mortise for Reversible Flush Bolt
			strike (RFB) assembly
XFB		\$129	d. Non-ANSI standard
		Order Writing N	anual for code - Attachment holes, drilled & tapped
AF1 - AF5	\$87		a. Standard ANSI-A115.4 Plus an astragal charge
AF1 - AF5	\$87		b. Standard ANSI-A115.4 Without an astragal
*AFX	\$394		c. Non-ANSI standard
			, LI₽
055		Strikes	
SFB		\$68	Reinforced and mortised for ANSI lip strike in frame head.
Lasta Otalla	here the set	No Astro 1	
Lock Strike on SLA	\$63	- NO AStragal	Deinforced and martined for 4 7/0" ANCI linned at-
SLA	φυσ		Reinforced and mortised for 4-7/8" ANSI lipped strike
20	¢15		in the inactive door.
SLG	\$45		Reinforced and mortised for 2-3/4" ANSI lipped strike in the inactive door.

A - 12 **Door and Frame Preparation Charges**

May, 2024



Code Special Lock H SLH Unit or Mono Lo U1	Door eight No Add	Frame	Add to door or frame except as noted
SLH Unit or Mono Lo	-		
Unit or Mono Lo	No Add		
		No Add	Other than CECO standard hardware locations
114	ocks		
01	\$36		Unit Lock
U2	\$36	l	Mono Lock
MLX	\$581		Special Unit or Mono Lock
Coded Access	Locks		
LS1	\$45		Simplex 1000 Series Lock
LS2	\$45		Simplex 1000 Series Lock With Thumb Turn
LC9	\$60		Corbin Russwin CL33700; CL33800
Dummy Trim R	einforcement		
MLX	\$87		
Alarm Lock Pre	paration		
MLX	\$60	\$24	
Backset 3-3/4, o	or 5 inch		
LC3	\$43		3-3/4"
LC4	\$43		5"
Hospital Latch	5 or 7 inch		
ML2	\$66		5"
ML5	\$66		7"
Card Reader Ho	otel Locks		
LV1	\$45		Vingcard Hotel Lock
			Preparation for reinforcing & function holes. Throug
			bolt holes to be drilled in the field.
S		No add	Standard 4-7/8" ANSI lipped strike prep - non auto
			deadbolt
Х		\$18	Vingcard 4-7/8" strike prep - auto deadbolt
LM4	\$45		(°) Tesa Hotel Lock
			Preparation for reinforcing & function holes. Throug
			bolt holes to be drilled in the field.
Cylindrical Loc	ks with Lever	Handles	-
LL_	No Add		Prep for through bolt holes per template.
		(
			la A
SLA	\$63		Strike Inactive Leaf with astragal
Padlock Eye			ů.
P9		\$65	Reinforce and prep for Stanley 298280 padlock eye



CODE

Μ___ P3, P4 or P5

Μ____

P3

MORTISE DEADLOCKS

PRODUCTION

DOOR

\$87

\$87

\$81

FRAME

\$81

	T.
-	- 5
21/1	

1.

2.

1.

2.

1.

2.

3.

CYLINDRICAL DEADLOCK

D	\$65	
P1 or P2		No Add
D	\$65	



P1 or SLG \$45 DOUBLE SECURITY LOCK

DL1	\$58	
DL2	\$58	
DL5	\$58	
н		\$58
I		\$58
Ν		\$58
SD4	\$152	
SD6	\$152	

SECTIONAL TRIM MORTISE LOCKS EXCEPT SQUARE EDGE DOORS

LM2 No Add

\$152

SD5



SLA \$63

No Add

SECTIONAL TRIM MORTISE LOCKS for SQUARE EDGE DOORS

LM2 No Add



Mortise Non-ANSI Deadlock (includes ADAMS RITE MS1850) MLX \$114

\$81

Refer to Tech Data Manual for product limitations

A - 13 **Door and Frame Preparation Charges**

May, 2024

DESCR	IPTION
Add to door or	frame except as noted.
SINGLE DOOF	5
	Fabrication
a. b.	Frame strike
2.	
PAIR OF DOO	
a.	Fabrication
b.	Strike inactive leaf.
With or without	t astragal.
SINGLE DOOF	२
a.	Fabrication
b.	Frame strike.
PAIR OF DOO	RS -
a.	Fabrication
b.	Strike inactive leaf.
	With or without astragal.
SPACING ON	DOOR
a.	4 inch
b.	6 inch
р. С.	5-1/2 inch
STRIKES / FR	0 1/2 11/01/
a.	4 inch on center
a. b	6 inch on center
2.	5-1/2 inch
STRIKES/DOC	
a.	4 inch on center
b.	6 inch on center
С.	5-1/2 inch on center
Preparation do	ne in fabrication

Preparation done in fabrication includes reinforcing and function holes. Bevel edge doors only. (ie.Cylinders, turnpiece & spindle). All through bolt holes are to be drilled in the field. Strike inactive leaf -NO astragal Master Ring Cylinder

Preparation done in conversion includes reinforcing and function holes. Square edge doors only. (ie.Cylinders, turnpiece & spindle). All through bolt holes are to be drilled in the field. Master Ring Cylinder

A - 14 Door and Frame Preparation Charges



	Production		Description
Code	Door	Frame	Add to door or frame except as noted.
Rim Exit Devi	ce		
PR1	\$46		1. Reinforce Only
			A 14 ga reinforcement at the lock edge, and the hinge edge.
			No function holes are provided.
PR2	\$46		2. Preparation Only
			Provide template cutouts for function holes. Holes for through
			bolts, handles, brackets and trim to be drilled in field.
PR3	\$46		3. Reinforce & Preparation -
			A 14 ga reinforcement at the lock edge, and the hinge edge.
			Provide template cutouts for function holes. Holes for through
			bolts, handles, brackets and trim to be drilled in field.
Strike for Rim	Exits		
CR8		\$46	1. Reinforce for surface mounted
HCR8		\$34	2. Reinforce for surface mounted.
R		\$30	3. Rim panic strike reinforce only.
SP		\$30	4. Reinforced & mortised.
Rim Strike for	Rim Exit Devic	e	
SRP	\$23		Reinforcement Only
Mortise Exit D	evice		pt of
D14	\$50		
PM1	\$50		1. Reinforce Only-
			Government 86 reinforcement at the lock edge and a 14 gauge
PM2	¢07		reinforcement at hinge edge. No function holes are provided.
PIVIZ	\$87		2. Reinforce & Preparation-
			Government 86 reinforcement at the lock edge and a 14 gauge
			reinforcement at hinge edge. Function holes are included.
			Holes for through bolts, handles, brackets and trim to be drilled
Onon Book St	riko		in the field. Strike ANSI-A115.1
Open Back St SON	пке \$141		Inactive leaf of pairs of doors with combination
			mortise and vertical rod exit devices.
	Door Open Bacl	k Strike	
SOL	\$287		Door edge must be reinforced and



A - 15 Door and Frame Preparation Charges May, 2024

	Production		Description
Code	Door	Frame	Add to door or frame except as noted.
Surface Vertion	cal Rod Exit Devi	ce	
PV3	\$87		1. Reinforce Only -
			A 14 ga reinforcement at the lock edge and hinge edge also at the top and bottom of the lock edge.
			No operational function holes are provided.
PV8	\$87		2. Reinforce & Preparation -
			A 14 ga reinforcement at the lock edge and hinge edge also at the top and bottom of the lock edge.
			Provides template cutouts for operational function holes. Holes for bolts, handles, brackets
			or trim to be drilled in field.
		AA (3. Strikes
HC6		\$34	a. Reinforce for surface mounted
SR6		\$30 ¢cr	b. Vertical rod surface strike reinforcement only.
VR2 VR3		\$65 \$130	 c. Reinforced and mortised for inactive door strike d. Reinforced and mortised for active and inactive door strike
	ertical Rod Exit D		
PV9	\$563	CVICC	REINFORCE & PREPARATION -
1.10	φυσσ		A 14 ga reinforcement at the lock edge and hinge edge.
			The core is held back from the lock edge to form a 4" void.
			Provides template cutout for operational function holes.
			Holes for bolts, handles, brackets or trim to be drilled in field.
			STRIKE
VR4		\$65	Reinforced and mortised for inactive door strike
VPC		\$130	Reinforced and mortised for active and inactive door strike
Removable M	lullion (Hardware) - Reinforce On	ly
SR6		\$30	Reinforcement at center of frame head.
			Attachment holes to be drilled and tapped in the field.
	lullion (Hollow M		
RVM		\$578	Reinforce & Prep at center of frame head and top and bottom of
		*• • • •	mullion. Prep Only - For Hollow Metal Mullion pricing, see pages S-6 or S-7
REMTRA		\$240	Reinforce each end of horizontal mullion and prep jambs for notches
			and reinforcement. Add to mullion price. For Hollow Metal Mullion pricing, see pages S-6 or S-7
Incort Evit Do	vice - 16 aa flust	doors only - Re	egent, Legion, Medallion
VDI	\$578	\$65	Von Duprin 9447-F/9547-F Impact CVR exit device
VDM	\$578	\$65	Von Duprin 9475-F/9575-F Impact Mortise exit device
SAI	\$578	\$65	Sargent LP/LR 8600 latch top & mortise lock less bottom rod - LP or MS Doors
	ock - Medallion N	IS Series 1-3/4" [
			Concealed vertical rods, top/bottom bolts and mortise lock body
			cassettes available as factory installed.
LM6	\$1,003		Sargent 7300 or Corbin Russwin MP6600
MPL	\$86		Multi-point strike inactive leafe of a pair
М		\$101	Multi-point strike - frame lock jamb
MPL		\$116	Multi-point strike - frame head

A - 16 **Door and Frame Preparation Charges**

May, 2024

	Production	
Code	Door	Frame
Closers - Surfac	ce Mounted	
C1	\$36	
C2		\$46
H1		\$34
S_(1 thru 4)		\$30
Holders - Surfac	ce Mounted	
Surf/Hold	\$36	
S_(1 thru 4)		\$30







C3	\$313	
C2		\$46
H1		\$34
S_(1 thru 4)		\$30
C3	\$313	
C3		\$251

Concealed Overhead Holder

Conc/Stop	\$313	
S_(1 thru 4)		
Conc/Hold or	\$313	
Conc/Stop		

\$30

\$158

\$30

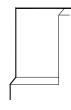
\$87

\$211

\$297

Monorail Preparation

	Add Per
	Leaf
MR6	\$433
MR12	\$433
MR24	\$600
*MR/SPC	



Miscellaneous

FHRS

SR7

FullStop

Lintel



Description

Add to door or frame except as noted.

a. Door - Reinforce b. Frame - Reinforce SU type frame SU or SQ type of frame SQ type frame

a. Door - Reinforce b. Frame - Reinforce No attachment holes. SU or SQ type frame

a. Door is mortised, drilled & tapped for closer, arm is surface mounted. b. Door and frame are mortised for closer.

a. Door is mortised for holder, arm is surface mounted. b. Door and frame are mortised for holder.

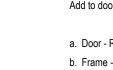
Top of door notched & reinforced. Neoprene gasket attached. a. 6" rail per leaf b. 12" rail per leaf

- c. 24" rail per leaf
- d. Special per leaf*

*Submit to Pricing Dept. for special pricing.

a. Face mounted coordinator - reinforce only

- b. 12 gauge Stop mounted coordinator reinforce only
- c. 12 gauge continuous head stiffener.
- d. 12 gauge frame profile full head width reinforcing sleeve.









Code

Roll/SPC

SRL

SRT

\$78

\$42

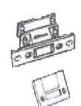
\$42

Roller Latch

Production Door Frame

\$42

\$42





Automatic Door Bottom
ADB34

ADB34	\$151
ADB1316	\$151
ADB112	\$151
ADB/L	\$198
ADB/H	\$198

ABD/SPC

Top & Bottom End Channels

STC	\$26	Per Cap
SBC	\$26	Per Cap
CAULK/TC	\$68	Per Cap
CAULK/TBC	\$132	Per Door
TWELD/TCAP	\$68	Per Cap
TWELD/BCAP	\$68	Per Cap
TWELD/TCAPF	\$112	Per Cap
TWELD/BCAPF	\$112	Per Cap
CWELD/TC	\$405	Per Cap
CWELD/TBC	\$806	Per Door
14EC	\$74	Per Door
RAB/TC	\$623	
RAB/PAN	\$623	
GRIND/T	\$176	
GRIND/TB	\$254	

A - 17 Door and Frame Preparation Charges

May, 2024

Item Description Add to door or frame except as noted.

1. Door - Includes mortise and tapped reinforcement

a. Located at edge of door

b. Located at top of door

2. Frame - Includes mortise

- and tapped reinforcement
- a. Located in frame jamb
- b. Located in frame head

3/4" depth bottom channel.13/16" depth bottom channel.1-1/2" depth bottom channel.

Concealed - light duty Concealed - heavy duty

Submit to Pricing

Steel top cap (screw applied) Steel bottom cap (screw applied) Install steel top cap and seal with caulk Install steel top and bottom caps and seal with caulk Install steel top cap and tack weld Install steel bottom cap and tack weld Install steel top cap, tack weld and seams caulk filled Install steel bottom cap, tack weld and seams caulk filled Install steel top cap and continuous weld* Install steel top and bottom caps and continuous weld* *(16 and 14 gauge doors only) 14 gauge top and bottom end channels Rabbeted top channel in door Rabbeted panel edge (4'-0" maximum on panel) Finish smooth top channel welds on primed doors for high visibility applications. Finish smooth top and bottom channel welds on primed doors for high visibility applications.

A - 18 Door and Frame Preparation Charges

May, 2024



Produ	ction	Item Description
Code	Door	Add to door or frame except as noted.
Push & Pull Hard	lware	
ML3	\$46	Plate reinforcement at lock edge of door
		No through bolt holes are provided
Push & Pull Bar	Set Hardware	
ML4	\$92	Plate reinforcing at the lock and hinge
		edge of the door
		No through bolt holes provided.
Flush Cup Pull H	landle	
ML1	\$101	Cut hole and reinforce one side
ML6	\$117	Cut hole and reinforce both sides

Cut hole and remove slug for the size of the sleeve () x ().

Mail Slot

MSLOT/SPC \$60

Peep Hole or Viewer

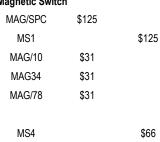
VUE12		a.	1/2 inch hole
VUE58		b.	5/8 inch hole
VUE916		c.	9/16 inch hole
VUE1316		d.	13/16 inch hole
VUE10	\$27	e.	1 inch hole
VUE116		f.	1-1/16 inch hole
VUE118		g.	1-1/8 inch hole
VUE112		h.	1-1/2 inch hole
VUE134		i.	1-3/4 inch hole
VUE238		j.	2-3/8 inch hole



A - 19 Door and Frame Preparation Charges

May, 2024

Production	Item Description
Code Door Frame	Add to door or frame except as noted.
Electric Hinge Per Jamb	
EH1 \$24	Drill one hole in one hinge reinforcement to
EH1 \$66 💘	accept a contact terminal or wire
EH3 \$203	Drill one hole in hinge reinforcement. Install conduit and pull wire.
EH4 \$186	ElectroyLynx Cable installed from hinge reinforcement to the lock
	reinforcement with hole drilled in door hinge reinforcement.
EH5 \$186	PoE Quick Connect Cable installed from hinge reinforcement to the
	lock reinforcement with hole drilled in door hinge reinforcement.
Electric Strike	
10 M	1. Inactive Door Leaf of a Pair
SEL \$339	Labeled
SEN \$339	Non-Labeled
	Drill hole in hinge reinforcing to accommodate wire.
1018	ElectroLynx Cable to run from hinge reinforcement to
	lock reinforcement.
	Prep edge for electric strike
1.12	Maximum Size A Label Pair 6072
	Maximum Size B Label Pair 8090
	2. On Frame
F \$111	a. ANSI 115.1 & 2 type 4-7/8 strike includes junction box
G \$139	b. Non-ANSI type strike includes junction box
Electric Power Transfer	
EPT2 \$301 Door	1. Prep and run ElectroLynx
	Cable from EPT to exit
	device reinforcement or lock.
EPT3 \$322 Door	2. Prep EPT2. Install conduit and pull wire.
EPT2 \$136 Frame- per jamb	Electric power transfer prep
Magnetic Switch	





MortiseDoorMortiseFrameRound Hole 1" Diameter - DoorRound Hole 7/8" Diameter - Door

Round Hole 1" in Diameter - Frame

A - 20 Door and Frame Preparation Charges

May, 2024



	Production		Item Description
Code	Door	Frame	Add to door or frame except as noted
Shearlock			
SL280	\$147		Schlage Shearlock 280 includes junction box
SL280		\$147	

Mortar Guard / Junction Box

6110589	\$31	Loose junction box x 10" with removable back and knockputs.
	\$39	Includes material and installation for each box.
6110593	\$42	Loose junction box x 15" with removable back and knockputs.
	\$49	Includes material and installation for each box.
6110601	\$31	Loose junction box x 10" with removable back and knockputs - D series.
	\$39	Includes material and installation for each box.
6110599	\$42	Loose junction box x 15" with removable back and knockputs - D Series.
	\$49	Includes material and installation for each box.

Crating and Packaging

PD/Crate	\$804		Maximum doors per crate (15). Maximum size per crate 4' x 8'
PF/Crate		\$841	Maximum frames per crate (8). Maximum size per crate 4' x 8'
PF/Pallet/W		\$391	Palletize welded frames. Maximum frames per pallet (25). Price per pallet.
	\$8	\$8	Supplemental visual ID tag. Price per tag mark per frame or door.
	\$8	\$8	Electrified product tagging. Price per frame or door.



A - 21 Doors with Cutouts For V, G, N, FG or Louvers

May, 2024

Doors Going Through Production With Only Cutouts for Louvers or Glass Lites. To allow a distributor to be more competitive by using their own shop labor to install glass lites and/or louvers, CECO will make the required cutout in the skins of a fabricated door. The center piece of the cutout including the skins and the core will be held in place by retaining a 1/4" strip at each corner of the cutout for V, N, and G lites. On larger size openings, like FG designs, additional strips are left in place. This provides additional strength and durability until the proper kits are installed.

Prod	uction		Description	
Code	List		Add to door except as noted	
Regent, Imperial, Legion, N	ledallion, Tri	o		
				Perimeter Channel
VCO	\$81	Vision Lite*	Cut out and Remove Slug	
VCO/SG	\$52		Cut out with Slug left in	
GCO	\$81	G Lite*	Cut out and Remove Slug	\$61
GCO/SG	\$52		Cut out with Slug left in	
NCO	\$81	N Lite*	Cut out and Remove Slug	\$61
NCO/SG	\$52		Cut out with Slug left in	
FGCO	\$81	FG Lite*	Cut out and Remove Slug	\$100
FGCO/SG	\$52	up to 240"	Cut out with Slug left in	
LBCO or LTCO	\$81	Louvers*	Cut out and Remove Slug	\$61
LB or LTCO/SG	\$52		Cut out with Slug left in	
LFCO	\$81	Louvers*	Cut out and Remove Slug	\$100
LFCO/SG	\$52	up to 228*	Cut out with Slug left in	
E602, E607, EC02,	\$81	Embossed*	Cut out and Remove Slug	\$61
EW602, E204		Panels		
PORC	\$209	Port Holes	Cut out and Remove Slug	\$100
PORC/SG	\$134	Port Holes	Cut out with Slug Left In	

*Note: Any door cutout greater than 35" in either the width or height, the perimeter channel reinforcement must be added. If the door cutout requires a stile or rail less than 5-1/2", the perimeter channel reinforcement must be added. A Full Glass cutout and a Full Louver cutout must be priced with the perimeter channel reinforcement add. Cutouts in Trio doors require perimeter channel reinforcement.

A - 22 Notes May, 2024





S - 2 SU, SQ, or SR Series Frames 18 Gauge

May, 2024



A. Up to 7'2"in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors.

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. S Series throat dimension is 1" less than depth - 1/2" standard backbend. Except SU 5-3/4" depth/ 4-7/8" throat has 7/16" backbend.

D. Depths available in 1/8" increments. Bundling and/or tagging not included

		00,00,010		lo Gauge Colu I		-
	Width	Height	534	300 to 600	618 to 778	800 to 978
		68	\$225	\$237	\$272	\$320
	16 - 30	70	\$230	\$243	\$277	\$325
		72	\$247	\$260	\$294	\$342
Single		710, 80	\$283	\$296	\$330	\$378
	31 - 40	68	\$237	\$250	\$285	\$333
		70	\$242	\$256	\$290	\$338
	51-40	72	\$259	\$273	\$307	\$355
		710, 80	\$295	\$309	\$343	\$391
		68	\$288	\$301	\$334	\$397
Double	41 - 60	70	\$292	\$307	\$342	\$401
	41-00	72	\$306	\$319	\$356	\$417
		710, 80	\$356	\$371	\$404	\$465
	61 - 80	68	\$311	\$324	\$357	\$419
		70	\$315	\$330	\$365	\$423
		72	\$329	\$342	\$379	\$439
		710, 80	\$379	\$394	\$427	\$487
Comp	onents	Height	534	300 to 600	618 to 778	800 to 978
		16 - 30	\$42	\$44	\$51	\$60
i	HTAT	31 - 40	\$54	\$57	\$64	\$73
f	Ϋ́ΥΫ́Υ	41 - 60	\$92	\$95	\$102	\$125
		61 - 80	\$115	\$118	\$125	\$147
		68	\$89	\$94	\$107	\$127
	£	70	\$91	\$97	\$111	\$129
Ĩ	FKHJ	72	\$98	\$103	\$118	\$137
		710, 80	\$120	\$126	\$139	\$158
		68	\$76	\$81	\$96	\$115
-	2	70	\$79	\$84	\$97	\$118
Î	FKLJ	72	\$89	\$95	\$107	\$127
		710, 80	\$97	\$102	\$116	\$136
		Up to 72	\$18	\$18	\$18	\$18
Anchors		001012	ψις	ψισ	ψ.Ο	ψ i Ψ
And	chors	Over 72	\$24	\$24	\$24	\$24

SU, SQ, or SR Series KD 18 Gauge Cold Rolled Steel (18CRS)



S - 3 SU, SQ or SR Series Frames 16 Gauge

May, 2024

A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors.

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. S series throat dimension is 1" less than depth - 1/2" standard backbend. Except SU 5-3/4" depth/ 4-7/8" throat has 7/16" backbend.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

SU, SQ, or SR Series KD 16 Gauge Cold Rolled Steel (16CRS)

	Width	Height	534	300 to 600	618 to 778		1000 to 1178	1200 to 1400
	WIGUI						l l	
	40.00	68	\$239	\$254	\$290	\$337	\$392	\$448
	16 - 30	70	\$245	\$257	\$294	\$341	\$395	\$452
Single Swing		72	\$263	\$277	\$313	\$359	\$413	\$468
	40.00	710, 80	\$301	\$315	\$351	\$398	\$454	\$508
	16 - 30	90	\$324	\$338	\$370	\$420	\$473	\$529
		100	\$346	\$359	\$396	\$442	\$498	\$551
		68	\$252	\$267	\$300	\$350	\$405	\$458
	31 - 40	70	\$258	\$270	\$304	\$354	\$408	\$462
		72	\$276	\$290	\$323	\$372	\$426	\$478
		710, 80	\$314	\$328	\$361	\$411	\$467	\$518
	31-40	90	\$337	\$351	\$380	\$433	\$486	\$539
		100	\$359	\$372	\$406	\$455	\$511	\$561
	50	100	\$400	\$413	\$448	\$509	\$592	\$651
		68	\$307	\$321	\$358	\$417	\$499	\$563
	41 - 60	70	\$315	\$325	\$362	\$423	\$503	\$567
		72	\$329	\$343	\$374	\$439	\$519	\$579
		710, 80	\$381	\$393	\$428	\$489	\$573	\$633
5	41 - 60	90	\$411	\$425	\$454	\$519	\$599	\$661
vin		100	\$441	\$455	\$490	\$551	\$633	\$691
Double Swing		68	\$329	\$343	\$380	\$439	\$523	\$586
əldı	61 - 80 61 - 80	70	\$337	\$347	\$384	\$445	\$527	\$590
Dot		72	\$351	\$365	\$396	\$461	\$543	\$602
_		710, 80	\$403	\$415	\$450	\$511	\$597	\$656
		90	\$433	\$447	\$476	\$541	\$623	\$684
		100	\$463	\$477		\$573	\$657	\$004 \$714
	100	100	\$403	\$507	\$512 \$542	\$603	\$687	\$714
Com	ponents	Height	534	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
•••••		16 - 30	\$45	\$47	\$56	\$64	\$75	\$87
		31 - 40	\$58	\$60	\$66	\$77	\$88	\$97
	FRFH	41 - 60	\$99	\$101	\$108	\$131	\$169	\$187
	FR	61 - 80			ψιυο			
			\$121	\$102	\$120	\$152	\$102	\$210
			\$121 \$151	\$123 \$153	\$130 \$160	\$153 \$183	\$193 \$223	\$210 \$239
		81 - 100	\$151	\$153	\$160	\$183	\$223	\$239
		81 - 100 68	\$151 \$95	\$153 \$101	\$160 \$116	\$183 \$134	\$223 \$156	\$239 \$179
		81 - 100 68 70	\$151 \$95 \$99	\$153 \$101 \$103	\$160 \$116 \$118	\$183 \$134 \$137	\$223 \$156 \$158	\$239 \$179 \$181
	RHJ	81 - 100 68 70 72	\$151 \$95 \$99 \$106	\$153 \$101 \$103 \$112	\$160 \$116 \$118 \$124	\$183 \$134 \$137 \$145	\$223 \$156 \$158 \$166	\$239 \$179 \$181 \$187
	FRHJ	81 - 100 68 70 72 710, 80	\$151 \$95 \$99 \$106 \$129	\$153 \$101 \$103 \$112 \$134	\$160 \$116 \$118 \$124 \$148	\$183 \$134 \$137 \$145 \$167	\$223 \$156 \$158 \$166 \$190	\$239 \$179 \$181 \$187 \$211
	FRHJ	81 - 100 68 70 72 710, 80 90	\$151 \$95 \$99 \$106 \$129 \$144	\$153 \$101 \$103 \$112 \$134 \$150	\$160 \$116 \$118 \$124 \$148 \$161	\$183 \$134 \$137 \$145 \$167 \$182	\$223 \$156 \$158 \$166 \$190 \$203	\$239 \$179 \$181 \$187 \$211 \$225
	FRHJ	81 - 100 68 70 72 710, 80 90 100	\$151 \$95 \$106 \$129 \$144 \$159	\$153 \$101 \$103 \$112 \$134 \$150 \$165	\$160 \$116 \$118 \$124 \$148 \$161 \$179	\$183 \$134 \$137 \$145 \$167 \$182 \$198	\$223 \$156 \$158 \$166 \$190 \$203 \$220	\$239 \$179 \$181 \$187 \$211 \$225 \$240
	FRHJ	81 - 100 68 70 72 710, 80 90 100 68	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143	\$239 \$179 \$181 \$187 \$211 \$225 \$240 \$164
		81 - 100 68 70 72 710, 80 90 100 68 70	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81 \$83	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144	\$239 \$179 \$181 \$187 \$211 \$225 \$240 \$164 \$166
		81 - 100 68 70 72 710, 80 90 100 68 70 72	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81 \$83 \$94	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89 \$100	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102 \$115	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122 \$132	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144 \$154	\$239 \$179 \$181 \$187 \$211 \$225 \$240 \$164 \$166 \$176
	FRLJ	81 - 100 68 70 72 710, 80 90 100 68 70 72 710, 80	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81 \$83 \$94 \$103	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89 \$100 \$110	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102 \$115 \$123	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122 \$132 \$143	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144 \$154 \$165	\$239 \$179 \$181 \$211 \$225 \$240 \$164 \$166 \$176 \$186
		81 - 100 68 70 72 710, 80 90 100 68 70 72 710, 80 90	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81 \$83 \$94 \$103 \$111	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89 \$100 \$110 \$117	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102 \$102 \$115 \$123 \$129	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122 \$132 \$143 \$150	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144 \$154 \$165 \$171	\$239 \$179 \$181 \$211 \$225 \$240 \$164 \$166 \$176 \$186 \$193
		81 - 100 68 70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$151 \$99 \$106 \$129 \$144 \$159 \$81 \$83 \$94 \$103 \$111 \$118	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89 \$100 \$110 \$117 \$123	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102 \$115 \$123 \$123 \$129 \$137	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122 \$132 \$132 \$143 \$150 \$156	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144 \$154 \$165 \$171 \$179	\$239 \$179 \$181 \$211 \$225 \$240 \$164 \$166 \$176 \$186 \$193 \$200
		81 - 100 68 70 72 710, 80 90 100 68 70 72 710, 80 90	\$151 \$95 \$99 \$106 \$129 \$144 \$159 \$81 \$83 \$94 \$103 \$111	\$153 \$101 \$103 \$112 \$134 \$150 \$165 \$88 \$89 \$100 \$110 \$117	\$160 \$116 \$118 \$124 \$148 \$161 \$179 \$100 \$102 \$102 \$115 \$123 \$129	\$183 \$134 \$137 \$145 \$167 \$182 \$198 \$121 \$122 \$132 \$143 \$150	\$223 \$156 \$158 \$166 \$190 \$203 \$220 \$143 \$144 \$154 \$165 \$171	\$239 \$179 \$181 \$211 \$225 \$240 \$164 \$166 \$176 \$186 \$193

S - 4 SU, SQ or SR Series Frames 14 Gauge





A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors.

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. S series throat dimension is 1" less than depth - 1/2" standard backbend. Except SU 5-3/4" depth/ 4-7/8" throat has 7/16" backbend.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	534	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
	Meun	68	\$300	\$315	\$349	\$397	\$452	\$505
	16 20	70					\$452 \$465	
	16 - 30		\$313	\$326	\$360	\$409 \$400		\$518 ¢520
		72	\$327	\$342	\$377	\$422	\$480	\$532
Single Swing	10 20	710, 80	\$373	\$389	\$422	\$473	\$528	\$580
	16 - 30	90	\$398	\$410	\$443	\$491	\$548	\$601
		100	\$419	\$432	\$466	\$516	\$572	\$623
		68	\$312	\$329	\$363	\$411	\$465	\$520
	31 - 40	70	\$325	\$340	\$374	\$423	\$478	\$533
		72	\$339	\$356	\$391	\$436	\$493	\$547
		710, 80	\$385	\$403	\$436	\$487	\$541	\$595
	31 - 40	90	\$410	\$424	\$457	\$505	\$561	\$616
		100	\$431	\$446	\$480	\$530	\$585	\$638
	50	100	\$490	\$503	\$538	\$601	\$683	\$744
		68	\$383	\$396	\$433	\$494	\$576	\$637
	41 - 60	70	\$393	\$408	\$445	\$506	\$586	\$651
		72	\$407	\$422	\$457	\$516	\$602	\$663
		710, 80	\$473	\$488	\$523	\$586	\$668	\$731
5	41 - 60	90	\$501	\$514	\$549	\$608	\$692	\$755
<u>vi</u>		100	\$533	\$546	\$581	\$644	\$726	\$787
Double Swing		68	\$406	\$418	\$454	\$516	\$598	\$658
aldı	61 - 80	70	\$416	\$430	\$466	\$528	\$608	\$672
ğ		70	\$430	\$444	\$478	\$538	\$624	\$684
-								
	61 - 80	710, 80	\$496	\$510 \$520	\$544	\$608 \$608	\$690	\$752
	61 - 80	90	\$524	\$536	\$570	\$630	\$714	\$776
		100	\$556	\$568	\$602	\$666	\$748	\$808
C	100	100	\$596	\$610	\$644	\$708	\$789	\$850
Comp	onents	Height	534	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		16 - 30	\$56	\$59	\$65	\$75	\$87	\$96
	÷	31 - 40	\$68	\$73	\$79	\$89	\$100	\$111
	FRFH	41 - 60	\$127	\$130	\$137	\$160	\$198	\$217
		61 - 80	\$150	\$152	\$158	\$182	\$220	\$238
		81 - 100	\$190	\$194	\$200	\$224	\$261	\$280
		68	\$119	\$124	\$139	\$158	\$180	\$201
		70	\$124	\$130	\$145	\$164	\$185	\$208
	FRHJ	72	\$131	\$137	\$151	\$169	\$193	\$214
	H H	710, 80	\$161	\$167	\$181	\$201	\$223	\$245
		90	\$175	\$180	\$194	\$212	\$235	\$257
		100	\$191	\$196	\$210	\$230	\$252	\$273
		68	\$107	\$114	\$127	\$146	\$167	\$190
		70	\$115	\$119	\$132	\$152	\$175	\$196
	3	72	\$122	\$128	\$143	\$160	\$182	\$204
	FRLJ	710, 80	\$132	\$139	\$152	\$173	\$194	\$215
		90	\$143	\$147	\$160	\$180	\$202	\$224
		100	\$143	\$153	\$167	\$187	\$202	\$230
		Up to 72	\$140	\$155	\$107		\$18	\$230 \$18
And	chors					\$18 \$24		
		Over 72	\$24	\$24	\$24	\$24	\$24	\$24

SU, SQ or SQ Series KD 14 Gauge Cold Rolled Steel (14CRS)



S - 5 SU, SQ, or SR Series Frames 12 Gauge

May, 2024

A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors.

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. S series throat dimension is 1" less than depth - 1/2" standard backbend.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

					ige Cold Rolled		•	
	Width	Height	534	334 to 600	618 to 778	800 to 978		1200 to 1400
		68	\$621	\$636	\$674	\$723	\$777	\$831
	16 - 30	70	\$627	\$644	\$681	\$728	\$782	\$839
		72	\$654	\$672	\$709	\$757	\$809	\$865
_		710, 80	\$717	\$732	\$768	\$816	\$871	\$926
Single Swing	16 - 30	90	\$746	\$761	\$804	\$850	\$907	\$961
Sw		100	\$777	\$795	\$833	\$883	\$938	\$994
gle		68	\$642	\$655	\$693	\$742	\$796	\$850
Sin	31 - 40	70	\$648	\$663	\$700	\$747	\$801	\$858
		72	\$675	\$691	\$728	\$776	\$828	\$884
		710, 80	\$738	\$751	\$787	\$835	\$890	\$945
	31 - 40	90	\$767	\$780	\$823	\$869	\$926	\$980
		100	\$798	\$814	\$852	\$902	\$957	\$1,013
	50	100	\$869	\$886	\$925	\$990	\$1,071	\$1,136
		68	\$727	\$741	\$781	\$843	\$924	\$986
	41 - 60	70	\$735	\$749	\$789	\$849	\$930	\$996
		72	\$753	\$771	\$807	\$873	\$950	\$1,012
		710, 80	\$839	\$853	\$891	\$953	\$1,034	\$1,098
ð	41 - 60	90	\$875	\$891	\$933	\$995	\$1,078	\$1,142
Ň		100	\$919	\$937	\$975	\$1,041	\$1,122	\$1,186
e S	61 - 80	68	\$761	\$774	\$813	\$876	\$958	\$1,019
Double Swing		70	\$769	\$782	\$821	\$882	\$964	\$1,029
		72	\$787	\$804	\$839	\$906	\$984	\$1,045
		710, 80	\$873	\$886	\$923	\$986	\$1,068	\$1,131
	61 - 80	90	\$909	\$924	\$965	\$1,028	\$1,112	\$1,175
		100	\$953	\$970	\$1,007	\$1,074	\$1,156	\$1,219
	100	100	\$999	\$1,017	\$1,056	\$1,127	\$1,209	\$1,272
Com	oonents	Height	534	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 140
		16 - 30	\$169	\$174	\$181	\$190	\$201	\$212
	I	31 - 40	\$190	\$193	\$200	\$209	\$220	\$231
	FRFH	41 - 60	\$261	\$265	\$273	\$297	\$334	\$354
	ш	61 - 80	\$295	\$298	\$305	\$330	\$368	\$387
		81 - 100	\$341	\$345	\$354	\$383	\$421	\$440
		68	\$224	\$229	\$245	\$264	\$286	\$307
		70	\$228	\$233	\$249	\$267	\$289	\$312
	로	72	\$237	\$244	\$258	\$279	\$299	\$320
	FRHJ	710, 80	\$277	\$282	\$297	\$316	\$338	\$360
		90	\$295	\$301	\$318	\$337	\$360	\$382
		100	\$317	\$324	\$339	\$360	\$382	\$404
		68	\$210	\$215	\$230	\$251	\$272	\$294
		70	\$212	\$219	\$233	\$253	\$274	\$297
7		72	\$230	\$236	\$252	\$270	\$291	\$315
	FRLJ				\$266	\$286	\$308	\$330
	FRL	710, 80	\$247	↓ \$ 2 52	Ψ200			
	FRI	710, 80 90	\$247 \$258	\$252 \$262				\$343
	FRI		\$258	\$262	\$281	\$299	\$322	\$343 \$354
	값 chors	90						\$343 \$354 \$18

SU, SQ or SR Series 12 Gauge Cold Rolled Steel (12CRS)

S - 6 SU, SQ or SR Series Frame Extras



Extras		Code	Add/Frame
1. Case Opening Frames	Per Frame	SC	\$18
	Per Component		\$6
2. Depths of 1418 to 1578	Multiply the 1200 - 1400 depth by		2.5
Depths of 1600 to 1778	Multiply the 1200 - 1400 depth by		3.0
3. Tagging and/or three piece bundling		ТВ	\$6
		<u>A40</u>	<u>A60</u>
4. A40 or A60 Galvanneal	3 Piece Frame	\$30	\$54
	Head single or Double	GL4 \$10	\$18
	Hinge or Lock Jamb	\$10	\$18
5. G90 Galvanized	3 Piece Frame		\$93
	Head single or Double	G90	\$31
Not available in 12 gauge or over 8'-2" sections.	Hinge or Lock Jamb		\$31
6. Corner Tab Deduct	Deduct Per Frame	KV	\$4
	Deduct Per Jamb	KV	\$2
7. Anchor Options- Shipped Loose			+-
a. Masonry Tee		A17	No Extra
b. Metal or Wood Stud		A14	No Extra
c. Existing Openings, butterfly anchor	Up to 7-2	A20	\$118
Includes Dynabolts	Over 7-2	A20	\$146
Attached - welded to the frame		120	ψιτο
a. Yoke & Strap	Up to 7-2	A08	\$35
	Over 7-2	A08	\$47
b. Metal Stud	Up to 7-2	A01 or A03	\$18
	Over 7-2	A01 or A03	\$24
c. Wood Stud	Up to 7-2	A06 or A07	\$24 \$18
c. Wood Stud	Over 7-2	A06 or A07	\$10 \$24
d. Existing Opening (Only EO/N)*	Up to 7-2	A09*	پ ۲۹ \$142
Includes Dynabolts	Over 7-2	A09*	\$176
EO/Pipe & Strap W/Dynabolts - (4) per jamb*	Up to 7-2	A30*	\$230
EO/Pipe & Strap W/Dynabolts - (5) per jamb*	Over 7-2	A30*	\$286
*Jamb depths greater than 1400 will receive dual EO ar		100	ψ <u>2</u> 00
Multiply anchor price by 2.0			
8. Closer/Holder Reinforcement	Welded Plate	S_(1-4)	\$30
SU 434, 534, 634, 734, 834 depths - 2" face	Welded Full Sleeve	C2	\$46
	Welded Half Sleeve	H1	\$34
9. Warnock Hersey Label	Applied	AW, BW, CW, SW, TW	\$29
Closer reinforcements are optional	Per Hinge Jamb	,,,	
10. Underwriters Label	Applied	AU, BU, CU, TU, or LCO	\$29
Closer reinforcements are optional	Per Hinge Jamb	-, -, -, -, -,	¥ -
11. Factory Mutual Label	Applied	AUF, BUF,CUF, TUF	\$57
Along with either UL or WH label	Per Hinge Jamb	AWF, BWF, CWF, TWF	\$57
12. Four Inch Heads (4" face)	Single Swing	H400	\$57
Minimum Frame depth of 458	Double Swing	H400	\$80
13. Corner Welding at the Plant	- 3		•
V2 Full Face Weld (18, 16, 14 gauge only)		T2/V2	\$86
V3 Full Face and Web Weld (18, 16, 14 gauge only)		T3/V3	\$154
V5 Full Face and Web Weld		V5	\$244
			7=



	Extras		Code	Add/Frame
14.	Dutch Door Frame - Non labeled		D	\$37
15.	Dutch Door Frame - Labeled UL, WH, or FM		D	\$118
16.	12 Gauge Frame: Add to 12 Ga			
	If not being welded, frame will have	Saw Cut type V5 welded corner (per corner)	V5	\$122
	square ends and be long enough	Detention Security hinge reinforcements	Per Hinge	\$46
	to be mitered and welded.	Detention 12 gauge Strike reinforcement	SD	\$46
		Detention 3/16" Closer reinforcement	CD	\$63
	Single Rabbet 334 to 600	Detention 12 gauge welded jamb anchors	Each	\$20
	Double rabbet 514 to 1400	Detention 12 gauge welded sill anchors	Each	\$20
17.	Communicating Door Frame: Single Frame	Only	С	\$72
18.	Double Egress - KD Corners			
	Depths 5-1/4" thru 14" - 16 and 14 gauges			
	Add to a double swing frame			
	Profile 1 with 1-3/8" face jambs and 2" face here	ad	SE1	\$583
	Profile 2 with 1-3/8" face jambs and head		SE2	\$583
	Add, where required, to either KD or Welded D	E frame for UL or WH labels and	Per Label	\$29
	closer reinforcements per each jamb.		Per Closer Reinf.	\$29
	Double Egress Components			
	Add to SQ Hinge jamb component for Profile 1		SE1	\$146
	Add to SQ Head component for Profile 1 Stand	lard Head Bar	SE1	\$291
	Add to SQ Head component for Profile 2 Stand	lard Head Bar	SE2	\$291
	*Double Egress frames are automatically unde	rsized by 3/16" in width when		
	ordered in 1" integer dimensions. This allows f	or usage of standard door sizes.		
19.	Hospital Sanitary/Cutoff Stops	4" High	HOS/ST4	\$195
	Double Rabbet Only	6" High	HOS/ST6	\$195
	Not available on double egress frames			
20.	Weather-Strip Frame with Kerf Pocket and C	Sasket		
	Gasket is furnished to fit Kerf frame pocket. The	ne gasket material meets		
	NFPA 105 requirements for smoke barrier con-	ditions. Available in 18, 16 and 14 gauge.		
	Double rabbet 5-1/2" minimum depth, 1400 ma	iximum depth.	SQW	
	Single rabbet 3-5/8" minimum depth, 6" maxim	um depth.	SRW	
	Maximum Size 4080	/8080		\$174
	Head	t		\$58
	Jaml	0		\$58

S - 8 SU, SQ, or SR Series Frame Extras



Extras		Code	Add/Frame
21. Specials - Frame Depth - No extra for depth range shown			
a. Frame Size - Other than shown, price next larger size.			
Set Up Charge 1 to 9 Frames or 1 to 27 pieces		SPC/FSIZE/SETUP	\$380
10 or more Frames or more than 28 pieces			No Add
b. Hardware Locations	Strike Height	SLH orS	No Add
Not CECO standard locations	Hinge spacing	HSX orH	No Add
22. Special Face Dimensions - On Three Piece Frames			
a. Frame Head Only with special face used with 2" face jambs.			
1. Frame head face from 1" to 1 -7/8". Must be square cut. (2) Stop notches.		H100 - H178	\$34
2. Frame head face from 2-1/2" to 4" with KD corners to match 2" jambs			
	Single Swing	H212 - H400	\$57
	Double Swing	H212 - H400	\$80
b. Three Piece Frame with equal faces - KD corners.			
1. Frame Face from 1" to 1-7/8"		F100 - F178	No Add
2. Frame Face from 2-1/8" to 4" - Single Swing.		F218 - F400	\$165
3. Frame face from 2-1/8" to 4" - Double Swing.		F218 - F400	\$188
23. Cap End of Jamb			Per Cap
Cap one end of a jamb, weld and finish.			\$137



A. To estimate special multiple opening frame assemblies, follow the steps below.

TEP 1 - FRAME SECTION	NS		1	6ga Cold Rolle	ed Steel (16CR	S)	
SECTION		534	300 - 600	618 - 778	800 - 978	1000 - 1178	1200 - 1400
	FRST	\$13.35	\$14.06	\$16.24	\$19.00	\$22.18	\$25.53
	2" Face	2.3#/ft.	2.3#/ft.	2.5#/ft.	2.7#/ft.	2.9#/ft.	3.1#/ft.
	F100	\$13.35	\$14.06	\$16.24	\$19.00	\$22.18	\$25.53
	1" Face	2.3#/ft.	2.3#/ft.	2.5#/ft.	2.7#/ft.	2.9#/ft.	3.1#/ft.
	F400	\$16.71	\$17.41	\$19.59	\$22.35	\$25.53	\$28.88
Ĺ	4" Face	3.3#/ft.	3.3#/ft.	3.5#/ft.	3.7#/ft.	3.9#/ft.	4.1#/ft.
_	F418 - F800	\$20.03	\$21.09	\$24.35	\$28.50	\$33.26	\$38.29
	Over 4" - 8"	4.5#/ft.	4.5#/ft.	4.7#/ft.	4.9#/ft.	5.1#/ft.	5.3#/ft.
	F818 - F1200	\$28.04	\$29.52	\$34.09	\$39.90	\$46.57	\$53.61
	Over 8"- 12"	5.7#/ft.	5.7#/ft.	5.9#/ft.	6.1#/ft.	6.3#/ft.	6.5#/ft.
TEP 2 - TUBES, TRANSO	M BARS, and MULLION SI	ECTIONS					
	FRDTW = 2" face	\$31.60	\$31.60	\$36.50	\$42.71	\$49.85	\$57.39
	FRDTW100 = 1" face	3.7#/ft.	3.7#/ft.	4.3#/ft.	4.9#/ft.	5.5#/ft.	6.1#/ft.
	4" face	\$38.87	\$38.87	\$44.89	\$52.54	\$61.32	\$70.59
		4.3#/ft.	4.3#/ft.	4.9#/ft.	5.5#/ft.	6.1#/ft.	6.7#/ft.
	6" face	\$49.37	\$49.37	\$57.01	\$66.72	\$77.87	\$89.65
		4.9#/ft.	4.9#/ft.	5.5#/ft.	6.1#/ft.	6.7#/ft.	7.3#/ft.
TEP 3 - GLAZING							
GLAZING BE	AD (TGB) applied hard agai	nst the stop with	one screw only.		40#/ft.	\$6	per ft.
GLAZING BE	AD (TGB) with set glazing p	ocket and all scre	ews.		40#/ft.	\$15	per ft.
TEP 4 - SPLINES & SPLI	CES						
SPLINES (FS	SPA) -	One required	every two feet.		1# each	\$32	each
STICK SPLIC	ES -	Required when	n frame exceeds	s 10' - 0"		\$125	each
Use splines to	o field join frame assemblies	that exceed 8' -	0" in both direct	ions.			
TEP 5 - DOOR OPENING	S						

SINGLE DOOR per opening\$72DOUBLE DOOR per opening\$108Includes S Strike & 4-1/2" x .134" hinge preparation.Includes 4-1/2" x .134 hinge preparation.

STEP 6 - WELD

Frame Corner			I	ntersection
V2	\$43			3-1/8" to 12"
V3	\$77		V10	\$140
V5	\$122			
Intersection				Up to 3"
V8 up to 3"	\$125		V6	\$125
V9 > 3"	\$140			
	V2 V3 V5 Intersection V8 up to 3"	V2 \$43 V3 \$77 V5 \$122 Intersection V8 up to 3"	V2 \$43 V3 \$77 V5 \$122 Intersection V8 up to 3" \$125	V2 \$43 V3 \$77 V5 \$122 Intersection

Note: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a frame count as two separate welded joints.

REMOVABLE TRANSOM BAR or MULLION (REMTRA) Price Step 2 and Add Per Bar \$240 <u>A60</u> <u>A40</u> A40 or A60 Galvanneal Add **Open Sections** Per foot \$3.18 \$1.76 **Closed Sections** Per foot \$3.53 \$6.35 G90 Add **Open Sections** Per foot \$6.18 **Closed Sections** \$12.36 Per foot

Single Rabbet Profile - 3" minimum depth Segmented Curved in Plan - Consult Factory for Pricing and Availability Arched Tops - Consult Factory for Pricing and Availability

S - 10 SU, SQ, or SR Series Formula for FRBL, FRSL and FRTF May, 2024



Α.	To estimate special multiple opening frame assemblies, follow the steps below.
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FRST \$17.35 \$18.12 \$20.12 \$23.00 \$26.29 \$24.4 2'Face 3.0#ft 3.3#ft 3.3#ft 3.3#ft 3.3#ft 4.1#ft 1'Face 3.0#ft 3.0#ft 3.3#ft 3.5#ft 3.8#ft 4.1#ft 1'Face 3.0#ft 3.0#ft 3.3#ft 5.21.01 \$23.00 \$26.29 \$22.4 1'Face 3.0#ft 3.3#ft 3.5#ft 5.22.4 \$25.20.1 \$28.5 \$29.65 \$32.7 1'Face 4.3.9ft 4.5.9ft 4.5.9ft 5.5.9ft \$5.7.7 \$5.87.7 \$5.9ft \$5.9ft \$5.9ft \$5.9ft \$5.5.22 \$55.17 \$5.9ft \$5.7.2 \$5.10 \$5.5.22 \$55.17 \$5.9ft \$5.7.2 \$5.10 \$5.5.5.5 \$52.2 \$55.17 \$5.9ft \$5.101 \$5.85.25 \$55.7.5 \$5.7.4 \$5.9ft \$6.6ft \$6.4ft \$7.2eft \$6.6ft \$6.4ft \$6.4ft \$6.4ft \$6.4ft \$5.2eft \$4.8.5ft \$6.6ft \$6.9ft <t< th=""><th></th><th>3</th><th></th><th>14</th><th>lga Cold Rolled</th><th>Steel (14CRS)</th><th></th><th></th></t<>		3		14	lga Cold Rolled	Steel (14CRS)		
1 2" Face 3.0#ft 3.3#ft 3.3#ft 3.5#ft 3.8#ft 4.1#ft F100 \$17.35 \$18.12 \$20.12 \$23.012 \$26.29 \$22.4 F100 \$17.35 \$18.12 \$20.12 \$23.012 \$26.29 \$22.4 F410 \$20.71 \$21.47 \$23.47 \$26.35 \$22.965 \$32.7 F418 to F100 \$36.44 \$3.9#ft \$5.9#ft \$6.2#ft \$6.4#ft \$6.4#ft \$6.4#ft \$6.4#ft \$6.9#ft	SECTION			300 - 600	618 - 778		1000 - 1178	1200 to 1400
F100 \$17.35 \$18.12 \$20.12 \$23.00 \$26.29 \$29.4 1 1*6ace 3.0#nt 3.3#nt 3.3#nt 3.3#nt 5.84nt 4.1#nt 1 1400 \$20.11 \$21.47 \$23.47 \$23.300 \$26.53 \$29.66 \$32.71 4 15ace 4.3#nt 4.3#nt 4.6#nt 4.9#nt 5.1#nt 5.4#nt 6.4#nt 9.6#nt				\$18.12		\$23.00		\$29.41
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	L J		3.0#/ft.	3.0#/ft.	3.3#/ft.	3.5#/ft.	3.8#/ft.	4.1#/ft.
F400 \$20.71 \$21.47 \$23.47 \$26.35 \$29.65 \$32.7 4"Face 4.3#nt. 4.3#nt. 4.3#nt. 4.3#nt. 4.3#nt. 4.5#nt. 5.4#nt. 6.4#nt. 7.2#nt. 8.04nt. 8.84nt. 9.84nt. 9.84nt.		F100	\$17.35	\$18.12	\$20.12	\$23.00	\$26.29	\$29.41
$IFP 2 \cdot IUBES, TRANSOM BARS, and MULLION SECTONS$ $IFP 2 \cdot TUBES, TRANSOM BARS, and MULLION SECTONS$ $IFP 2 \cdot TUBES, TRANSOM BARS, and MULLION SECTONS$ $IFP 2 \cdot TUBES, TRANSOM BARS, and MULLION SECTONS$ $IFP 2 \cdot TUBES, TRANSOM BARS, and MULLION SECTONS$ $IFROTW = 2^{+} fac$ $S38.28$ $S38.28$ $S38.28$ $S38.28$ $S42.25$ $S48.60$ $S55.56$ $S62.1$ $FROTW = 2^{+} fac$ $S38.28$ $S42.25$ $S48.60$ $S55.56$ $S62.1$ $S24.14$ $S38.28$ $S42.25$ $S48.60$ $S55.56$ $S62.1$ $S54.14$ $S48.41$ $S48.4$		1" Face	3.0#/ft.	3.0#/ft.	3.3#/ft.	3.5#/ft.	3.8#/ft.	4.1#/ft.
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		F400	\$20.71	\$21.47	\$23.47	\$26.35	\$29.65	\$32.76
Image: Description of the second	LJ	4" Face	4.3#/ft.	4.3#/ft.	4.6#/ft.	4.9#/ft.	5.1#/ft.	5.4#/ft.
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		F418 to F800	\$26.03	\$27.18	\$30.18	\$34.50	\$39.44	\$44.12
Over 8* to 12* 7.5#/tt. 7.5#/tt. 7.5#/tt. 7.7#/tt. 8.0#/ft. 8.2#/ft. 8.5#/ft. TEP 2 - TUBES, TRANSOM BARS, and MULLION SECTIONS FRDTW = 2* face \$38.28 \$38.28 \$38.28 \$42.51 \$48.60 \$56.56 \$562.1 FRDTW = 2* face \$38.28 \$38.28 \$38.28 \$42.51 \$44.60 \$562.1 \$561.0 \$61.7 \$74.5 Core \$5.55.13 \$565.13 \$65.12 \$69.98 \$80.01 \$58.32 \$66.67 \$74.5 GLAZING GLAZING BEAD (TGB) applied hard against the stop with one screw only. \$40#/tt. \$64 #/tt. \$6.4#/tt. \$12 \$69.98 \$80.01 \$94.7 GLAZING BEAD (TGB) with set glazing pocket and all screws. .40#/tt. \$16 per ft. \$15 per ft. GLAZING SEAD (TGB) with set glazing pocket and all screws. .40#/tt. \$12 seach \$125 seach SPLINES (FSPA) One required every two feet. 1# each \$32 each \$125 seach Use splines to field join frame assemblies that exceed \$104*		Over 4" to 8"	5.9#/ft.	5.9#/ft.	6.2#/ft.	6.4#/ft.	6.7#/ft.	6.9#/ft.
TEP 2 - TUBES, TRANSOM BARS, and MULLION SECTIONS FRDTW 1= 2" face \$38.28 \$32.21 \$42.51 \$48.60 \$55.56 \$62.1 FRDTW 100 = 1" face $4.9#/n$. $4.9#/n$. $5.6#/n$. $6.4#/n$. $7.2#/n$. $8.0#/n$. 4" face \$56.47 $5.6#/n$. $6.4#/n$. $7.2#/n$. $8.0#/n$. $8.8#/n$. 6" face \$55.13 \$51.01 \$55.32 \$66.67 \$74.5 TEP 3 - GLAZING 6.4#/nt. $6.4#/n$. $7.2#/n$. $8.0#/n$. $8.8#/n$. $9.5#/n$. GLAZING BEAD (TGB) applied hard against the stop with one screw only. $G.4#/n$. $8.0#/n$. $8.8#/n$. $9.5#/n$. TEP 4 - SPLINES & SPLICES .		F818 TO F1200	\$36.44	\$38.05	\$42.25	\$48.30	\$55.22	\$61.76
FRDTW = 2" face \$38.28 \$38.28 \$42.51 \$48.60 \$55.56 \$62.1 \$62.1 \$64.41.1 \$7.24.11. \$60.44.1 \$6.44.1 \$7.24.11. \$60.44.1 \$6.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$60.44.1 \$7.24.11. \$7.24.11. \$60.44.1. \$7.24.11. \$7.4. \$60.44.1. \$7.24.11. \$7.4.1. \$60.44.1. \$7.24.11. \$7.4.1. \$60.44.1. \$7.24.11. \$7.4.1. \$7.		Over 8" to 12"	7.5#/ft.	7.5#/ft.	7.7#/ft.	8.0#/ft.	8.2#/ft.	8.5#/ft.
$ \begin{array}{c} \hline FDTW100 = 1^{*} face & 4.9\#/h. & 4.9\#/h. & 5.6\#/h. & 6.4\#/h. & 7.2\#/h. & 8.0\#/h}{4^{*} face & $45.94 & $45.94 & $45.94 & $51.01 & $58.32 & $66.67 & $74.5 \\ \hline 6.4\#/h. & 5.6\#/h. & 5.6\#/h. & 6.4\#/h. & 7.2\#/h. & 8.0\#/h}{8.0\#/h} & 8.8\#/h} \\ \hline 6^{*} face & $55.13 & $55.13 & $56.121 & $69.98 & $80.01 & $34.7 \\ \hline 6.4\#/h. & 6.4\#/h. & 7.2\#/h. & 8.0\#/h} & 8.8\#/h} & 9.5\#/h} \\ \hline FP 3 - GLAZING BEAD (TGB) applied hard against the stop with one screw only. & .40\#/ft. & $6 & per ft. \\ \hline GLAZING BEAD (TGB) with set glazing pocket and all screws. & .40\#/ft. & $15 & per ft. \\ \hline CLAZING SEAD (TGB) with set glazing pocket and all screws. & .40\#/ft. & $15 & per ft. \\ \hline TEP 4 - SPLINES (FSPA) - & One required every two feet. & 1# each & $32 & each \\ \hline STICK SPLICES - & Required when frame exceeds 104" & $125 & each \\ \hline Use splines to field join frame assemblies that exceed 8-0" in both directions. \\ \hline TEP 5 - DOOR OPENINGS \\ \hline SINGLE DOOR per opening & $77 & DOUBLE DOOR per opening & $108 \\ \hline Includes S strike & 4-1/2" x .134" hinge preparation. & Intersection & $147' & $147' & $127' & $141' & $117' & $117' & $117' & $117' & $117' & $117' & $117' & $117' & $117' & $117' & $119' & $117' & $117' & $111' & $117' & $111' & $117' & $117' & $117' & $117' & $111'' & $117'' & $117''' & $111''''''''''''''''''''''''''''''$	TEP 2 - TUBES, TRANSON	I BARS, and MULLION SE	CTIONS					
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		FRDTW = 2" face	\$38.28	\$38.28	\$42.51	\$48.60	\$55.56	\$62.15
Image: Section of the intersection at two separate welded joints 5.6#/ft. 5.6#/ft. 6.4#/ft. 7.2#/ft. 8.0#/ft. 8.8#/ft. 1 6" face \$55.13 \$55.13 \$61.21 \$69.98 \$80.01 \$94.7 TEP 3 - GLAZING GLAZING BEAD (TGB) applied hard against the stop with one screw only. 4.0#/ft. \$6.##/ft. \$6.##/ft. <td< td=""><td></td><td>FRDTW100 = 1" face</td><td>4.9#/ft.</td><td>4.9#/ft.</td><td>5.6#/ft.</td><td>6.4#/ft.</td><td>7.2#/ft.</td><td>8.0#/ft.</td></td<>		FRDTW100 = 1" face	4.9#/ft.	4.9#/ft.	5.6#/ft.	6.4#/ft.	7.2#/ft.	8.0#/ft.
6" face \$55.13 \$55.13 \$61.21 \$69.98 \$80.01 \$94.7 TEP 3 - GLAZING GLAZING BEAD (TGB) applied hard against the stop with one screw only. .40#/tt. \$6 \$6 .41/ft. \$6 per ft. .51/ft. .40/ft. \$6 per ft. .40/ft. \$10 per ft. .40/ft. \$12 per ft. .40/ft. \$12 per ft. .11/ft. \$15 per ft. .11/ft. \$16 \$12 \$12 \$12 \$12 \$12 \$10/ft. \$11/ft. \$11/ft. \$11/ft. \$11/ft. \$11/ft. \$11/ft. </td <td></td> <td>4" face</td> <td>\$45.94</td> <td>\$45.94</td> <td>\$51.01</td> <td>\$58.32</td> <td>\$66.67</td> <td>\$74.58</td>		4" face	\$45.94	\$45.94	\$51.01	\$58.32	\$66.67	\$74.58
6.4#/ft. 6.4#/ft. 7.2#/ft. 8.0#/ft. 8.8#/ft. 9.5#/ft FEP 3 - GLAZING GLAZING BEAD (TGB) applied hard against the stop with one screw only. .40#/ft. \$6 per ft. GLAZING BEAD (TGB) with set glazing pocket and all screws. .40#/ft. \$15 per ft. STICK SPLICES			5.6#/ft.	5.6#/ft.	6.4#/ft.	7.2#/ft.	8.0#/ft.	8.8#/ft.
TEP 3 - GLAZING 40#/ft. \$6 per ft. GLAZING BEAD (TGB) applied hard against the stop with one screw only. 40#/ft. \$15 per ft. GLAZING BEAD (TGB) with set glazing pocket and all screws. .40#/ft. \$15 per ft. SPLINES (FSPA) - One required every two feet. 1# each \$32 each STICK SPLICES - Required when frame exceeds 10'4" \$125 each Use splines to field join frame assemblies that exceed 8'-0" in both directions. 1# each \$32 each SINGLE DOOR per opening \$72 DOUBLE DOOR per opening \$108 Includes 4-1/2" x .134" hinge preparation. Includes 4-1/2" x .134" hinge preparation. TEP 6 - WELD Frame Corner V2 \$43 V10 \$140 V5 \$122 V3 \$77 V10 \$140 V5 \$122 V3 \$125 V10 \$140 V5 \$122 V3 \$125 V6 \$125 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of ar count as two separate welded joints \$240		6" face	\$55.13	\$55.13	1	\$69.98	\$80.01	\$94.71
TEP 3 - GLAZING GLAZING BEAD (TGB) applied hard against the stop with one screw only. 40#/ft. \$6 per ft. GLAZING BEAD (TGB) with set glazing pocket and all screws. .40#/ft. \$15 per ft. GLAZING BEAD (TGB) with set glazing pocket and all screws. .40#/ft. \$15 per ft. SPLINES (FSPA) - One required every two feet. 1# each \$32 each STICK SPLICES - Required when frame exceeds 10'4" \$125 each Use splines to field join frame assemblies that exceed 8'-0" in both directions. TEP 5 - DOOR OPENINGS SINGLE DOOR per opening \$72 DOUBLE DOOR per opening \$108 Includes S strike & 4-1/2" x .134" hinge preparation. Includes 4-1/2" x .134" hinge preparation. Intersection TEP 6 - WELD Frame Corner V10 \$140 V5 \$122 V10 \$140 V5 \$122 V10 \$140 V5 \$125 V6 \$125 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of ar count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240				6.4#/ft.				9.5#/ft.
Includes S strike & 4-1/2" x .134" hinge preparation. Includes 4-1/2" x .134" hinge preparation. TEP 6 - WELD Frame Corner Intersection V2 \$43 3-1/8" to 12" V3 \$77 V10 \$140 V5 \$122 Up to 3" \$125 V8 up to 3" \$125 V6 \$125 V9 > 3" \$140 V6 \$125 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18	Use splines t TEP 5 - DOOR OPENINGS	o field join frame assemblie	s that exceed 8'-0" in	both directions.				
TEP 6 - WELD Frame Corner Intersection V2 \$43 1 V3 \$77 V5 \$122 Intersection Up to 3" V8 up to 3" \$125 V9 > 3" \$140 Up to 3" \$125 V6 \$125 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35							\$108	
Frame Corner Intersection V2 \$43 3-1/8" to 12" V3 \$77 V10 \$140 V5 \$122 Up to 3" Up to 3" V8 up to 3" \$125 V6 \$125 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18		ke & 4-1/2" x .134" ninge pre	eparation.	Includes 4-1/2	2" x .134" ninge	preparation.		
V2 \$43 V3 \$77 V3 \$77 V10 \$140 V10 V5 \$122 V8 up to 3" \$125 V9 > 3" Up to 3" Up to 3" OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints OTE: STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18	IEP 0 - WELD		Frama Carpar				Interpotion	1
V3 \$77 V10 \$140 V5 V5 \$122 V8 up to 3" Up to 3" V6 V8 up to 3" \$125 V9 > 3" V6 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 A40 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section \$3.53 \$6.35				¢40	т- / п			
Image: Section with the intersection intersection intersection intersection intersection intersection intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR intersection intersections intersection intersect						\/10		
Intersection Up to 3" V8 up to 3" \$125 V9 > 3" \$140 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 A40 A60 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35						V 10	\$140	
V8 up to 3" \$125 V9 > 3" \$140 OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 A40 A60 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35								
OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18			-	φ12Z				
OTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35			Intersection				•	
count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 A40 A60 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35			Intersection V8 up to 3"	\$125		 V6	•	
count as two separate welded joints EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 A40 A60 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35			Intersection V8 up to 3"	\$125		V6	•	
EMOVABLE TRANSOM BAR or MULLION (REMTRA) Price STEP 2 and ADD PER BAR \$240 40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35			Intersection V8 up to 3" V9 > 3"	\$125 \$140			\$125	
A40A6040 or A60 Galvanneal AddOpen SectionsPer Foot\$1.76\$3.18Closed SectionPer Foot\$3.53\$6.35			Intersection V8 up to 3" V9 > 3"	\$125 \$140	DNLY one end of		\$125	h ends of a fran
A40A6040 or A60 Galvanneal AddOpen SectionsPer Foot\$1.76\$3.18Closed SectionPer Foot\$3.53\$6.35			Intersection V8 up to 3" V9 > 3"	\$125 \$140	DNLY one end of		\$125	h ends of a fran
40 or A60 Galvanneal Add Open Sections Per Foot \$1.76 \$3.18 Closed Section Per Foot \$3.53 \$6.35	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140		the frame secti	\$125	
Closed Section Per Foot \$3.53 \$6.35	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140		the frame secti	\$125 on. Welding bot	\$240
	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140	Price STEP 2 a	the frame section	\$125 on. Welding bot AR <u>A40</u>	\$240 <u>A60</u>
90 Add Open Sections Per Foot \$6.18	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140	Price STEP 2 a Open Sections	the frame secti nd ADD PER B Per Foot	\$125 on. Welding bot AR <u>A40</u> \$1.76	\$240 <u>A60</u> \$3.18
SU Adu Upen Sections Per Foot \$6.12	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140	Price STEP 2 a Open Sections	the frame secti nd ADD PER B Per Foot	\$125 on. Welding bot AR <u>A40</u> \$1.76	\$240 <u>A60</u>
Closed Sections Per Foot \$12.3	count as two separate	e welded joints	Intersection V8 up to 3" V9 > 3"	\$125 \$140	Price STEP 2 a Open Sections Closed Section	the frame secti nd ADD PER B Per Foot	\$125 on. Welding bot AR \$1.76 \$3.53	\$240 <u>A60</u> \$3.18 \$6.35

SINGLE RABBET PROFILE - 3" minimum depth SEGMENTED CURVED IN PLAN - CONSULT FACTORY FOR PRICING AND AVAILABILITY ARCHED TOPS - CONSULT FACTORY FOR PRICING AND AVAILABILITY



Transom Panels - Non La	beled (18CRS)					Setup Charge
Sizes - 1-3/4" Thick		Series RI	Series LP	Series IU	Series MS	PNL/SU/Charge
Up to 4'-0" x 2'-0"		\$666	\$705	\$796	\$825	\$309
Over 4'-0" x 2'-0" to 4'-0"	x 4'-0"	\$903	\$973	\$1,065	\$1,086	\$309
Up to 8'-0" x 2'-0"		\$988	\$1,051	\$1,129	\$1,226	\$309
Over 8'-0" x 2'-0" to 8'-0"	x 4'-0"	\$1,147	\$1,212	\$1,277	\$1,412	\$309
ADD FOR PANEL INSTALL	ATION PREPARATIO	N				
Non-remova	able - Fixed with web s	crews				\$44
Removable	- Using exposed angle	e method				\$180
HORIZONTAL ASTRAGAL	- Flat plate attached					
Up to 4'-0" v	wide	F	PL			\$88
Over 4'-0" to	o 8'-0" wide	F	PL			\$111
Transom Panels - Labeled	d (18CRS)					Setup Charge
Sizes - 1-3/4" Thick				Series RI	Series FT	PNL/SU/Charge
Up to 4'-0" x 2'-0"				\$781	\$1,260	\$309
Over 4'-0" x 2'-0" to 4'-0"	x 4'-0"			\$1,014	\$1,421	\$309
Up to 8'-0" x 2'-0"				\$1,094	\$1,528	\$309
Over 8'-0" x 2'-0" to 8'-0"	x 4'-0"			\$1,300	\$1,729	\$309
ADD FOR PANEL INSTALL	ATION PREPARATIC	N				
Non-remova	able - Fixed					\$287
Removable						\$287
HORIZONTAL ASTRAGAL	- Flat plate attached					
Up to 4'-0" v	wide				FPL	\$88
Over 4'-0" to	o 8'-0" wide				FPL	\$111
Wood Transom Panel Pre	paration					
Spring Bolts	Panel Height to 36	"				\$86
	Panel Height Over	36" and up to	48"			\$123
Metal Panel 3/8" Thick						
NON LABEL Construction	Pri	ce Per Square	Foot (Min. 3 sq. ft.)	18CRS		\$51
LABEL Construction	Pri	ce Per Square	Foot (Min. 3 sq. ft.)	18CRS		\$62
NON LABEL Construction	Pri	ce Per Square	Foot (Min. 3 sq. ft.)	16CRS		\$100
LABEL Construction	Pri	ce Per Square	Foot (Min. 3 sq. ft.)	16CRS		\$126
GALVANNEAL A40		ŀ	Add per panel			\$48
GALVANNEAL A60		A	Add per panel		GL4	\$103
Security Sidelite						
Add to welded sidelite frame	e unit price. Includes u	p to three 45R	t hinge preps,		FRSSL	\$278
one deadbolt strike prep an	id special rabbet. 16 oi	r 14 ga, 6-3/4"	minimum depth.			
Does not include glass or p	anel.					

Does not include glass or panel.

S - 12 Custom Frame Profiles

May, 2024



16 gauge

CUSTOM FRAME PROFILE STICK COMPONENTS and VARIATIONS

Listed below are ADD values to a base SC, SR or SQ frame.

Price adds are for VARIABLE BACKBEND, NON STANDARD STOP HEIGHTS, SPECIAL RABBET, MISC and are

CUMULATIVE. Refer the to Tech Data Manual for limitations and gauges. - not all profiles available in 14 and 12 gauges.

Refer to the Tech Data Manual for the type of anchors and add for the anchors to the prices below.

Custom Frame Profiles

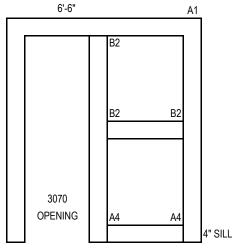
Custom Frame Profiles					
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	╵└─┐┌──┘				
SC, SR, SQ CCA, CRA, CQA, CUA	CCB,CRB,CQB,CUB	CCC, CRC,CQC	CCD, CRD,CQD	CCE, CRE, CQE	
5 7 5 7	Г	ר ז ר			1
		г <u>–</u>			
CCG, CRG, CQG CRH	CCI, CRI, CQ	I CRJ	CQI	N CCQ, CF	Q, CQQ
				•	
F 7	г л				
Pocket Frame				275 🤇 🖯	H (
CQP	CCP	CQU, CUU		275	Н
PROFILE OPTIONS - NOTE: ONLY THE PR			ION.		
Alternate Backbends Option - With Standa					Add/Frame
SC, SR, SQ CCA, CRA, CQA	CCB,CRB,CQB,CUB	CCC, CRC, CQC	CCD, CRD, CQD		\$90
CCE, CRE, CQE CCQ, CRQ, CQQ	CQD, DQF	DCF, DRF, DQF, DUF	CCF, CRF, CQF, CUF		
Non-Standard Stop Height Option - With S					
SC, SR, SQ CCA, CRA, CQA	CCB,CRB,CQB,CUB	CCC, CRC, CQC	CCD, CRD, CQD		\$90
CCG, CRG, CQG CRH	CCI, CRI, CQI	CQN	CCQ, CRQ, CQQ CCE, CRE, CQE		ψ50
Special Rabbet Option - With Standard Sto	n Hoighte		UUL, UKL, UQL		
SC, SR, SQ CCA, CRA, CQA	CCB,CRB,CQB,CUB	CCC, CRC, CQC	CCD, CRD, CQD		
CCG, CRG, CQG CRH	CCI, CRI, CQI	CQN	CCQ, CRQ, CQQ		\$70
		OQN	CCE, CRE, CQE		¥ -
Miscellaneous Profiles - With Standard Sto	op Height and Rabbets		00 <u>,</u> 0, 0 <u>u</u>		
CCG, CRG, CQG	, g				\$181
CCC, CRC, CQC					\$181
CCD, CRD, CQD					\$181
CCE, CRE, CQE					\$181
CRH					\$181
CCI, CRI, CQI					\$113
275 (16 Gauge only, 3PC only)					\$307
H (16 Gauge only, 3PC only)					\$219
CRJ					\$258
CQN					\$515
CCP, CQP (Pocket frame)					\$500
CQU, CUU (Stucco frame)					\$101
Corner Welding Per Frame					MO 4 4
Miter sawed, inside full face & web weld. V5	•				\$244
Sawed, coped, butted and welded. V10 for U	inequal faces.				\$280



May, 2024

When requiring FRSL & FRBL units with precut corners for both FRST and FRDTW or FRSTW sections,	
along with stock length glazing bead, use the following procedure.	
Step 1 - Frame Sections	
Use pricing from SLBL formula page S-9 (16CRS)	
Step 2 - Tubes, Transom Bars, and Mullion Sections	
Use pricing from SLBL formula page S-9 (16CRS)	
Step 3 - Glazing	
Glazing Bead - Use TGB - Shipped in stock lengths of 120"	
See page C-16 in the Components section for screws - part number 7000751	
Step 4 - Splines & Splices	
Use pricing from SLBL formula page S-9 (16CRS)	
Step 5 - Door Openings	
Use pricing from SLBL formula page S-9 (16CRS)	
Step 6 - Frame Section Conditions	
	Cut and
A. Open Frame Sections	Notched
1. FS/SM/TC -FRAME SECTION SAW MITER CUT	\$17
2. FS/KV/TC -FRAME SECTION DIE MITER CUT	\$17
3. FS/CN/TC - FRAME SECTION CUT, NOTCHED (UP TO 2-7/8" FACE).	\$17
4. FS/CN/TC - FRAME SECTION CUT, NOTCHED (3" FACE OR LARGER).	\$17
B. Tubes	A 17
1. TB/CN/TC - TUBE, SQUARE CUT, NOTCHED (UP TO 2-7/8" FACE).	\$17
2. TB/CN/TC - TUBE, SQUARE CUT, NOTCHED (3" FACE OR LARGER).	\$17
	^
C, N & T - BUNDLE AND PALLETIZE	\$6
C, N & P - PLUS PRE-FITTED AND CARTONED (Add per frame unit)	\$193

EXAMPLE: SQ614 / 16CRS



		Qty		Cost		Total
STEP 1:	2" FS	21	@	16.24	=	\$340.94
	4" FS	3	@	19.59	=	\$58.76
STEP 2:	TUBE	10	@	36.50	=	\$364.97
STEP 3:	TGB	3	@	42.00	=	\$126.00
STEP 4:	NA	0	@	0.00	=	\$0.00
STEP 5:	SGL	1	@	72.00	=	\$72.00
STEP 6:	(A1)	4	@	17.00	=	\$68.00
	(A4)	2	@	17.00	=	\$34.00
	(B2)	3	@	17.00	=	\$51.00
BUNDLE CHARG	ЭE	1	@	6.00	=	\$6.00
						\$1,121.68

S - 14 E119 Fire Resistive Frames

May, 2024

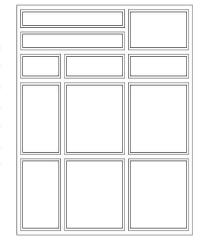
Ceco Door

E119 frame systems are factory quoted. Use the quote form on page S-21.

E119 Fire Resistive Glazing Maximum Sizes*

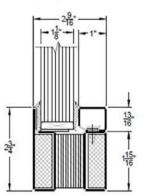
Glass Type	UL Fire Rating	Visible Glass Width x Height	Max. sq. inch	Glass Thickness	
Contraflam 60	60 Minute	94-13/16" x 94-13/16"	3283	1-1/8"	
Contraflam Structure 60	60 Minute	138-1/2" x 138-1/2"	7574	1-1/4"	
Contraflam 90	90 Minute	94-13/16" x 94-13/16"	4435	1-7/16"	
Contraflam 120	2 Hour	94-5/8" x 94-5/8"	4435	1-9/16"	
Contraflam Structure 120	2 Hour	126" x 126"	4536	2-1/16"	
Contraflam 180	3 hour	48" x 48"	2304	3-1/2"	

*No maximum overall unit size. Units are tested as walls.

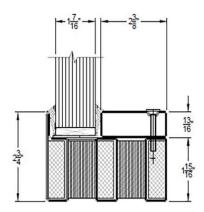


Transoms and sidelights also available.

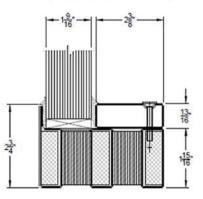
CONTRAFLAM 60



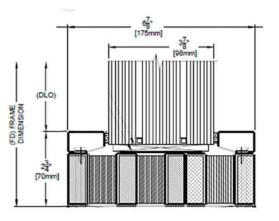
CONTRAFLAM 90



CONTRAFLAM 120



CONTRAFLAM 180





S - 15 TQ3, TR3, TU3 Series Mercury 3 Thermal Break Frames 16 Gauge

May, 2024

A. TQ3 Equal Rabbet, TR3 Single Rabbet, TU3 Unequal Rabbet

B. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

C. Over 8-3/4" receive either WSFS or EO anchors and must be charged accordingly.

D. Throat dimension is 1" less than depth - 1/2" backbends standard.

E. Tagging and/or three piece bundling not included.

F. Pemko S44 seal loose with frame.

Mercury 3 Series 16 Gauge A60 Galvanneal (16
--

			Mercury 3 Series	_			
	Width	Height	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$1,112	\$1,148	\$1,195	\$1,250	\$1,306
		70	\$1,115	\$1,152	\$1,199	\$1,253	\$1,310
	20 20	72	\$1,135	\$1,171	\$1,217	\$1,271	\$1,326
	20 - 30	710 & 80	\$1,173	\$1,209	\$1,256	\$1,312	\$1,366
ing		90	\$1,196	\$1,228	\$1,278	\$1,331	\$1,387
Swi		100	\$1,217	\$1,254	\$1,300	\$1,356	\$1,409
Single Swing		68	\$1,125	\$1,158	\$1,208	\$1,263	\$1,316
Sinç		70	\$1,128	\$1,162	\$1,212	\$1,266	\$1,320
••		72	\$1,148	\$1,181	\$1,230	\$1,284	\$1,336
	31 - 40	80	\$1,186	\$1,219	\$1,269	\$1,325	\$1,376
		90	\$1,209	\$1,238	\$1,291	\$1,344	\$1,397
		100	\$1,230	\$1,264	\$1,313	\$1,369	\$1,419
	50	100	\$1,271	\$1,204	\$1,367	\$1,450	\$1,509
	50	68	\$1,271	\$1,300			\$1,309
		70			\$1,275 \$1,281	\$1,357 \$1,361	
			\$1,183 \$1,201	\$1,220 \$1,220	\$1,281 \$1,207	\$1,361 \$1,277	\$1,425
	40 - 60	72	\$1,201	\$1,232	\$1,297	\$1,377 \$1,424	\$1,437
		80	\$1,251	\$1,286	\$1,347	\$1,431	\$1,491
Double Swing		90	\$1,283	\$1,312	\$1,377	\$1,457	\$1,519
Sw		100	\$1,313	\$1,348	\$1,409	\$1,491	\$1,549
ole		68	\$1,201	\$1,238	\$1,297	\$1,381	\$1,444
oul	61 - 80	70	\$1,205	\$1,242	\$1,303	\$1,385	\$1,448
		72	\$1,223	\$1,254	\$1,319	\$1,401	\$1,460
		710 & 80	\$1,273	\$1,308	\$1,369	\$1,455	\$1,514
		90	\$1,305	\$1,334	\$1,399	\$1,481	\$1,542
		100	\$1,335	\$1,370	\$1,431	\$1,515	\$1,572
	100	100	\$1,365	\$1,400	\$1,461	\$1,545	\$1,601
Comp	ponents	Height	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
	т	30	\$333	\$342	\$350	\$361	\$373
	FRFH	40	\$346	\$352	\$363	\$374	\$383
I	ш	50	\$387	\$394	\$417	\$455	\$473
		60	\$387	\$394	\$417	\$455	\$473
:	Double	80	\$409	\$416	\$439	\$479	\$496
	Jou	90	\$439	\$446	\$469	\$509	\$525
	-	100	\$439	\$446	\$469	\$509	\$525
			\$387	\$402	\$420	\$442	\$465
		00	4001	Ψ+UZ	<u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>		
		68 70					\$467
:	구	70	\$389	\$404	\$423	\$444	\$467 \$473
	FRHJ	70 72	\$389 \$398	\$404 \$410	\$423 \$431	\$444 \$452	\$473
	FRHJ	70 72 80	\$389 \$398 \$420	\$404 \$410 \$434	\$423 \$431 \$453	\$444 \$452 \$476	\$473 \$497
	FRHJ	70 72 80 90	\$389 \$398 \$420 \$436	\$404 \$410 \$434 \$447	\$423 \$431 \$453 \$468	\$444 \$452 \$476 \$489	\$473 \$497 \$511
	FRHJ	70 72 80 90 100	\$389 \$398 \$420 \$436 \$451	\$404 \$410 \$434 \$447 \$465	\$423 \$431 \$453 \$468 \$484	\$444 \$452 \$476 \$489 \$506	\$473 \$497 \$511 \$526
	FRHJ	70 72 80 90 100 68	\$389 \$398 \$420 \$436 \$451 \$374	\$404 \$410 \$434 \$447 \$465 \$386	\$423 \$431 \$453 \$468 \$484 \$407	\$444 \$452 \$476 \$489 \$506 \$429	\$473 \$497 \$511 \$526 \$450
		70 72 80 90 100 68 70	\$389 \$398 \$420 \$436 \$451 \$374 \$375	\$404 \$410 \$434 \$447 \$465 \$386 \$388	\$423 \$431 \$453 \$468 \$484 \$407 \$408	\$444 \$452 \$476 \$489 \$506 \$429 \$430	\$473 \$497 \$511 \$526 \$450 \$452
		70 72 80 90 100 68 70 72	\$389 \$398 \$420 \$436 \$451 \$374 \$375 \$386	\$404 \$410 \$434 \$447 \$465 \$386 \$388 \$401	\$423 \$431 \$453 \$468 \$484 \$407 \$408 \$418	\$444 \$452 \$476 \$489 \$506 \$429 \$430 \$440	\$473 \$497 \$511 \$526 \$450 \$452 \$462
	FRU	70 72 80 90 100 68 70 72 80	\$389 \$398 \$420 \$436 \$451 \$374 \$375 \$386 \$396	\$404 \$410 \$434 \$447 \$465 \$386 \$388 \$401 \$409	\$423 \$431 \$453 \$468 \$484 \$407 \$408 \$418 \$429	\$444 \$452 \$476 \$489 \$506 \$429 \$430 \$440 \$440 \$451	\$473 \$497 \$511 \$526 \$450 \$452 \$462 \$462 \$472
		70 72 80 90 100 68 70 72 80 90	\$389 \$398 \$420 \$436 \$451 \$374 \$375 \$386 \$396 \$403	\$404 \$410 \$434 \$447 \$465 \$386 \$388 \$401 \$409 \$415	\$423 \$431 \$453 \$468 \$484 \$407 \$408 \$418 \$429 \$436	\$444 \$452 \$476 \$489 \$506 \$429 \$430 \$440 \$451 \$451	\$473 \$497 \$511 \$526 \$450 \$452 \$462 \$462 \$472 \$479
		70 72 80 90 100 68 70 72 80 90 100	\$389 \$398 \$420 \$436 \$451 \$374 \$375 \$386 \$396 \$403 \$409	\$404 \$410 \$434 \$447 \$465 \$386 \$388 \$401 \$409 \$415 \$423	\$423 \$431 \$453 \$468 \$484 \$407 \$408 \$418 \$429 \$436 \$442	\$444 \$452 \$476 \$489 \$506 \$429 \$430 \$440 \$451 \$457 \$465	\$473 \$497 \$511 \$526 \$450 \$452 \$462 \$462 \$472 \$479 \$486
		70 72 80 90 100 68 70 72 80 90	\$389 \$398 \$420 \$436 \$451 \$374 \$375 \$386 \$396 \$403	\$404 \$410 \$434 \$447 \$465 \$386 \$388 \$401 \$409 \$415	\$423 \$431 \$453 \$468 \$484 \$407 \$408 \$418 \$429 \$436	\$444 \$452 \$476 \$489 \$506 \$429 \$430 \$440 \$451 \$451	\$473 \$497 \$511 \$526 \$450 \$452 \$462 \$462 \$472 \$479

Refer to Tech Data Manual for product limitations

S - 16 TQ3, TR3, TU3 Mercury 3 Frame Thermal Break

May, 2024



A. TQ3 Equal Rabbet, TR3 Single Rabbet, TU3 Unequal Rabbet

B. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

C. Over 8-3/4" receive either WSFS or EO anchors and must be charged accordingly.

D. Throat dimension is 1" less than depth - 1/2" backbends standard.

E. Tagging and/or three piece bundling not included.

F. Pemko S44 seal loose with frame.

Mercury 3 14 Gauge A60 Galvanneal (14GL4)

			-	ge A60 Galvanneal			
	Width	Height	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$1,173	\$1,207	\$1,255	\$1,310	\$1,363
		70	\$1,184	\$1,218	\$1,267	\$1,323	\$1,376
	20 - 30	72	\$1,200	\$1,235	\$1,280	\$1,338	\$1,390
_	20 - 30	710 & 80	\$1,247	\$1,280	\$1,331	\$1,386	\$1,438
Single Swing		90	\$1,268	\$1,301	\$1,349	\$1,406	\$1,459
Š		100	\$1,290	\$1,324	\$1,374	\$1,430	\$1,481
ngle		68	\$1,187	\$1,221	\$1,269	\$1,323	\$1,378
Sir		70	\$1,198	\$1,232	\$1,281	\$1,336	\$1,391
	31 - 40	72	\$1,214	\$1,249	\$1,294	\$1,351	\$1,405
	51-40	80	\$1,261	\$1,294	\$1,345	\$1,399	\$1,453
		90	\$1,282	\$1,315	\$1,363	\$1,419	\$1,474
		100	\$1,304	\$1,338	\$1,388	\$1,443	\$1,496
	50	100	\$1,361	\$1,396	\$1,459	\$1,541	\$1,602
		68	\$1,254	\$1,291	\$1,352	\$1,434	\$1,495
		70	\$1,266	\$1,303	\$1,364	\$1,444	\$1,509
	40 - 60	72	\$1,280	\$1,315	\$1,374	\$1,460	\$1,521
	40 - 60	80	\$1,346	\$1,381	\$1,444	\$1,526	\$1,589
ð		90	\$1,372	\$1,407	\$1,466	\$1,550	\$1,613
Double Swing		100	\$1,404	\$1,439	\$1,502	\$1,584	\$1,645
le S		68	\$1,276	\$1,312	\$1,374	\$1,456	\$1,516
qn	64 00	70	\$1,288	\$1,324	\$1,386	\$1,466	\$1,530
Ğ		72	\$1,302	\$1,336	\$1,396	\$1,482	\$1,542
	61 - 80	710 & 80	\$1,368	\$1,402	\$1,466	\$1,548	\$1,610
		90	\$1,394	\$1,428	\$1,488	\$1,572	\$1,634
		100	\$1,426	\$1,460	\$1,524	\$1,606	\$1,666
	100	100	\$1,468	\$1,502	\$1,566	\$1,647	\$1,708
Comp	oonents	Height	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		30	\$345	\$351	\$361	\$373	\$382
	FRFH	40	\$359	\$365	\$375	\$386	\$397
	Ē.	50	\$416	\$423	\$446	\$484	\$503
		60	\$416	\$423	\$446	\$484	\$503
	Double	80	\$438	\$444	\$468	\$506	\$524
	no	90	\$480	\$486	\$510	\$547	\$566
		100	\$480	\$486	\$510	\$547	\$566
		68	\$410	\$425	\$444	\$466	\$487
		70	\$416	\$431	\$450	\$471	\$494
	구	72	\$423	\$437	\$455	\$479	\$500
	FRH	80	\$453	\$467	\$487	\$509	\$531
	—	90	\$466	\$480	\$498	\$521	\$543
			φισσ				
		100	\$482	\$496	\$516	\$538	\$559
		100 68	\$482 \$400	\$496 \$413	\$516 \$432	\$538 \$453	\$559 \$476
		68	\$400	\$413	\$432	\$453	\$476
	7	68 70	\$400 \$405	\$413 \$418	\$432 \$438	\$453 \$461	\$476 \$482
	-RLJ	68 70 72	\$400 \$405 \$414	\$413 \$418 \$429	\$432 \$438 \$446	\$453 \$461 \$468	\$476 \$482 \$490
	FRLJ	68 70 72 80	\$400 \$405 \$414 \$425	\$413 \$418 \$429 \$438	\$432 \$438 \$446 \$459	\$453 \$461 \$468 \$480	\$476 \$482 \$490 \$501
	FRLJ	68 70 72 80 90	\$400 \$405 \$414 \$425 \$433	\$413 \$418 \$429 \$438 \$446	\$432 \$438 \$446 \$459 \$466	\$453 \$461 \$468 \$480 \$488	\$476 \$482 \$490 \$501 \$510
		68 70 72 80 90 100	\$400 \$405 \$414 \$425 \$433 \$439	\$413 \$418 \$429 \$438 \$446 \$453	\$432 \$438 \$446 \$459 \$466 \$473	\$453 \$461 \$468 \$480 \$488 \$495	\$476 \$482 \$490 \$501 \$510 \$516
	רך ציב chors	68 70 72 80 90	\$400 \$405 \$414 \$425 \$433	\$413 \$418 \$429 \$438 \$446	\$432 \$438 \$446 \$459 \$466	\$453 \$461 \$468 \$480 \$488	\$476 \$482 \$490 \$501 \$510

Refer to Tech Data Manual for product limitations



S - 17 Mercury 3 Frame Extras

Extras			Code	Add/Frame
1. Tagging Three Piece Bundling			ТВ	\$6
2. Galvanized G90		3 Piece Frame		\$39
ASTM A924 Prime painted		Head Single or Double	G90	\$13
		Hinge or Lock Jamb		\$13
3. Closer/Holder Reinforcement		Welded Plate	S(1 - 4)	\$30
4. Four Inch Heads (4" face)		Single Swing	H400	\$57
		Double Swing	H400	\$80
5. Corner Welding				
V2 Full Face Weld			T2/V2	\$86
V3 Full Face and Rabbet Weld (so	offit not welded)		T3/V3	\$154
6. Anchor Options				
Loose				
a. Wire Masonry Anchor	WMA up to 834 depth		A16	No Extra
Attached - welded to the frame				
a. Wood Stud		Up to 7-2	WSFS	\$18
		Over 7-2	WSFS	\$24
 b. Existing Opening (Only EO/N)* 		Up to 7-2	A09*	\$142
Includes Dynabolts		Over 7-2	A09*	\$176
*Frame depths over 834 will have	dual EO anchors. Multiply anchor price	by 2.0		
7. Stucco Frame Profile		Add to 3PC Mercury frame price	TQF, TRF	\$101
3-7/8" minimum depth				

S - 18 TQ3, TU3, TR3 Series Mercury 3 Formula for Thermal Break Sidelite, Borrowed Lite, and Transom Lite



May, 2024

A. To estimate special multiple opening frame assemblies, follow steps below.

B. Depths over 8-3/4" will receive either WSFS or EO anchors and priced accordingly per page S-17.

	Section	334 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400	
	FRST	\$65.59	\$67.76	\$70.53	\$73.71	\$77.06	
	2" Face	3.1#/ft.	3.1#/ft.	3.5#/ft.	3.9#/ft.	4.2#/ft.	
	F100	\$65.59	\$67.76	\$70.53	\$73.71	\$77.06	
	1" Face	2.7#/ft.	2.7#/ft.	3.1#/ft.	3.5#/ft.	4.2#/ft.	
	F400	\$68.94	\$71.12	\$73.88	\$77.06	\$80.41	
	4" Face	3.2#/ft.	3.2#/ft.	3.7#/ft.	4.1#/ft.	5.5#/ft.	
	F418 to F800	\$81.99	\$84.71	\$88.16	\$92.13	\$96.32	
	Over 4" - 8"	6.0#/ft.	6.3#/ft.	6.5#/ft.	6.8#/ft.	7.0#/ft.	
	F818 - F1200	\$90.18	\$93.18	\$96.98	\$101.35	\$105.96	
	Over 8" - 12"	7.6#/ft.	7.8#/ft.	8.1#/ft.	8.3#/ft.	8.7#/ft.	
tep 2 - Tube	es, Transom Bars, and Mullion	Sections					1
	FRDTW = 2" face	\$113.01	\$116.76	\$121.52	\$127.00	\$132.77	
	FRDTW100 = 1" face	4.3#/ft.	4.3#/ft.	5.2#/ft.	6.1#/ft.	8.1#/ft.	
	4" face	\$124.31	\$128.43	\$133.67	\$139.69	\$146.05	
		4.9#/ft.	4.9#/ft.	6.7#/ft.	6.8#/ft.	8.9#/ft.	
	6" face	\$142.96	\$147.70	\$153.73	\$160.65	\$167.96	
		5.5#/ft.	5.5#/ft.	7.2#/ft.	7.5#/ft.	9.6#/ft.	
tep 4 - Spli	GLAZING BEAD (TGB) applie GLAZING BEAD (TGB) with s nes & Splices	-		-	.40#/ft. .40#/ft.	\$6 \$15	
	SPLINES (FSPA) -	One required e	very two feet.		1# each	\$32	
	STICK SPLICES -	Required when	frame exceeds	10'4"		\$125	
	Use splines to field join frame	assemblies that	exceed 8'-0" in	both directions.			
step 5 - Doo	r Openings						
	Single Door per opening		\$72	Double Door per oper	ning	\$108	
	Includes S strike & 4-1/2" x .13	34" hinge prepar	ation	Includes 4-1/2" x .134	Includes 4-1/2" x .134" hinge preparation.		
Step 6 - Weld		0.1.1			0 1 1]
			Frame Corner			Intersection	
	Full Face Weld		V2	\$43		3-1/8" to 12"	
	Full Face and Rabbet Weld (s	offit not welded)	V3	\$77	V10	\$140	
	Full Face and Rabbet Weld (s			\$122			
		,	Intersection			Up to 3"	
			V8 up to 3"	\$125	V6	, \$125	
					- I		4

G90 Add

Open Sections	Per foot	\$3.00
Closed Sections	Per foot	\$6.00



S - 19 TQ3, TU3, TR3 Series Mercury 3 Formula for Thermal Break, Sidelite, Borrowed Lite, and Transom Lite

May, 2024

A. To estimate special multiple opening frame assemblies, follow steps below.

B. Depths over 8-3/4" will receive either WSFS or EO anchors and priced accordingly per page S-17.

	e Sections Section	334 to 600	618 to 778	a Galv. A60(1 800 to 978	,	1200 to 1400
	FRST	\$69.65	\$71.65	\$74.53	\$77.82	\$80.94
	2" Face	3.1#/ft.	3.1#/ft.	3.5#/ft.	3.9#/ft.	4.2#/ft.
	F100	\$69.65	\$71.65	\$74.53	\$77.82	\$80.94
	1" Face	2.7#/ft.	2.7#/ft.	3.1#/ft.	3.5#/ft.	4.2#/ft.
	F400	\$73.00	\$75.00	\$77.88	\$81.18	\$84.29
	4" Face	3.2#/ft.	3.2#/ft.	3.7#/ft.	4.1#/ft.	5.5#/ft.
	F418 to F800	\$87.06	\$89.56	\$93.16	\$97.28	\$101.18
	Over 4" - 8"	6.0#/ft.	6.3#/ft.	6.5#/ft.	6.8#/ft.	7.0#/ft.
	F818 - F1200	\$95.76	\$98.51	\$102.48	\$107.01	\$111.29
	Over 8" - 12"	7.6#/ft.	7.8#/ft.	8.1#/ft.	8.3#/ft.	8.7#/ft.
2 - Tubes	, Transom Bars, and Mullion	Sections				
	FRDTW = 2" face	\$119.93	\$123.38	\$128.34	\$134.01	\$139.38
	FRDTW100 = 1" face	4.3#/ft.	4.3#/ft.	5.2#/ft.	6.1#/ft.	8.1#/ft.
	4" face	\$131.93	\$135.71	\$141.17	\$147.41	\$153.32
		4.9#/ft.	4.9#/ft.	6.7#/ft.	6.8#/ft.	8.9#/ft.
	6" face	\$151.71	\$156.07	\$162.35	\$169.53	\$176.32
		5.5#/ft.	5.5#/ft.	7.2#/ft.	7.5#/ft.	9.6#/ft.
3 - Glazir	Ig					
	GLAZING BEAD (TGB) applied	d hard against t	he stop with one	screw only.	.40#/ft.	\$6
	GLAZING BEAD (TGB) with se	et glazing pocke	t and all screws	·	.40#/ft.	\$15
4 - Spline	es & Splices					
-	SPLINES (FSPA) -	One required e	very two feet.		1# each	\$32
	STICK SPLICES -	Required when	frame exceeds	10'4"		\$125
	Use splines to field join fram	e assemblies th	at exceed 8'-0"	in both direction	S.	
5 - Door (Openings					
	Single Door per opening		\$72	Double Door per opening		\$108
		S strike & 4-1/2" x .134" hinge preparation			Includes 4-1/2" x .134" hinge prepar	
6 - Weld		rinigo propo	ation		X. Tot Thingo pro	puration.
0 - Weiu			Frame Corner			Intersection
	Full Face Weld		V2	\$43		3-1/8" to 12"
				\$43 \$77	V10	\$140
	Full Face and Rabbet Weld (so	,			VIU	φι 4 υ
	Full Face and Rabbet Weld (so	omit not weided)		\$122		l In to 2"
			Intersection	¢405	1/0	Up to 3"
			V8 up to 3"	\$125	V6	\$125
			V9 > 3"	\$140		

NOTE: Welding charges at the intersections are for cutting, joining and welding BOTH faces at ONLY one end of the frame section. Welding both ends of a frame counts as two separate welded joints

G90 Add	Open Sections	Per foot	\$3.00
	Closed Sections	Per foot	\$6.00

S - 20 STC Frames

May, 2024



For S frame pricing, refer to S Series pages S-2 to S-4. For B frame pricing, refer to B Series pages D-4 to D-5. ADJ frame requires the CAM seal system on the door.

A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors

B. Over 8-3/4" receive either MT, Yoke & Strap or EO anchors and must be charged accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corner construction V3 full weld.

				ADJ Series 14CI	RS V3	
Width	Height	578 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
	68	\$977	\$1,003	\$1,048	\$1,097	\$1,153
16 - 30	70	\$984	\$1,015	\$1,057	\$1,112	\$1,166
	72	\$1,001	\$1,020	\$1,063	\$1,117	\$1,172
40.00	80	\$1,030	\$1,056	\$1,091	\$1,146	\$1,202
16 - 30	90	\$1,061	\$1,088	\$1,132	\$1,180	\$1,241
	68	\$990	\$1,008	\$1,057	\$1,104	\$1,159
31 - 40	70	\$997	\$1,020	\$1,066	\$1,119	\$1,172
	72	\$1,014	\$1,025	\$1,072	\$1,124	\$1,178
31 - 40	80	\$1,043	\$1,061	\$1,100	\$1,153	\$1,208
51-40	90	\$1,074	\$1,093	\$1,141	\$1,187	\$1,247
	68	\$1,044	\$1,064	\$1,111	\$1,162	\$1,214
40 - 60	70	\$1,048	\$1,074	\$1,117	\$1,174	\$1,228
	72	\$1,066	\$1,080	\$1,125	\$1,178	\$1,232
40 60	80	\$1,108	\$1,130	\$1,169	\$1,224	\$1,280
40 - 60	90	\$1,140	\$1,164	\$1,211	\$1,256	\$1,318
	68	\$1,058	\$1,078	\$1,135	\$1,181	\$1,235
61 - 80	70	\$1,062	\$1,088	\$1,141	\$1,193	\$1,249
	72	\$1,080	\$1,094	\$1,149	\$1,197	\$1,253
61 - 80	80	\$1,122	\$1,144	\$1,193	\$1,243	\$1,301
01-00	90	\$1,154	\$1,178	\$1,235	\$1,275	\$1,339
					Code	Add/Frame
rame STC 55			Add to AdJ frame		ST	Factory Quoted
CRS V3 full wel	d - Single		634 minimum depth	double rabbet		
Frame STC56 -	66		Add to AdJ frame		CS	Factory Quoted
CRS V3 full weld	d - Single		1100 minimum depth	า		<u>A40</u>
or A60 Galvan	neal				GL4	\$30
Galvanized					GL9	\$93
r (4") Inch Face	Head		Single		H400	\$57
			Double		H400	\$80
Rating						
Underwriters label			Add to AdJ frame		AU, BU, CU, TU	\$29

Profiles: SU, SQ, SR, BU, BQ, BR

Gauge: 16 or 14

Jamb Depth: 5-3/4" - 14" double rabbet or 4-1/8" - 14" single rabbet

Fully welded frame corners - V3 weld.

Fire ratings up to 3 hour

Masonry anchors with frames grout filled.

Various wall constructions can attain STC ratings above or below our door and will reflect on assembly ratings.



May, 2024

Quote Request Form for ASTM E119 Fire Resistive Systems

Date:	
Distributor Location/Branch	
Job Name:	
Requested By:	
Requested Ship Date:	
Ship To:	

Product Type	Produc	t Information	Attachments:	Item Description
Frame	60 Min With Glass*	90 Min. With Glass*		Architectural Elevations
Frame	120 Min. With Glass*			Architectural Detail Drawings
Interior Curtain Wall	60 Min With Glass	120 Min. With Glass**		Architectural Floor Plans
Door	60 Min With Glass*	90 Min. With Glass**		Specifications: Glass and Frames
Structure				Door Schedule
Finish Type	Enamel	Prime Only		Hardware schedule
PPG Color #		TBD		Hardware Templates
Phased Shipping	Yes	No		
Phased jobs requir	e breakdown at time o	of quote.		Knockdown BL/SL
* Glass to be Contr	aflam by Vetrotech			Full Weld BL/SL
** 120/180 Min. fra	mes - requred glass s	hips loose with frame		Interior
				Exterior
Notes:				

9159 Telecom Drive • Milan, TN 38358 Tel (888) 232-6366 • Fax (888) 232-6462 archhelp@cecodoor.com www.cecodoor.com Experience a safer and more open world

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D - 1 **Notes** May, 2024

D - 2 DU, DQ, or DR Series Frames 18 Gauge

May, 2024



A. Each jamb has (1) plumb anchor to 7'2" and (2) over 7'2" height along with dimpled holes at the sill.

B. D series throat dimension is 1" less than depth - 1/2" standard backbends.

C. Depths available in 1/8" increments. Bundling and/or tagging not included.

	14/2 141		0001 000	0404 770	000 (070
	Width	Height	300 to 600	618 to 778	800 to 978
		68	\$267	\$302	\$389
	16 - 30	70	\$271	\$305	\$393
ing		72	\$292	\$328	\$416
Sw		710, 80	\$335	\$371	\$459
Single Swing		68	\$281	\$316	\$403
Sir	31 - 40	70	\$285	\$319	\$407
	51-40	72	\$306	\$342	\$430
		710, 80	\$349	\$385	\$473
		68	\$344	\$384	\$478
	41 - 60	70	\$350	\$388	\$484
ing	41-60	72	\$366	\$410	\$504
Swi		710, 80	\$426	\$466	\$562
Double Swing		68	\$368	\$408	\$503
Dou	61 - 80	70	\$374	\$412	\$509
		72	\$390	\$434	\$529
		710, 80	\$450	\$490	\$587
Comp	onents	Height	300 to 600	618 to 778	800 to 978
	Components				
		16 - 30	\$50	\$58	\$75
Ē	E	16 - 30 31 - 40	\$50 \$64	\$58 \$72	\$75 \$89
	L L				
	L Z Z	31 - 40	\$64	\$72	\$89
Ĭ	H H H	31 - 40 41 - 60	\$64 \$112	\$72 \$126	\$89 \$150
		31 - 40 41 - 60 61 - 80	\$64 \$112 \$136 \$116	\$72 \$126 \$150 \$129	\$89 \$150 \$175 \$164
		31 - 40 41 - 60 61 - 80 68 70	\$64 \$112 \$136 \$116 \$119	\$72 \$126 \$150 \$129 \$131	\$89 \$150 \$175 \$164 \$167
		31 - 40 41 - 60 61 - 80 68 70 72	\$64 \$112 \$136 \$116 \$119 \$127	\$72 \$126 \$150 \$129 \$131 \$142	\$89 \$150 \$175 \$164 \$167 \$177
		31 - 40 41 - 60 61 - 80 68 70 72 710, 80	\$64 \$112 \$136 \$116 \$119 \$127 \$157	\$72 \$126 \$150 \$129 \$131 \$142 \$170	\$89 \$150 \$175 \$164 \$167 \$177 \$206
Ē	LHX	31 - 40 41 - 60 61 - 80 68 70 72 710, 80 68	\$64 \$112 \$136 \$116 \$119 \$127 \$157 \$101	\$72 \$126 \$150 \$129 \$131 \$142 \$170 \$115	\$89 \$150 \$175 \$164 \$167 \$177 \$206 \$150
Ē	LHX	31 - 40 41 - 60 61 - 80 68 70 72 710, 80 68 70	\$64 \$112 \$136 \$116 \$119 \$127 \$157 \$101 \$102	\$72 \$126 \$150 \$129 \$131 \$142 \$170 \$115 \$116	\$89 \$150 \$175 \$164 \$167 \$177 \$206 \$150 \$151
Ē		31 - 40 41 - 60 61 - 80 68 70 72 710, 80 68	\$64 \$112 \$136 \$116 \$119 \$127 \$157 \$101	\$72 \$126 \$150 \$129 \$131 \$142 \$170 \$115	\$89 \$150 \$175 \$164 \$167 \$177 \$206 \$150

Extras			Code	Add/Frame
1. Cased opening Frames	Per Frame		DC	\$18
	Per Component		DC	\$6
2. Tagging and/or Three Piece Bundlin	g		ТВ	\$6
			<u>A40</u>	<u>A60</u>
3. Galvanneal A40 or A60	3 Piece Frame	GL4	\$30	\$54
	Head Single or Double		\$10	\$18
	Hinge or Lock Jambs		\$10	\$18



A. Each jamb has (1) plumb anchor to 7'2" and (2) over 7'2" height along with dimpled holes at the sill.

B. D series throat dimension is 1" less than depth - 1/2" standard backbends.

C. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$282	\$314	\$403	\$445	\$499
	16 - 30	70	\$286	\$318	\$408	\$451	\$503
		72	\$307	\$341	\$430	\$472	\$527
		710, 80	\$349	\$385	\$473	\$516	\$571
Single Swing	16 - 30	90	\$375	\$407	\$498	\$539	\$592
Sw		100	\$402	\$435	\$521	\$565	\$620
gle		68	\$288	\$322	\$410	\$452	\$508
Sing	31 - 40	70	\$292	\$326	\$415	\$458	\$512
		72	\$313	\$349	\$437	\$479	\$536
		710,80	\$355	\$393	\$480	\$523	\$580
	31 - 40	90	\$381	\$415	\$505	\$546	\$601
		100	\$408	\$443	\$528	\$572	\$629
		68	\$349	\$388	\$485	\$554	\$607
	41 - 60	70	\$353	\$390	\$489	\$560	\$613
		72	\$373	\$416	\$511	\$580	\$635
		710, 80	\$431	\$474	\$569	\$638	\$695
bu	41 - 60	90	\$465	\$504	\$601	\$668	\$723
Double Swing		100	\$501	\$540	\$633	\$706	\$763
ele		68	\$374	\$414	\$512	\$581	\$634
ouk	61 - 80	70	\$378	\$416	\$516	\$587	\$640
Õ	01 00	70	\$398	\$442	\$538	\$607	\$662
		710, 80	\$456	\$500	\$596	\$665	\$722
	61 - 80	90	\$490	\$530	\$628	\$695	\$750
	01-00	100	\$490 \$526	\$550 \$566	\$660	\$095 \$733	\$790
Com	ponents	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
Com	ponenta	16 - 30	\$59	\$65	\$83	\$92	\$102
	т	31 - 40	\$65 \$65	\$73	\$90	\$99	\$111
	FRFH	41 - 60	\$115	\$128	\$153	\$190	\$201
	ш.	61 - 80	\$140	\$154	\$180	\$217	\$228
					\$166	\$182	\$203
		68	¢117				
		68 70	\$117 \$110	\$130 \$131			
	-	70	\$119	\$131	\$168	\$185	\$206
	RHJ	70 72	\$119 \$129	\$131 \$144	\$168 \$179	\$185 \$195	\$206 \$217
	FRHJ	70 72 710, 80	\$119 \$129 \$158	\$131 \$144 \$173	\$168 \$179 \$208	\$185 \$195 \$224	\$206 \$217 \$247
	FRHJ	70 72 710, 80 90	\$119 \$129 \$158 \$175	\$131 \$144 \$173 \$188	\$168 \$179 \$208 \$224	\$185 \$195 \$224 \$239	\$206 \$217 \$247 \$261
	FRHJ	70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193	\$131 \$144 \$173 \$188 \$206	\$168 \$179 \$208 \$224 \$240	\$185 \$195 \$224 \$239 \$258	\$206 \$217 \$247 \$261 \$281
	FRHJ	70 72 710, 80 90 100 68	\$119 \$129 \$158 \$175 \$193 \$106	\$131 \$144 \$173 \$188 \$206 \$119	\$168 \$179 \$208 \$224 \$240 \$154	\$185 \$195 \$224 \$239 \$258 \$171	\$206 \$217 \$247 \$261 \$281 \$194
	FRHJ	70 72 710, 80 90 100 68 70	\$119 \$129 \$158 \$175 \$193 \$106 \$108	\$131 \$144 \$173 \$188 \$206 \$119 \$122	\$168 \$179 \$208 \$224 \$240 \$154 \$157	\$185 \$195 \$224 \$239 \$258 \$171 \$174	\$206 \$217 \$247 \$261 \$281 \$194 \$195
	7	70 72 710, 80 90 100 68 70 72	\$119 \$129 \$158 \$175 <u>\$193</u> \$106 \$108 \$119	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208
	FRHJ	70 72 710, 80 90 100 68 70 72 710, 80	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$228
	7	70 72 710, 80 90 100 68 70 72 710, 80 90	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$132 \$147 \$154	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$228 \$229
	7	70 72 710, 80 90 100 68 70 72 710, 80	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$229 \$237
	7	70 72 710, 80 90 100 68 70 72 710, 80 90	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$132 \$147 \$154	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$228 \$229
xtras	7	70 72 710, 80 90 100 68 70 72 710, 80 90	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$132 \$147 \$154	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$229 \$237
xtras	FRLJ	70 72 710, 80 90 100 68 70 72 710, 80 90	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215 Code	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$229 \$237 Add/Frame
xtras . Cased op	FRLJ	70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164 Per Frame	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$208 \$215 Code DC	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$229 \$237 Add/Frame \$18
xtras . Cased op	고 관 ening Frames	70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164 Per Frame	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215 Code DC DC DC TB	\$206 \$217 \$247 \$261 \$194 \$195 \$208 \$222 \$229 \$227 Add/Frame \$18 \$6 \$6
Extras . Cased op . Tagging a	고 관 ening Frames	70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164 Per Frame	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215 Code DC DC	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$229 \$229 \$237 Add/Frame \$18 \$6
Extras . Cased op . Tagging a	급 ድ ening Frames and/or Three Pie	70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141 \$150 3 Piece Frame	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164 Per Frame Per Component	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215 Code DC DC DC TB A40 \$30	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$227 Add/Frame \$18 \$6 \$6 \$6 A60 \$54
Extras . Cased op 2. Tagging a	급 ድ ening Frames and/or Three Pie	70 72 710, 80 90 100 68 70 72 710, 80 90 100	\$119 \$129 \$158 \$175 \$193 \$106 \$108 \$119 \$132 \$141 \$150	\$131 \$144 \$173 \$188 \$206 \$119 \$122 \$132 \$147 \$154 \$164 Per Frame Per Component	\$168 \$179 \$208 \$224 \$240 \$154 \$157 \$168 \$182 \$191	\$185 \$195 \$224 \$239 \$258 \$171 \$174 \$185 \$200 \$208 \$215 Code DC DC DC TB A40	\$206 \$217 \$247 \$261 \$281 \$194 \$195 \$208 \$222 \$229 \$2237 Add/Frame \$18 \$6 \$6 \$6 <u>A60</u>

D - 4 DU, DQ, or DR Series Frames 14 Gauge May, 2024



A. Each jamb has (1) plumb anchor to 7'2" and (2) over 7'2" height along with dimpled holes at the sill.

B. D series throat dimension is 1" less than depth - 1/2" standard backbends.

C. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$339	\$376	\$466	\$505	\$561
	16 - 30	70	\$349	\$387	\$474	\$514	\$571
		72	\$366	\$402	\$493	\$533	\$589
		710, 80	\$413	\$451	\$540	\$580	\$637
ing	16 - 30	90	\$440	\$478	\$568	\$608	\$664
Sw		100	\$472	\$508	\$596	\$636	\$693
Single Swing		68	\$351	\$386	\$478	\$518	\$571
Sing	31 - 40	70	\$361	\$397	\$486	\$527	\$581
		72	\$378	\$412	\$505	\$546	\$599
		710,80	\$425	\$461	\$552	\$593	\$647
	31 - 40	90	\$452	\$488	\$580	\$621	\$674
		100	\$484	\$518	\$608	\$649	\$703
		68	\$422	\$462	\$560	\$628	\$682
	41 - 60	70	\$438	\$480	\$574	\$644	\$698
		72	\$450	\$492	\$590	\$658	\$714
_		710, 80	\$510	\$552	\$648	\$718	\$774
ving	41 - 60	90	\$544	\$588	\$684	\$754	\$808
Š		100	\$582	\$622	\$718	\$786	\$844
Double Swing		68	\$445	\$486	\$584	\$651	\$706
Dou	61 - 80	70	\$461	\$504	\$598	\$667	\$722
		72	\$473	\$516	\$614	\$681	\$738
		710, 80	\$533	\$576	\$672	\$741	\$798
	61 - 80	90	\$567	\$612	\$708	\$777	\$832
		100	\$605	\$646	\$742	\$809	\$868
Com	ponents	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		16 - 30	\$68	\$77	\$94	\$101	\$114
	FRFH	31 - 40	\$80	\$87	\$106	\$114	\$124
	FR	41 - 60	\$136	\$150	\$174	\$210	\$222
		61 - 80	\$159	\$174	\$198	\$233	\$246
		68	\$143	\$156	\$193	\$209	\$230
		70	\$151	\$165	\$200	\$217	\$238
	FRHJ	72	\$157	\$171	\$208	\$224	\$246
	F	710, 80	\$187	\$201	\$237	\$254	\$276
		90	\$204	\$219	\$255	\$272	\$293
		100	\$223	\$236	\$272	\$288	\$311
		68	\$128	\$143	\$179	\$195	\$217
		70	\$130	\$145	\$180	\$196	\$219
	2	72	\$141	\$154	\$191	\$208	\$229
	FRLJ	710, 80	\$158	\$173	\$209	\$225	\$247
		90	\$168	\$182	\$219	\$235	\$257
		100	\$181	\$195	\$230	\$247	\$268

Extras		Code	Add/Frame
1. Cased opening Frames	Per Frame	DC	\$18
	Per Component	DC	\$6
2. Tagging and/or Three Piece Bundlir	ng	ТВ	\$6
		<u>A40</u>	<u>A60</u>
3. Galvanneal A40 or A60	3 Piece Frame	\$30	\$54
	Head Single or Double	\$10	\$18
	Hinge or Lock Jambs	\$10	\$18



D - 5 DU, DQ, or DR Series Frame Extras

Extras			Code	Add/Frame
1. Specials	Frame Depth	- No extra for depth range shown		
a. Frame Size - Other that	an show, price next larger si	ze		
Set up Charge 1 to 9 fran	nes or 1 to 27 pieces		SPC/FSIZE/Setup	\$380
10 or more Frames or mo	ore than 28 pieces			No Add
b. Hardware Locations		Strike Height	SLH orS	No Add
Not CECO standard locat	tions	Hinge spacing	HSX orH	No Add
2. Four Inch Head (4" FACE	Ξ)	Single Swing	H400	\$57
Double Rabbe	et frames only	Double Swing	H400	\$80
3. Closer/Holder Reinforcer	ment	Attached Welded Plate	S_(1 - 4)	\$30
		Attached Welded 1/2Closer Reinf.	H1	\$34
4. Warnock Hersey Label -	Applied	Per Hinge Jamb	BW, CW, SW, or TW	\$29
5. Underwriters Label - Ap	plied	Per Hinge Jamb	BU, CU or TU	\$29
Optional Zee S	Spacer at strike jamb		Add/ZEE	\$11
6. Factory Mutual Label		Per Hinge Jamb	BUF, CUF, TUF	\$57
Label applied	along with UL or WH label		BWF, CWF, TWF	\$57
7. Weatherstrip Frame with	Kerf Pocket and Gasket			
Gasket is furnished to fit I	kerf frame pocket. The gask	tet material meets		
NFPA 105 requirements	for smoke barrier conditions	. Available in 18, 16 or 14 gauge.		
Double Rabbet 5-1/2" mir	nimum depth, 1400 maximui	m depth.	DQW	
Single Rabbet 3-3/8" min	imum depth, 6" maximum de	epth	DRW	
Maximum size 4080/ 808	0		DQW or DRW	\$174
Head				\$58
Jamb				\$58
8. Communicating Door Fra	ame		С	\$72
9. Drywall Sill Strap		Welded	A11	\$25
10. Additional Plumb Anche	or	Welded	A12	\$25
11. Hospital Sanitary / Cuto	off Stops	4" High	HOS/ST4	\$195
		6" High	HOS/ST6	\$195
12. Special Face Dimension	ns			
a. Three Piece Frame wi	ith equal faces - KD corners.			
1. Frame face 1-1/2" or 1	1-3/4" only.		F112 or F134	No Add
13. Nailer Frame		3-3/4" minimum, 13" maximum	DQB or DUB	\$90
			DRB or DCB	

D - 6 BU, BQ or BR Series Frames 18 Gauge



May, 2024

A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. B series throat dimension is 1" less than depth - 1/2" standard backbends.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	300 to 600	618 to 778	800 to 978
		68	\$260	\$288	\$342
	16 - 30	70	\$265	\$293	\$347
bu	10 - 30	72	\$286	\$314	\$368
Single Swing		710, 80	\$328	\$354	\$409
gle		68	\$274	\$302	\$356
Sin	31 - 40	70	\$279	\$307	\$361
	51-40	72	\$300	\$328	\$382
		710, 80	\$342	\$368	\$423
		68	\$331	\$369	\$442
	41 - 60	70	\$339	\$377	\$450
ing	41-00	72	\$357	\$391	\$468
Double Swing		710, 80	\$415	\$449	\$524
ple		68	\$357	\$395	\$466
Dou	61 - 80	70	\$365	\$403	\$474
		72	\$383	\$417	\$492
		710, 80	\$441	\$475	\$548
Comp	onents	Height	300 to 600	618 to 778	800 to 978
		16 - 30	\$57	\$61	\$73
		31 - 40	\$71	\$75	\$87
8		41 - 60	\$119	\$131	\$164
		61 - 80	\$145	\$157	\$188
		68	\$97	\$110	\$130
	2	70	\$101	\$114	\$134
8		72	\$110	\$121	\$143
		710, 80	\$136	\$147	\$168
		68	\$88	\$99	\$121
	3	70	\$89	\$100	\$122
8		72	\$101	\$114	\$134
		710, 80	\$111	\$122	\$144
			A 1 A	\$10	¢40
A	hors	Up to 72	\$18	\$18	\$18



D - 7 BU, BQ, or BR Series Frames 16 Gauge

May, 2024

A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. B series throat dimension is 1" less than depth - 1/2" standard backbends.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$277	\$302	\$358	\$406	\$467
	16 - 30	70	\$281	\$305	\$361	\$409	\$471
		72	\$301	\$328	\$384	\$430	\$493
		710, 80	\$346	\$373	\$429	\$475	\$539
bu	16 - 30	90	\$370	\$400	\$454	\$503	\$563
Swi		100	\$396	\$425	\$479	\$527	\$590
Single Swing		68	\$291	\$316	\$371	\$419	\$482
Sing	31 - 40	70	\$295	\$319	\$374	\$422	\$486
		72	\$315	\$342	\$397	\$443	\$508
		710,80	\$360	\$387	\$442	\$488	\$554
	31 - 40	90	\$384	\$414	\$467	\$516	\$578
		100	\$410	\$439	\$492	\$540	\$605
		68	\$356	\$389	\$465	\$518	\$601
	41 - 60	70	\$362	\$393	\$469	\$522	\$607
		72	\$376	\$411	\$487	\$540	\$625
_		710, 80	\$438	\$473	\$549	\$602	\$687
/inc	41 - 60	90	\$470	\$509	\$583	\$638	\$719
Š		100	\$508	\$543	\$617	\$672	\$757
Double Swing		68	\$382	\$413	\$490	\$542	\$626
Dot	61 - 80	70	\$388	\$417	\$494	\$546	\$632
_		72	\$402	\$435	\$512	\$564	\$650
		710, 80	\$464	\$497	\$574	\$626	\$712
		90	\$496	\$533	\$608	\$662	\$744
		100	\$534	\$567	\$642	\$696	\$782
Comp	onents	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		16 - 30	\$60	\$65	\$77	\$87	\$99
ī	нтхт	31 - 40	\$74	\$79	\$90	\$100	\$114
ł	Í.	41 - 60	\$124	\$137	\$169	\$186	\$219
		61 - 80	\$150	\$161	\$194	\$210	\$244
		68	\$107	\$117	\$139	\$157	\$182
	_	70	\$110	\$119	\$141	\$159	\$185
	FKHJ	72	\$117	\$128	\$150	\$168	\$194
i	İ	710, 80	\$145	\$156	\$178	\$196	\$222
		90	\$161	\$174	\$195	\$214	\$238
		100	\$180	\$191	\$212	\$231	\$257
		68	\$92	\$102	\$124	\$144	\$168
-	_	70	\$93	\$103	\$125	\$145	\$169
ī	FKLJ	72	\$106	\$117	\$139	\$157	\$182
i	L.	710, 80	\$117	\$128	\$150	\$168	\$194
		90	\$125	\$137	\$158	\$178	\$202
		100	\$132	\$145	\$166	\$185	\$210
And	hors	Up to 72	\$18	\$18	\$18	\$18	\$18
		Over 72	\$24	\$24	\$24	\$24	\$24

D - 8 BU, BQ, or BR Series Frames 14 Gauge

Ceco Door

May, 2024

A. Up to 7'2" in depths to 8-3/4" Include 6 loose anchors, 2 welded sill anchors. Over 7'2" have 2 additional anchors

B. Over 8-3/4" receive either Masonry "T", Yoke & Strap, Metal Stud or Wood Stud anchors and must be charged accordingly.

C. B series throat dimension is 1" less than depth - 1/2" standard backbends.

D. Depths available in 1/8" increments. Bundling and/or tagging not included.

	Width	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68	\$329	\$357	\$411	\$461	\$521
	16 - 30	70	\$339	\$368	\$421	\$471	\$534
		72	\$358	\$384	\$439	\$490	\$550
		710, 80	\$407	\$434	\$489	\$540	\$601
ng	16 - 30	90	\$435	\$463	\$517	\$565	\$627
Swi		100	\$459	\$488	\$541	\$592	\$653
Single Swing		68	\$342	\$369	\$423	\$474	\$533
Sing	31 - 40	70	\$352	\$380	\$433	\$484	\$546
		72	\$371	\$396	\$451	\$503	\$562
		710,80	\$420	\$446	\$501	\$553	\$613
	31 - 40	90	\$448	\$475	\$529	\$578	\$639
		100	\$472	\$500	\$553	\$605	\$665
		68	\$425	\$462	\$533	\$592	\$671
	41 - 60	70	\$435	\$474	\$547	\$604	\$687
		72	\$451	\$486	\$561	\$618	\$699
_		710, 80	\$515	\$552	\$625	\$684	\$765
ving	41 - 60	90	\$549	\$584	\$659	\$714	\$795
Double Swing		100	\$579	\$614	\$687	\$746	\$829
ble		68	\$445	\$481	\$553	\$610	\$689
Dou	61 - 80	70	\$455	\$493	\$567	\$622	\$705
		72	\$471	\$505	\$581	\$636	\$717
		710, 80	\$535	\$571	\$645	\$702	\$783
	61 - 80	90	\$569	\$603	\$679	\$732	\$813
		100	\$599	\$633	\$707	\$764	\$847
Comp	onents	Height	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		16 - 30	\$73	\$78	\$89	\$99	\$112
	FRFH	31 - 40	\$86	\$90	\$101	\$112	\$124
	FR	41 - 60	\$153	\$166	\$197	\$214	\$247
		61 - 80	\$173	\$185	\$217	\$232	\$265
		68	\$127	\$139	\$159	\$180	\$203
		70	\$132	\$145	\$166	\$186	\$211
	FRHJ	72	\$140	\$151	\$173	\$193	\$217
	FR	710, 80	\$169	\$181	\$202	\$223	\$247
		90	\$186	\$197	\$219	\$238	\$262
		100	\$201	\$212	\$233	\$254	\$279
		68	\$111	\$122	\$145	\$164	\$188
		70	\$116	\$127	\$148	\$168	\$193
	FRLJ	72	\$127	\$137	\$159	\$180	\$203
	FR	710, 80	\$141	\$151	\$174	\$194	\$218
		90	\$152	\$164	\$185	\$204	\$229
		100	\$161	\$174	\$195	\$215	\$238
۸	chors	Up to 72	\$18	\$18	\$18	\$18	\$18
ANG		Over 72	\$24	\$24	\$24	\$24	\$24



D - 9 BU, BQ, or BR Series Frame Extras

			BU, BQ, o	or BR Series Fra	ame Extra
ASSA ABLOY					May, 202
Extras				Code	Add/Frame
1. Cased Opening Frames		Per Frame		BC	\$18
		Per Component		BC	\$6
2. Tagging And/or Three Piece Bundlin	ng			ТВ	\$6
				<u>A40</u>	<u>A60</u>
3. Galvanneal A40 or A60		3 Piece Frame	GL4	\$30	\$54
ASTM A924 Prime painted		Head Single or Double		\$10	\$18
		Hinge or Lock Jamb		\$10	\$18
4. Galvanized G90		3 Piece Frame	G90		\$93
ASTM A924 Prime painted		Head Single or Double			\$31
Not available in 12 gauge or over 8'-2	2" sections	Hinge or Lock Jamb			\$31
5. Closer/Holder Reinforcement		Welded Plate		S_(1 - 4)	\$30
		Welded Half Sleeve		H1	\$34
6. Miter Guides Deduct		Deduct Per Frame		KV	\$5
When frames are welded, miter guide	es may be eliminated.	Deduct Per Jamb		KV	\$3
7. Unequal Rabbets - 1/15/16" & 1-9/16	;"			BU	No Add
8. Four Inch Head (4" Face)		Single		H400	\$57
Double Rabbet frames only		Double			\$80
9. Warnock Hersey Label - Applied.		per hinge jamb		AW, BW, CW, SW, TW	\$29
Refer to the Tech Data Manual for size	ze limitations				
10. Underwriters Label - Applied.		per hinge jamb		AU, BU, CU, TU	\$29
Must be furnished with closer reinford	cement				
Refer to the Tech Data Manual for size	ze limitations				
11. Factory Mutual Label		per hinge jamb		AUF, BUF, CUF, TUF,	\$57
Label applied along with either UL or	WH label			AWF, BWF, CWF, TWF	
12. Dutch Door Frame				D	\$37
13. Communicating Door Frame				C	\$72
14. Corner Welding at the Plant					
V2 Full Face Weld				V2	\$86
V3 Full Face and Web Weld				V3	\$154
15. Specials- Frame Depth - No extra f					
a. Frame Size- Other than shown, pr					* 222
Set Up Charge - 1 to 9 frames or 1 to				SPC/FSIZE/Setup	\$380
10 or more frames or more than 28 p	ieces	.			No Add
b. Hardware Locations		Strike height		SLH orS	No Add
Not CECO standard locations		Hinge Spacing		HSX orH	No Add
16. Anchor Options - Attached	Metal Stud	Up to 7'2"		A01, A03	\$18
		Over 7'2"		A01, A03	\$24
	Wood Stud	Up to 7'2"		A06, A07	\$18
		Over 7'2"		A06, A07	\$24
17. Hospital Sanitary/ Cutoff Stops		4" HIGH		HOS/ST4	\$195
Double Rabbet Only		6"HIGH		HOS/ST6	\$195
18. Depths of 1418 to 1578	Multiply the 1200 to				2.5
19. Depths of 1600 to 1778	Multiply the 1200 to	1400 depth by			3.0

D - 10 DQ, DU, DR - Drywall Frame "KD" 16 Gauge Borrowed Lites

May, 2024



Each Borrowed Lite Requires a Pair of Horizontal and a Pair of Vertical Sections DQ BORROWED LITE Horizontal Section - COLD ROLLED 2" FACE ONLY Horizontal Frame Sections have a plumb anchor at each end

Frame sections 5'-0" and over, also have a plumb anchor in the middle of the section.

			300 te	o 600	618 to 778		800 to 978		1000 to 1178		1200 to 1400	
Horizontal Sections		Each	Pair	Each	Pair	Each	Pair	Each	Pair	Each	Pair	
20	Thru	30	\$77	\$154	\$83	\$166	\$101	\$202	\$110	\$220	\$120	\$240
31	Thru	40	\$89	\$178	\$97	\$194	\$114	\$228	\$123	\$246	\$135	\$270
41	Thru	50	\$126	\$252	\$137	\$273	\$158	\$315	\$188	\$377	\$198	\$395
51	Thru	60	\$151	\$302	\$164	\$328	\$189	\$378	\$226	\$452	\$237	\$474

DQ Borrowed Lite Vertical Frame Section - Cold Rolled 2" Face Only

			300 te	o 600	618 to 778		800 to 978		1000 to 1178		1200 to 1400	
Vertical Sections		Each	Pair	Each	Pair	Each	Pair	Each	Pair	Each	Pair	
20	Thru	30	\$81	\$163	\$87	\$175	\$102	\$205	\$110	\$219	\$119	\$237
31	Thru	40	\$103	\$205	\$111	\$221	\$131	\$261	\$140	\$281	\$152	\$305
41	Thru	50	\$124	\$248	\$134	\$268	\$159	\$318	\$171	\$343	\$186	\$373
51	Thru	60	\$146	\$291	\$158	\$315	\$188	\$375	\$202	\$404	\$220	\$440

Extras	Add/Lite
Galvanneal A40	\$40
Galvanneal A60	\$71

1. Includes loose glazing bead, supplied cut to length and including self drilling Tec screws.

2. Maximum sizes are listed in the table above. Maximum glass size is 36 square feet,

with no more than 6'-0" in either direction.

3. 16CRS material is standard.



D - 11 DQ, DU, DR - Drywall Frame "KD" 14 Gauge Borrowed Lites

May, 2024

\$40

\$71

Each Borrowed Lite Requires a Pair of Horizontal and a Pair of Vertical Sections DQ BORROWED LITE Horizontal Section - COLD ROLLED 2" FACE ONLY Horizontal Frame Sections have a plumb anchor at each end

Frame sections 5'-0" and over, also have a plumb anchor in the middle of the section.

			300 t	o 600	618 to	778	800 to	978	1000 to	1178	1200 t	o 1400
Horiz	zontal Sect	tions	Each	Pair	Each	Pair	Each	Pair	Each	Pair	Each	Pair
20	Thru	30	\$86	\$172	\$95	\$190	\$112	\$224	\$119	\$238	\$132	\$264
31	Thru	40	\$104	\$208	\$111	\$222	\$130	\$260	\$138	\$276	\$148	\$296
41	Thru	50	\$143	\$287	\$155	\$310	\$175	\$350	\$205	\$410	\$215	\$430
51	Thru	60	\$172	\$344	\$186	\$372	\$210	\$420	\$246	\$492	\$258	\$516

DQ Borrowed Lite Vertical Frame Section - Cold Rolled 2" Face Only

			300 t	o 600	618 to	778	800 to	978	1000 to	1178	1200 t	o 1400
Ver	tical Section	ons	Each	Pair	Each	Pair	Each	Pair	Each	Pair	Each	Pair
20	Thru	30	\$91	\$181	\$97	\$194	\$112	\$224	\$119	\$238	\$129	\$258
31	Thru	40	\$115	\$231	\$124	\$248	\$144	\$288	\$153	\$306	\$166	\$332
41	Thru	50	\$140	\$280	\$151	\$301	\$176	\$351	\$187	\$374	\$203	\$407
51	Thru	60	\$164	\$329	\$177	\$355	\$207	\$415	\$221	\$442	\$241	\$481
Extras											Add/Lite	

Extras

Galvanneal A40

Galvanneal A60

1. Includes loose glazing bead, supplied cut to length and including self drilling Tec screws.

2. Maximum sizes are listed in the table above. Maximum glass size is 36 square feet,

with no more than 6'-0" in either direction.

3. 14CRS material is standard.

D - 12 DQ, DU, DR - Drywall Frame "KD" Sidelite May, 2024



Sidelite price is determined by adding the perimeter frame, vertical mullion, sill section, TGB and the tagging/bundling. Perimeter frame width includes the door opening and the sidelite. Door opening includes 4.5" x .134" hinge preparation. Vertical mullion includes the top 5/8" stop notch, stirrup anchor, footclip and one ASA strike prep. Sill section includes two 5/8" stop notches.

Non-rated only.

Perimeter Fr	ame	16 Gau	ge Cold Rolle	ed Steel	16 Gaug	e A40 Galvan	eal Steel	16 Gauge A60 Galvaneal Steel			
Width	Height	412 to 600	618 to 778	800 to 834	412 to 600	618 to 778	800 to 834	412 to 600	618 to 778	800 to 834	
30	68	\$288	\$322	\$410	\$318	\$352	\$440	\$342	\$376	\$464	
thru	70	\$292	\$326	\$415	\$322	\$356	\$445	\$346	\$380	\$469	
40	72	\$313	\$349	\$437	\$343	\$379	\$467	\$367	\$403	\$491	
	80	\$355	\$393	\$480	\$385	\$423	\$510	\$409	\$447	\$534	
41	68	\$349	\$388	\$485	\$379	\$418	\$515	\$403	\$442	\$539	
thru	70	\$353	\$390	\$489	\$383	\$420	\$519	\$407	\$444	\$543	
60	72	\$373	\$416	\$511	\$403	\$446	\$541	\$427	\$470	\$565	
	80	\$431	\$474	\$569	\$461	\$504	\$599	\$485	\$528	\$623	
61	68	\$374	\$414	\$512	\$404	\$444	\$542	\$428	\$468	\$566	
thru	70	\$378	\$416	\$516	\$408	\$446	\$546	\$432	\$470	\$570	
80	72	\$398	\$442	\$538	\$428	\$472	\$568	\$452	\$496	\$592	
	80	\$456	\$500	\$596	\$486	\$530	\$626	\$510	\$554	\$650	

Vertical Mullion		16 Gauge Cold Rolled Steel			16 Gauge A40 Galvaneal Steel			16 Gauge	16 Gauge A60 Galvaneal Steel	
	68 - 70	\$309	\$343	\$387	\$334	\$368	\$412	\$352	\$387	\$430
	72 - 80	\$341	\$380	\$430	\$369	\$408	\$458	\$390	\$429	\$479

Sill Section		16 Gau	ge Cold Roll	ed Steel	16 Gaug	e A40 Galvar	neal Steel	16 Gauge A60 Galvaneal Steel		
2" Face	12" Long	\$48	\$50	\$53	\$50	\$52	\$55	\$51	\$53	\$56
4" Face	12" Long	\$51	\$54	\$56	\$53	\$55	\$58	\$55	\$57	\$60
6" Face	12" Long	\$55	\$58	\$63	\$57	\$60	\$64	\$58	\$62	\$66
2" Face	24" Long	\$62	\$66	\$72	\$66	\$70	\$76	\$68	\$73	\$78
4" Face	24" Long	\$69	\$73	\$79	\$72	\$77	\$82	\$75	\$80	\$85
6" Face	24" Long	\$76	\$83	\$91	\$80	\$86	\$95	\$83	\$89	\$97
2" Face	36" Long	\$76	\$83	\$91	\$81	\$88	\$96	\$86	\$92	\$101
4" Face	36" Long	\$86	\$93	\$101	\$92	\$98	\$106	\$96	\$102	\$111
6" Face	36" Long	\$97	\$107	\$120	\$103	\$112	\$125	\$107	\$117	\$129
2" Face	48" Long	\$90	\$99	\$110	\$97	\$106	\$117	\$103	\$112	\$123
4" Face	48" Long	\$104	\$112	\$123	\$111	\$119	\$130	\$116	\$125	\$136
6" Face	48" Long	\$118	\$131	\$148	\$125	\$138	\$155	\$131	\$144	\$161

TGB Glass Stop	per ft.	\$6
Tagging/Bundling		\$6

Frame Extras		Code	Add/Frame	
1. Closer/ Holder Reinforcement	Welded Half Reinf.	H1	\$34	
	Welded Plate Reinf.	S_(1 -4)	\$30	
2. Anchor Option	Welded Sill Strap	A11	\$25	
3. Additional Plumb Anchor	Welded	A12	\$25	
For a delition of heads, and a second sector that the Association (D	and a set the set of t			

For additional hardware preps, refer to the Accessories/Preparations section.



C - 2 SU Series Stock Stick Components



May, 2024

Transom Jambs - For 6'-8", 7'-0", 7'-2" Door Heights 16 GA Cold Rolled (16CRS) - 10'-4" Lengths

	Note: I	ndicate Depth or					
		Code	434	534	634	734	834
HINGE JAMB							
		FRTHJ	\$199	\$192	\$222	\$222	\$250
HINGE JAMB 1" FACE	<u>ر</u> می	FRTHJ100	\$199	\$192	\$222	\$222	\$250
LOCK JAMB		FRTLJ	\$163	\$156	\$186	\$186	\$214
LOCK JAMB 1" FACE	رد	FRTLJ100	\$163	\$156	\$186	\$186	\$214
OTHER STICK COM	PONENTS						
PLAIN STICK							
		FRST	\$145	\$138	\$168	\$168	\$196
FACE 1"	ر	FRST100	\$145	\$138	\$168	\$168	\$196
FACE 4"		FRST400	\$180	\$173	\$202	\$202	\$231
"D" MULLION		FRDTW	\$327	\$327	\$377	\$377	\$441
" D" MULLION 1" FACE		FRDTW100	\$327	\$327	\$377	\$377	\$441
HAT SECTION		FRHAT	\$164	\$164	\$190	\$190	\$222
A40 Galvanneal Add			Open Sections	-	Per Foot		\$1.76
			Closed Section	IS	Per Foot		\$3.52
A60 Galvanneal Add			Open Sections	i	Per Foot		\$3.18
			Closed Section	IS	Per Foot		\$6.35



Other Stick Components - 16 GA Cold Rolled (16CRS), 10'-4" Lengths

Note: Indicate Depth or Hand or Height where applicable

Cased Openings	Code FRST	434	534	634	734	834
2"	Profile SC	\$149	\$156	\$179	\$207	\$240
4"	FRST Profile SC	\$184	\$191	\$213	\$242	\$275
14 GA GALVANNEAL (14A60), 8'-4" LENGTHS SILL SECTION						
	SSC14A60	\$56	\$56	\$64	\$70	\$89
	SSB14A60134 Up to F1200	\$124	\$124	\$124	\$124	\$124
	SSB14A60138 Up to F1200	\$124	\$124	\$124	\$124	\$124
	BRST	\$11	\$11	\$11	\$11	\$11
A40 Galvanneal Add		Open Section		Per Foot Per Foot	\$1.76 \$3.52	
A60 Galvanneal Add		Open Section	ons	Per Foot Per Foot	\$3.18 \$6.35	

C - 4 SU Series "C" Mullions 16 Gauge

May, 2024



"C" Mullion Section - 16 Gauge Cold Rolled (16CRS) - 10'-4" Lengths

	C Mullion Section - 16 Gauge Cold Rolled	1 (16CRS) - 10 -4 Lengths	5
Female Sections			
			List Each
'			List Each
	a. SMF 16CRS 434000 ST 104		\$196
	b. SMF 16CRS 534000 ST 104		\$196
	c. SMF 16CRS 634000 ST 104		\$226
	d. SMF 16CRS 734000 ST 104		\$226
	e. SMF 16CRS 834000 ST 104		\$265
Male Sections			
	a. SMM 16CRS 000000 ST 104 Plain		\$131
	b. SMM 16CRS 000000 LJ 104 (LH/RH	H) S	\$149
	ASA strike prep on one side		
	c. SMM 16CRS 000000 LJ 104(RL) S		\$167
	ASA strike prep on both sides		
	d. SMM 16CRS 000000 LJ 104 (LH/RH	H) C	\$149
	Cylindrical strike prep on one side		
	e. SMM 16CRS 000000 LJ 104(RL) C		\$167
	Cylindrical strike prep on both sides		
I	f. SMM 16CRS 000000 HJ (height) (LI	H/RH)	\$185
	(3) 4.5 x .134 Hinge prep on one side		
	g. SMM 16CRS 000000 HJ (height) (R	RL)	\$239
	(3) 4.5 x .134 Hinge prep on both sides		
	h. SMM 16CRS 000000 HJ (height) (R	RR/LL) S	\$203
	(3) 4.5 x .134 Hinge prep on one side &	strike prep	
	i. Assemble Male & Female Sections	i	\$34
	Add to combined total of both sections		
A40 Galvanneal Add	Closed Sections	Per foot	\$3.52
A60 Galvanneal Add	Closed Sections	Per foot	\$6.35



C - 5 SU, SQ, & SR Series 16 Gauge Stick Material

May, 2024

Transom Jambs - For 6'-8", 7'-0", 7'-2" Door Heights 16 GA Cold Rolled (16CRS), 10'-0" Lengths

Note: Indicate Depth or Hand or Height Where Applicable

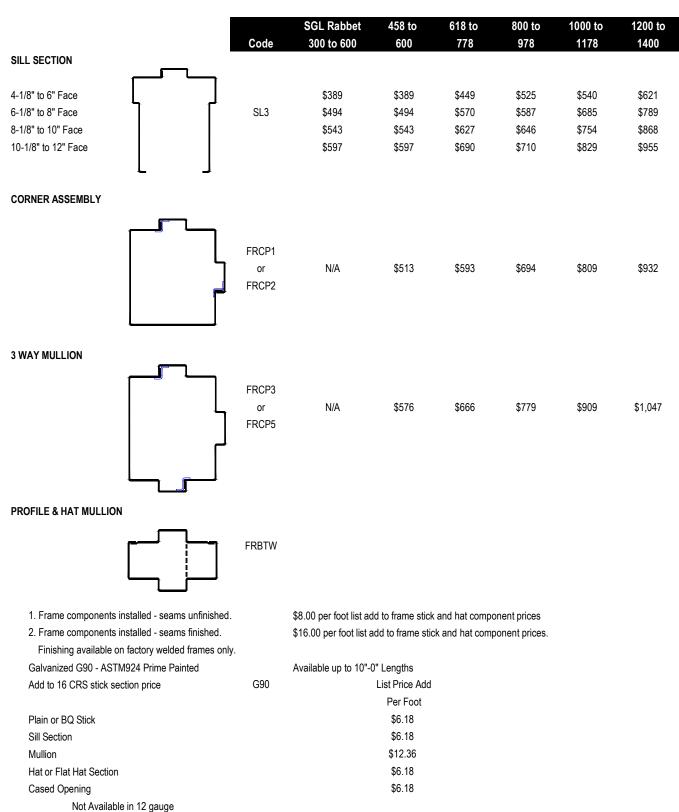
	Note: Indicate Deptr		ight where App	eldesille			
Detted lines indicate single rehter	Code	534	300 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
Dotted lines indicate single rabbet	Code	554	000	110	970	1170	1400
·							
" to 2" Face	FRTHJ FRTHJ100	\$188	\$195	\$216	\$244	\$276	\$309
_ock Jamb	_						
1" to 2" Face	FRTLJ FRTLJ100	\$152	\$159	\$180	\$208	\$240	\$273
Plain Stick							
1" to 2" Face	FRST	¢124	¢141	¢160	¢100	¢000	¢ЭЕЕ
2 1/8 - 12" Face Section	FRST100	\$134	\$141	\$162	\$190	\$222	\$255
2-1/8" to 4" Face		\$167	\$174	\$196	\$224	\$255	\$289
4-1/8" to 6" Face	FRSTW	\$200	\$211	\$244	\$285	\$333	\$383
5-1/8" to 8" Face	or	\$200	\$211	\$244	\$285	\$333	\$383
-1/8" to 10" Face	FRDTW	\$280	\$295	\$341	\$399	\$466	\$536
0-1/8" to 12" Face		\$280	\$295	\$341	\$399	\$466	\$536
Iullion - Plain							
" to 2" Face		\$316	\$316	\$365	\$427	\$499	\$574
-1/8" to 4" Face	<u> </u>	\$389	\$389	\$449	\$525	\$613	\$706
-1/8" to 6" Face	FRSTW	\$494	\$494	\$570	\$667	\$779	\$896
6-1/8" to 8" Face	or FRDTW	\$494	\$494	\$570	\$667	\$779	\$896
3-1/8" to 10" Face		\$600	\$600	\$690	\$810	\$940	\$1,080
10-1/8" to 12" Face		\$600	\$600	\$690	\$810	\$940	\$1,080
Hat or Flat Hat Section							
	FRHAT or FRFHT	\$159	\$159	\$184	\$215	\$251	\$289
Cased Opening							
1" to 2" Face	FRST FRST100	\$144	\$151	\$173	\$201	\$232	\$266
1" Face	SC - Profile	\$178	\$185	\$206	\$234	\$266	\$299
Depths 1418 to 1578	Multiply the 1200 to	1400 denth hv					2.5
Depths 1600 to 1778	Multiply the 1200 to						3.0
40 Galvanneal Add		Open Sections			Per Foot		\$1.76
		Closed Section			Per Foot		\$3.52
A60 Galvanneal Add		Open Sections			Per Foot		\$3.18
		Closed Section			Per Foot		\$6.35

C - 6 SR or SQ 16 Gauge Stick Components





Special Components 16 GA Cold Rolled (16 CRS), 10'-0" Lengths





BQ, BU, BR & SQ 16 Gauge Stick Components

Special Components 16 GA Cold Rolled (16CRS), 10'-0" Lengths									
Dotted lines indicate single rabbet	Code	SGL Rabbet	458 to	618 to	800 to	1000 to	1200 to		
4 Way Mullion		300 to 600	600	778	978	1178	1400		
	FRCP4	N/A	\$709	\$819	\$958	\$1,118	\$1,287		
BQ, BU, BR Stick	Code	SGL Rabbet 300 to 578	458 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400		
2" Face	FRST	\$141	\$141	\$162	\$190	\$222	\$255		
4" Face	FRST	\$167	\$174	\$196	\$224	\$255	\$289		
Hardware Preps for All Mullions & Corner Ass	-	ients							
For 1.5 Pair of 4.5" x .134" Hir	-		Add	\$54					
For 2 Pair of 4.5" x .134" Hing For "S" or "C" Strike	es		Add Add	\$72 \$18					
For S or C Strike			Add	\$10					
A40 Galvanneal Add			Open Sections		Per Foot	\$1.76			
			Closed Sections	i	Per Foot	\$3.52			
A60 Galvanneal Add			Open Sections		Per Foot	\$3.18			
			Closed Sections	i	Per Foot	\$6.35			

C - 8 SU, SQ, & SR Series 14 Gauge Stick Components



May, 2024

		lote: Indicate Depth		300 to	618 to	800 to	1000 to	1200 to
Dotted lines indicate single rabbet		Code	534	600	778	978	1178	1400
Hinge Jamb								
1" to 2" Face		FRTHJ	\$228	\$235	\$255	\$284	\$317	\$348
L	لے نے	FRTHJ100						
Lock Jamb								
			* 400	0 400	\$ 040	\$0.40	\$004	* 040
1" to 2" Face		FRTLJ	\$192	\$199	\$219	\$248	\$281	\$312
		FRTLJ100						
Plain Stick								
1" to 2" Face		FRST	\$174	\$181	\$201	\$230	\$263	\$294
		FRST100	ΨΠ Π	φισι	ψ201	ψ200	ψ205	Ψ234
2 1/8 - 12" Face Section								
2-1/8" to 4" Face			\$207	\$215	\$235	\$264	\$296	\$328
4-1/8" to 6" Face		FRST	\$260	\$272	\$302	\$345	\$394	\$441
6-1/8" to 8" Face		or	\$260	\$272	\$302	\$345	\$394	\$441
8-1/8" to 10" Face		SL2	\$364	\$380	\$422	\$483	\$552	\$618
10-1/8" to 12" Face	L L		\$364	\$380	\$422	\$483	\$552	\$618
Mullion								
1" to 2" Face			\$383	\$383	\$425	\$486	\$556	\$621
2-1/8" to 4" Face	<u> </u>	FRSTW	\$459	\$459	\$510	\$583	\$667	\$746
4-1/8" to 6" Face		or	\$551	\$551	\$612	\$700	\$800	\$947
6-1/8" to 8" Face		FRDTW	\$551	\$551	\$612	\$700	\$800	\$947
8-1/8" to 10" Face			\$670	\$670	\$740	\$840	\$970	\$1,140
10-1/8" to 12" Face			\$670	\$670	\$740	\$840	\$970	\$1,140
Hat or Flat Hat								
		FRHAT	\$199	\$199	\$219	\$251	\$287	\$321
		or						
_		FRFHT						
Canad Ononing								
Cased Opening 1" to 2" Face		FRST	\$184	\$192	\$212	\$241	\$274	\$305
		or	ψ104	ΨIJZ	Ψ212	Ψ 2 4 Ι	Ψ 2 /4	φ303
		FRST100						
4" Face	-	SC - Profile	\$218	\$225	\$245	\$274	\$307	\$338

1418 to 1578 depths Multiply the 1200 to 1400 depth column shown above by 2.5 1600 to 1778 depths Multiply the 1200 to 1400 depth column shown above by 3.0 A40 Galvanneal Add **Open Sections** Per Foot \$1.76 **Closed Sections** Per Foot \$3.52 A60 Galvanneal Add \$3.18 **Open Sections** Per Foot **Closed Sections** Per Foot \$6.35



C - 9 SU, SQ, & SR Series 12 Gauge Stick Components

May, 2024

Transom Jambs - For 6'-8", 7'-0", 7'-2" Door Heights

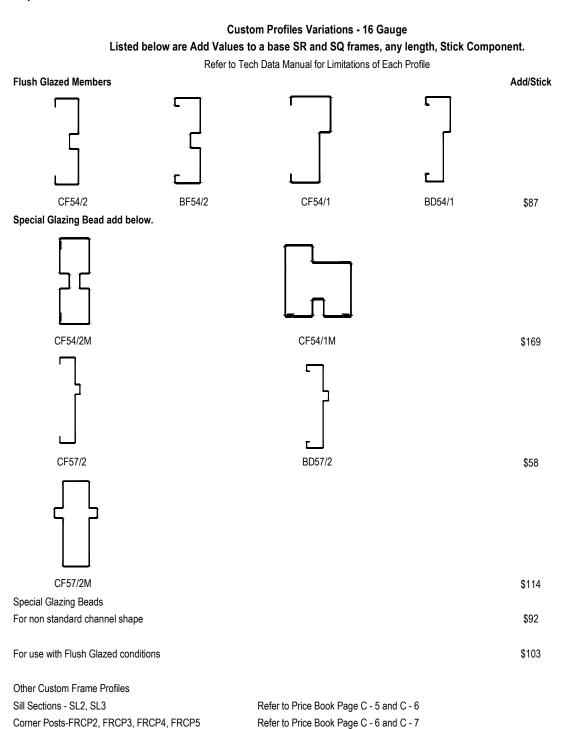
12 GA Cold Rolled (12 CRS), 10'-0" Lengths

Note: Indicate Depth or Hand or Height Where Applicable

				334 to	618 to	800 to	1000 to	1200 to
Dotted lines indicate single r	abbet	Code	534	600	778	978	1178	1200 10
Hinge Jamb				000		5/0		1400
1" to 2" Face		FRTHJ FRTHJ100	\$372	\$382	\$404	\$432	\$463	\$497
Lock Jamb								
1' to 2" Face		FRTLJ FRTLJ100	\$336	\$346	\$368	\$396	\$427	\$461
Plain Stick								
1" to 2" Face		FRST FRST100	\$318	\$328	\$350	\$378	\$409	\$443
2 1/8 - 12" Face Section								
2-1/8" to 4" Face			\$391	\$402	\$424	\$451	\$483	\$516
4-1/8" to 6" Face		FRST	\$477	\$492	\$525	\$567	\$614	\$665
6-1/8" to 8" Face		or	\$477	\$492	\$525	\$567	\$614	\$665
8-1/8" to 10" Face		SL2	\$752	\$773	\$819	\$877	\$944	\$1,014
10-1/8" to 12" Face			\$752	\$773	\$819	\$877	\$944	\$1,014
Mullion								
1" to 2" Face			\$681	\$681	\$702	\$749	\$808	\$876
2-1/8" to 4" Face		FRSTW	\$817	\$817	\$843	\$899	\$970	\$1,051
4-1/8" to 6" Face		or	\$981	\$981	\$1,011	\$1,079	\$1,164	\$1,262
6-1/8" to 8" Face		FRDTW	\$981	\$981	\$1,011	\$1,079	\$1,164	\$1,262
8-1/8" to 12" Face			\$1,277	\$1,277	\$1,352	\$1,448	\$1,558	\$1,675
Hat or Flat Hat Section								
		FRHAT						
		or	\$371	\$371	\$403	\$427	\$463	\$501
		FRFHT						
Cased Opening								
1" 2" Face]	FRST						
L		FRST100 SC- Profile	\$369	\$379	\$401	\$428	\$460	\$494
Hardware Preps for Mullion								
1. For 1.5 Pair of 4.5" x .134	" Hinges				Add	\$54		
2. For 2 Pair of 4.5" x .134" Hinges				Add		\$72		
3. For "S" or "C" Strike					Add	\$18		
A40 Galvanneal Add				Open Sections	5	Per Foot	\$1.76	
				Closed Section		Per Foot	\$3.52	
A60 Galvanneal Add				Open Sections		Per Foot	\$3.18	
				Closed Section		Per Foot	\$6.35	

C - 10 Custom Frame Profiles Stick Components







C - 11 Custom Frame Profiles Stick Components

May, 2024

CUSTOM FRAME PROFILE STICK COMPONENTS and VARIATIONS

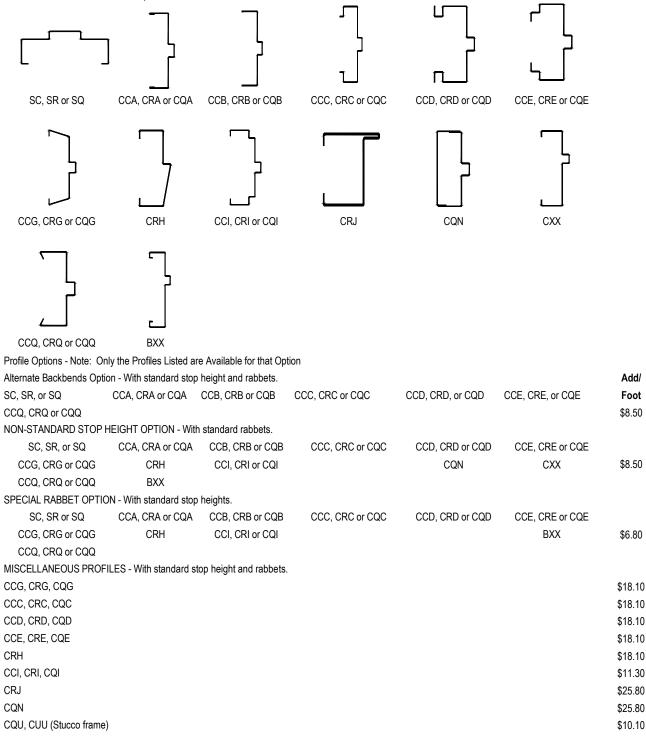
Listed below are ADD values to a base SC, SR and SQ any length

Stick Component. Price adds are for VARIABLE BACKBEND, NON STANDARD STOP HEIGHTS,

SPECIAL RABBETS, MISCELLANEOUS and are CUMULATIVE. Refer to the Tech Data Manual - not all profiles available in 14 and 12 gauges

pages for respective LIMITATIONS.

Custom Frame Profiles - Stick Components



C - 12 Door & Frame Parts



DESCRIPTION SIDELITE FLOOR ANCHOR	ILLUSTRATION	Part Number SLFA	Frame Depth 434, 534, 634 734, 834	Unit List \$3	Pallet Quant.	Pallet List
WIRE MASONRY ANCHOR	<u> </u>	WMA	Up to 834 (\$3 On Pallet, Each =	2500	\$7,375 \$2.95
MASONRY TEE ANCHOR			434	\$3	1000	\$2,950
2" Face Jambs			534	\$3	1000	\$2,950
		MT		On Pallet Each =		\$2.95
			634	\$3	800	\$2,360
			734	\$3	700	\$2,065
	v		834	\$3	700	\$2,065
			(On Pallet, Each =		\$2.95
YOKE & STRAP Masonry Anchor		YS	All	\$6 On Pallet, Each =	500	\$2,975 \$5.95
METAL STUD ANCHOR						
2" Face Jambs						
		6106358	434	\$3	2000	\$5,900
	442	MS	534	\$3	2000	\$5,900
			(On Pallet, Each =		\$2.95
WOOD STUD ANCHOR						
2" Face Jambs		6106359	434	\$3	1300	\$3,835
	1	WS534	534	\$3	1300	\$3,835
		6106363	614	\$3	1100	\$3,245
		6106360	634	\$3	1100	\$3,245
		6110536	718	\$3	1000	\$2,950
		6106364	714	\$3	1000	\$2,950
		6106361	734	\$3	900	\$2,655
		6106365	814	\$3	900	\$2,655
		6106362	834	\$3	900	\$2,655
ADJUSTABLE STUD ANCHC	DR R			On Pallet, Each =		\$2.95
2" Face Jambs		ADJ/Stud	All	\$1.50		
(2) Pieces required per ancho	or V (···· V	6102721	Frame	Per Piece		
	V	or 6102722	Depths		2000	\$2,900
				On Pallet, Each =		\$1.45



C - 13 **Door & Frame Parts**

May, 2024

DESCRIPTION	ILLUSTRATION	Part Number	Frame Depth	Unit List	Pallet Quant.	Pallet List
ADJUSTABLE FLOOR ANCHOR		ADJFL/16		\$16	-	-
ADJUSTABLE PLUMB ANCHOR	le le	6106056		\$14		
EXISTING OPENING ANCHOR (2" face jambs)		EO/SF6	434 to 634	\$3	1600	\$4,720
LESS FASTENER	V.S	EO/SF8	678 to 834 On	\$3 Pallet, Each =	1000	\$2,950 \$2.95
EXISTING OPENING FASTENERS						
a. 3/8 X 5 inch DYNABOLT		7000010		\$11	1000	\$11,000
b. #24 x 4-1/2 FHWS		7000019	-	\$11	1000	\$11,000
c. 3/8 X 6 inch DYNABOLT		0/29/50044	-	\$11	1000	\$11,000
FRAME CLOSER REINF FULL DEPTH	1					
14ga		CR34300	300			
SINGLE RABBET		CR34334	334	\$20	-	-
FRAME CLOSER REINF HALF	\sim					
14ga for All Series with		CR/Half		\$17	400	\$6,400
1-15/16" RABBET			On	Pallet, Each =		\$16
FRAME CLOSER REINF FULL DEPTH	1		434		450	\$8,550
14ga for SERIES SU & DU	1		534	\$20	380	\$7,220
FOR USE ON UNEQUAL		25	634		300	\$5,700
DOUBLE RABBET		CR (Depth)	On	Pallet, Each =		\$19
STOCK FRAME ONLY		(Bopin)	734	\$21	228	\$4,560
	v		834	ΨΖΙ	170	\$3,400
			On	Pallet, Each =		\$20
SPREADER BAR	13	SPBAR		\$40	450	\$17,550
Channel type 10"-0"	T -		On	Pallet, Each =		\$39
SPREADER BAR	Precut to size	SPBAR	20 thru 30	\$17	1000	\$16,000
	1300	(size)	On	Pallet, Each =		\$16
			40, 50, 60	\$29	500	\$14,000
			On	Pallet, Each =		\$28
END CHANNEL STOCK 3/4" leg X 120" length		6109977	-	\$64	-	-

C - 14 Door & Frame Parts



DESCRIPTION SERIES SQ FLOOR ANCHOR		PART NUMBER SA312		UNIT LIST
		SA500		\$3
	•••	SA612		ΨŬ
	~~~	SA800		
SERIES SQ EXISTING OPENING ANCHOR		EO/N100, EO/W100		
		EO/N114, EO/W114		
For Special Face Jambs (less fasteners)		EO/N112, EO/W112		\$3
		EO/N134, EO/W134		
		EO/N200, EO/W200		
	-	EO/N212, EO/W212		
METAL STUD MSZ1	$\sim$	MSZ1/312		
FOR DOUBLE RABBET FRAMES		MSZ1/500		\$3
For stud walls built		MSZ1/612		
inside of frame jamb		MSZ1/800		
METAL STUD MSZ1	$\sim$ .	MSZ1/S/312		
FOR SINGLE RABBET FRAME		MSZ1/S/500		\$3
		MSZ1/S/612		
	$\overline{\}$	MSZ1/S/800		
METAL STUD MSZ2	$\sim$	MSZ2/458		
FOR DOUBLE RABBET FRAME		MSZ2/578		\$3
For stud walls built flush		MSZ2/712		
with back of frame				
METAL STUD MSZ2		MSZ2/S/458		<b>^</b>
FOR SINGLE RABBET FRAME	$\sim$	MSZ2/S/578		\$3
		MSZ2/S/712		
DOUBLE EGRESS FRAME ANCHORS - 2" FACE		6107193 (4 1/2" - 5 1/4")		
Metal Stud Anchors SE1 & SE2 Frames		6107194 (5 3/8" - 6 3/4")		\$8
		6107195 (6 7/8" - 8 1/4")		
		6107196 (8 3/8" - 9 3/4")		
DOUBLE EGRESS FRAME ANCHORS - 1-3/8" FACE	~	2 X 4 Wall Stud		
Wood Stud Anchors SE1 & SE2 Frames		6107197 (4 1/2" - 5 1/4")		
		WSZ4/500DE (5 3/8" - 6 3/4")		<b>^</b>
		6107199 (6 7/8" - 8 1/4") 6107200 (8 3/8" - 9 3/4")		\$8
		<u>2 X 6 Wall Stud</u>		
		6107202 (5 3/8" - 6 3/4")		
		6107203 (6 7/8" - 8 1/4")		
		6107204 (8 3/8" - 9 3/4")		
WOOD STUD ANCHOR		WSZS4or6/312		
		WSZS4or6/500		
		WSZS4or6/612		\$3
		WSZS4or6/800		
SILL STRAP	$\sim$	DWSA4/312	DWSA5/412	
		DWSA4/334	DWSA5/434	\$3
	∽ ≫	DWSA4/358	DWSA5/458	
	i.	DWSA4/378	DWSA5/478	



DESCRIPTION HINGE REINFORCEMENTS			ILLUSTR/	ATION	PART NUMBER	Unit List
	(Convertible)	4-1/2" x .134 / .180	(		6100644	\$14
	(00111011010)	4-1/2" x .180 Heavy	Ĩ	\$ .	6100645	\$14
		5" x .146 Standard			6100654	\$14
		5" x .190 Heavy	ĺ		6100656	\$14
HINGE PLASTER GUARD		o kiloo llouty		<i>/</i> 2	0100000	ψ···
			ſ	3		
HPG - Fits both 4 1/2" & 5" hinge	preps				HPG	\$8
,	r - F -		k	<u>_</u>		
HIGH FREQUENCY HINGE R	EINFORCE	MENT				
			$\widehat{\mathbb{M}}$	$\square$	FHRS58	\$15
HINGE FILLER PLATE			8			
			Ċ	2	HFP45R	\$17
						·
			Q	, J		
HINGE SHIM PLATE			4	6		
			6.	ļ	HSP45	\$10
			0	ļ		
			V	V		
FRAME STRIKE REINFORCE	-		N			
ANSI A115.1		4-7/8"		L N	FS0005	\$14
CYLINDRICAL		2-3/4" (T TYPE)			FS0007	\$14
DEADBOLT		2-3/4" HIGH			LSRDL234	\$14
DEADBOLT		3-1/2" HIGH		' N	LSRDL312	\$14
STRIKE PLASTER GUARD SERIES SU, SQ			A state		SPGA	\$11
SERIES DU,DQ, S	BO				SPGA/DW	\$11 \$11
0EI11E0 D0,DQ, 0				Ŵ	51 67/200	ΨΠ
CORNER TAB - "S" series fra	mes		ß	1		
MITER GUIDE - "D" series frai			Ś	8	6103356	\$6
(Tab reversible for drywall frames			8	<u>k</u>		
OFFSET REINFORCEMENTS	5	OFFREF116			6100261	
1" x 2 3/8" x .125		OFFREF216			6100262	\$7
		OFFREF316		OFFSET	6100263	
		OFFREF416			6100264	
FLUSH BOLT REINFORCEM	ENT		~	~ 1		
1" x 2 3/8" x 14 ga.		FBREINF		$\geq$	6100510	\$11
(use on doors without astragals)				OFFSET		
			¥			
			61		CSF	¢ο
4" Face Frame Head			ľ	ſ.,	001	\$8
			ŀ			

### C - 16 Door & Frame Parts

May, 2024

# Ceco Door

DESCRIPTION	ILLUSTRATION	PART NUMBER	UNIT LIST	PALLET QUANT.	PALLET LIST
TOP OR BOTTOM CAP					
	Steel Cap Cut Sizes				
	TBC20	7000704	\$25		
	TBC28	7000692	\$25		
Top Channel Spotweider	TBC30	7000693	\$25		
	TBC34	7000694	\$25		
	TBC36	7000695	\$25		
	TBC38	7000696	\$25		
Ta Bain	TBC40	7000697	\$25		
TRANSOM GLAZING BEAD for 5/8" Stop 10'-0" LENGTH Punched & dimpled	<u>8.06</u>	TGB	\$42	450	\$17,550
8" on center for a # 8 FH screw	S S		On Pallet, Eac		\$39
TRANSOM GLAZING BEAD for 3/4" Stop 10'-0" LENGTH Punched & dimpled 8" on center for a # 8 FH screw	is all a	WFGB134	\$43		
GLAZING BEAD SHEET METAL SCREWS # 10 - 16 x 1"		7000012	\$0.51		-
<b>GLAZING BEAD TEK SCREWS</b> # 8 - 18 x 1 1/2" OH TEK # 2		7000751	\$0.64	-	
DOME PLUG					
3/4" hole dome cap plug Bag - quantity 10		6111049			\$14
Bag - quantity 10 Bag - quantity 100		6111049			\$14 \$70
RUBBER MUTES		0111030			φιυ
Package of 100 rubber mutes		MUTE100			\$46



#### C - 17 Door & Frame Parts

May, 2024

DESCRIPTION DOOR CONVERSION USP	ILLUSTRATION	PART NUMBER 955P	UNIT LIST \$42
Converts edge of			
blank mortise door to			
cylindrical lock prep DOOR EDGE FILLER PLATE USP			
For mortise lock prep	/o o/	554P	\$17
For cylindrical lock prep	<u></u>	S14629P	\$17
FRAME BLANK STRIKE FILLER PLATE USP			
For T strike prep 2-3/4"	2.3.4*	SP234	\$16
FRAME BLANK STRIKE FILLER PLATE USP			•
For ANSI 115.1 prep 4-7/8"	4.7/8*	SP478	\$19
FRAME SPLINE		FSPA434	
		FSPA534	
		FSPA634 FSPA734	\$32
		FSPA834	
SIDELITE CLOSURE PLATE CLIP			
		6101920	\$10
DOOR EDGE CHANNEL - 96" LENGTH		6102074	\$30
UNIVERSAL FRAME REINFORCEMENT		6103991	\$14
ASA REWORK SECTION		6110416	\$49
16ga A60 x 16"			
Guide Channels for Flush Bolt Prep (inverted channel)			
FB/CHNL Manual Flush Bolt Prep		6100511	\$34
MFB/CHNL Auto Flush Bolt Prep		6100513	\$21
FRAME CLOSER REINF. PLATE			
For closer, holders and surface	,		
mounted strikes. Plate SR Type		SR	\$14
14 ga. x 1-3/4 x 14 inches			
CYLINDRICAL LOCK FACE FILLER	and the second s	560P	\$23

### C - 18 Door & Frame Parts

May, 2024



	ILLUSTRATION	PART NUMBER	UNIT LIST	PALLET QUANT.	PALLET LIST
SHIPPING PAINT by ANY AIR FREIGHT CO. A new Federal regulation requires new packaging procedures for paint that is scheduled to be shipped via Air Freight. An add will to any of the following paint cans if they are to be shipped via Air Freight. Shipments via truck are not affected.	be applied	Cont	tact Factory for P	ricing	
Prime Touch Up Paint					
12 oz. Aerosol Can (only available in cases of 12) Light Gray		6001337	Per Case (12) =	=	\$336
Zinc Prime Touch Up Paint	Ø				
12 oz. Aerosol Can (only available in cases of 12) Gray		6001341	Per Case (12) :	=	\$492
Primer Touch Up Paint					
AIR DRY PER GALLON	PAINT	6001358	\$151		
WATER BASE					
Light Gray			Per Case (4), E	ach =	\$150
Touch Up Paint Colorstyle Breakthrough Touch Up Paint			Per Gallon		\$302
ASPHALTIC FRAME UNDERCOATING					
Aerosal Spray Can Case (only available in cases of 12) 5 Gallon Can	PAINT	6001195 6001198	Per Case (12) = \$353	=	\$833
Reversible Flush Bolt	/				
RFB ASSEMBLY		6106047	\$17		
BLANK STRIKE FILLER PLATE		6106045	\$11		
Hospital Stop Kit	$\searrow$				
4" High 6" High		6105371 6105374	\$32 \$32		



May, 2024

Product	Page
Armorshield Door Level 1-3	SP - 3
Armorshield Frame Level 1-3	SP - 3
Armorshield Door Level 4-8	SP - 6
Armorshield Frame Level 4-8	SP - 7
Lead Lined Door	SP - 9
Lead Lined Frame	SP - 10
RF Shielding Door	SP - 12
RF Shielding Frame	SP - 13
Stainless Steel Door	SP - 14
Stainless Steel Frame	SP - 15
Water Resistant Door	SP - 16
Water Resistant Frame	SP - 17
Attack Resistant Door with Glass	SP - 19
Attack Resistant Retro Kits	SP - 20
Attack Resistant Door with Glass Fire Rated	SP - 21
Forced Entry level 8 Bullet Resistant Door	SP - 22
Forced Entry level 8 Bullet Resistant Frame	SP - 23
Flood Resistant Door	SP - 24
Flood Resistant Frame	SP - 25
Blast Resistant Door	SP - 27
Blast Resistant Frame	SP - 28

Sidelite frames, transom frames and borrowed lites frames are available for most products listed. Please contact Ceco for availability and submit a quote request to SpecialtyPricing.Ceco@assaabloy.com for pricing. SP - 2 High Performing Specialty Index May, 2024





#### SP - 3 ArmorShield 1-3/4" Level 1 - 3 AP Bullet Resistant Door

May, 2024

LC1,	LM1,	LM0,

LO I, LIVI LP		
Width	Height	Flush 12CRS
20 - 30	68	
31 - 36	68	
37 - 40	68	
20 - 30	70	
31 - 36	70	
37 - 40	70	
20 - 30	72	
31 - 36	72	FACTORY QUOTE ONLY at
37 - 40	72	specialtypricing.ceco@assaabloy.com. For faster quote turnaround, please use the
20 - 30	80	QQF (Quick Quote Forms) located on
31 - 36	80	Connect
37 - 40	80	
20 - 30	90	
31 - 36	90	
37 - 40	90	
20 - 30	100	
31 - 36	100	
37 - 40	100	

Must be ordered as a door and frame assembly

Extras		Code
1. Cores		
Polystyrene foam	Standard	AP
Honeycomb		AI
Steel stiffened 22ga stiffeners		AS
2. A60 Galvanneal		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
e. 90 Height		
f. 100 Height		
3. G90 Galvanized		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
e. 90 Height		
f. 100 Height		
4. Closer Reinforcement		C1
5. Seamless Edges	Standard: edges welded	
6. Glass Lites - Non Fire Rated		
V design (12" x 12" minimum)		V
N design (49" - 88")		Ν
G design (89" - 140")		G
FG design (141" - 240")		FG
7. Undercut	U01 - U44	U
3/4" standard, 3/8" and 5/8" availab	le	
8. Caps		
Cap top flush (screw applied)		STC
Cap bottom flush (screw applied)		SBC
9. Astragal		
Flat plate		A05
Alternate to astragal; removable mu	illion by	
frame manufacturer required - see f	rames	
10. Inactive Leaf Strike	ANSI 4-7/8"	SLA
11. Flush Bolt	ANSI A115.4	MF
12. Surface Bolt		SB1
13. Fire Rating		
Underwriters Laboratories		BU, CU
Steel stiffened core required		TU
Mortise lock or mortise exit device		

### SP - 4 Armorshield Level 1 - 3 Bullet Resistant Frames

May, 2024



A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard. Corner construction V3 full weld.

D. Must be ordered as a door and frame assembly.

E. Manufactured off site

					SQ3 Series 12CF	S V3				
	Width	Height	312 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400			
		68								
Singles	16 - 30	70								
		72								
		80								
	16 - 30	90								
		100				ricing.ceco@assaablo				
		68	For faster qu	ote turnaround, ple	ease use the QQF (C	uick Quote Forms) loca	ted on Connect			
	31 - 40	70	70							
		72								
		80								
	31 - 40	90								
		100								
	40 - 60	68								
		70								
		72								
		80								
ú	40 - 60	90								
Ibles		100				ricing.ceco@assaablo	-			
Doubles		68	For faster qu	ote turnaround, ple	ease use the QQF (C	uick Quote Forms) loca	ted on Connect			
	61 - 80	70								
		72								
		80								
	61 - 80	90								
		100								



#### SP - 5 Armorshield Level 1 - 3 Frame Extras

May, 2024

Extras		Code	
1. A60 Galvanneal		GL4	Factory Quoted
2. G90 Galvanized		G90	Factory Quoted
3. Closer Reinforcement	Welded Plate	S	Factory Quoted
4. Four (4") Inch Face Head	Single	H400	Factory Quoted
Minimum depth 4-5/8"	Double	H400	
5. Anchors			Factory Quoted
Metal Stud welded	Up to 72	A01	
Metal Stud welded	Over 72	A01	
Wood Stud welded	Up to 72	A06 or A07	
Wood Stud welded	Over 72	A06 or A07	
Existing opening with dynabolts	Up to 72	A09	
Existing opening with dynabolts	Over 72	A09	
Yoke & Strap	Up to 72	A08	
Yoke & Strap	Over 72	A08	
6. Fire Rating			Factory Quoted
Underwriters Laboratories		BU, CU, TU	
7. Removable Mullion		BRM 1 - 3	Factory Quoted
For pairs of doors: alternate to astragal on doors			

For pairs of doors; alternate to astragal on doors

#### SP - 6 Armorshield 1-3/4" Level 4 - 8 A4 - A8 **Bullet Resistant Door**

May, 2024



Width         Height         Flush 14CRS         1. 16 Gauge         Not available         Not available           20-30         68	LC1, LM1	, LM0, LP0		Extras		Code
31 - 36       68         37 - 40       68         20 - 30       70         31 - 36       70         31 - 36       72         31 - 36       72         31 - 36       80         37 - 40       72         31 - 36       80         20 - 30       80         31 - 36       80         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         31 - 36       90         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         37 - 40       90         37 - 40       100         5. Seamles Edges       Standard: edges welded         8. Glass Lites - Non Fire Rated       V design (12* 12* mininum)         V	Width	Height	Flush 14CRS	1. 16 Gauge	Not available	Not available
37 - 40       68         20 - 30       70         31 - 36       70         20 - 30       70         31 - 36       70         37 - 40       72         31 - 36       72         37 - 40       72         37 - 40       72         37 - 40       72         37 - 40       72         37 - 40       72         37 - 40       72         37 - 40       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       100         31 - 36       90         20 - 30       100         31 - 36       100         70 - 30       90         20 - 30       100         37 - 40       100         7 - 40       100         7 - 40       100         7 - 40       100         7 - 40       100         7 - 40       100         7 - 50       100         7 - 60       6         6       Giasi Lites - N	20 - 30	68		2. 14 Gauge	Standard	14
20 - 30       70         31 - 36       70         20 - 30       72         31 - 36       72         37 - 40       72         20 - 30       80         20 - 30       80         31 - 36       80         20 - 30       90         31 - 36       80         20 - 30       90         31 - 36       90         20 - 30       90         31 - 36       90         20 - 30       90         31 - 36       90         20 - 30       90         31 - 36       90         37 - 40       90         20 - 30       100         31 - 36       90         37 - 40       90         20 - 30       100         31 - 36       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         50       Galse	31 - 36	68		45H hinge preps		
31 - 36       70         37 - 40       70         20 - 30       72         31 - 36       72         30 - 30       72         31 - 36       80         31 - 36       80         37 - 40       70         20 - 30       80         31 - 36       80         37 - 40       90         20 - 30       90         20 - 30       90         20 - 30       90         20 - 30       100         31 - 36       90         37 - 40       90         20 - 30       100         31 - 36       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         38 - 68 Height       5. 690 Galvanized         38 - 68 Height       6. Close Feinforcement         40       100         50       Galvanized	37 - 40	68		3. 12 Gauge		Not available
37 - 40       70         20 - 30       72         31 - 36       72         37 - 40       72         37 - 40       72         37 - 40       80         20 - 30       90         31 - 36       90         31 - 36       90         37 - 40       90         20 - 30       90         31 - 36       90         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         31 - 36       90         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         31 - 36       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       100         5 Ge Galage       Standard: edges welded         6 Closer Reinforcement       C1         7 Cosernes Edges       Standard: edges welded         8 Gesign (141* - 2	20 - 30	70		4. A60 Galvanneal		
20 - 30       72         31 - 36       72         37 - 40       72         20 - 30       80         31 - 36       60         31 - 36       90         31 - 36       90         31 - 36       90         31 - 36       90         31 - 36       90         31 - 36       90         20 - 30       100         31 - 36       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       90         20 - 30       100         37 - 40       100         37 - 40       100         37 - 40       100         37 - 40       100         50 - Bight       6. Closer Reinforcement         6. Closer Reinforcement       C1         7. Seamless Edges       Standard: edges welded         8. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)         V design (14" - 240")       FG         9. Undercut	31 - 36	70		a. 68 Height		
31 - 36       72       FACTORY QUOTE ONLY at specially pricing.cecc@assaabloy.com       d. 80 Height       e. 90 Height         20 - 30       80       QOF (Quick Quote Forms) located on Connect       6. 80 Height       f. 100 Height         20 - 30       90       31 - 36       90       6. 80 Height       f. 100 Height         20 - 30       90       7.40       90       6. 70 Height       f. 100 Height         20 - 30       90       7.40       90       6. 80 Height       f. 100 Height         20 - 30       100       6. 80 Height       6. 72 Height       f. 72 Height       f. 72 Height         31 - 36       100       6. 80 Height       6. 72 Height       f. 72 Height       f. 72 Height         31 - 36       100       6. 80 Height       6. 90 Height       f. 72 Height       f. 72 Height         37 - 40       100       6. 60 Ser Reinforcement       C1       f. Seamless Edges       Standard: edges welded         8. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)       V       N         6 design (49" - 88")       N       G design (49" - 88")       N         6 design (49" - 88")       9. Undercut       U01 - U44       U_         3/4" standard, 36" and 5/6" available       10. Caps       Cap	37 - 40	70		b. 70 Height		
101 0 0       72       specialtypricing.ceco@assaabloy.com       6.0 0 Height         20-30       80       QQF (Quick Quote Forms) located on Connect       6.0 0 Height         31-36       80       Connect       5.690 Galvanized         31-36       90       6.0 0 Height       6.0 0 Height         31-36       100       6.0 0 Height       6.0 0 Height         31-37-40       100       6.0 0 Height       6.0 0 Height         31-36       100       6.0 0 Height       6.0 0 Height         31-36       100       6.0 0 Height       6.0 0 Height         31-36       100       6.0 0 Height       7.0 Height         31-36       100       6.0 0 Height       6.0 0 Height         31-36       100       7.0 Height       6.0 0 Height         31-36       100       7.0 Height       7.0 Noteight         31-36       100       7.0 Noteight       6.0 0 Height         31/4				c. 72 Height		
37 - 40       72       For faster quote turnaround, please use the QCF (Quick Quote Forms) located on Connect       9.0         31 - 36       80       Connect       6. 69 Galvanized         37 - 40       90       6. 68 Height       5. 69 Galvanized         37 - 40       90       6. 69 Galvanized       a. 68 Height         37 - 40       90       6. 00 Height       c. 72 Height         31 - 36       90       6. 00 Height       c. 72 Height         31 - 36       100       6. Closer Reinforcement       C1         7. 40       100       6. Closer Reinforcement       C1         7. 40       100       6. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)       V         7. 5 Camiless Edges       Standard: edges welded       8. Glass Lites - Non Fire Rated       V design (14" - 240")       G         8. Glass Lites - Non Fire Rated       V design (14" - 240")       G       FG design (14" - 240")       G         9. Undercut       U01 - U44       U_       3/4" standard, 3/8" and 5/8" available       SBC         11. Astragal       Pair of doors require removable mullion       SBC       Pair of doors require removable mullion       SBC         12. Continuous Hinge       CHR       Reinforcement only - drilled/tapped in field       CHR <td>31 - 36</td> <td></td> <td></td> <td>d. 80 Height</td> <td></td> <td></td>	31 - 36			d. 80 Height		
20 - 30       80       QQF (Quick Quote Forms) located on Connect       f. f. 100 Height         37 - 40       80	37 - 40	72		e. 90 Height		
31 - 36       80       Connect       5. G90 Galvanized         37 - 40       80       a. 68 Height       b. 70 Height         31 - 36       90       c. 72 Height       c. 72 Height         37 - 40       90       e. 90 Height       c. 72 Height         20 - 30       100       f. 100 Height       c. 72 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         37 - 40       100       f. 100 Height       f. 100 Height         38 - Glass Lites - Non File Rated       V       V         V design (12" x 12" minimum)       V       N         10 Gesign (14" - 240")       G	20 - 30	80		f. 100 Height		
20 - 30       90         31 - 36       90         27 - 40       90         20 - 30       100         31 - 36       100         37 - 40       100         37 - 40       100         37 - 40       100         50 - 100       6. Closer Reinforcement       C1         7. Seamless Edges       Standard: edges welded         8. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)       V         V design (49" - 88")       N         G design (89" - 140")       G         FG design (141" - 240")       FG         9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       SBC         10. Caps       Cap top flush (screw applied)       STC         Cap top flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames         12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR	31 - 36	80		5. G90 Galvanized		
31 - 36       90         37 - 40       90         20 - 30       100         31 - 36       100         37 - 40       100         57 - 40       100         57 - 40       100         57 - 40       100         57 - 40       100         58 - 100       58 - 100         57 - 40       100         59 - 100       58 - 100         50 - 100       58 - 100         50 - 100       58 - 100         50 - 100       58 - 100         50 - 100       58 - 100         50 - 100       58 - 100         50 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100         51 - 100       58 - 100	37 - 40	80		a. 68 Height		
37 - 40       90         20 - 30       100         31 - 36       100         37 - 40       100         6. Closer Reinforcement C1         7. Seamless Edges Standard: edges welded         8. Glass Lites - Non Fire Rated         V design (12" x 12" minimum)       V         N design (49" - 88")       N         G design (49" - 88")       N         G design (49" - 88")       G         G design (49" - 88")       N         G design (49" - 88")       Standard, 3/8" and 5/8" available         JUNDercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       STC         Cap bottom flush (screw applied)       SEC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR				•		
20 - 30       100         31 - 36       100         37 - 40       100         6. 90 Height         5. 100 Height         Closer Reinforcement         Closer Reinforcement         V design (12" x 12" minimum)         V       V design (12" x 12" minimum)         V       N design (49" - 88")         G design (89" - 140")       G         FG design (141" - 240")       FG         9. Undercut       U01 - U44       U_         3/4" standard, 3/8" and 5/8" available       STC         Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR	31 - 36	90		c. 72 Height		
31 - 36       100       f. 100 Height       C1         37 - 40       100       6. Closer Reinforcement       C1         7. Seamless Edges       Standard: edges welded       8. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)       V         V design (12" x 12" minimum)       V       N       G design (89" - 140")       G         FG design (14" - 240")       FG       9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       3/4" standard, 3/8" and 5/8" available       STC         Cap top flush (screw applied)       STC       Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames       Pair of doors require removable mullion by frame manufacturer - see frames       CHR	37 - 40	90		d. 80 Height		
37 - 40       100       6. Closer Reinforcement       C1         7. Seamless Edges       Standard: edges welded       8. Glass Lites - Non Fire Rated       V design (12" x 12" minimum)       V         V design (12" x 12" minimum)       V       N design (49" - 88")       N       G         G design (89" - 140")       G       FG       9. Undercut       U01 - U44       U_         3/4" standard, 3/8" and 5/8" available       10. Caps       Cap top flush (screw applied)       STC       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames       21       Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR       Reinforcement only - drilled/tapped in field       CHR	20 - 30	100		e. 90 Height		
7. Seamless Edges Standard: edges welded   8. Glass Lites - Non Fire Rated   V design (12" x 12" minimum)   V design (49" - 88")   N   G design (89" - 140")   G design (89" - 140")   FG   9. Undercut   U01 - U44   U	31 - 36	100		f. 100 Height		
8. Glass Lites - Non Fire Rated       V         V design (12" x 12" minimum)       V         N design (49" - 88")       N         G design (89" - 140")       G         FG design (141" - 240")       FG         9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       T         10. Caps       Cap top flush (screw applied)       STC         Cap top flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames       Ether Reinforcement only - drilled/tapped in field	37 - 40	100		6. Closer Reinforcement		C1
V design (12" x 12" minimum)       V         N design (49" - 88")       N         G design (89" - 140")       G         FG design (141" - 240")       FG         9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       J         10. Caps       Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       CHR         Reinforcement only - drilled/tapped in field       CHR				7. Seamless Edges	Standard: edges welded	
N design (49" - 88") N design (49" - 88") G design (89" - 140") G G design (141" - 240") FG esign (141" - 240") FG						
G design (89" - 140")       G         FG design (141" - 240")       FG         9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       J/4"         10. Caps       Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames       CHR         Reinforcement only - drilled/tapped in field       CHR				V design (12" x 12" minin	num)	V
FG design (141" - 240")       FG         9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       10. Caps         Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       CHR         Reinforcement only - drilled/tapped in field       CHR						
9. Undercut       U01 - U44       U         3/4" standard, 3/8" and 5/8" available       10. Caps         10. Caps       Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames       CHR         Reinforcement only - drilled/tapped in field       CHR				G design (89" - 140")		G
3/4" standard, 3/8" and 5/8" available         10.       Caps         Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11.       Astragal         Pair of doors require removable mullion by frame manufacturer - see frames       CHR         Reinforcement only - drilled/tapped in field       CHR				FG design (141" - 240")		
10. Caps       Cap top flush (screw applied)       STC         Cap top flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion by frame manufacturer - see frames         12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR				9. Undercut	U01 - U44	U
Cap top flush (screw applied)       STC         Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       Entropy of the sector only - drilled/tapped in field				3/4" standard, 3/8" and 5.	/8" available	
Cap bottom flush (screw applied)       SBC         11. Astragal       Pair of doors require removable mullion         by frame manufacturer - see frames       CHR         12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field       CHR				10. Caps		
11. Astragal         Pair of doors require removable mullion         by frame manufacturer - see frames         12. Continuous Hinge       CHR         Reinforcement only - drilled/tapped in field				Cap top flush (screw app	lied)	STC
Pair of doors require removable mullion by frame manufacturer - see frames <b>12. Continuous Hinge</b> Reinforcement only - drilled/tapped in field				Cap bottom flush (screw	applied)	SBC
by frame manufacturer - see frames 12. Continuous Hinge CHR Reinforcement only - drilled/tapped in field				11. Astragal		
12. Continuous Hinge     CHR       Reinforcement only - drilled/tapped in field						
Reinforcement only - drilled/tapped in field				by frame manufacturer -	see frames	
				12. Continuous Hinge		CHR
13. Fire Rating Call for availability				Reinforcement only - drill	ed/tapped in field	
				13. Fire Rating		Call for availability



#### SP - 7 Armorshield Level 4 - 8 Bullet Resistant Frames

May, 2024

A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard. Corner construction V3 full weld.

D. Must be ordered as a door and frame assembly.

E. Manufactured off site

					SQ4 Series 14CI	RS V3			
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400		
		68							
Singles	16 - 30	70							
		72							
		80							
	16 - 30	90							
		100	Fact	tory Quote Only -	contact specialtyp	ricing.ceco@assaab	loy.com		
		68				Quick Quote Forms) lo			
	31 - 40	70							
		72							
		80							
	31 - 40	90							
		100							
		68							
	40 - 60	70							
		72							
		80							
	40 - 60	90							
bles		100	Factory Quote Only		contact specialtyp	ricing.ceco@assaab	loy.com		
Doubles		68	For faster que	ote turnaround, ple	ease use the QQF (C	Quick Quote Forms) lo	cated on Connect		
-	61 - 80	70							
		72							
		80							
	61 - 80	90							
		100							

## SP - 8

### Armorshield Level 4 - 8 Frame Extras

May, 2024



Extras			Code	
1. A60 Galvanneal			GL4	Factory Quoted
2. G90 Galvanized			G90	Factory Quoted
3. Closer Reinforcement	Welded Pla	te	S	Factory Quoted
4. Four (4") Inch Face Head	Single		H400	Factory Quoted
Minimum depth 4-5/8"	Double		H400	
5. Anchors				Factory Quoted
Metal Stud welded	Up to 72	3 per jamb	A01	
Metal Stud welded	Over 72	4 per jamb	A01	
Wood Stud welded	Up to 72	3 per jamb	A06 or A07	
Wood Stud welded	Over 72	4 per jamb	A06 or A07	
Existing opening with dynabolts	Up to 72	4 per jamb	A09	
Existing opening with dynabolts	Over 72	5 per jamb	A09	
Yoke & Strap	Up to 72		A08	
Yoke & Strap	Over 72		A08	
6. Continuous Hinge			CHR	Factory Quoted
Reinforcement only - drilled/tapped in field				
7. Fire Rating	Call for avai	ilability		Factory Quoted
8. Removable Mullion			BRM4-8	Factory Quoted
For pairs of doors; alternate to astragal on doors				



#### SP - 9 Lead Lined 1-3/4" Door LL Steel Stiffened 22 GA

May, 2024

LC1, LM1,	LM0, LP0	
Width	Height	18CRS 16CRS 14CRS 12CRS
20 - 30	68	
31 - 36	68	
37 - 40	68	
20 - 30	70	
31 - 36	70	
37 - 40	70	
20 - 30	72	
31 - 36	72	FACTORY QUOTE ONLY at
37 - 40	72	specialtypricing.ceco@assaabloy.com For faster quote turnaround, please use the
20 - 30	80	QQF (Quick Quote Forms) located on
31 - 36	80	Connect
37 - 40	80	
20 - 30	90	
31 - 36	90	
37 - 40	90	
20 - 30	100	
31 - 36	100	
37 - 40	100	

Manufactured off site

Extras		Code
1. A60 galvanneal		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
e. 90 Height		
f. 100 Height		
2. G90 Galvanized		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
e. 90 Height		
f. 100 Height		
3. Closer Reinforcement		C1
4. Seamless Edges	Standard: edges welded	
5. Glass Lites	Glass by others	
V design (30" - 48")		V
N design (49" - 88")		Ν
G design (89" - 140")		G
FG design (141" - 240 ")		FG
Add for other glass thick	ness up to 1"	
1/4" thick glass standard		
6. Undercut	U01 - U44	U
3/4" standard, 3/8" and 5	5/8" available	
7. Caps		
Cap top flush (screw app	blied)	STC
Cap bottom flush (screw	applied)	SBC
8. Astragal		
Flat plate (shipped loose	)	A05L
Only available with door		
9. Pivots		
Top and bottom		MP1
Top, bottom and one inte	ermediate	MP2
Top, bottom and two inte		MP3
10. Lead Thickness		
1/16"		LL 1/16
1/8"		LL 1/8
3/16"		LL 3/16
1/4"		LL 1/4
T-11		LL 1/4
11. Fire Rating		BU, CU
Underwriters label		TU

#### SP - 10 Lead Lined LL Frames for 1-3/4" Doors

May, 2024



A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corner construction V3 full weld.

E. Manufactured off site

	LLQ Series 16CRS V3 - 1/32" Lead								
	Width	Height	312 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400		
		68							
	16 - 30	70							
	10 00	72							
		80							
S	16 - 30	90							
Singles		100	Fact	ory Quote Only -	contact specialtypi	ricing.ceco@assaab	loy.com		
Si		68	For faster que	ote turnaround, ple	ase use the QQF (Q	uick Quote Forms) loo	cated on Connect		
	31 - 40	70							
		72							
		80							
	31 - 40	90							
		100							
		68							
	40 - 60	70							
		72							
		80							
	40 - 60	90							
ples		100	Fact	ory Quote Only -	contact specialtypi	ricing.ceco@assaab	loy.com		
Doubles		68	For faster que	ote turnaround, ple	ease use the QQF (Q	uick Quote Forms) loo	cated on Connect		
_	61 - 80	70							
		72							
		80							
	61 - 80	90							
		100							

#### LLO Series 16CRS V3 - 1/32" Lead



### SP - 11 Lead Lined Frame Extras

May, 2024

Extras			Code	
1. 14 Gauge			14	Factory Quoted
2. 12 Gauge			12	Factory Quoted
3. A60 Galvanneal			GL4	Factory Quoted
4. G90 Galvanized			G90	Factory Quoted
5. Closer Reinforcement	Welded Plate	9	S	Factory Quoted
6. Four (4") Inch Face Head	Single		H400	Factory Quoted
Minimum depth 4-5/8"	Double		H400	
7. Anchors				Factory Quoted
Metal Stud welded	Up to 72	3 per jamb	A01	
Metal Stud welded	Over to 72	4 per jamb	A01	
Wood Stud welded	Up to 72	3 per jamb	A06 or A07	
Wood Stud welded	Over to 72	4 per jamb	A06 or A07	
Existing opening with dynabolts	Up to 72	4 per jamb	A09	
Existing opening with dynabolts	Over to 72	5 per jamb	A09	
Yoke & Strap	Up to 72	3 per jamb	A08	
Yoke & Strap	Over to 72	4 per jamb	A08	
8. Pivots				Factory Quoted
Top and bottom			PV1	
Top, bottom and one intermediate			PV2	
Top, bottom and two intermediate			PV3	
9. Lead Thickness				Factory Quoted
1/16"			LL 1/16	
1/8"			LL 1/8	
3/16"			LL 3/16	
1/4"			LL 1/4	
Alternate thicknesses available				
10. Fire Rating			BU,CU,TU	Factory Quoted
Underwriters label				

### SP - 12 EMI-RFI Shielding 1-3/4" Door RP

May, 2024



LC1,	LM1, LM0, LP0			
Width	Height	16 CRS	14CRS	12CRS
20 - 30	68			
31 - 36	68			
37 - 40	68			
20 - 30	70			
31 - 36	70			
37 - 40	70			
20 - 30	72			
31 - 36	72			
37 - 40	72			saabloy.com
20 - 30	80		k Quote Forms	please use the
31 - 36	80		Connect	
37 - 40	80			
20 - 30	90			
31 - 36	90			
37 - 40	90			
20 - 30	100			
31 - 36	100			
37 - 40	100			

Extras		Code
1. 304 or 316 Stainless Ste	el with all finish options av	vailable
2. Closer Reinforcement		
3. Seamless Edges	Standard: edges welded	308
4. Glass Lites	Not available	
5. Undercut	U01 - U44	U
3/4" standard, 3/8" and 5	i/8" available	
6. Caps		
Cap top flush (screw app	olied)	
Cap bottom flush (screw	applied)	
Cap top flush (welded)		TWELD/TCAPF
Cap bottom flush (welde	d)	TWELD/BCAPF
7. Mullion for pairs of door	S	
8. Cores		
Varies		

OPENING	LOCK	AVERAGE SHIELDING EFFECTIVENESS (IEE-299- 2006)	SHIELDING PROTECTION UP TO	STC CONSTUCTION
Singles	Mortise or Cylindrical	68.72 (9 kHz - 18 GHz)	87 dB	STC 45-50
Singles	Lockmaster (SCIF)	68.84 (9 kHz - 18 GHz)	103 dB	STC 45-50
Pairs	Exit Device	64.10 (9 kHz - 18 GHz)	93 dB	STC 45-50

1 3/4" Door with EMI-RFI Shielding Effectiveness up to 103 dB from 9 kHz to 18 GHz per IEEE 299-2006 standard. May be used in specific TEMPEST applications dependent on customer requirements.

Up to STC 50 construction with SCIF compliance.

EMI-RFI Door and Frame, conductive perimeter seals, shielding materials and Pemko threshold included.



May, 2024

A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard. Corner construction V2 face weld.

D. Manufactured off site

E. 304 or 316 Stainless Steel Construction with all available finishes

	RF Series 16CRS V2								
	Width	Height	312 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400		
		68							
	16 - 30	70							
		72							
		80							
S	16 - 30	90							
Singles		100	Fa	ctory Quote Only -	contact specialtypi	ricing.ceco@assaablo	y.com		
Si		68	For faster q	uote turnaround, ple	ease use the QQF (Q	uick Quote Forms) locat	ed on Connect		
	31 - 40	70							
		72							
		80							
	31 - 40	90							
		100							
		68							
	40 - 60	70							
		72							
		80							
	40 - 60	90							
bles		100	Fa	ctory Quote Only -	contact specialtypi	ricing.ceco@assaablo	y.com		
Doubles		68	For faster q	uote turnaround, ple	ease use the QQF (Q	uick Quote Forms) locat	ed on Connect		
	61 - 80	70							
		72							
		80							
	61 - 80	90							
		100							

# SP - 14 Stainless Steel 1-3/4" Door SP Polystyrene Foam

May, 2024

LC1, LM1,	LM0, LP0			
Width	Height	18S01	16S01	14S01
20 - 30	68			
31 - 36	68			
37 - 40	68			
20 - 30	70			
31 - 36	70			
37 - 40	70			
20 - 30	72			
31 - 36	72	-		
37 - 40	72		• •	assaabloy.com d, please use the
20 - 30	80		ick Quote Forr	
31 - 36	80		Connect	
37 - 40	80			
20 - 30	90			
31 - 36	90			
37 - 40	90			
20 - 30	100			
31 - 36	100			
37 - 40	100			

Manufactured off site.

Extras		Code
1. 16 Gauge		16
2. 14 Gauge		14
45H hinge preps		
3. 12 Gauge		12
45H hinge preps		
4. Closer Reinforce	ment	C1
5. Seamless Edges		
Add to 18 gauge		W/SEM
16, 14, and 12 ga		
W/SEM edges w		
Bull nose one ed	-	4783L
6. Glass Lites	Glass by others	
V design (30" - 4		V
N design (49" - 8		N
G design (89" - 1		G
FG design (141"	,	FG
1/4" thick glass s	tandard	
7. Undercut	U01 - U44	U
	8" and 5/8" available	
8. Caps		
Cap top flush (sc	STC	
Cap bottom flush	SBC	
Cap top flush (se	Sealed	
Cap top flush (we	elded)	Welded
9. Louvers		
Up to 24" x 24" ir		LB/size
10. Dutch Door (she		Dutch
Fire rating not av		
11. Dutch Door She	· · · · · · · · · · · · · · · · · · ·	DD/SHELF
	Project one side	DD/HSHEL
12. Fire Rating		AU, BU, CL
Underwriters labo		TU
13. Astragal	304-4	
	ed loose with door	A05
14. Cores	Ctandard	CI
Polystyrene foar	n Standard	SL
Honeycomb	a otiffonoro	SI
Steel stiffened 22		SS
Polyurethane foa 15. Finishes	111	SU
304-4	Standard	001
304-4 304-6	Stanuaru	S01
304-8	Allow for extended lead time	S03
304-8 304-2B	Paint grade	S05
304-2B 304 XL Blend		S07
316-4		S09
510-4		S02
316 6		S04
316-6 316-8	Allow for ovtanded lead time	000
316-8	Allow for extended lead time	S06
	Allow for extended lead time Paint grade	S06 S08





May, 2024

A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corner construction V2 face weld.

E. Manufactured off site

					SSQ Series 16	S01 V2			
	Width	Height	312 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400		
		68							
	16 - 30 70 72								
		72							
		80							
s	16 - 30	90							
Singles		100	F	actory Quote Only	/ - contact specialty	/pricing.ceco@assaabl	oy.com		
Si		68	For faster	quote turnaround,	please use the QQF	(Quick Quote Forms) loc	ated on Connect		
	31 - 40 70								
		72							
		80							
	31 - 40	90							
		100							
		68							
	40 - 60	70							
		72							
		80							
	40 - 60	90							
bles		100	F	actory Quote Only	/ - contact specialty	/pricing.ceco@assaabl	oy.com		
Doubles		68	For faster	quote turnaround,	please use the QQF	(Quick Quote Forms) loc	ated on Connect		
-	61 - 80	70							
		72							
		80							
	61 - 80	90							
		100							

# SP - 16 Water Resistant 1-3/4" Door WP Polystyrene Foam

May, 2024

# 🔲 Ceco Door ASSA ABLOY

#### LC1, LM1, LM0, LP0

Width	Height	16GL4	14GL4	12GL4
20 - 30	68			
31 - 36	68			
37 - 40	68			
20 - 30	70			
31 - 36	70			
37 - 40	70			
20 - 30	72			
31 - 36	72		RY QUOTE C	
37 - 40	72			saabloy.com
20 - 30	80	the QQF (Qui	ote turnaroun ck Quote Forn	
31 - 36	80		Connect	
37 - 40	80			
20 - 30	90			
31 - 36	90			
37 - 40	90			
20 - 30	100			
31 - 36	100			
37 - 40	100			

#### Manufactured off site

Fitted seals and O-rings by others.

Extras		Code
1. G90 Galvanized		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
e. 90 Height		
f. 100 Height		
2. Closer Reinforcement		C1
3. Seamless Edges - Standard: edges	s welded	
4. Glass Lites	Glass by others	
V design (30" - 48")		V
N design (49" - 88")		Ν
G design (89" - 140")		G
FG design (141" - 240")		FG
1/4" thick glass standard.		
5. Undercut	U01 - U44	U
3/4" standard, 3/8" and 5/8" availab	le	
6. Caps		
Cap top flush (sealed)	Standard	
Cap bottom flush (sealed)	Standard	
Cap top flush (welded)		TWELD/TCAPF
Cap bottom flush (welded)		TWELD/BCAPF
7. Astragal		
Flat plate - shipped loose with door		A05
8. Cores		
Polystyrene foam	Standard	WP
Steel stiffened 22ga stiffeners		WS
Polyurethane foam		WU



### SP - 17 Water Resistant WR Frames For 1-3/4" Doors

May, 2024

A. Up to 7'2" in depths to 8-3/4" include 6 loose anchors and welded sill anchors. Over 7'2" have 2 additional loose anchors.

B. Over 8-3/4" receive either MT, Metal/Wood Stud, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard. Corner construction V3 full weld.

D. Water tight hardware preps included. Fitted seals and O-rings at hardware by others.

E. Manufactured off site

					WR Series 16GL	.4 V3						
	Width	Height	312 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400					
	16 - 30	68 70 72										
Singles	16 - 30	80 90 100	Factory Quote Only - contact specialtypricing.ceco@assaabloy.com For faster quote turnaround, please use the QQF (Quick Quote Forms) located on Connect					Factory Quote Only - contact specialtypricing ceco@assaablov.com				oy.com
	31 - 40	68 70 72										
	31 - 40	80 90 100										
	40 - 60	68 70 72	8 0 2 0 0 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5									
Doubles	40 - 60	80 90 100										
ŏ	61 - 80	68 70 72	68 70									
	61 - 80	80 90 100										

### SP - 18 Water Resistant Frame Extras

May, 2024



Extras			Code	
1. 14 Gauge			14	Factory Quoted
2. 12 Gauge			12	Factory Quoted
3. A60 Galvanneal	Standard		GL4	Factory Quoted
4. G90 Galvanized			G90	Factory Quoted
5. Closer Reinforcement	Welded Pla	te	S	Factory Quoted
6. Four (4") Inch Face Head	Single		H400	Factory Quoted
Minimum depth 4-5/8"	Double		H400	
7. Anchors				Factory Quoted
Metal Stud welded	Up to 72	3 per jamb	A01	
Metal Stud welded	Over 72	4 per jamb	A01	
Wood Stud welded	Up to 72	3 per jamb	A06 or A07	
Wood Stud welded	Over 72	4 per jamb	A06 or A07	
Existing opening with dynabolts	Up to 72	4 per jamb	A09	
Existing opening with dynabolts	Over 72	5 per jamb	A09	
Yoke & Strap	Up to 72	3 per jamb	A08	
Yoke & Strap	Over 72	4 per jamb	A08	
8. Cased Opening Frame			WRC	Factory Quoted



### Attack Resistant Door 1-3/4" With Glass - Non Fire Rated

May, 2024

SP - 19

LM2				
		RI Honeycomb Core		
Width	Height	16CRS		
28 - 30	68			
31 - 36	68			
37 - 40	68			
28 - 30	70	FACTORY QUOTE ONLY at		
31 - 36	70	specialtypricing.ceco@assaabloy.com		
37 - 40	70	For faster quote turnaround, please use the		
28 - 30	72	QQF (Quick Quote Forms) located on Connect		
31 - 36	72			
37 - 40	72			
28 - 30	80			
31 - 36	80			
37 - 40	80	D. D. h. et an an A. et al.		
00 00		P Polystyrene Core		
28 - 30	68			
31 - 36	68			
37 - 40	68			
28 - 30	70			
31 - 36	70	FACTORY QUOTE ONLY at		
37 - 40	70	specialtypricing.ceco@assaabloy.com		
28 - 30	72	For faster quote turnaround, please use the		
31 - 36	72	QQF (Quick Quote Forms) located on Connect		
37 - 40	72			
28 - 30	80			
31 - 36	80			
37 - 40	80			
		J Polyurethane Core		
28 - 30	68			
31 - 36	68			
37 - 40	68			
28 - 30	70			
31 - 36	70	FACTORY QUOTE ONLY at		
37 - 40	70	specialtypricing.ceco@assaabloy.com		
28 - 30	72	For faster quote turnaround, please use the		
31 - 36	72	QQF (Quick Quote Forms) located on Connect		
37 - 40	72			
28 - 30	80			
31 - 36	80			
37 - 40	80			

Extras		Code
1. 16 Gauge	Standard	16
2. A60 Galvanneal		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
3. G90 Galvanized		
a. 68 Height		
b. 70 Height		
c. 72 Height		
d. 80 Height		
4. Closer Reinforcement		C1
5. Seamless Edges		
Edges welded		W/SEM
Edges filled		SEM
6. Undercut	U01 - U11	U
3/4" standard, 3/8" and 5/8" avail	able	
7. Caps		
Cap top flush (screw applied)		STC
Cap bottom flush (screw applied)		SBC
8. Fire Rating	Not available	
9. Vision Kit - Flush 4881	RI or LP doors	
V design (30" - 48")		V
N design (49" - 88")		N
G design (89" - 140")		G
Attack resistant glass must be fac	•	
10. Vision Kit - Type 2	IU door	
V design (30" - 48")		V
N design (49" - 88")		N
G design (89" - 140")		G
Attack resistant glass must be fac	•	
11. Glass Attack Resistant	Factory installed in doors	400
V design		ARG
N design		ARG
G design		ARG
Min. visible glass width 3"; maxim		
Min. visible glass height 10"; max	•	
		• )
-		)
<ul> <li>12. Frames - Glass Attack Resistar Attack resistant glass for sidelites Sidelite and borrowed lite glass is for field installation by others per</li> </ul>	nt /borrowed lites (minimum 3sq fi included, but shipped loose	L.)

the SG5™ glass.

#### NOTE:

Door glass size (visible): width 3" minimum; 35-13/16" maximum - height 10" minimum; 44" maximum.

Sidelight glass size (visible): 12" x 12" - 47" x 92-3/4"

Borrowed light glass size (visible): 12" x 12" - 95" x 47" horizontal oriented or 12" x 12" - 47" x 95" vertical oriented NOTE:

Door tested to 5aa10 test method. Single doors only.

Lock type (lock by others): Equivalent hardware not tested.

Sargent 8200 mortise lock with latch bolt, dead bolt function and LS escutcheon

Corbin Russwin ML2000 series mortise lock with deadbolt, VR escutcheon and lever trim

ASSA ABLOY ACCENTRA SL8800 series mortise lock with deadbolt, SL escutcheon and lever trim

For 3PC frames: Refer to the S or B series frame section - KD or welded. Jambs 2" face; Head 2" - 4" face.

For sidelite/borrowed lite frames: Refer to the S frame section for elevations. Jambs 2" face, mullion 2" face, sill 2" - 10" face.

#### SP - 20 Attack Resistant Retro-Fit Kits

May, 2024



Retro-Fit Kit includes: Attack Resistant glass kit, SG5 glass, tape and glazing compound for installation into existing metal or wood doors. Kit and glass shipped loose and installed by others.

TYPE 2 HM Door	Visible Glass Size	Cutout Size	Part Number	Unit List
ARKMV	10 X 10	11-3/4 x 11-3/4	CD149692	Factory Quoted
ARKMV1212	12 X 12	13-3/4 x 13-3/4	CD150402	Factory Quoted
ARKMN616	6 X 16	7-3/4 x 17-3/4	CD151232	Factory Quoted
ARKMN636	6 X 36	7-3/4 x 37-3/4	CD152062	Factory Quoted
ARKMN333	3 X 33	4-3/4 x 34-3/4	CD154462	Factory Quoted
ARKMN424	4 X 24	5-3/4 x 25-3/4	CD155292	Factory Quoted
ARKMN520	5 X 20	6-3/4 x 21-3/4	CD156022	Factory Quoted
ARKMN624	6 X 24	7-3/4 x 25-3/4	CD156852	Factory Quoted
ARKMN630	6 X 30	7-3/4 x 31-3/4	CD157682	Factory Quoted
ARKMN425	4 X 25	5-3/4 x 26-3/4	CD158422	Factory Quoted
ARKMG (3068)	23-13/16 X 28	25-9/16 x 29-3/4	CD159252	Factory Quoted
ARKMG (3070)	23-13/16 X 32	25-9/16 X 33-3/4	CD160062	Factory Quoted
ARKMG (3072)	23-13/16 X 34	25-9/16 X 35-3/4	CD160892	Factory Quoted
ARKMC	Custom Size Retro-Fit kits are p	priced per Sq. Ft. of visible glass ( 3	3 sq. ft. min.)	Factory Quoted
TYPE 10 Wood Door	Visible Glass Size	Cutout Size	Part Number	Unit List
ARKWV	10 X 10	12-1/8 x 12-1/8	CD137632	Factory Quoted
ARKWV1212	12 X 12	14-1/8 x 14-1/8	CD138472	Factory Quoted
ARKWN616	6 X 16	8-1/8 x 18-1/8	CD139202	Factory Quoted
ARKWN636	6 X 36	8-1/8 x 38-1/8	CD140012	Factory Quoted
ARKWN333	3 X 33	5-1/8 x 35-1/8	CD142412	Factory Quoted
ARKWN424	4 X 24	6-1/8 x 26-1/8	CD143242	Factory Quoted
ARKWN520	5 X 20	7-1/8 x 22-1/8	CD144072	Factory Quoted
ARKWN624	6 X 24	8-1/8 x 26-1/8	CD144802	Factory Quoted
ARKWN630	6 X 30	8-1/8 x 32-1/8	CD145632	Factory Quoted
ARKWN425	4 X 25	6-1/8 x 27-1/8	CD146472	Factory Quoted
ARKWG (3068)	23-5/16 X 27-1/4	25-7/16 x 29-3/8	CD147202	Factory Quoted
ARKWG (3070)	23-5/16 X 31-1/4	25-7/16 x 33-3/8	CD148032	Factory Quoted
ARKWG (3072)	23-5/16 X 33-1/4	25-7/16 x 35-3/8	CD148862	Factory Quoted
ARKWC	Custom Size Retro-Fit kits are p	priced per Sq. Ft. of visible glass (3	3 sq. ft. min.)	Factory Quoted

Attack Resistant Retro-fit Kits must be used with the Attack Resistant component materials as supplied: AADG Kits, SGG5 Glass, approved and tested installation components only - NO SUBSTITUTIONS.

Ceco and School Guard Glass are committed to providing the safest and most robust means and methods for attachment into complete factory installed OEM Attack Resistant assemblies as well as the repair, partial replacement or enhancement of existing doors and frames. We have independent testing parties regularly test our installation procedures and products as well as the frames and glass it is installed into. However, please be advised that it is possible that not all existing doors, frames, or hardware on your project have been tested to our standards. Furthermore, if doors, windows or hardware are old, of inferior quality, broken or partially broken, then they may not meet the testing outcomes that new materials meet. Our products will not cause your existing products to be less secure, but existing products that are defective may reduce the ability of our products to meet their full potential.



#### SP - 21 Attack Resistant Door 1-3/4" With Glass - Fire Rated

May, 2024

LM	2	RI Honeycomb Core
Width	Height	16CRS
28 - 30	68	100100
31 - 36	68	
37 - 40	68	
28 - 30	70	
31 - 36	70	FACTORY QUOTE ONLY at
37 - 40	70	specialtypricing.ceco@assaabloy.com
28 - 30	72	For faster quote turnaround, please use the
31 - 36	72	QQF (Quick Quote Forms) located on Connect
37 - 40	72	
28 - 30	80	
31 - 36	80	
37 - 40	80	
		LP Polystyrene Core
28 - 30	68	
31 - 36	68	
37 - 40	68	
28 - 30	70	
31 - 36	70	FACTORY QUOTE ONLY at
37 - 40	70	specialtypricing.ceco@assaabloy.com
28 - 30	72	For faster quote turnaround, please use the
31 - 36	72	QQF (Quick Quote Forms) located on Connect
37 - 40	72	
28 - 30	80	
31 - 36 37 - 40	80 80	
37 - 40		U Polyurethane Core
28 - 30	68	
31 - 36	68	
37 - 40	68	
28 - 30	70	
31 - 36	70	FACTORY QUOTE ONLY at
37 - 40	70	specialtypricing.ceco@assaabloy.com
28 - 30	72	For faster quote turnaround, please use the
31 - 36	72	QQF (Quick Quote Forms) located on Connect
37 - 40	72	
28 - 30	80	
31 - 36	80	
37 - 40	80	

Door glass size (visible): 3"- 35-13/16" W x 10" - 44" H

Multiple sidelight and borrowed light sizes available

#### NOTE:

Door tested to 5aa10 test method. Single doors only.

Lock type (lock by others): Equivalent hardware not tested.

Sargent 8200 mortise lock with latch bolt, dead bolt function and LS escutcheon*

Corbin Russwin ML2000 series mortise lock with deadbolt, VR escutcheon and lever trim

 $\mbox{ASSA ABLOY ACCENTRA SL8800 series mortise lock with deadbolt, SL escutcheon and lever trim$ 

For 3PC frames: Refer to the S or B series frame section - KD or welded. Jambs 2" face; Head 2"- 4" face.

For sidelite/borrowed lite frames: Refer to the S frame section for elevations. Jambs 2" face, mullion 2" face, sill 2" - 10" face.

Extras 1. 16 Gauge	Code 16
2. A60 Galvanneal	
a. 68 Height	
b. 70 Height	
c. 72 Height	
d. 80 Height	
3. G90 Galvanized	
a. 68 Height	
b. 70 Height	
c. 72 Height	
d. 80 Height	
4. Closer Reinforcement	C1
5. Seamless Edges	
Edges welded	W/SEM
Edges filled	SEM
6. Undercut U01 - U11	U
3/4" standard, 3/8" and 5/8" available	
7. Caps	
Cap top flush (screw applied)	STC
Cap bottom flush (screw applied)	SBC
8. Fire Rating	BW,OW
Intertek (Warnock Hersey)	CW,TW
9. Vision Kit - Type 8	
V design (30" - 48")	V
N design (49" - 88")	N
G design (89" - 140")	G
Attack resistant glass must be factory installed, see options belo	W
10. Glass Attack Resistant Installed 20 min rated	
V design	ARG20
N design	ARG20
G design	ARG20
Glass Attack Resistant Installed 45 min rated	
V design	ARG45
N design	ARG45
G design	ARG45
Glass Attack Resistant Installed 60 min rated	
V design	ARG60
N design	ARG60
G design	ARG60
Glass Attack Resistant Installed 90 min rated	
V design	ARG90
N design	ARG90
G design	ARG90
11. Frames - Glass Attack Resistant	
Attack resistant glass for sidelights/borrowed lights	20
(minimum 3 sq. ft.). Dide light and have see the light along its included, but a binned by	45
Sidelight and borrowed light glass is included, but shipped lc	60
for field installation by others per installation instructions with	90
the SG5™ glass.	

# SP - 22 FE Forced Entry 1-3/4" Level 8 Bullet Resistant Door

May, 2024



3- Point	Device	
Width	Height	12 CRS
30	70	

Must be ordered as a door and frame assembly.

Extras		Code
1. A60 Galvanneal		GL4
2. G90 Galvanized		G90
3. Closer Reinforcement		C1
4. Seamless Edges	Standard: edges welded	308
5. Glass Lites	Not available	
6. Undercut	Standard: 3/4"	
7. Fire Rating	Not available	
8. Caps		
Top and bottom flush	Standard	

Forced Entry doors and frames are factory quoted.

Submit to SpecialtyPricing.Ceco@assaabloy.com for pricing.

For faster quote turnaround, please use the QQF (Quick Quote Forms) located on Connect

Door tested per DoS ST-STD.01.01 Singles and pairs available. Available in 5 minute, 15 minute and 60 minute assemblies.



May, 2024

- A. Existing opening EO anchors must be added accordingly.
- B. Throat dimension is 1" less than depth 1/2" backbends standard.
- C. Corner construction V3 full weld.
- D. Must be ordered as a door and frame assembly.
- E. Manufactured off site

			SQF Series 12CRS V3				
	Width	Height	534 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
Singles	30	70				<b>/pricing.ceco@assaable</b> - (Quick Quote Forms) loc	•

Extras		Code
1. A60 Galvanneal		GL4
2. G90 Galvanized		G90
3. Closer Reinforcement	Not available	
4. Four (4") Inch Face Head	Not available	
5. Fire Rating	Not available	
6. Anchors		A09

Existing opening with dynabolts

#### SP - 24 Flood Resistant 1-3/4" Door FD Steel Stiffened 22GA May, 2024

#### LC1, LM0, LM1, LP0

Width	Height	16GL4
20 - 30	68	FACTORY QUOTE ONLY at
20 - 30	70	specialtypricing.ceco@assaabloy.com

For faster quote turnaround, please use the QQF (Quick Quote Forms) located on Connect

Extras		Code
1. 16 Gauge	Standard	16
2. 14 Gauge		14
45H hinge preps		
3. 12 Gauge		12
•		12
45H hinge preps	0, , ,	
4. A60 Galvanneal	Standard	GL4
5. G90 Galvanized		
a. 68 Height		
b. 70 Height		
6. Closer Reinforcement		C1
7. Seamless Edges	Standard: edges welded	
8. Glass Lites	Glass by others	
V design (10" x 10")		V
1/4" thick glass standard.		
Add for other glass thickness up to 1"		
9. Undercut		
1/8" Standard		
10. Caps		
Cap top flush (welded)	Standard	
Cap bottom flush (welded)	Standard	
11. Fire Rating	Not available	

Available in seated position only (water pressure on pull side of door). Manufactured off site





### SP - 25 Flood Resistant FC Frames For 1-3/4" Doors

May, 2024

A. Up to 7'0" in depths to 8-3/4" include 6 loose anchors and welded sill anchors.

B. Over 8-3/4" receive either MT, Yoke & Strap or EO anchors and must be added accordingly.

C. Throat dimension is 1" less than depth - 1/2" backbends standard. Corner construction V3 full weld.

D. Water tight hardware preps included.

E. Manufactured off site

					FC Series 14GL	4 V3				
	Width	Height	578 to 600	1000 to 1178	1200 to 1400					
Singles	20 - 30	68	FACTORY QUOTE ONLY at specialtypricing.ceco@assaabloy.com							
Si	20 - 30	70	For faster quo	ote turnaround, plea	ase use the QQF (C	Quick Quote Forms) loo	cated on Connect			

#### SP - 26 Flood Resistant Frame Extras

May, 2024



Extras			Code	
1. 12 Gauge			12	Factory Quoted
2. A60 Galvanneal	Standard		GL4	Factory Quoted
3. G90 Galvanized			G90	Factory Quoted
4. Closer Reinforcement	Welded Pla	te	S	Factory Quoted
5. Four (4") Inch Face Head			H400	Factory Quoted
6. Anchors				Factory Quoted
Existing opening with dynabolts	Up to 72	4 per jamb	A09	
Existing opening with dynabolts	Over 72	5 per jamb	A09	
Yoke & Strap	Up to 72	3 per jamb	A08	
Yoke & Strap	Over 72	4 per jamb	A08	
7. Fire Ratings	Not availabl	e		Factory Quoted



	S	SP -	- 27
Blast	Resistant	Do	ors
		Mov	2024

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3-Point Device					
12CRS					

Must be ordered as a door and frame assembly.

Extras		Code
1. A60 Galvanneal		GL4
2. G90 Galvanized		G90
3. Closer Reinforcement		C1
4. Seamless Edges	Standard: edges welded	
5. Glass Lites	Available	
Factory installed glass is standard		
6. Undercut	Standard: 3/4"	
7. Fire Rating	Available	
8. Caps		
Top and bottom flush	Standard	

#### Blast Resistant doors and frames are factory quoted. Submit to SpecialtyPricing.Ceco@assaabloy.com for pricing.

For faster quote turnaround, please use the QQF (Quick Quote Forms) located on Connect

Door tested per DoD UFC 4-010.01 Door tested per PIPSTC01018 Door tested per VA Life Safety and Mission Critical

Singles and pairs available. Available up to 100psi +

### SP - 28 Blast Resistant Frame

May, 2024



- A. Existing opening EO anchors must be added accordingly.
- B. Throat dimension is 1" less than depth 1/2" backbends standard.
- C. Corner construction V3 full weld.
- D. Must be ordered as a door and frame assembly.
- E. Manufactured off site

	SQF Series 12CRS V3								
	Width	Height	534 to 600	618 to 778	800 to 978	1000 to 11178	1200 to 1400		
Single	Fc			-		<b>@assaabloy.com</b> e Forms) located on (	Connect		

Frame tested per DoD UFC 4-010.01 Frame tested per PIPSTC01018 Frame tested per VA Life Safety and Mission Critical

Single and pairs available. Available up to 100 psi +



WS - 1 **Notes** May, 2024

### WS - 2 (RI) Regent Windstorm ANSI A250.13

May, 2024

Width	Height	18CRS	16CRS	14CRS
20 - 30	68	\$757	\$880	\$1,156
31 - 36	68	\$953	\$1,078	\$1,355
37 - 40	68	\$1,062	\$1,186	\$1,461
20 - 30	70	\$782	\$914	\$1,210
31 - 36	70	\$980	\$1,111	\$1,398
37 - 40	70	\$1,103	\$1,232	\$1,519
20 - 30	72	\$873	\$1,016	\$1,333
31 - 36	72	\$1,056	\$1,196	\$1,514
37 - 40	72	\$1,166	\$1,308	\$1,624
20 - 30	80	\$1,040	\$1,185	\$1,505
31 - 36	80	\$1,203	\$1,346	\$1,673
37 - 40	80	\$1,303	\$1,445	\$1,770

#### Additional Specification Notes:

- 1. 14 Gauge doors are handed with 45 H hinges.
- 2. 210 & 310 wide or 610 & 710 high,
- price as the next largest standard size door.
- 3. 14 gauge doors designated with Buy America regulations regulations will be constructed W/SEM. Please apply W/SEM add to the door price.
- 4. G90 galvanized doors with Buy American regulations -36 width max.

(RI) Regent Extras	Code	Add/Leaf
1. Non - Handed Option	OI	No Add
2. A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>
a. 68 Height	\$48	\$97
b. 70 Height	\$48	\$103
c. 72 Height	\$48	\$111
d. 80 Height	\$48	\$118
3. Galvanized G90		
a. 68 Height		\$354
b. 70 Height		\$361
c. 72 Height		\$367
d. 80 Height		\$373
4. Closer/Holder Reinforcement		
14 Gauge Standard	C1	\$36
12 Gauge Option	CC	\$43
5. Underwriters Label	AU, BU,CU	\$65
*Label prices are less closer reinforcement	TU, TUH	\$17
Maximum size 18 & 16 gauge 4080 single, 8080 double	LCO	\$24
6. Warnock Hersey Label	AW, BW,CW	\$17
*Label prices are less closer reinforcement	SW, TW	\$17
Maximum size 18 & 16 gauge 4080 single, 8080 double	LCO	\$24
7. Undercut	U	\$24
From fabrication in 1/16" increments		
3/4" standard and 5/8" U10		
8. Flush Welded Steel Glass Lites - 4885		
a. V design (30" - 48")	V	\$311
b. N design (49" - 88")	N	\$354
c. G design (89" - 140")	G	\$419
d. FG design (141" - 240")	FG	\$683
e. 1/2" glass. Add to above prices	4881	\$186
Glazing system must be installed prior to assembly		
Not available with fire rating.		
9. Louvers		
See Accessories & Preparations section, page A-5		
10. Astragals - attached		
a. 4441 Two piece steel channel and plate	A03	\$184
b. 4471 One piece steel channel	A04	\$144
11. Hardware Locations - Other than CECO		
12. Seamless Edges		
a. Edges welded - Only handed doors. 18 or 16 gauge	W/SEM	\$143
b. Edges filled	SEM	\$89
13. Caps		
a. Steel top cap (screw applied)	STC	\$26
b. Steel bottom cap (screw applied)	SBC	\$26
14. Hurricane Label		
UL - ANSI A250.13 Windstorm	A250	\$15
15. Non Standard Size Doors		
Price as the next largest standard size door		
16. Type 1 and Type 2 Lite Kits (includes 14ga perimeter cha	· <u></u>	<u>Type 2</u>
a. V design	\$396	\$515
b. N design	\$423	\$542
c. G design	\$466	\$585





May, 2024

#### HARDWARE TYPES

CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (lbf)		ADD
Single: Cylindrical, Mortise or	3070	18	+ 60 pcf	1/2	630		D2, D3,
Interconnected Lock w/o Deadbolt	3070	10	± 00 psi	1/2	030		D4
Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735		D2, D3, D4
Single: Outswing - Mortise w/Deadbolt Rim exit , or Vertical rod	3080	18	± 60 psf	1/2	720		D2, D3, D4
Single: Out Swing	4080	16	± 70 psf	3/4	1120		D1, D2,
Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt	8080	16	± 70 psf	3/4	1120		D3, D4, F13 D2, D3, D4, D7, D8
Pair: Vertical rod or	0000	10	. 70	N/A	1120		D1, D2,
Concealed 2-Point	0000	10	± 70 psi	1/2	688		D3, D4
Pair: Rims x Mullion	6070	18	± 60 psf	N/A	630		D2, D3, D4
Pair: Rims x Mullion	8080	16	± 70 psf	3/4	1120		D1, D2, D3, D4
RUCTION REQUIREMENTS and ADDS						CODE	Add
For doors over 3'-0" wide with an exit device pre	paration, a	horizontal s	tiffener			D1	\$238
is required. Doors cannot have glass or louver p	reps that in	terfere with	stiffener.				
Special frame strike reinforcement required for c	loors over 3	3'-0" wide w	ith rim exit de	evice.		F13	\$124
arbonate by Sheffield Plastics - 22" maximum with	lth, 33-1/2"	maximum				D2	Glass by Quote Only
height exposed glass. Multiple kits not allowed. I Flush 4885 steel kit.	Maximum ±	60 psf des	ign load.				
Glasslam Safety Plus II - 22" maximum width, 66	6" maximun	n height exp	osed glass.			D3	D2, D3, D4 D2, D3, D4 D2, D3, D4 D1, D2, D3, D4, F13 D2, D3, D4, D7, D8 D1, D2, D3, D4 D2, D3, D4 D1, D2, D3, D4 D1, D2, D3, D4 <b>Add</b> \$238 \$124 Glass by
Multiple kits allowed. Maximum $\pm$ 60 psf design	load. Flush	4881 steel	kit.				·
maximum height exposed glass with Type 1 app Safety Plus II - 24" maximum width, 66" maximu	lied kit - mu m height e>	iltiple kits no opsed glas	ot allowed. G s with Type 2	lasslam		D4	
	ant and dae	ian proceiir	e over 60 ns			1)7	\$1 ()14
Pair of doors with 3-Point latching over 7'-0" heig requires reinforced lock edges and welded 14ga	-			I		D1	ψ1,011
	Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt Single: Outswing - Mortise w/Deadbolt Rim exit , or Vertical rod Single: Out Swing Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt Pair: Vertical rod or Concealed 2-Point Pair: Rims x Mullion Pair: Rims x Mullion Pair: Rims x Mullion Pair: Rims x Mullion Special frame strike reinforcement required for or special frame strike reinforcement required for or arbonate by Sheffield Plastics - 22" maximum wide height exposed glass. Multiple kits not allowed. If Flush 4885 steel kit. Glasslam Safety Plus II - 22" maximum width, 66 Multiple kits allowed. Maximum ± 60 psf design 1 1/4" Makrolon Polycarbonate by Sheffield Plastic maximum height exposed glass with Type 1 app Safety Plus II - 24" maximum width, 66" maximu applied kit -multiple kits allowed. Maximum ± 60	CONFIGURATION       SIZE         Single: Cylindrical, Mortise or       3070         Interconnected Lock w/o Deadbolt       3070         Single: Cylindrical, Mortise or       3070         Interconnected Lock w/ Deadbolt       3080         Single: Outswing - Mortise w/Deadbolt       3080         Rim exit , or Vertical rod       4080         Pair: 3-Point Latching or Single       8080         over 70: Mortise w/ Deadbolt       8080         Pair: Vertical rod or       8080         Concealed 2-Point       8080         Pair: Rims x Mullion       6070         Pair: Rims x Mullion       8080         Concealed 2-Point       8080         Pair: Rims x Mullion       8080         Concealed 2-Point       8080         Pair: Rims x Mullion       8080         Special frame strike reinforcement required for doors over 3         arbonate by Sheffield Plastics - 22" maximum width, 33-1/2"         height exposed glass. Multiple kits not allowed. Maximum ±         Flush 4885 steel kit.         Glasslam Safety Plus II - 22" maximum width, 66" maximum         Multiple kits allowed. Maximum ± 60 psf design load. Flush         1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2"         maximum height exposed glass with Type 1 applied ki	CONFIGURATIONSIZEGAUGESingle: Cylindrical, Mortise or Single: Cylindrical, Mortise or Single: Cylindrical, Mortise or Single: Outswing - Mortise w/Deadbolt307018Interconnected Lock w/ Deadbolt Single: Outswing - Mortise w/Deadbolt Rim exit , or Vertical rod308018Single: Outswing - Mortise w/Deadbolt Rim exit , or Vertical rod308016Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt Pair: Vertical rod or Concealed 2-Point808016Pair: Rims x Mullion607018Pair: Rims x Mullion607018Pair: Rims x Mullion808016Special frame strike reinforcement required for doors over 3-0" wide with arbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximum height exposed glass. Multiple kits not allowed. Maximum ± 60 psf design Flush 4885 steel kit.Singles 1-22" maximum width, 66" maximum height exp1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum height exposed glass with Type 1 applied kit - multiple kits not Safety Plus II - 24" maximum width, 66" maximum height exposed glas applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including applied kit -multiple kits allowed. Maximum ± 60 psf design load. Including	CONFIGURATIONSIZEGAUGELOADSingle: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt307018± 60 psfSingle: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt307018± 70 psfSingle: Outswing - Mortise w/Deadbolt Rim exit, or Vertical rod308018± 60 psfSingle: Outswing - Mortise w/Deadbolt Rim exit, or Vertical rod308016± 70 psfPair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt Pair: Vertical rod or Concealed 2-Point808016± 70 psfPair: Rims x Mullion607018± 60 psfPair: Rims x Mullion607018± 60 psfPair: Rims x Mullion808016± 70 psfPair Rims x Mullion808016± 70 psfSpecial frame strike reinforcement required for doors over 3'-0" wide with rim exit dearbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximumheight exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load.Flush 4885 steel kit.1/4" Makrolon	CONFIGURATIONSIZEGAUGELOADTHROW (in)Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt307018± 60 psf1/2Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt307018± 70 psf1/2Single: Outswing - Mortise w/Deadbolt308018± 60 psf1/2Single: Outswing - Mortise w/Deadbolt308016± 70 psf3/4Pair: Single: Out Swing408016± 70 psf3/4Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt808016± 70 psf1/2Pair: Vertical rod or Concealed 2-Point808016± 70 psf1/2Pair: Rims x Mullion607018± 60 psfN/APair: Rims x Mullion607018± 60 psf3/4Pair: Rims x Mullion808016± 70 psf3/4RUCTION REQUIREMENTS and ADDSSpecial frame strike reinforcement required for doors over 3'-0" wide with rim exit device.srbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximumheight exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load.Flush 4885 steel kit.1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 66" maximum height exposed glass.Multiple kits allowed. Maximum ± 60 psf design load. Flush 4881 steel kit.1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2" maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. Glasslam Safety Plus II - 24" maximum width, 66" maximum height exposed	CONFIGURATIONSIZEGAUGELOADTHROW (in)LATCH STRENGTH (lbf)Single: Cylindrical, Mortise or Single: Cylindrical, Mortise or Rim exit, or Vertical rod307018± 60 psf1/2630Single: Cultawing - Mortise WDeadbolt Rim exit, or Vertical rod308018± 60 psf1/2720Single: Cultawing - Mortise WDeadbolt Rim exit, or Vertical rod308016± 70 psf3/41120Pair: 3-Point Latching or Single over 70: Mortise wDeadbolt Concealed 2-Point808016± 70 psf1/2688Pair: Almos XMulion607018± 60 psfN/A1120Pair: Rims X Mulion607016± 70 psf3/41120Pair: Rims X Mulion607018± 60 psfN/A630Pair: Rims X Mulion608016± 70 psf3/41120Pair: Rims X Mulion609016± 70 psf3/41120 <td>CONFIGURATION         SIZE         GAUGE         LOAD         THROW (in)         LATCH STRENGTH (ibr)           Single: Cylindrical, Morise or Interconnected Lock w/D Deadbolt         3070         18         ± 60 psf         1/2         630           Single: Cylindrical, Morise or Interconnected Lock w/D Deadbolt         3070         18         ± 70 psf         1/2         735           Single: Cylindrical, Morise or Interconnected Lock w/Deadbolt         3080         18         ± 60 psf         1/2         720           Single: Outswing - Morise w/Deadbolt         3080         16         ± 70 psf         3/4         1120           Pair: 3-Point Latching or Single over 70: Morise w/Deadbolt         6080         16         ± 70 psf         3/4         1120           Pair: Sims x Mullion         6070         18         ± 60 psf         N/A         630           Pair: Rims x Mullion         6070         18         ± 60 psf         N/A         1120           For doors over 3-0° wide with an exit device preparation, a horizontal stiffener         is required. Doors cannot have glass or lower preps that interfere with stiffener.         F13           stonate by Sheffield Plastics - 22 ° maximum width, 33-1/2° maximum = 60 psf design load.         F14         633           Iubit stifts allowed. Maximum ± 60 psf design load. Flush 4881 steel kit.</td>	CONFIGURATION         SIZE         GAUGE         LOAD         THROW (in)         LATCH STRENGTH (ibr)           Single: Cylindrical, Morise or Interconnected Lock w/D Deadbolt         3070         18         ± 60 psf         1/2         630           Single: Cylindrical, Morise or Interconnected Lock w/D Deadbolt         3070         18         ± 70 psf         1/2         735           Single: Cylindrical, Morise or Interconnected Lock w/Deadbolt         3080         18         ± 60 psf         1/2         720           Single: Outswing - Morise w/Deadbolt         3080         16         ± 70 psf         3/4         1120           Pair: 3-Point Latching or Single over 70: Morise w/Deadbolt         6080         16         ± 70 psf         3/4         1120           Pair: Sims x Mullion         6070         18         ± 60 psf         N/A         630           Pair: Rims x Mullion         6070         18         ± 60 psf         N/A         1120           For doors over 3-0° wide with an exit device preparation, a horizontal stiffener         is required. Doors cannot have glass or lower preps that interfere with stiffener.         F13           stonate by Sheffield Plastics - 22 ° maximum width, 33-1/2° maximum = 60 psf design load.         F14         633           Iubit stifts allowed. Maximum ± 60 psf design load. Flush 4881 steel kit.

over 60 psf requires reinforced lock edge and welded 14ga steel top cap.

### WS - 4 (FT) Fuego 250° TR Windstorm ANSI A250.13

May, 2024

#### LC1, LM1, LM0, LP0



Width         Height         18CRS         16CRS         14CRS           20 - 30         68         \$1,417         \$1,626         \$1,916           31 - 36         68         \$1,621         \$1,829         \$2,118           37 - 40         68         \$1,711         \$1,920         \$2,209           20 - 30         70         \$1,438         \$1,660         \$1,973           31 - 36         70         \$1,644         \$1,866         \$2,179           37 - 40         70         \$1,738         \$1,962         \$2,274           20 - 30         72         \$1,486         \$1,728         \$2,065	
31 - 36         68         \$1,621         \$1,829         \$2,118           37 - 40         68         \$1,711         \$1,920         \$2,209           20 - 30         70         \$1,438         \$1,660         \$1,973           31 - 36         70         \$1,644         \$1,866         \$2,179           37 - 40         70         \$1,738         \$1,962         \$2,274	5
37 - 40         68         \$1,711         \$1,920         \$2,205           20 - 30         70         \$1,438         \$1,660         \$1,973           31 - 36         70         \$1,644         \$1,866         \$2,175           37 - 40         70         \$1,738         \$1,962         \$2,274	5
20 - 30         70         \$1,438         \$1,660         \$1,973           31 - 36         70         \$1,644         \$1,866         \$2,175           37 - 40         70         \$1,738         \$1,962         \$2,274	3
31 - 36         70         \$1,644         \$1,866         \$2,175           37 - 40         70         \$1,738         \$1,962         \$2,274	)
37 - 40 70 \$1,738 \$1,962 \$2,274	3
	)
20 - 30 72 \$1,486 \$1,728 \$2,065	ł
	5
31 - 36 72 \$1,670 \$1,910 \$2,248	3
37 - 40 72 \$1,760 \$2,000 \$2,339	)
20 - 30 80 \$1,845 \$2,110 \$2,469	)
31 - 36 80 \$1,993 \$2,257 \$2,616	5
37 - 40 80 \$2,096 \$2,360 \$2,719	)

#### Additional Specification Notes:

1. 14 Gauge doors are handed with 45H
hinges.
2. 210 310 wide or 610 & 710,

high, price as the next largest standard size door.

(F1	) Fuego Extras		Code	Add/Leaf
1.	Fuego Non - Handed		ОТ	No Add
2.	A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
	a. 68 Height		\$48	\$97
	b. 70 Height		\$48	\$103
	c. 72 Height		\$48	\$111
	d. 80 Height		\$48	\$118
3.	Galvanized G90			
	a. 68 Height			\$354
	b. 70 Height			\$361
	c. 72 Height			\$367
	d. 80 Height			\$373
4.	Closer/Holder Reinforcement			
	14 Gauge Standard		C1	\$36
	12 Gauge Option		CC	\$43
5.	Underwriters Label		AU, BU, CU	\$65
	*Label prices are less closer r	einforcement.	TU, TUH	\$17
	Maximum size 18, 16, 14 gau	ge 4080 single, 8080 double	LCO	\$24
	(Included in door price.)			
6.	Warnock Hersey Label		AW, BW, CW	\$17
	*Label prices are less closer r	einforcement.	SW, TW	\$17
	Maximum size 18, 16, 14 gau		LCO	\$24
	(Included in door price.)			
7.	Undercut		U	\$24
	From fabrication in 1/16" incre	ments		,
	3/4" standard and 5/8" U10			No Add
8.	Louvers			
	Not available on temperature	rise doors		
9.	Astragals - attached			
	•	piece steel channel and plate	A03	\$184
		e piece steel channel	A04	\$144
10	Hardware Locations - Other	•		No Add
	Seamless Edges			1107100
	a. Edges welded - 18, 16, or	14 gauge Handed Doors	W/SEM	\$143
	b. Edges filled		SEM	\$89
12	Caps		0Em	ψüü
	a. Steel top cap (Screw applie	(he	STC	\$26
	<ul> <li>b. Steel bottom cap (Screw a</li> </ul>	,	SBC	\$26
13	Hurricane Label	55.00)	000	ΨZO
	UL - ANSIA250.13 Windstorm		A250	\$15
14	Non Standard Size Doors		71200	ψισ
•••	Price as the next largest stand	lard size door		
15	Steel Glass Lites - Type 8			
	Fire Rated Impact Glass Kit - up to 90 minute			
		' - 48")	Type 8 - V	\$512
	•	' - 88")	Type 8 - N	\$594
	•	' - 140")	Type 8 - G	\$726
		' x 53" maximum)	Type 8 - FG	\$1,151
	Vetrotech 1-1/2" Keralite FR-L		1,900-1.0	ψ1,101
	by others.	site roo rin Eurimatou gidoo		
16	•	(includes 14 ga perimeter channel)	Type 1	Type 2
	a. V design	(	\$396	\$515
	b. N design		\$423	\$542
	c. G design		\$466	\$585
			ψτου	<b>4000</b>



#### WS - 5 (FT) Fuego 250° TR Construction Adds

May, 2024

#### HARDWARE TYPES

	CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE		ADD	
Α.	Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt	3070	18	± 60 psf	1/2	630		D4	
В.	Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735		D4	
C.	Single: Outswing - Cylindrical, Mortise, Rim exit, or Vertical rod	3070	18	± 60 psf	1/2	720		D4	
D.	Single: Outswing - Mortise w/deadlock, Rim exit, or Vertical rod	4080	16	± 70 psf	3/4 N/A	1120		D4 D4, F13	
E.	Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt	8080	16	± 70 psf	3/4	1120		D4, D7, D8	
CONSTRUC	CTION REQUIREMENTS and ADDS						CODE	Add	
1.	<ol> <li>For doors over 3'-0" wide with an exit device preparation, a horizontal stiffener</li> <li>is required. Doors cannot have glass or louver preps that interfere with stiffener.</li> <li>Special frame strike reinforcement required for doors over 3'-0" wide with rim exit device.</li> </ol>								
2.									
3.	3. 1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximum							Glass by Quote Only	
	height exposed glass. Multiple kits not allowed. Maximum $\pm$ 60 psf design load.								
4.	Glasslam Safety Plus II - 22" maximum width	, 66" maxin	num height ex	posed glass.			D3	Glass by Quote Only	
	Multiple kits allowed. Maximum ± 60 psf design load.								
5.	1/4" Makrolon Polycarbonate by Sheffield Pla	astics - 22 1	/2" maximum	width, 33 1/2"			D4	Glass by Quote Only	
	maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. Glasslam Safety Plus II - 24" maximum width, 66" maximum height exposed glass with Type 2 applied kit -multiple kits allowed. Maximum ± 60 psf design load. Include D5 add.								
6.	Pair of doors with 3-Point latching over 7'-0" requires reinforced lock edges and welded 1-	-		ıre over 60 psf			D7	\$1,014	
7.	Single door with mortise lock and deadbolt of over 60 psf requires reinforced lock edge and		-				D8	\$507	

## WS - 6 (LP) Legion Windstorm ANSI A250.13

May, 2024

LC1, LM1,	LM0, LP0			
Width	Height	18CRS	16CRS	14CRS
20 - 30	68	\$801	\$924	\$1,200
31 - 36	68	\$997	\$1,122	\$1,399
37 - 40	68	\$1,106	\$1,230	\$1,505
20 - 30	70	\$826	\$958	\$1,254
31 - 36	70	\$1,024	\$1,155	\$1,442
37 - 40	70	\$1,147	\$1,276	\$1,563
20 - 30	72	\$917	\$1,060	\$1,377
31 - 36	72	\$1,100	\$1,240	\$1,558
37 - 40	72	\$1,210	\$1,352	\$1,668
20 - 30	80	\$1,084	\$1,229	\$1,549
31 - 36	80	\$1,247	\$1,390	\$1,717
37 - 40	80	\$1,347	\$1,489	\$1,814

### Additional Specification Notes:

1. 14 Gauge doors are handed with
45H hinges.

- 2. Non standard sized doors to be priced as next largest standard size door
- 3. No add for non-Ceco hardware locations
- In order for this product to meet Buy American regulations, orders must reflect that they meet "Buy American Act" or "Buy America Act"
- 14 gauge doors designated with Buy America regulations will be constructed W/SEM. Please apply W/SEM add to the door price.
- 6. G90 galvanized doors with Buy American regulations 36 width max

(LP) Legion Extras		Code	Add/Leaf
1. Non - Handed Option		UP	No Add
2. A40 or A60 Galvanne	al	<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
3. Galvanized G90			
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
4. Closer / Holder Reinfe	orcement		
14 Gauge Standard		C1	\$36
12 Gauge Option		CC	\$43
5. Underwriters Label		AU, BU, CU	\$65
•	closer reinforcement	TU, TUH	\$17
	, & 14 gauge 4080 single, 8080 double	LCO	\$24
6. Warnock Hersey Labo		AW, BW, CW	\$17
	closer reinforcement	SW, TW	\$17
	, & 14 gauge 4080 single, 8080 double	LCO	\$24
7. Undercut		U	\$24
From fabrication in 1/			
3/4" standard and 5/8			No Add
8. Flush Welded Glass I			0044
a. V design	(30" - 48")	V	\$311
b. N design	(49" - 88")	N	\$354
c. G design	(89" - 140")	G	\$419
d. FG design	(141" - 240")	FG	\$683
e. 1/2" glass. Add to	•	4881	\$186
• •	be installed prior to assembly		
For fire rated kits, see	pries & Preparations section, page A-5		
10. Astragals - attached			
a. 4441	Two piece steel channel and plate	A03	\$184
b. 4471	One piece steel channel	A03 A04	\$104 \$144
11. Seamless Edges	One piece steel channel	A04	φ144
•	Only handed doors. 18 or 16 gauge	W/SEM	\$143
b. Bondo filled edges		SEM	\$89
12. Caps		0Em	φοσ
a. Steel top cap (Scr	ew applied)	STC	\$26
b. Steel bottom cap (		SBC	\$26
13. Hurricane Label		020	<i>4</i> <b>2</b> 0
UL - ANSI A250.13 W	/indstorm	A250	\$15
14. Steel Glass Lites - T	vpe 8		
	ass Kit - up to 90 minute		
a. V design	(30" - 48")	Type 8 - V	\$512
b. N design	(49" - 88")	Type 8 - N	\$594
c. G design	(89" - 140")	Type 8 - G	\$726
d. FG design	(23" x 53" maximum)	Type 8 - FG	\$1,151
Vetrotech 1-1/2" Kera	lite FR-Ultra IGU HI Laminated glass by others.		
	ite Kits (includes 14 ga perimeter channel)	Type 1	Type 2
a. V design		\$396	\$515
b. N design		\$423	\$542
c. G design		\$466	\$585





## WS - 7 (LP) Legion Construction Adds

May, 2024

#### HARDWARE TYPES

	CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (Ibf)	ADD
Α.	Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt	3070	18	± 60 psf	1/2	630	D2, D3, D4
В.	Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735	D2, D3, D4
C.	Single: Out Swing	3080	18	± 60 psf	1/2	720	D2, D3, D4
D.	Single: Out Swing	4080	16	± 70 psf	1/2	1120	D1, D2, D3, D4, F13
E.	Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt	8080	16	± 70 psf	3/4	1120	D2, D3, D4, D7, D8
F.	Pair: Vertical rod or Concealed 2-Point	8080	16	± 70 psf	N/A 1/2	1120 688	D1, D2, D3, D4
G.	Pair: Rims x Mullion	6070	18	± 60 psf	N/A	630	D2, D3, D4
H.	Pair: Rims x Mullion	8080	16	± 70 psf	3/4	1120	D1, D2, D3, D4
I.	Single: SVR Pair: SVR x SVR or SVR x SB	4080 8080	14	± 150 psf 80 FPS	3/4	1200	D13 F16
CONSTRU	CTION REQUIREMENTS and ADDS					CODE	Add
1.	For doors over 3'-0" wide with an exit of is required. Doors cannot have glass of				r.	D1	\$238
2.	Special frame strike reinforcement req	uired for do	oors over 3'-0"	' wide with rim e	xit device.	F13	\$124
3.	1/4" Makrolon Polycarbonate by Sheffi	eld Plastics	s - 22" maximi	um width, 33-1/2	2" maximum	D2	Glass by Quote Only
	height exposed glass. Multiple kits not	allowed. N	laximum ± 60	psf design load	. Flush 4885 steel kit.		
4.	Glasslam Safety Plus II - 22" maximun	n width, 66'	" maximum he	ight exposed gla	ass.	D3	Glass by Quote Only
	Multiple kits allowed. Maximum $\pm$ 60 p	sf design lo	oad. Flush 488	31 steel kit.			
5.	1/4" Makrolon Polycarbonate by Sheffi	eld Plastics	s - 22 1/2" ma	ximum width, 33	8 1/2"	D4	Glass by Quote Only
	maximum height exposed glass with T Safety Plus II - 24" maximum width, 66 applied kit -multiple kits allowed. Maxir	" maximun	n height expos	sed glass with T	ype 2		
6.	Pair of doors with 3-Point latching over 7'-0" height and design pressure over 60 psf requires reinforced lock edges and welded 14ga steel top cap.						\$1,014
7.	Single door with mortise lock and deac over 60 psf requires reinforced lock ed		-		ure	D8	\$507
8.	Single door outswing - Sargent HC4-8 both leaves or active x Sargent 988 su					D13	\$934
9.	Frame head anchors double swing frame	me: 60 wid	th x 4 anchors	; over 60 width :	x 6 anchors - add per ancho	pr F16	\$31

## WS - 8 (IU) Imperial Windstorm ANSI A250.13

May, 2024

#### LC1, LM1, LM0, LP0 Width Height | 18CRS | 16CRS | 14CRS 20 - 30 \$905 \$1,028 \$1,447 68 31 - 36 68 \$1,101 \$1,226 \$1,646 37 - 40 68 \$1,210 \$1,334 \$1,752 20 - 30 70 \$930 \$1,062 \$1,501 31 - 36 70 \$1,689 \$1,128 \$1,259 37 - 40 \$1,251 \$1,380 \$1,810 70 20 - 30 \$1,021 72 \$1,164 \$1,624 31 - 36 72 \$1,204 \$1,344 \$1,805 37 - 40 72 \$1,314 \$1,456 \$1,915 20 - 30 80 \$1,188 \$1,333 \$1,796 \$1,494 31 - 36 80 \$1,351 \$1,964 37 - 40 80 \$1,451 \$1,593 \$2,061

#### Additional Specification Notes:

- 1. 14 gauge doors include W/SEM
- 2. 14 Gauge doors are handed with 45H hinges.
- 3. 210 & 310 wide or 610 & 710 high, price as the next largest standard size door.
- 4. 14 Gauge is MAXIM 36 width max

#### 1. Non - Handed Option 2. A40 or A60 Galvanneal A40 a. 68 Height \$48 b. 70 Height \$48 c. 72 Height \$48 d. 80 Height \$48 3. Galvanized G90 a. 68 Height b. 70 Height c. 72 Height d. 80 Height 4. Closer / Holder Reinforcement 14 Gauge Standard 12 Gauge Option 5. Underwriters Label AU, BU, CU TU, TUH *Label prices are less closer reinforcement LCO Maximum size 18, 16, & 14 gauge 4080 single, 8080 double AW, BW, CW 6. Warnock Hersey Label SW, TW *Label prices are less closer reinforcement Maximum size 18, 16, & 14 gauge 4080 single, 8080 double LCO 7. Undercut U__ From fabrication in 1/16" increments 3/4" standard and 5/8" U10 8. Glass Lites Must use Type 1 or Type 2 applied kit. Refer to construction adds - D4, D5, and D6 Not available with fire rating. 9. Louvers See Accessories & Preparations section, page A-5 10. Astragals - attached

(IU) Imperial Extras

	a. 4441	Two piece steel channel and plate	A03	\$184
	b. 4471	One piece steel channel	A04	\$144
11.	Hardware Locations - O	ther than CECO		No Add
12.	Seamless Edges			
	a. Edges welded - 18 or	16 gauge handed doors.	W/SEM	\$143
	b. Bondo filled edges		SEM	\$89
13.	Caps			
	a. Steel top cap (Screw a	applied)	STC	\$26
	b. Steel bottom cap (Scre	ew applied)	SBC	\$26
14.	Hurricane Label			
	UL - ANSI A250.13 Winds	storm	A250	\$15
15.	Non Standard Size Door	s		
	Price as the next largest	standard size door		
16.	Type 1 and Type 2 Lite I	Kits (includes 14 ga perimeter channel)	<u>Type 1</u>	Type 2
	a. V design		\$396	\$515
	b. N design		\$423	\$542
	c. G design		\$466	\$585



Add/Leaf

No Add

A60

\$97

\$103

\$111

\$118

\$354

\$361

\$367

\$373

\$36

\$43

\$65

\$17

\$24

\$17

\$17

\$24

\$24

No Add

Code

VU

C1

СС



### WS - 9 (IU) Imperial Windstorm ANSI A250.13

May, 2024

#### HARDWARE TYPES

	CONFIGURATION	MAX. SIZE	MIN. Gauge	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (Ibf)	ADD
A.	Single: In Swing	3080	18	± 60 psf	1/2	720	D4
В.	Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735	D4
C.	Single: Out Swing	3080	18	± 60 psf	1/2	720	D4
D.	Single: In Swing	4080	16	± 70 psf	1/2	1120	D4
E.	Pair: Rim x Mullion	6070	18	± 60 psf	N/A	630	D2, D3, D4
F.	Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt	8080	16	± 70 psf	3/4	1120	D4, D7, D8
G.	Single: Outswing	4080	16	± 70 psf	1/2	1120	D4 F13
Н.	Single: Multi-Point Lock	4080	14	±150 psf	1/2	2400	D9 F8
I.	Pair: Multi-Point Lock	8080	14	±150 psf	3/4	2400	D10 F8
CONSTRUC	CTION REQUIREMENTS and ADDS					CODE	Add
1.	Special frame strike reinforcement require	d for doors	over 3'-0" wid	le with rim exit o	levice.	F13	\$124
2.	1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximum D2						Glass by Quote Only
	height exposed glass. Multiple kits not allo	wed. Maxim	num ± 60 psf	design load.			
3.	Glasslam Safety Plus II - 22" maximum width, 66" maximum height exposed glass. D3					Glass by Quote Only	
	Multiple kits allowed. Maximum $\pm$ 60 psf d	esign load.					
4.	1/4" Makrolon Polycarbonate by Sheffield	Plastics - 22	2 1/2" maximu	um width, 33 1/2	2"	D4	Glass by Quote Only
	maximum height exposed glass with Type Safety Plus II - 24" maximum width, 66" m applied kit -multiple kits allowed. Maximum	aximum hei	ght exposed	glass with Type			
5.	Pair of doors with 3-Point latching over 7'- requires reinforced lock edges and welded	-		ssure over 60 p	sf	D7	\$1,014
6.	Single door with mortise lock and deadbol over 60 psf requires reinforced lock edge		•	•		D8	\$507
7.	Single door with Multi-Lock prep - Corbin I Vertical rods, top and bottom bolts, and m		-		d.	D9	\$4,442
8.	Pair of doors with Multi-Lock prep - Corbin Russwin FE6600 or Sargent FM7300 D10					\$8,972	

Vertical rods, top and bottom bolts, and mortise lock body cassette factory installed.

## WS - 10 (IU) Imperial Embossed Designs

May, 2024

Embossed Designs					
E	601, EC01, EN	61			
Size	A40 Galvann	eal			
LC1, LM1,					
LM0, LP0	18A40*	16A40*			
2668**					
2868**	\$1,234	\$1,357			
3068					
2670**					
2870**	\$1,265	\$1,397			
3070					

*E601 available in all gauges above. All other designs available in 18 Gauge only.

**Hardware & Size Limitations

a. E101, E201, E202, E601
28 width - cylindrical only
with 2-3/8" backset.
b. EN61 = Narrow 6 Panel
26 width - cylindrical only.
28 width - cylindrical or mortise.
c. EC01 = Cross Buck
26 width - not available.
28 width - cylindrical only.

High	Definition Emb	ossed
01	E101, E201	
Size	A40 Galvann	eal
LC1, LM1		
LM0, LP0	18A40	
2868*	¢1 004	
3068	\$1,234	
2870*	\$1,265	
3070		
2880*	\$1,538	
3080	φ1,000	
E202 = Arche	ed Top	
E203 = Arche	ed Top w/Plar	nks
2868*	\$1.301	
3068	φ1,301	
2870*	¢1 226	
3070	\$1,326	
2880*	\$1.587	
3080	<i>١</i> ,٥ <i>٥</i> ,١¢	

# Ceco Door

Fritzen		Cada	A .1.1/1 6
Extras		Code	Add/Leaf
1. Non - Handed Option	Net even lieble	VU	No Add
2. 14 Gauge	Not available		
3. Galvanneal A60	Not available		
4. Galvanized G90	Not available		
5. Closer/Holder Reinford	cement	04	<b>*</b> 20
14 Gauge Standard		C1	\$36
6. Underwriters Label		AU, BU, CU	\$65
*Label prices are less	closer reinforcement.	TU, TUH	\$17 \$24
		LCO	\$24
7. Warnock Hersey Label		AW, BW, CW	\$17 \$17
*Label prices are less	closer reinforcement.	SW, TW	\$17
		LCO	\$24
8. Undercut	U02 - U44	U	\$24
U13 - U44 on 70 heigh	It for EN61, ECU1		
3/4" standard			No Add
9. Glass Lites	0		
Must use Type 1 or Ty			
Refer to construction a			
Not available with fire	rating.		
10. Astragals - attached		4.00	<b>\$404</b>
a. 4441	Two piece steel channel and plate	A03	\$184
b. 4471	One piece steel channel	A04	\$144
11. Hardware Locations -	• Other than CECO		No Add
12. Seamless Edges			<b>0</b> 440
-	ly handed doors. 18 or 16 gauge.	W/SEM	\$143
b. Bondo filled edges		SEM	\$89
13. Caps		070	***
a. Steel top cap (Scre		STC	\$26
b. Steel bottom cap (S	Screw applied)	SBC	\$26
14. Hurricane Label		1050	<b>A</b> 45
UL - ANSI A250.13 Wi		A250	\$15
15. Non Standard Size Do	oors		
Not Available		<b>_</b> <i>i</i>	<b>-</b> -
	s (includes 14 ga perimeter channel)	<u>Type 1</u>	<u>Type 2</u>
a. V design		\$396	\$515
b. N design		\$423	\$542
c. G design		\$466	\$585

Cylindrical lock with 3-1/2" rose will extend over the embossment on 28 width.

210 wide or 610 & & 710 high, price as the next largest standard size door.



## WS - 11 (IU) Imperial Embossed Construction Adds

May, 2024

#### HARDWARE TYPES

CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (Ibf)	ADD
Single: In Swing	3070	18	± 60 psf	1/2	720	D4
Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735	D4
Single: Out Swing	3070	18	± 60 psf	1/2	720	D4
Single: In Swing	3070	16	± 70 psf	1/2	1120	D4
Pair: Rim x Mullion	6070	18	± 60 psf	N/A	630	D2, D3 D4
Pair: 3-Point Latching	8070	16	± 70 psf	3/4	1120	D4, D7
CTION REQUIREMENTS and ADDS					CODE	ADD
				maximum	D2	Glass by Quote Only
			ight exposed glas	S.	D3	Glass by Quote Only
1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2" D4 maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. Glasslam Safety Plus II - 24" maximum width, 66" maximum height exposed glass with Type 2 applied kit -multiple kits allowed. Maximum ± 60 psf design load. Include D5 add.						Glass by Quote Only
	Single: In Swing Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt Single: Out Swing Single: In Swing Pair: Rim x Mullion Pair: 3-Point Latching CTION REQUIREMENTS and ADDS 1/4" Makrolon Polycarbonate by Sheffi height exposed glass. Multiple kits not Glasslam Safety Plus II - 22" maximum Multiple kits allowed. Maximum ± 60 ps 1/4" Makrolon Polycarbonate by Sheffi maximum height exposed glass with Ty	CONFIGURATION       SIZE         Single: Single: In Swing       3070         Single: Cylindrical, Mortise or       3070         Interconnected Lock w/ Deadbolt       3070         Single: Out Swing       3070         Single: Out Swing       3070         Single: In Swing       3070         Pair: Rim x Mullion       6070         Pair: 3-Point Latching       8070         CTION REQUIREMENTS and ADDS         1/4" Makrolon Polycarbonate by Sheffield Plastics         height exposed glass. Multiple kits not allowed. M         Glasslam Safety Plus II - 22" maximum width, 66"         Multiple kits allowed. Maximum ± 60 psf design loc         1/4" Makrolon Polycarbonate by Sheffield Plastics         maximum height exposed glass with Type 1 appli	CONFIGURATIONSIZEGAUGESingle: In Swing307018Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt307018Single: Out Swing307018Single: Out Swing307016Pair: Rim x Mullion607018Pair: 3-Point Latching807016CTION REQUIREMENTS and ADDS1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximu height exposed glass. Multiple kits not allowed. Maximum ± 60Glasslam Safety Plus II - 22" maximum width, 66" maximum he Multiple kits allowed. Maximum ± 60 psf design load.1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" ma maximum height exposed glass with Type 1 applied kit - multip	CONFIGURATIONSIZEGAUGELOADSingle: In Swing307018± 60 psfSingle: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt307018± 70 psfSingle: Out Swing307018± 60 psfSingle: In Swing307016± 70 psfPair: Rim x Mullion607018± 60 psfPair: 3-Point Latching807016± 70 psfPair: 3-Point Latching807016± 70 psfPair: 4-Point Latching807016± 70 psfCTION REQUIREMENTS and ADDS1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" height exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load.Glasslam Safety Plus II - 22" maximum width, 66" maximum height exposed glass Multiple kits allowed. Maximum ± 60 psf design load.1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 f maximum height exposed glass with Type 1 applied kit - multiple kits not allowed	CONFIGURATIONSIZEGAUGELOADTHROW (in)Single: In Swing307018± 60 psf1/2Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt307018± 70 psf1/2Single: Out Swing307018± 60 psf1/2Single: Out Swing307016± 70 psf1/2Single: In Swing307016± 70 psf1/2Pair: Rim x Mullion607018± 60 psfN/APair: 3-Point Latching807016± 70 psf3/4CTION REQUIREMENTS and ADDSI/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximum height exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load.Glasslam Safety Plus II - 22" maximum width, 66" maximum height exposed glass.Multiple kits allowed. Maximum ± 60 psf design load.1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2" maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. Glasslam	CONFIGURATIONSIZEGAUGELOADTHROW (in)LATCH STRENGTH (lbf)Single: In Swing307018± 60 psf1/2720Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt307018± 70 psf1/2735Single: Out Swing307018± 60 psf1/2720Single: Out Swing307016± 70 psf1/21120Pair: Rim x Mullion607018± 60 psfN/A630Pair: 3-Point Latching807016± 70 psf3/41120CTON REQUIREMENTS and ADDSCODE1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximumD2height exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load.D31/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2"D3Multiple kits allowed. Maximum ± 60 psf design load.D31/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2"D4maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. GlasslamD3

## WS - 12 (MS) Medallion - Steel Stiffened Windstorm ANSI A250.13

May, 2024

#### LC1, LM1, LM0, LP0

Width	Height	18CRS	16CRS	14CRS
20 - 30	68	\$937	\$1,080	\$1,389
31 - 36	68	\$1,151	\$1,296	\$1,606
37 - 40	68	\$1,278	\$1,424	\$1,734
20 - 30	70	\$953	\$1,107	\$1,438
31 - 36	70	\$1,186	\$1,340	\$1,672
37 - 40	70	\$1,326	\$1,480	\$1,812
20 - 30	72	\$1,028	\$1,194	\$1,547
31 - 36	72	\$1,231	\$1,396	\$1,752
37 - 40	72	\$1,364	\$1,528	\$1,886
20 - 30	80	\$1,291	\$1,467	\$1,843
31 - 36	80	\$1,481	\$1,657	\$2,036
37 - 40	80	\$1,605	\$1,782	\$2,161

#### Additional Specification Notes:

- 14 Gauge doors are handed with 45H hinges.
   2. Non standard sized doors to be
- priced as next largest standard size door
- 3. No add for non-Ceco hardware locations
- 4. See page A-5 of Accessories & Preparations Section for Louvers

Ceco Door
ASSA ABLOY

(MS) Medallion Extras		Code	Add/Leaf
1. Stiffeners	22ga cold rolled standard		
a. 22ga galvanneal	0	22GAGV	\$106
b. 20ga galvanneal		20GAGV	\$143
c. 18ga cold rolled		18GACR	\$93
d. 18ga galvanneal		18GAGV	\$195
e. 16ga cold rolled		16GACR	\$212
f. 16 ga galvanneal		16GAGV	\$297
2. A40 or A60 Galvanneal		A40	A60
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
3. Galvanized G90		<b>V</b> IO	<b>VV</b>
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
4. Closer / Holder Reinforce	ement		ψοιο
14 Gauge Standard		C1	\$36
12 Gauge Option		CC	\$43
5. Underwriters Label		AU, BU, CU	\$65
*Label prices are less clo	ser reinforcement	TU, TUH	\$17
•	14 gauge 4080 single, 8080 double	LCO	\$24
6. Warnock Hersey Label		AW, BW, CW	پ∠ <del>ہ</del> \$17
*Label prices are less clo	ser reinforcement	SW, TW	\$17
•	14 gauge 4080 single, 8080 double	LCO	\$24
7. Undercut		U	\$24
From fabrication in 1/16"	increments	0	ΨΖΗ
3/4" standard and 5/8" U			No Add
8. Flush Welded Steel Glas			No Add
a. V design	(30" - 48")	V	\$311
b. N design	(49" - 88")	N	\$354
c. G design	(89" - 140")	G	\$419
d. FG design	(141" - 240")	FG	\$683
e. 1/2" glass. Add to ab	(	4880	\$123
-	installed prior to assembly	4000	ψιΖΟ
9. Astragals - attached			
a. 4491	steel plate	A08	\$108
10. Seamless Edges		7.00	φισσ
	handed doors. 18, 16, or 14 gauge	W/SEM	\$143
b. Edges filled		SEM	\$89
11. Caps		OEM	φοσ
a. Steel top cap (Screw)	applied)	STC	\$26
b. Steel bottom cap (Scr		SBC	\$26
12. Hurricane Label		000	ΨΖΟ
UL - ANSI A250.13 Wind	storm	A250	\$15
13. Steel Glass Lites - Type		A230	ψIJ
Fire Rated Impact Glass			
a. V design	(30" - 48")	Type 8 - V	\$512
b. N design	(49" - 88")	Type 8 - N	\$594
c. G design	(89" - 140")	Type 8 - N	\$394 \$726
d. FG design	(23" x 53" maximum)	Type 8 - FG	\$720 \$1,151
Ū	FR-Ultra IGU HI Laminated glass by oth		ψι, ισι
	11 Conta 100 m Laminated glass by Oli	1010	



## WS - 13 (MS) Medallion Steel Stiffened Construction Adds

May, 2024

#### HARDWARE TYPES

	CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (Ibf)	ADD	
Α.	Single: Cylindrical, Mortise or Interconnected Lock w/o Deadbolt	3070	18	± 60 psf	1/2	630	D2, D3, D4	
В.	Single: Cylindrical, Mortise or Interconnected Lock w/ Deadbolt	3070	18	± 70 psf	1/2	735	D2, D3, D4	
C.	Single: Outswing	3080	18	± 60 psf	1/2	720	D2, D3, D4	
D.	Single: Outswing	4080	16	± 70 psf	1/2	1120	D1, D2, D3, D4, F13	
E.	Pair: 3-Point Latching or Single over 70: Mortise w/ Deadbolt	8080	16	± 70 psf	3/4	1120	D2, D3, D4, D7, D8	
F.	Pair: 4-Point Latching	8080	16	± 70 psf	3/4	1120	D1, D2, D3, D4	
G.	Pair: Rims x Mullion	6070	18	± 60 psf	N/A	630	D2, D3, D4	
H.	Pair: Rims x Mullion	8080	16	± 70 psf	3/4	1120	D1, D2, D3, D4	
CONSTRU	JCTION REQUIREMENTS and ADDS					CODE	Add	
1.	For doors over 3'-0" wide with an exit devi is required. Doors cannot have glass or lo	D1	\$238					
2.	Special frame strike reinforcement require	F13	\$124					
3.	1/4" Makrolon Polycarbonate by Sheffield Plastics - 22" maximum width, 33-1/2" maximum D2 height exposed glass. Multiple kits not allowed. Maximum ± 60 psf design load. Flush 4884 steel kit.							
4.	Glasslam Safety Plus II - 22" maximum wie Multiple kits allowed. Maximum $\pm$ 60 psf de			Ū		D3	Glass by Quote Only	
5.	1/4" Makrolon Polycarbonate by Sheffield Plastics - 22 1/2" maximum width, 33 1/2"       D4         maximum height exposed glass with Type 1 applied kit - multiple kits not allowed. Glasslam       Safety Plus II - 24" maximum width, 66" maximum height exposed glass with Type 2         applied kit -multiple kits allowed. Maximum ± 60 psf design load. Include D5 add.							
6.	Pair of doors with 3-Point latching over 7'-0" height and design pressure over 60 psf D7 requires reinforced lock edges and welded 14ga steel top cap.						\$1,014	
7.	Single door with mortise lock and deadbolt over 60 psf requires reinforced lock edge a		-			D8	\$507	
8.	Single door outswing - Sargent HC4-8700 both leaves or active Sargent 988 surface					D13	\$934	
9.	Frame head anchors on pair: 60 width x 4 anchors; over 60 width x 6 anchors - add per anchor F16							

## WS - 14 (HE) Trio Laminated Stiffened Windstorm ANSI A250.13 May, 2024

LC1, LM1, LM0, LP0						
Width	Height	18CRS	16CRS			
20 - 30	68	\$1,153	\$1,283			
31 - 36	68	\$1,338	\$1,467			
37 - 40	68	\$1,451	\$1,580			
20 - 30	70	\$1,175	\$1,312			
31 - 36	70	\$1,370	\$1,506			
37 - 40	70	\$1,489	\$1,627			
20 - 30	72	\$1,257	\$1,402			
31 - 36	72	\$1,409	\$1,554			
37 - 40	72	\$1,520	\$1,666			
20 - 30	80	\$1,510	\$1,665			
31 - 36	80	\$1,657	\$1,811			
37 - 40	80	\$1,770	\$1,924			

210 & 310 wide or 610 & 710 high, price as the next largest standard size door.

(HE) Extras		Code	Add/Leaf
1. Stiffeners	22ga Cold Rolled Standard		
2. 14 Gauge	Not available		
3. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
4. Galvanized G90			
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
5. Closer / Holder Reinford	ement		
14 Gauge Standard		C1	\$36
12 Gauge Option		CC	\$43
6. Underwriters Label		AU, BU, CU	\$65
*Label prices are less cl	oser reinforcement	TU	\$17
		LCO	\$24
7. Warnock Hersey Label		BW, CW	\$17
*Label prices are less cl	oser reinforcement	SW, TW	\$17
		LCO	\$24
8. Undercut		U	\$24
From fabrication in 1/16	increments		
3/4" standard and 5/8" L	J10		No Add
9. Glass Lites			
Must use Type 2 applied			
Refer to construction ad	d - D6 on page WS - 15		
10. Louvers	Not available		
11. Hardware Locations - (	Other than CECO		No Add
12. Seamless Edges			
a. Edges welded		W/SEM	\$143
b. Edges filled		SEM	\$89
13. Caps			
a. Steel top cap (Screw	applied)	STC	\$26
b. Steel bottom cap (Sc	rew applied)	SBC	\$26
14. Hurricane Label			
UL - ANSI A250.13 Win	dstorm	A250	\$15
15. Non Standard Size Doo			
Price as the next largest			
•••	les 14 ga perimeter channel)		Type 2
a. V design			\$515
b. N design			\$542
c. G design			\$585





## WS - 15 (HE) Trio Laminated Stiffened Construction Adds

May, 2024

#### HARDWARE TYPES

	CONFIGURATION	MAX. SIZE	MIN. GAUGE	DESIGN LOAD	MIN. LATCH THROW (in)	LOCK SIDE-MIN. LATCH STRENGTH (Ibf)	ADD
Α.	Single: Cylindrical	3070	18	± 100 psf	1/2	1050	N/A
В.	Single: Mortise w/ Deadbolt Single: Outswing only - Rim Exit	3070	18	± 100 psf	3/4	1050	N/A
C.	Single: Cylindrical Single: Mortise w/Deadbolt	4080	18	± 70 psf	1/2 3/4	1120	N/A D6, D12
D.	Single: Outswing only - Rim Exit Single: Outswing only - Vertical Rod	4080	18	± 70 psf	3/4 N/A	1120	D6, D12, F13 D6, D12
E.	Pair: Cylindrical w/Deadbolt or Mortise w/Deadbolt	6070 8080	18	± 70 psf	1/2 3/4	735 1120	D7
F.	Pair: Outswing only Rim x Rim x Mullion	8080	18	± 70 psf	3/4	1120	D6, D12
G.	Pair: Outswing only - Vertical Rod Concealed 2-Point	8080	18	± 70 psf	3/4 1/2	1120 688	D6, D12, F15 D6, D12
CONSTRUC	CTION REQUIREMENTS and ADDS					CODE	ADD
1.	I. Special frame strike reinforcement required for doors over 3'-0" wide with rim exit device.						\$124
2.	Pair of doors with 3-Point latching over 7'-0 requires reinforced lock edges and welded	•	• •	ressure over 60	) psf	D7	\$1,014
3.	3. Type 2 kit visible glass (Glasslam Safety Plus II) 32" width x 42"						
	height maximum exposed glass. Multiple kits not allowed. Glass by others. HE doors with a lite are limited to surface vertical rod or rim exit. UP to 70 psf with glass.						
4.	<ol> <li>Doors with vision lite require reinforced lock edge. Up to 70psf. Per door add.</li> <li>Single doors with mortise lock w/Deadbolt, rim exit, or vertical rod.</li> <li>Pair of doors with rim exit, vertical rod, or concealed 2-point.</li> </ol>						\$340
5.	Special frame head strike reinforcement re rod for doors with vision lite. Up to 70 psf.	F15	\$59				

## WS - 16 Door and Frame Preparation Charges



May, 2024

#### HURRICANE DOORS TESTED TO UL-ANSI A250.13

The construction adds listed below are to be used with the standard list prices of the Door and Frame type required. Weatherstrip and threshold are required for a Hurricane approved unit.

DOORS - Construction Adds         D1       \$238       Horizontal stiffener required for doors over 3'-0" wide with exit device prep         D2       Exposed glass - 22" maximum width, 33-1/2" maximum height per door         D3       Exposed glass - 22" maximum width, 66" maximum height per door         D4       Exposed glass - 32" maximum width, 30" maximum height per door         D6       Type 2 kit visible glass (Glasslam Safety Plus II) up to 32" x 42"	ар
D2Exposed glass - 22" maximum width, 33-1/2" maximum height per doorD3Exposed glass - 22" maximum width, 66" maximum height per doorD4Exposed glass - 32" maximum width, 30" maximum height per door	ар
D3Exposed glass - 22" maximum width, 66" maximum height per doorD4Exposed glass - 32" maximum width, 30" maximum height per door	ар
D4 Exposed glass - 32" maximum width, 30" maximum height per door	ар
	ар
D6 Type 2 kit visible glass (Glasslam Safety Plus II) up to 32" x 42"	ар
	сар
D7 \$1,014 Pair 3-Point latching over 7'-0" & 70 psf requires special lock edge construction & welded 14ga top of	
D8 \$507 Single door with mortise lock and deadbolt over 7'-0" height and design pressure over	
60 psf requires reinforced lock edge and welded 14ga steel top cap.	
D0 \$15 ANSI A250.13 door label	
D9 \$4,442 Single door with Multi-Point lock prep for ±150 psf design pressure - Imperial IU.	
D10 \$8,972 Pair of doors with Multi-Point lock prep for ±150 psf design pressure - Imperial IU.	
D11 \$316 Pair of doors requires reinforced lock edges.	
D12 \$340 Reinforce lock edge for doors with vision lite and ±70 psf - per door add.	
D13 \$934 Lock edge reinforcement for Sargent HC4-8700 surface vertical rod and Sargent 988 surface bolt.	
FRAMES - Construction Adds	
F1 \$40 Per lineal foot - 10ga I-beam full height vertical & 6'-0" horizontal mullions - Depths 534	
F1 \$44 Per lineal foot - 10ga I-beam full height vertical & 6'-0" horizontal mullions - Depths 634, 734	
F1 \$46 Per lineal foot - 10ga I-beam full height vertical & 6'-0" horizontal mullions - Depths 834, 934	
F1 \$52 Per lineal foot - 10ga I-beam full height vertical & 6'-0" horizontal mullions - Depths 1034, 1134	
F1 \$64 Per lineal foot - 10ga I-beam full height vertical & 6'-0" horizontal mullions - Depths 1234, 1334	
F2 Borrowed lite maximum glass area 3,384 sq. in 72" width, 94" height per lite.	
F3 Sidelite maximum glass area: 36" width, 94" height per lite.	
F4 Transom lite maximum glass area - 72" width, 36" height per lite.	
F5 Frames with glass and fixed panels require anchors in the head and/or sill	
F6 Maximum door opening: 3080 - single, 6080 - pair	
F7 Verify anchors with design pressure. For frames with 4" face head, (2) anchors required.	
F8 \$727 Multi-Point lock prep for ±150 psf design pressure	
F16 \$31 Each EO/pipe and strap anchor with bolt	
N/C ANSI A250.13 frame label	
F10 Borrowed lite & Sidelite exposed glass: 34-3/4" width, 92-3/4" height for 45/60 minute ratings.	
F11 Borrowed lite & Sidelite exposed glass: 34-3/4" width, 88-9/16" height for 90 minute rating.	
F12 Transom lite exposed glass: 70-3/4" width, 28-3/4" height for 45/60/90 minute ratings.	
F13 \$124 Special frame strike reinforcement required for doors over 3'-0" wide with rim exit device.	
F15 \$59 Special frame head strike reinforcement required for surface vertical rod x surface vertical	
rod for doors with vision lite and $\pm 70$ psf.	



WS - 17 **Notes** May, 2024

## WS - 18 (SP) StormPro™ Multi Point Lock 1-3/4" Door

May, 2024



FEMA 361 or FEMA 320 Flush doors. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021). Corbin Russwin FE6600 or Sargent FM7300 concealed multi point lock. All hardware by others.

Corbin Russwin FE6600 and Sargent FM7300 concealed vertical rods, top and bottom bolts, and mortise lock body cassette must be factory installed in a Ceco StormPro door. All other hardware components are shipped directly from Sargent or Corbin Russwin and must be installed by a factory trained installer.

<u>IMPORTANT</u>: Do not remove any hardware blocking or filler plates in the door or frame until the mortise lock is ready to be installed.

М	PL		
Width	Height	14CRS	12CRS
28- 30	68 - 70	\$5,943	\$7,381
31 - 36	68 - 70	\$6,200	\$7,500
37 - 40	68 - 70	\$6,314	\$7,541
28 - 30	72	\$6,158	\$7,661
31 - 36	72	\$6,321	\$7,689
37 - 40	72	\$6,440	\$7,734
28 - 30	80	\$6,386	\$7,787
31 - 36	80	\$6,556	\$7,863
37 - 40	80	\$6,665	\$7,921

Extras			Code	Add/Leaf
1. A40 or A60 Galvann	eal		<u>A40</u>	<u>A60</u>
a. 68 Height			\$48	\$97
b. 70 Height			\$48	\$103
c. 72 Height			\$48	\$111
d. 80 Height			\$48	\$118
2. G90 Galvanized				
a. 68 Height				\$354
b. 70 Height				\$361
c. 72 Height				\$367
d. 80 Height				\$373
3. Closer Reinforceme	nt		C1	\$36
4. Seamless Edges	Standard: edges v	welded		No Add
5. Undercut				
3/8" only	Standard			No Add
6. Caps				
Cap top flush	Standard			No Add
7. Fire Rating			AU, BU, CU	\$65
Underwriters Labora	tories		TU	\$17
8. Astragal			A05	\$88
If required to meet E	BAA			
9. Glass Lites - Factor	y Installed or Field	Installed Replaceable M	odule	
V design (10"x10")	No	on-fire rated	V	\$4,544
V design (10"x10")	Fir	re rated up to 90 minutes	V	\$8,947
N design (4"x25")	No	on-fire rated	Ν	\$5,512
N design (4"x25")	Fir	re rated up to 90 minutes	Ν	\$10,473
10. StormPro Hurrican	e and Tornado Res	sistant Shelter Impact Pr	otective Syster	ns
a. FBC approval FL	# 40296			
b. Design pressure	is +/- 227 psf for Hu	urricane and combined Hu	rricane/Tornado	Shelter
Combined Hu	rricane and Torando	o Label	SP/HUL	\$154
Doors are FL	JSH ONLY, no glas	s		



## WS - 19 StormPro™ Multi Point Lock Frames For 1-3/4" Doors

May, 2024

A. Masonry T jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corbin Russwin FE6600 or Sargent FM7300 concealed multi point lock.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021).

	S Series 14CRS KD						
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68 - 70	\$1,074	\$1,103	\$1,146	\$1,228	\$1,285
e	28- 30	72	\$1,100	\$1,119	\$1,164	\$1,247	\$1,302
Single		80	\$1,155	\$1,179	\$1,215	\$1,277	\$1,329
S		68 - 70	\$1,085	\$1,108	\$1,153	\$1,234	\$1,293
	31 - 40	72	\$1,111	\$1,124	\$1,171	\$1,253	\$1,310
		80	\$1,166	\$1,184	\$1,222	\$1,283	\$1,337
		68 - 70	\$1,150	\$1,171	\$1,217	\$1,285	\$1,340
	60	72	\$1,170	\$1,187	\$1,237	\$1,305	\$1,360
Double		80	\$1,244	\$1,265	\$1,305	\$1,349	\$1,404
Dot		68 - 70	\$1,166	\$1,186	\$1,240	\$1,306	\$1,359
	61 - 80	72	\$1,186	\$1,202	\$1,260	\$1,326	\$1,379
		80	\$1,260	\$1,280	\$1,328	\$1,370	\$1,423

Extras		Code	Add/Frame	
1. Tagging and Bundling Frames		ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$30	\$54
3. G90 Galvanized		G90	\$93	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Head	Single	H400	\$57	
Minimum depth 4-5/8"	Double	H400	\$80	
(4" face head EO hole dome cap plug - see	page C-16 in Components)			
6. Anchors				
Existing opening with dynabolts	Up to 72	A30	\$240	
Existing opening with dynabolts	Over 72	A30	\$298	
7. Corner Welding				
Full Face Weld	3-Sided Frame	V2	\$86	
Full Face and Web Weld	3-Sided Frame	V3	\$154	
Full Face Weld	4-Sided Frame	V2	\$172	
Full Face and Web Weld	4-Sided Frame	V3	\$308	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. Optional 4-Sided Frame				
Note: 4-sided frame must be welded. See of	corner welding for prices.		\$355	
10. Communicating Door Frame	Single or Pair	С	\$72	

## WS - 20 StormPro™ Multi Point Lock Frames For 1-3/4" Doors

Ceco Door

May, 2024

A. Masonry T jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corbin Russwin FE6600 or Sargent FM7300 concealed multi point lock.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021)

				5	S Series 12CF	IS KD	
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68 - 70	\$1,429	\$1,459	\$1,503	\$1,584	\$1,646
U	28- 30	72	\$1,464	\$1,485	\$1,528	\$1,614	\$1,671
Single		80	\$1,535	\$1,557	\$1,594	\$1,658	\$1,712
S		68 - 70	\$1,447	\$1,471	\$1,517	\$1,596	\$1,658
	31 - 40	72	\$1,482	\$1,497	\$1,542	\$1,626	\$1,683
		80	\$1,553	\$1,569	\$1,608	\$1,670	\$1,724
		68 - 70	\$1,535	\$1,558	\$1,605	\$1,670	\$1,730
	60	72	\$1,561	\$1,578	\$1,625	\$1,690	\$1,748
Double		80	\$1,651	\$1,674	\$1,711	\$1,754	\$1,812
Dot		68 - 70	\$1,563	\$1,586	\$1,641	\$1,705	\$1,762
	61 - 80	72	\$1,589	\$1,606	\$1,661	\$1,725	\$1,780
		80	\$1,679	\$1,702	\$1,747	\$1,789	\$1,844

Extras		Code	Add/Frame	
1. Tagging and Bundling Frames		ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$30	\$54
3. G90 Galvanized		G90	\$93	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Head	Single	H400	\$57	
Minimum depth 4-5/8"	Double	H400	\$80	
(4" face head EO hole dome cap plug - see page	e C-16 in Components)			
6. Anchors				
Existing opening with dynabolts	Up to 72	A30	\$240	
Existing opening with dynabolts	Over 72	A30	\$298	
7. Corner Welding				
Full Face Weld	3-Sided Frame	V2	\$86	
Full Face and Web Weld	3-Sided Frame	V3	\$154	
Full Face Weld	4-Sided Frame	V2	\$172	
Full Face and Web Weld	4-Sided Frame	V3	\$308	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. Optional 4-Sided Frame				
Note: 4-sided frame must be welded. See corn	er welding for prices.		\$355	
10. Communicating Door Frame	Single or Pair	С	\$72	



## WS - 21 (SP) StormPro™ Exit Device 1-3/4" Door

May, 2024

FEMA 361 Flush doors. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021) Sargent FM8700 or Corbin Russwin FE5400S exit device x FE707A / FE708A mullion. All hardware by others.

P	PV8		FLUSH
Width	Height	14CRS	12CRS
30	68 - 70	\$5,177	\$6,430
31 - 36	68 - 70	\$5,426	\$6,565
37 - 40	68 - 70	\$5,540	\$6,616
30	72	\$5,371	\$6,682
31 - 36	72	\$5,534	\$6,732
37 - 40	72	\$5,655	\$6,792
30	80	\$5,602	\$6,831
31 - 36	80	\$5,771	\$6,922
37 - 40	80	\$5,880	\$6,988

Extras		Code	Add/Leaf
1. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
c. 72 Height		\$48	\$111
d. 80 Height		\$48	\$118
2. G90 Galvanized			
a. 68 Height			\$354
b. 70 Height			\$361
c. 72 Height			\$367
d. 80 Height			\$373
3. Closer Reinforcement		C1	\$36
4. Seamless Edges	Standard: edges welded		No Add
5. Undercut			
5/8" only	Standard		No Add
6. Caps			
Cap top flush	Standard		No Add
7. Fire Rating		AU, BU, CU	\$65
Underwriters Laboratories	5	TU	\$17
8. Glass Lites - Factory Inst	alled or Field Installed Replacea	ble Module	
V design (10"x10")	Non-fire rated	V	\$4,544
V design (10"x10")	Fire rated up to 90 minutes	V	\$8,947
N design (4"x25")	Non-fire rated	Ν	\$5,512
N design (4"x25")	Fire rated up to 90 minutes	Ν	\$10,473
11. StormPro Hurricane and	Tornado Resistant Shelter Imp	act Protective Sy	stems
a. FBC approval FL# 402	96		
h Design pressure is +/-	227 psf for Hurricane and combin	ed Hurricane/Torn	ado Shelter

b. Design pressure is +/- 227 psf for Hurricane and combined Hurricane/Tornado Shelter
 Combined Hurricane and Torando Label
 SP/HUL
 \$154
 Doors are FLUSH ONLY, no glass

## WS - 22 StormPro™ Exit Device Frames For 1-3/4" Doors



May, 2024

A. Masonry T jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Sargent FM8700/FM PE8700 exit device or Corbin Russwin FE5400S/PED5400 FE.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021)

					S Series 140	RS KD	
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68 - 70	\$1,074	\$1,103	\$1,146	\$1,228	\$1,285
Ð	30	72	\$1,100	\$1,119	\$1,164	\$1,247	\$1,302
Single		80	\$1,155	\$1,179	\$1,215	\$1,277	\$1,329
S		68 - 70	\$1,085	\$1,108	\$1,153	\$1,234	\$1,293
	31 - 40	72	\$1,111	\$1,124	\$1,171	\$1,253	\$1,310
		80	\$1,166	\$1,184	\$1,222	\$1,283	\$1,337
		68 - 70	\$1,150	\$1,171	\$1,217	\$1,285	\$1,340
	60	72	\$1,170	\$1,187	\$1,237	\$1,305	\$1,360
Double		80	\$1,244	\$1,265	\$1,305	\$1,349	\$1,404
Dot		68 - 70	\$1,166	\$1,186	\$1,240	\$1,306	\$1,359
	61 - 80	72	\$1,186	\$1,202	\$1,260	\$1,326	\$1,379
		80	\$1,260	\$1,280	\$1,328	\$1,370	\$1,423

Extras		Code	Add/Frame	
1. Tagging and Bundling Frames		ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$30	\$54
3. G90 Galvanized		G90	\$93	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Head	Single	H400	\$57	
Minimum depth 4-5/8"	Double	H400	\$80	
(4" face head EO hole dome cap plug - see C-16 in Components)				
6. Anchors				
Existing opening with dynabolts	Up to 72	A30	\$240	
Existing opening with dynabolts	Over 72	A30	\$298	
7. Corner Welding				
Full face weld		V2	\$86	
Full face and web weld		V3	\$154	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. Removable Hardware Mullion Reinforcement.	Double Opening	SR6	\$30	



A. Masonry T jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Sargent FM8700/FM PE8700 exit device or Corbin Russwin FE5400S/PED5400 FE.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021)

					S Series 120	RS KD	
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
		68 - 70	\$1,429	\$1,459	\$1,503	\$1,584	\$1,646
e	30	72	\$1,464	\$1,485	\$1,528	\$1,614	\$1,671
Single		80	\$1,535	\$1,557	\$1,594	\$1,658	\$1,712
S		68 - 70	\$1,447	\$1,471	\$1,517	\$1,596	\$1,658
	31 - 40	72	\$1,482	\$1,497	\$1,542	\$1,626	\$1,683
		80	\$1,553	\$1,569	\$1,608	\$1,670	\$1,724
		68 - 70	\$1,535	\$1,558	\$1,605	\$1,670	\$1,730
	60	72	\$1,561	\$1,578	\$1,625	\$1,690	\$1,748
Double		80	\$1,651	\$1,674	\$1,711	\$1,754	\$1,812
Dot		68 - 70	\$1,563	\$1,586	\$1,641	\$1,705	\$1,762
	61 - 80	72	\$1,589	\$1,606	\$1,661	\$1,725	\$1,780
		80	\$1,679	\$1,702	\$1,747	\$1,789	\$1,844

Extras		Code	Add/Frame	
1. Tagging and Bundling Frames		ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$30	\$54
3. G90 Galvanized		G90	\$93	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Head	Single	H400	\$57	
Minimum depth 4-5/8"	Double	H400	\$80	
(4" face head EO hole dome cap plug - see C-16 in Components)				
6. Anchors				
Existing opening with dynabolts	Up to 72	A30	\$240	
Existing opening with dynabolts	Over 72	A30	\$298	
7. Corner Welding				
Full face weld		V2	\$86	
Full face and web weld		V3	\$154	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. Removable Hardware Mullion Reinforcement.	Double Openin	SR6	\$30	

## WS - 24 (SP) StormPro™ Shutter 1-3/4" Door

May, 2024



FEMA 361 Flush doors. UL classified to ICC500 (2014/2020), FEMA P-361 (2021).

Corbin Russwin FE6700 or Sargent FM6100 concealed multi point lock prep included. All hardware by others.

M	PL		
Width	Height	14CRS	12CRS
26 - 30	30	\$5,501	\$6,656
26 - 30	68	\$5,501	\$6,656
31 - 36	68	\$5,756	\$6,874
37 - 40	68	\$5,871	\$7,304

Single door - 3'0" minimum height Pair of doors - 4'0" minimum height

Extras	Code	Add/Leaf	
1. A40 or A60 Galvanneal		<u>A40</u>	<u>A60</u>
a. 68 Height		\$48	\$97
2. G90 Galvanized			
a. 68 Height			\$354
3. Closer Reinforcement		C1	\$36
4. Seamless Edges	Standard: edges welded		No Add
5. Glass Lites	Not available		
6. Undercut			
1/4" only	Standard		No Add
7. Caps			
Cap top flush	Standard		No Add
8. Fire Rating	Single Only	AU, BU, CU	\$65
Underwriters Laboratorie	25	TU	\$17



May, 2024

A. Masonry T or wire masonry jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corbin Russwin FE6700 or Sargent FM6100 multi point lock prep included. All hardware by others.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021)

	S Series 14CRS KD 4 - Sided Frame*						
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
e	26 - 30	30	\$1,474	\$1,487	\$1,539	\$1,687	\$1,757
Single	26 - 30	68	\$1,474	\$1,487	\$1,539	\$1,687	\$1,757
S	31 - 36	68	\$1,480	\$1,499	\$1,557	\$1,701	\$1,771
	37 - 40	68	\$1,480	\$1,499	\$1,557	\$1,701	\$1,771
	Width	Height	400 to 600	618 to 700	718 to 978	1000 to 1178	1200 to 1400
ple	52 - 60	30 - 68	\$2,506	\$2,565	NA	NA	NA
Double	61 - 80	30 - 68	\$2,540	\$2,565	NA	NA	NA
*Optional 3-sided frame for single frames only.				Deduct		\$293	

Notes: Shutter frame must be welded. See below for corner welding prices.

Base double frame prices include 12 gauge mullion welded. Max depth 7" for double rabbet; 6-1/2" for single rabbet.

Extras		Code	Add/Frame	
1. Tagging and Bundling F	rames	ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$40	\$72
3. G90 Galvanized		G90	\$124	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Hea	d Single Swing	H400	\$57	
	Double Swing	H400	\$77	
Minimum depth 4-5/8" (4	" face head EO hole dome cap plug - see page C - 16 in Co	mponents)		
6. Anchors				
Existing opening with dy	nabolts Up to 68	A30	\$240	
7. Corner Welding				
Full Face weld	4 - Sided Frame	V2	\$172	
Full Face and Web weld	4 - Sided Frame	V3	\$308	
Full Face weld	3 - Sided Frame	V2	\$86	
Full Face and Web weld	3 - Sided Frame	V3	\$154	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. TGB	Glazing bead applied hard against stop with one screw	Per Foot	\$6	

## WS - 26 StormPro[™] Shutter Frames For 1-3/4" Doors



May, 2024

A. Masonry T or wire masonry jamb anchors and EO bolts in frame head included in the frame price.

B. EO jamb anchors must be added accordingly.

C.Throat dimension is 1" less than depth - 1/2" backbends standard.

D. Corbin Russwin FE6700 or Sargent FM6100 multi point lock prep included. All hardware by others.

E. UL classified to ICC500 (2014/2020), FEMA P-361 (2021) and FEMA P-320 (2021)

				S Series	3 12CRS KD 4	- Sided Frame*	
	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400
Ð	26 - 30	30	\$1,959	\$1,969	\$2,028	\$2,178	\$2,243
Single	26 - 30	68	\$1,959	\$1,969	\$2,028	\$2,178	\$2,243
S	31 - 36	68	\$1,977	\$1,997	\$2,056	\$2,204	\$2,273
	37 - 40	68	\$1,977	\$1,997	\$2,056	\$2,204	\$2,273
	Width	Height	400 to 600	618 to 700	718 to 978	1000 to 1178	1200 to 1400
Double	52 - 60	30 - 68	\$3,040	\$3,103	NA	NA	NA
Do	61 - 80	30 - 68	\$3,104	\$3,161	NA	NA	NA
*Optional 3-sic	led frame for sin	gle frames only			Deduct		\$293

Notes: Shutter frame must be welded. Base price includes 12 gauge mullion welded. See below for corner welding prices.

Base double frame prices include 12 gauge mullion welded. Max depth 7" for double rabbet; 6-1/2" for single rabbet.

Extras		Code	Add/Frame	
1. Tagging and Bundling F	Frames	ТВ	\$6	
2. A40 or A60 Galvanneal			<u>A40</u>	<u>A60</u>
		GL4	\$40	\$72
3. G90 Galvanized		G90	\$124	
4. Closer Reinforcement	Welded Plate	S	\$30	
5. Four (4") Inch Face Hea	d Single Swing	H400	\$57	
	Double Swing	H400	\$77	
Minimum depth 4-5/8" (4	4" face head EO hole dome cap plug - see page C - 16 in Co	mponents)		
6. Anchors				
Existing opening with dy	vnabolts Up to 68	A30	\$240	
7. Corner Welding				
Full Face weld	4 - Sided Frame	V2	\$172	
Full Face and Web weld	4 - Sided Frame	V3	\$308	
Full Face weld	3 - Sided Frame	V2	\$86	
Full Face and Web weld	3 - Sided Frame	V3	\$154	
8. Fire Rating		AU, BU, CU, TU	\$29	
9. TGB	Glazing bead applied hard against stop with one screw	Per Foot	\$6	



May, 2024

FEMA 320 Flush doors. UL classified to ICC500 (2014/2020) and FEMA P-320 (2021) Sargent 10 line grade 1 passage set 28-10U15XLLX26DLHR and Medeco Maxum deadbolts.

Width	Height	14CRS
28 - 30	68	\$2,161
28 - 30	70	\$2,186

Extras		Code	Add/Leaf
1. A40 or A60 Galvanneal	<u>A40</u>	<u>A60</u>	
a. 68 Height		\$48	\$97
b. 70 Height		\$48	\$103
2. G90 Galvanized			
a. 68 Height			\$354
b. 70 Height			\$361
3. Closer Reinforcement		C1	\$36
4. Seamless Edges	Standard: edges welded		No Add
5. Glass Lites	Includes glass installed		
V design (10" x 10")		V	\$4,544
6. Undercut	U01 - U11		\$24
3/4" standard, 3/8" and 5/8" available			No Add
7. Caps			
Cap top and bottom flush	Standard		No Add
8. Fire Rating	Not available		

#### Hardware

Hardware package required for FEMA 320 door/frame assembly. Shipped loose.

SP320HDWE \$2,375

(3) McKinney SP3786 26D (4-1/2" x 4-1/2" x .180") hinges

(1) Sargent 10X lock grade 1 passage set 10U15XLLX26DLHR

(3) Medeco Maxum commercial high security deadbolts 11C602T-26-DL-T-N A, KA3

## WS - 28 StormPro™ 320 Frames For 1-3/4" Doors



May, 2024

8. Corner Welding Full Face weld

9. Fire Rating

Full Face and Web weld

Masonry T jamb anchors and EO bolts in frame head included in the frame price.

EO jamb anchors must be added accordingly.

Throat dimension is 1" less than depth - 1/2" backbends standard.

Sargent 10X series and Medeco Maxum deadbolts.

UL classified to ICC500 (2014/2020), FEMA P-320 (2021).

		S Series 16CRS KD						
e	Width	Height	400 to 600	618 to 778	800 to 978	1000 to 1178	1200 to 1400	
Single	28 - 30	68	\$996	\$1,019	\$1,063	\$1,168	\$1,228	
	28 - 30	70	\$1,002	\$1,029	\$1,078	\$1,181	\$1,241	
Extras					Code		Add/Frame	
1. Tagging and Bundling Frames				TB		\$6		
2. 14 Gauge 3PC Frame				Add to 16 gauge	14		\$65	
3. A40 or A60 Galvanneal						<u>A40</u>	<u>A60</u>	
					GL4	\$30	\$54	
4. G90 Galva	nized				G90		\$93	
5. Closer Rei	inforcement			Welded Plate	S		\$30	
• •	nch Face Head depth 4-5/8"			Single	H400		\$57	
	lead EO hole dor	ne cap plug - s	ee page C - 16 i	in Components)				
7. Anchors								
Existing of	Existing opening with dynabolts				A30		\$240	

Not available

V2

V3

\$86

\$154